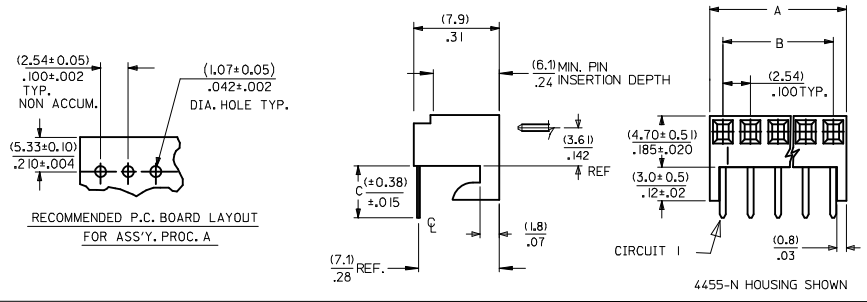
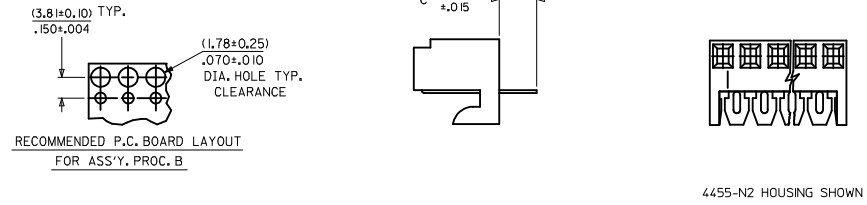


NO. OF CKTS.	DIM. A	DIM. B
1	(2.44±.15) .096±.006	—
2	(4.98±.15) .196±.006	(2.54±.10) .100±.004
3	(7.52±.15) .296±.006	(5.08±.10) .200±.004
4	(10.06±.15) .396±.006	(7.62±.10) .300±.004
5	(12.60±.18) .496±.007	(10.16±.13) .400±.005
6	(15.14±.18) .596±.007	(12.70±.13) .500±.005
7	(17.68±.20) .696±.008	(15.24±.15) .600±.006
8	(20.22±.20) .796±.008	(17.78±.15) .700±.006
9	(22.76±.20) .896±.008	(20.32±.15) .800±.006
10	(25.30±.25) .996±.010	(22.86±.20) .900±.008
11	(27.84±.25) 1.096±.010	(25.40±.20) 1.000±.008
12	(30.38±.25) 1.196±.010	(27.94±.20) 1.100±.008
13	(32.92±.25) 1.296±.010	(30.48±.20) 1.200±.008
14	(35.46±.25) 1.396±.010	(33.02±.20) 1.300±.008
15	(38.00±.28) 1.496±.011	(35.56±.23) 1.400±.009
16	(40.54±.28) 1.596±.011	(38.10±.23) 1.500±.009
17	(43.08±.28) 1.696±.011	(40.64±.23) 1.600±.009
18	(45.62±.28) 1.796±.011	(43.18±.23) 1.700±.009
19	(48.16±.28) 1.896±.011	(45.72±.23) 1.800±.009
20	(50.70±.30) 1.996±.012	(48.26±.25) 1.900±.010
21	(53.24±.30) 2.096±.012	(50.80±.25) 2.000±.010
22	(55.78±.30) 2.196±.012	(53.34±.25) 2.100±.010
23	(58.32±.30) 2.296±.012	(55.88±.25) 2.200±.010
24	(60.86±.30) 2.396±.012	(58.42±.30) 2.300±.012
25	(63.40±.38) 2.496±.015	(60.96±.30) 2.400±.012

