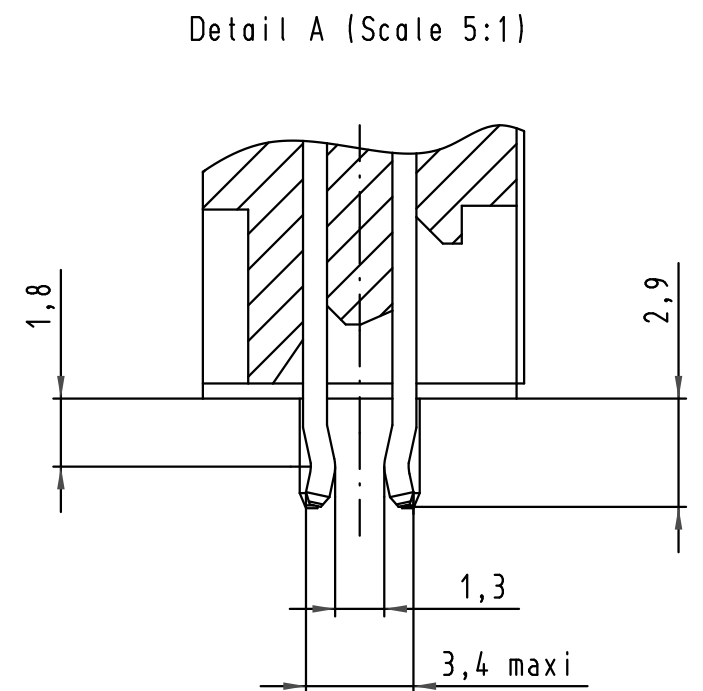
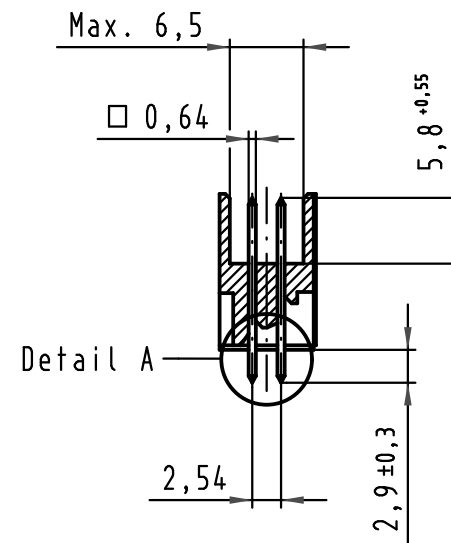
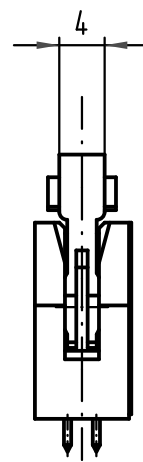
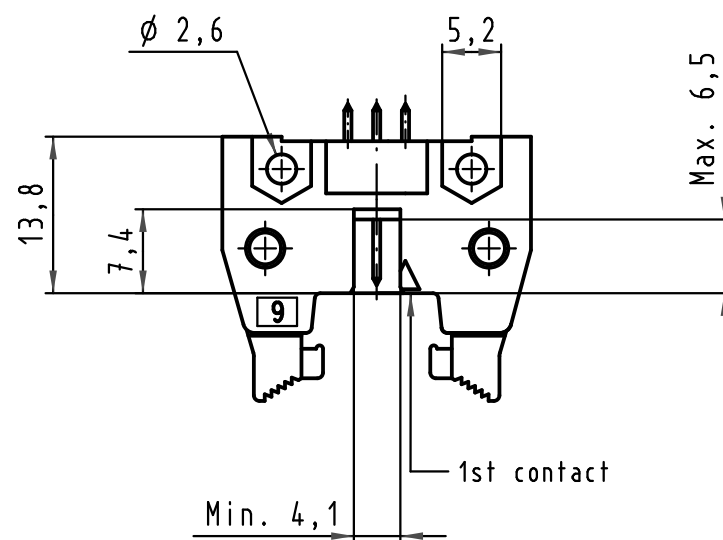
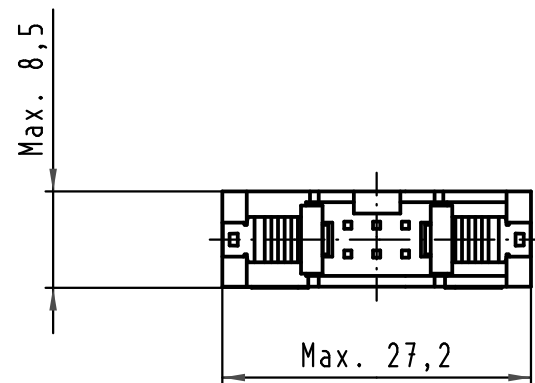
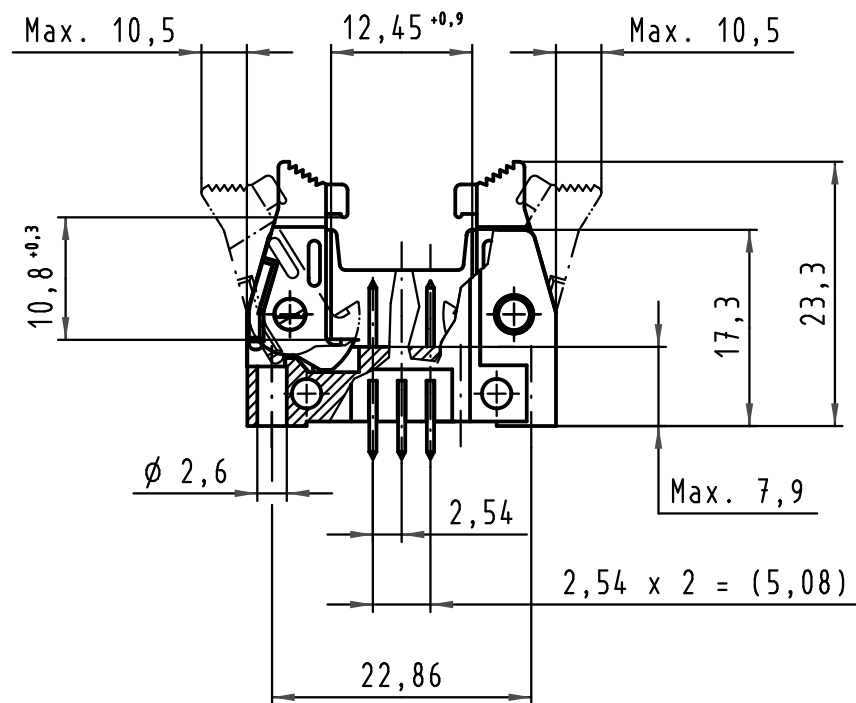
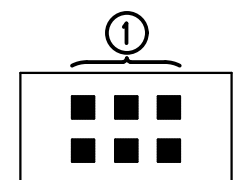
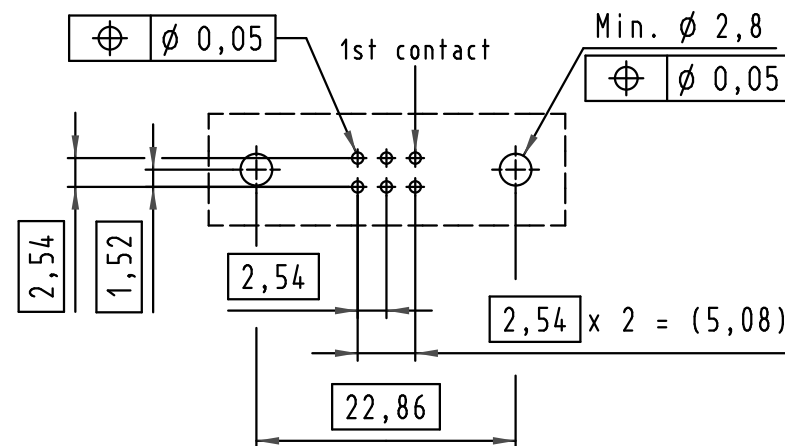




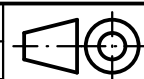
PCB layout, component side



■ Kinked contact

①	Kinked pins
PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating with non remelted plated through holes ϕ 0,85 to ϕ 1,05 mm Maximum insertion force = 125 N Minimum retention force = 3 N	

09 18 506 7014	PL3
09 18 506 6014	PL2
09 18 506 5014	S4
Part number	Performance level

			Det.	Name	 All Dim. in mm Orig. Size DIN A 3	SEK 18 male standard connector 6 poles Straight kinked pins 2,9mm Short locking levers	Maßstab/ Scale 1,5:1	
			Detail.	23-AUG-10				JB
			Insp.					
			Stand.					
			HARTING EURL F-95972 Paris				TB 09 18 506 X01X	Blatt/ Page 1 / 1
EC02249	23-AUG-10	JB						
Mod.	Det.	Name						