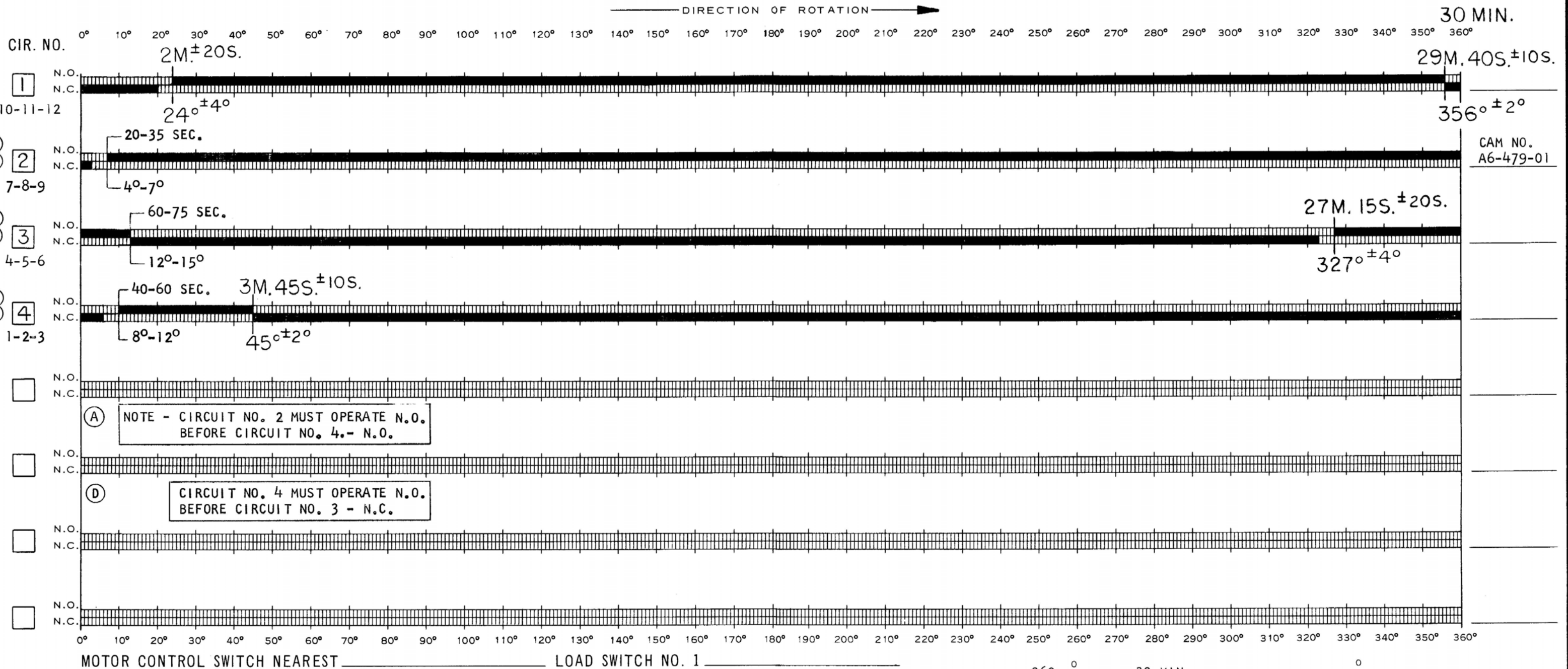




NOTES & INSTRUCTIONS:

1. CUSTOMER PART NO. TO BE STAMPED ON SIDE OF COVER SA.

CHARACTERS TO BE WHITE - 1/8 INCH HIGH.

2. TIMER MUST BE AT ZERO POSITION WHEN SHIPPED TO CUSTOMER.

(E) 3. CAM CUTTING DATA:

	CUT DROP	CUT OUT	
CIR. 1	356°	13°	(F)
" 2	SPECIAL CUT CAM	8 1/2° (A6-479-01)	
" 3	13 1/2°	316°	(F)
" 4	45°	359°	

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TIME LAPSE FROM N.C. TO N.O. _____

- LOCATE 1ST DROP-OFF FROM START IN ACTUAL DEGREES.
- FROM DROP-OFF POINT CUT NO. OF DEGREES SHOWN IN CUT (N.C.) PLUS _____°, MINUS TOOL WIDTH.

F	15239-1	4/15/83	CJB
REV.	E.O.	DATE	CK.

(B) - GEN. CHGES.

E	15230-26	3/14/83	CJB
D	15215-9	8-28 1980	BoB J.
C	15215-6	5-16 1980	BoB J.
B	15215-5	4-22 1980	BoB J.
A	15196-14	8-9 1979	BoB J.
REL	15196-7	5-22 1979	-
REV.	E.O.	DATE	CK.

ACCURACY AT OPERATING POINTS ± _____° = _____
ACCURACY BETWEEN 2 CIRCUITS ± _____° = _____

CRAMER DIVISION

CONRAC CORP.
OLD SAYBROOK, CONNECTICUT

CUSTOMER		UNIT	
		571J - BC	
ORDER NO.	CHECKED	DATE	SPECIAL INSTRUCTIONS
	BOB J.	5-21-79	11071
DRAWN	DATE	APPROVED	DATE
RWJ	5-21-79		5/22/79
			SH 1 OF 1