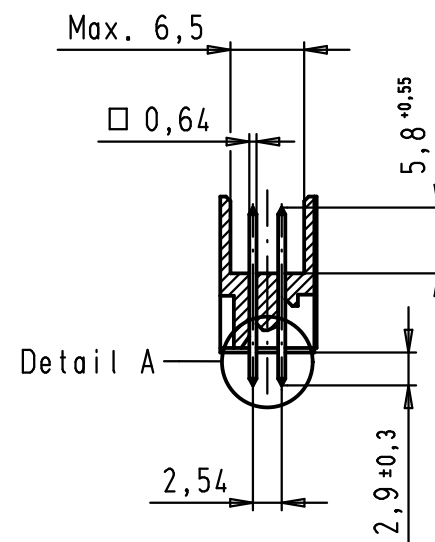
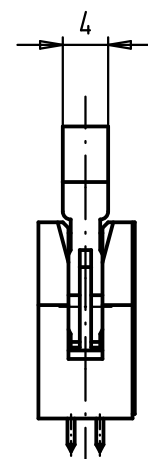
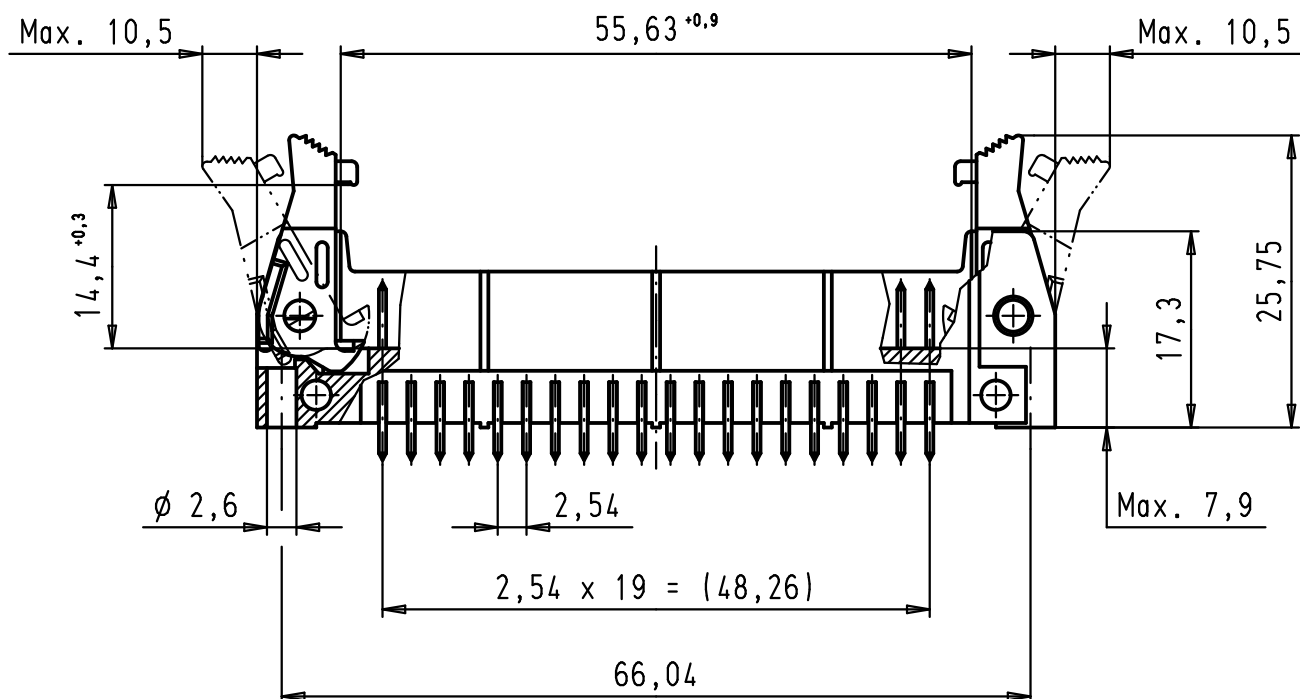
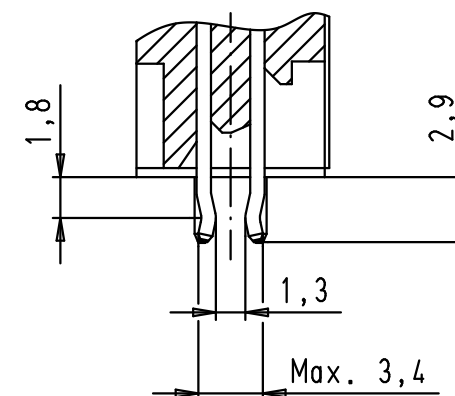
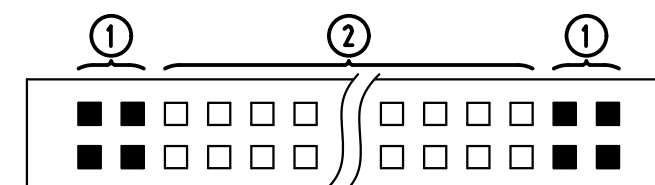
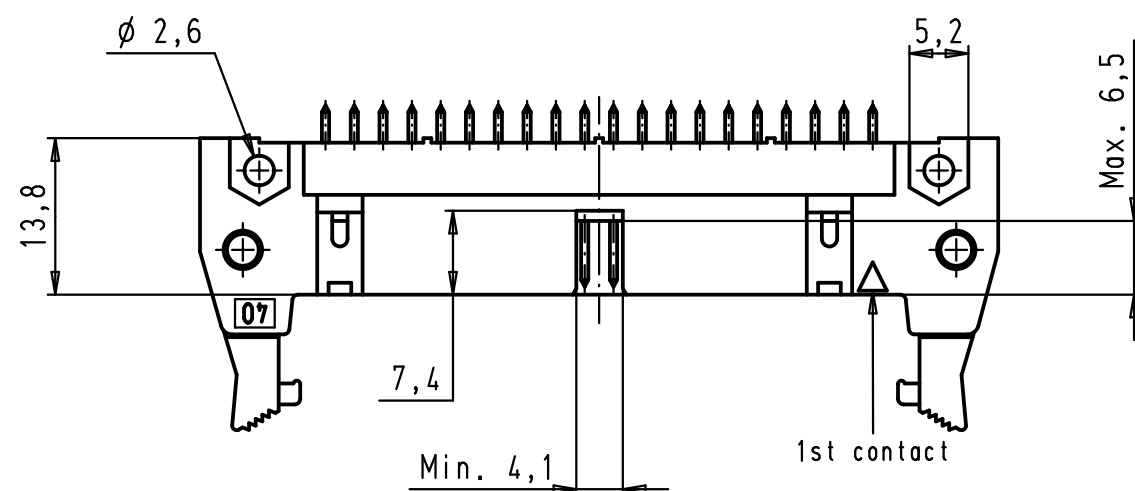
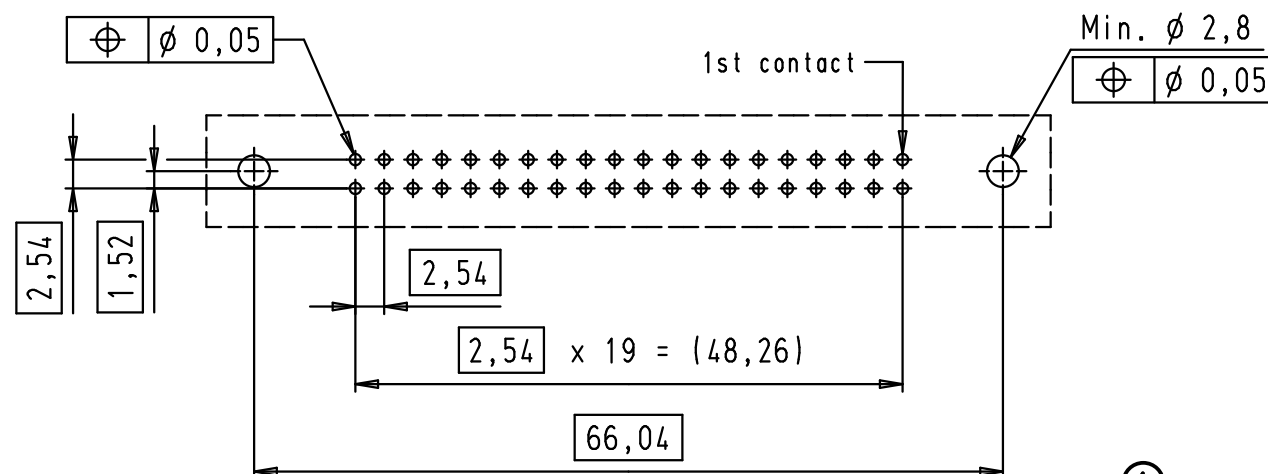
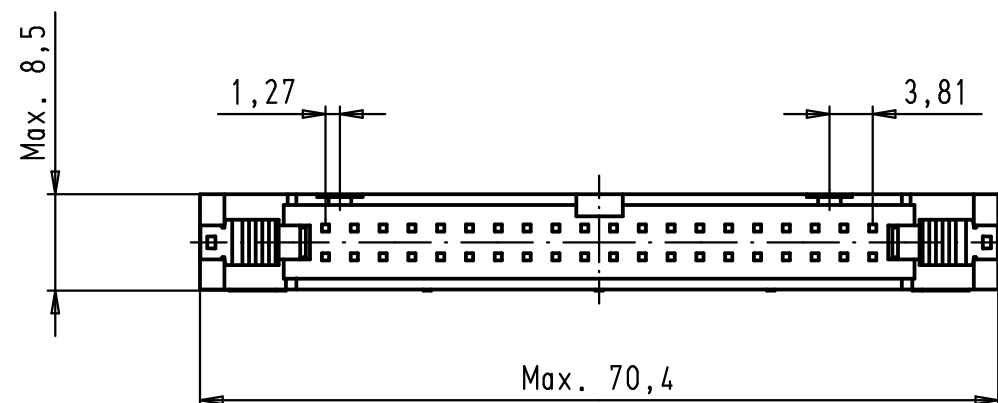




Detail A (Scale: 3:1)



PCB layout, component side



□ Straight contact
■ Kinked contact

① Kinked pins
PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating
with non remelted plated through holes ϕ 0,85 to ϕ 1,05 mm
Maximum insertion force = 125 N
Minimum retention force = 3 N

② Non kinked pins
Solder pins for PCB connections
 ϕ 1 $\pm$ 0,1 according to IEC 60 603-13

09 18 540 7004	3
09 18 540 6004	2
09 18 540 5004	0,76 μ m Au
Part number	Performance level

				Det.	Name	All Dim. in mm Orig. Size DIN A 3	SEK 18 Male Connector Standard 40 poles Straight kinked pins Long locking levers	Maßstab/ Scale 1,5:1
			Detail.	22/01/08	LP			
			Insp.					
			Stand.					
34799	22/01/08	LP	HARTING EURL	F-95972 Paris			TB 09 18 540 X00X	Blatt/ Page 1 / 2
Mod.	Det.	Name				Sub.		