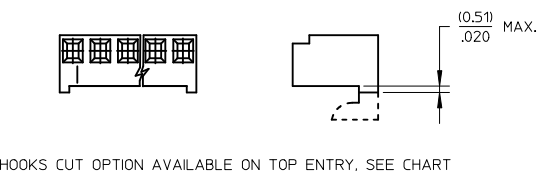
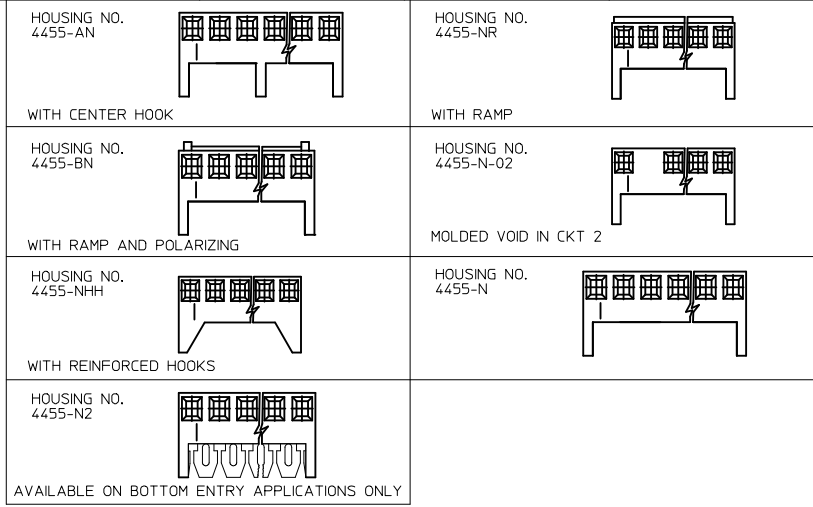
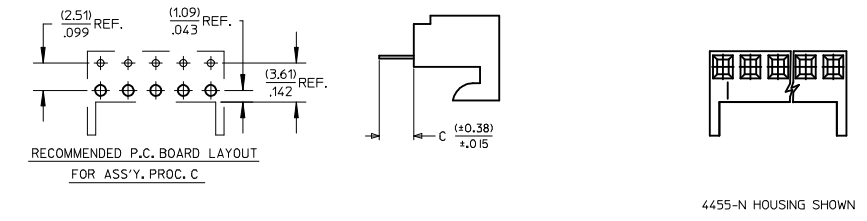
**ASS'Y. PROC. A
RIGHT ANGLE**



**ASS'Y. PROC. B
BOTTOM ENTRY**



**ASS'Y. PROC. C
TOP ENTRY**



- NOTES:
- MATERIAL: NYLON, UL 94V-0, COLOR: WHITE
 - FINISH:
 - (208) - SELECT GOLD: (0.00038)/.000015 MIN., SELECT TIN: (0.00254)/.000100 MIN. OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
 - (228) - SELECT GOLD: (0.00076)/.000030 MIN., SELECT TIN: (0.00254)/.000100 MIN. OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
 - (231) - SELECT GOLD: (0.00127)/.000050 MIN., SELECT TIN: (0.00254)/.000100 MIN. OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
 - (565) - SELECT GOLD: (0.00051)/.000020 MIN., OVERALL NICKEL: (0.00076)/.000030 MIN. OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
 - (P909) - OVERALL TIN: (0.00254)/.000100 MIN.
 - PARTS CONFORM TO PRODUCT SPECIFICATION PS-10-07.
 - PACKAGING: SEE CHARTS.
 - PARTS MUST CONFORM TO SOLDERABILITY SPEC 152.
 - PARTS ARE STACKABLE END TO END ON (2.54)/.100 CENTERS.
 - TYPICAL PCB THICKNESS: (1.57)/.062
 - PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

ADD/REMOVE PARTS	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		mm	INCH	MM/IN	MM/IN			
EC NO: UCP2013-3529 DRAWN:KIPPER 2013/02/19 CHKD:JBELL 2013/02/19 APPR:FSMITH 2013/04/26	∇Z=0 ∇F=0 ∇E=0	4 PLACES	± ---	± ---	DRAWN BY	DATE	KK 100 PCB ASSY 4455 SERIES DWG molex SDA-4455	SHEET NO. 1 OF *
		3 PLACES	± ---	± .010	CHECKED BY	DATE		
		2 PLACES	± 0.25	± .015	PATEL	10/5/84		
		1 PLACE	± 0.36	± ---	APPROVED BY	DATE		
		0 PLACE	±	±	LENZ	10/5/84		
D10		ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART				
				SIZE B		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

	13	12	11	10	9	8	7	6	5	4	3	2	1
J	ENG. NO.	PIN NO.	DIM. L	DIM. X	DIM. Z	DIM. Y	DIM. W	DIM. R	DIM. G	DIM. T			
	A-7832-NA197	42663-0662	.740 (18.80)	.264 (6.71)	.141 (3.58)	.120 (3.05)	90°	.046 (1.17)	N/A	OVERALL			
	A-7832-NB197	42663-0742	.780 (19.81)	.305 (7.75)	.140 (3.56)	.120 (3.05)	90°	.046 (1.17)	N/A	OVERALL			
I	A-7832-NA241	42663-0666	.740 (18.80)	.264 (6.71)	.141 (3.58)	.120 (3.05)	90°	.046 (1.17)	.180 (4.57)	.135 (3.43)			
	A-7832-NA228	42663-0664	.740 (18.80)	.264 (6.71)	.141 (3.58)	.120 (3.05)	90°	.046 (1.17)	.180 (4.57)	.135 (3.43)			
H													
G													
F													
E													
D													
C													

