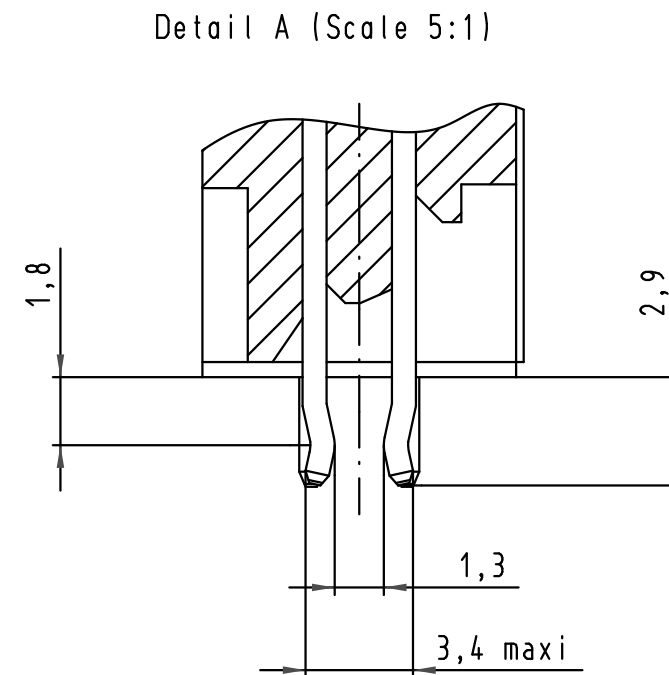
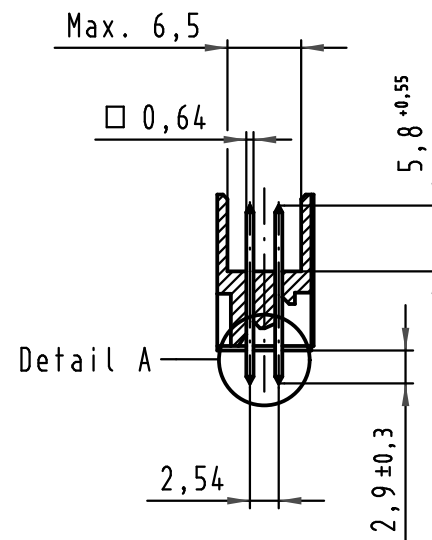
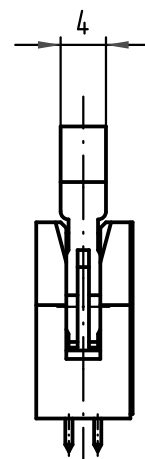
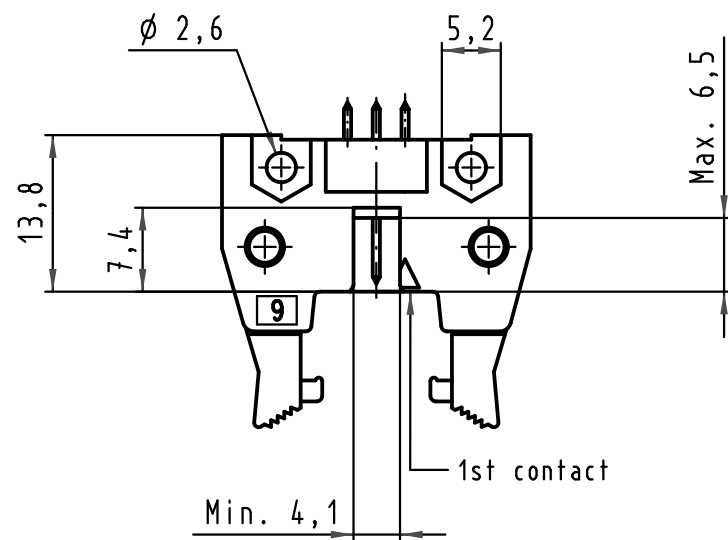
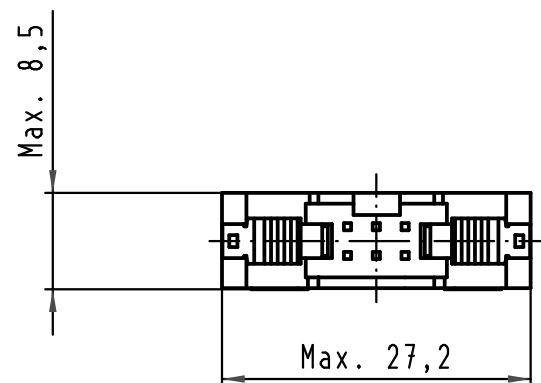
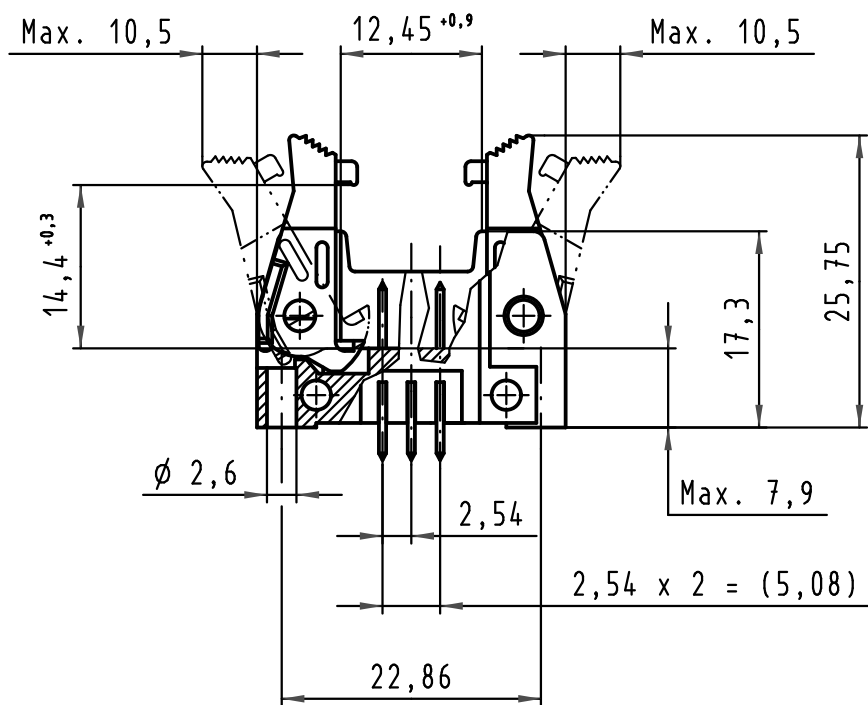
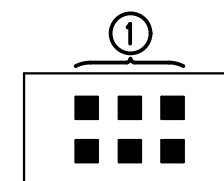
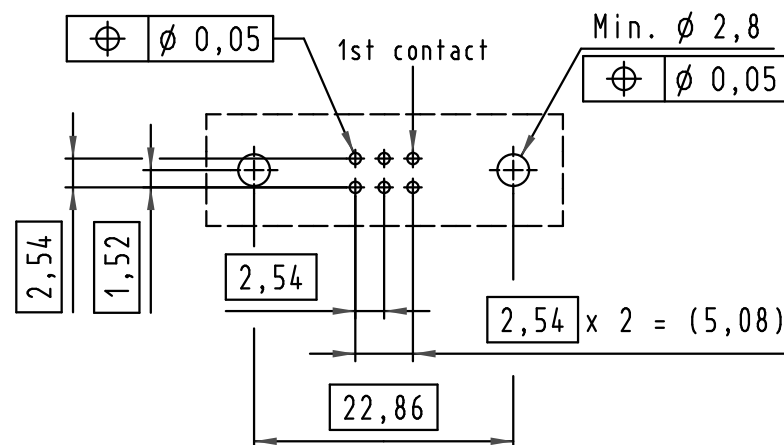




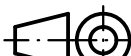
PCB layout, component side



■ Kinked contact

① Kinked pins	
PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating with non remelted plated through holes $\varnothing$ 0,85 to $\varnothing$ 1,05 mm	
Maximum insertion force = 125 N	
Minimum retention force = 3 N	

09 18 506 7004	PL3
09 18 506 6004	PL2
09 18 506 5004	S4
Part number	Performance level

				Det.	Name		SEK 18 male standard connector 6 poles Straight kinked pins 2,9mm Long locking levers	Maßstab/ Scale 1,5:1	
			Detail.	23-AUG-10	JB				
			Insp.						
			Stand.						
			HARTING EURL F-95972 Paris					TB 09 18 506 X00X	Blatt/ Page 1 / 1
EC02249	23-AUG-10	JB							
Mod.	Det.	Name					Sub.		