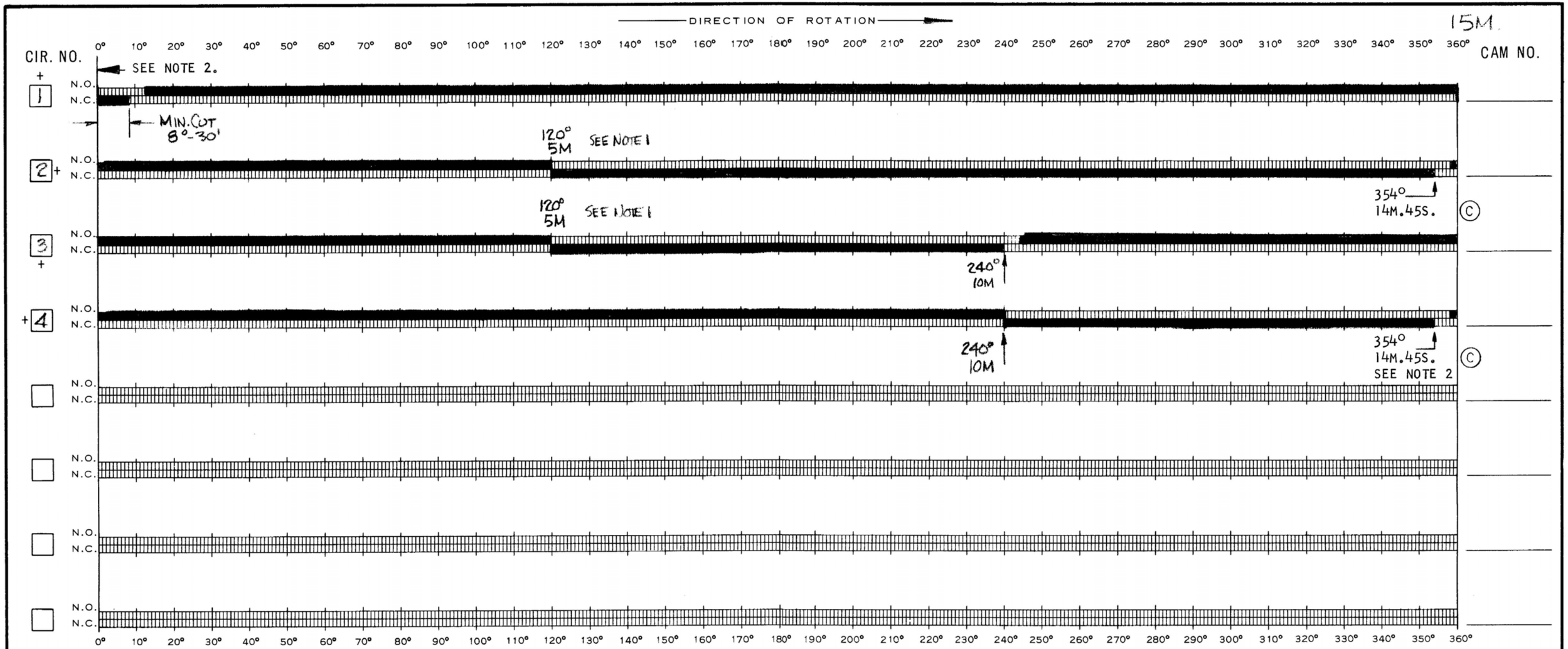
15M



MOTOR CONTROL SWITCH NEAREST _____ LOAD SWITCH NO. 1 _____

360°	= 15M	1°	= 2.5S
24°	= 1M	.4°	= 1S

ACCURACY AT OPERATING POINTS ± 4° = 10S

ACCURACY BETWEEN 2 CIRCUITS ± 8° = 20S

CUSTOMER DWG NO. 71

NOTES & INSTRUCTIONS:

Ⓐ ① CIRCUIT NO. 2 MUST TRANSFER FROM NO TO NC BEFORE CIRCUIT NO. 3.

② CIRCUIT NO. 4 MUST TRANSFER FROM NC TO NO BEFORE CIRCUIT NO. 1 GOES FROM NO TO NC.

571

TIME LAPSE FROM N.C. TO N.O. 4°

1. LOCATE 1ST DROP-OFF FROM START IN ACTUAL DEGREES.
2. FROM DROP-OFF POINT CUT NO. OF DEGREES SHOWN IN CUT (N.C.) PLUS 3°, MINUS TOOL WIDTH.

REV.	E.O.	DATE	CK.
C	15215-4	4-1 1980	BOB J.
B	13036	12-14-72	JB
A	12370	6/24/71	JB
REL	12096	1/19/71	

CRAMER DIVISION
CONRAC CORP.
OLD SAYBROOK, CONNECTICUT

CUSTOMER

UNIT: 571J-4-15M

ORDER NO. 100232 B | CHECKED | DATE

DRAWN N. VANASSE | DATE 1/19/71 | APPROVED | DATE 1/19/71

SPECIAL INSTRUCTIONS 11048

SH 1 OF 1