SEE SHEET 1 EC NO: UCP2012-1821 DRAWN: MASTROH 2011/12/29 CHKD: HKIPPER 2012/01/03 APPR: FSM LTH 2012/02/02 REV:	QUALITY SYMBOLS = 0 = 0 = 0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0008</td> </tr> <tr> <td>3 PLACES</td> <td>± .005</td> <td>± .0008</td> </tr> <tr> <td>2 PLACES</td> <td>± .005</td> <td>± .0008</td> </tr> <tr> <td>1 PLACE</td> <td>± .005</td> <td>± .0008</td> </tr> </table>		mm	INCH	4 PLACES	± .005	± .0008	3 PLACES	± .005	± .0008	2 PLACES	± .005	± .0008	1 PLACE	± .005	± .0008	DIMENSION STYLE IN/MM	SCALE ---	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
		mm	INCH																		
	4 PLACES	± .005	± .0008																		
	3 PLACES	± .005	± .0008																		
2 PLACES	± .005	± .0008																			
1 PLACE	± .005	± .0008																			
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY GUZIK	DATE 1990/02/26	TITLE FRICITION LOCK HEADER ASY .100 CL. BENT SQ. PINS 7832 SERIES DWG W/VOIDS																		
SEE CHART	CHECKED BY PATEL	DATE 1990/02/26	APPROVED BY LENZ	DATE 1990/02/26	MOLEX INCORPORATED																
			MATERIAL NO.	DOCUMENT NO.	SHEET NO.																

A-7832-NA197-*			A-7832-NB197-*			A-7832-NA241-*			A-7832-NA228-*		
PART NO.	ENG. NO(SUFFIX ONLY)	VOID CKT.	PART NO.	ENG. NO(SUFFIX ONLY)	VOID CKT.	PART NO.	ENG. NO(SUFFIX ONLY)	VOID CKT.	PART NO.	ENG. NO(SUFFIX ONLY)	VOID CKT.
22-05-8059	A-7832-5A197-2	2	22-05-8109	A-7832-10B197-6	6	22-19-2070	A-7832-7A241-6	6	22-19-2098	A-7832-9A228-3	3
22-05-8199	A-7832-19A197-14	14	22-05-8078	A-7832-7B197-4	4	22-19-2060	A-7832-6A241-3	3	22-19-2099	A-7832-9A228-4	4
22-05-8069	A-7832-6A197-2	2				22-19-2090	A-7832-9A241-6	6	22-19-2048	A-7832-4A228-3	3
22-05-8076	A-7832-7A197-4	4									
22-05-8077	A-7832-7A197-5	5									
22-05-8068	A-7832-6A197-5	5									
22-05-8047	A-7832-4A197-2	2									
22-05-8079	A-7832-7A197-3	3									
22-05-8116	A-7832-11A197-6	6									
	A-7832-5A197-4	4									
22-05-8253	A-7832-25A197-1	1									
22-05-8129	A-7832-12A197-10	10									
22-05-8159	A-7832-15A197-14	14									
22-05-8128	A-7832-12A197-4	4									
22-05-8049	A-7832-4A197-3	3									
22-05-8086	A-7832-8A197-4	4									
22-05-8113	A-7832-11A197-51	1,5,9									
22-05-8162	A-7832-16A197-51	1,8									
22-05-8087	A-7832-8A197-2	2									
22-05-8088	A-7832-8A197-6	6									
22-05-8089	A-7832-8A197-7	7									
22-05-8104	A-7832-10A197-2	2									
22-05-8105	A-7832-10A197-9	9									
22-05-8084	A-7832-8A197-3	3									
22-05-3277	A-7832-27A197-51	3,7,9,11,14 16,21,23									
22-05-8143	A-7832-14A197-51	2,3,5,6									
46999-0581	A-7832-17A197-51	3,6,12,15									

COLUMN NO. 1	CON'T. IN COLUMN NO.	SHEET NO.	COLUMN NO. 2	CON'T. IN COLUMN NO.	SHEET NO.	COLUMN NO. 3	CON'T. IN COLUMN NO.	SHEET NO.	COLUMN NO. 4	CON'T. IN COLUMN NO.	SHEET NO.
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SEE SHEET 1 EC NO: UCP2013-3529 DRAWN:KIPPER 2013/02/19 CHKD:JBELL 2013/02/19 APPR:FSMITH 2013/04/26	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- 0 PLACE ± ±	DIMENSION STYLE IN/MM DRAWN BY DATE GUZIK 1990/02/26 CHECKED BY DATE PATEL 1990/02/26 APPROVED BY DATE LENZ 1990/02/26	SCALE --- INCH	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	TITLE FRICTION LOCK HEADER ASY .100 CL. BENT SQ. PINS 7832 SERIES DWG W/VOIDS	DOCUMENT NO. SDA-7832	SHEET NO. 3 OF 3