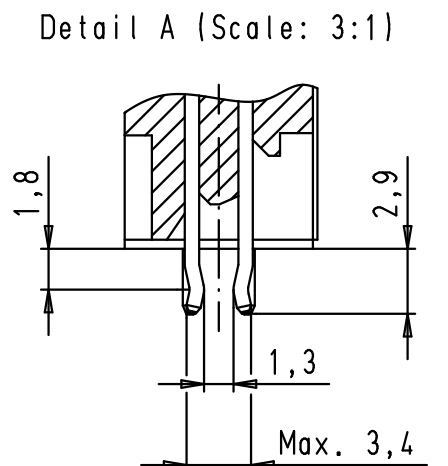
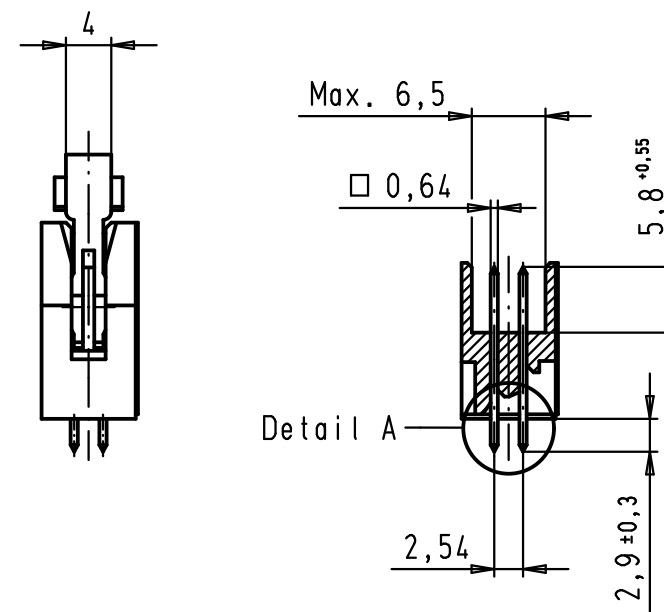
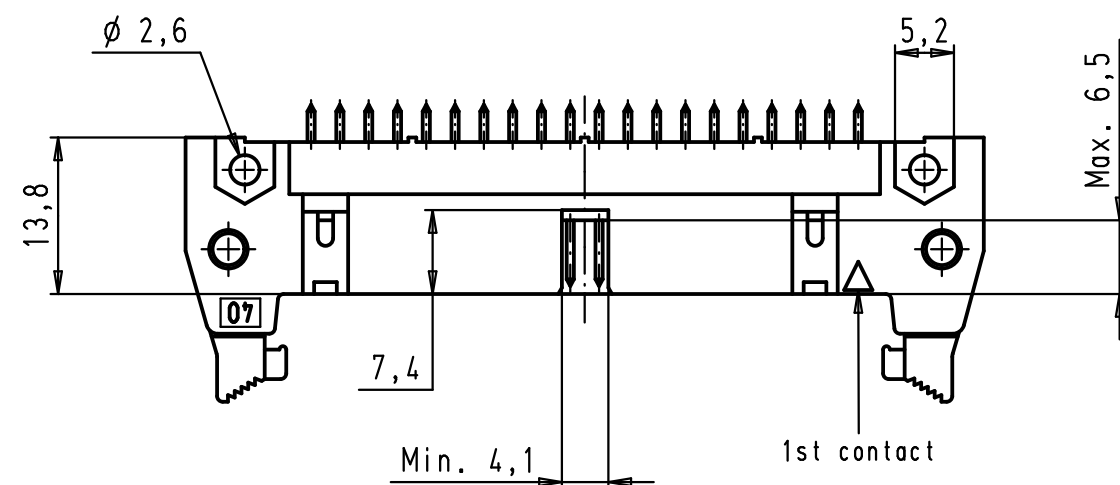
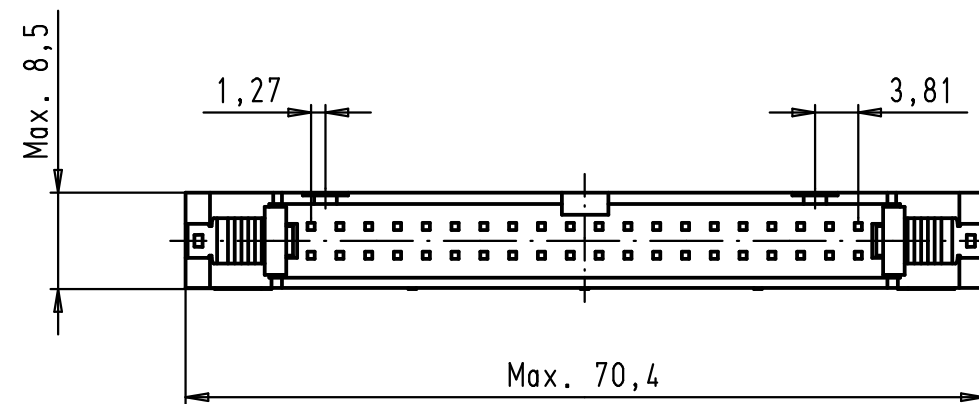
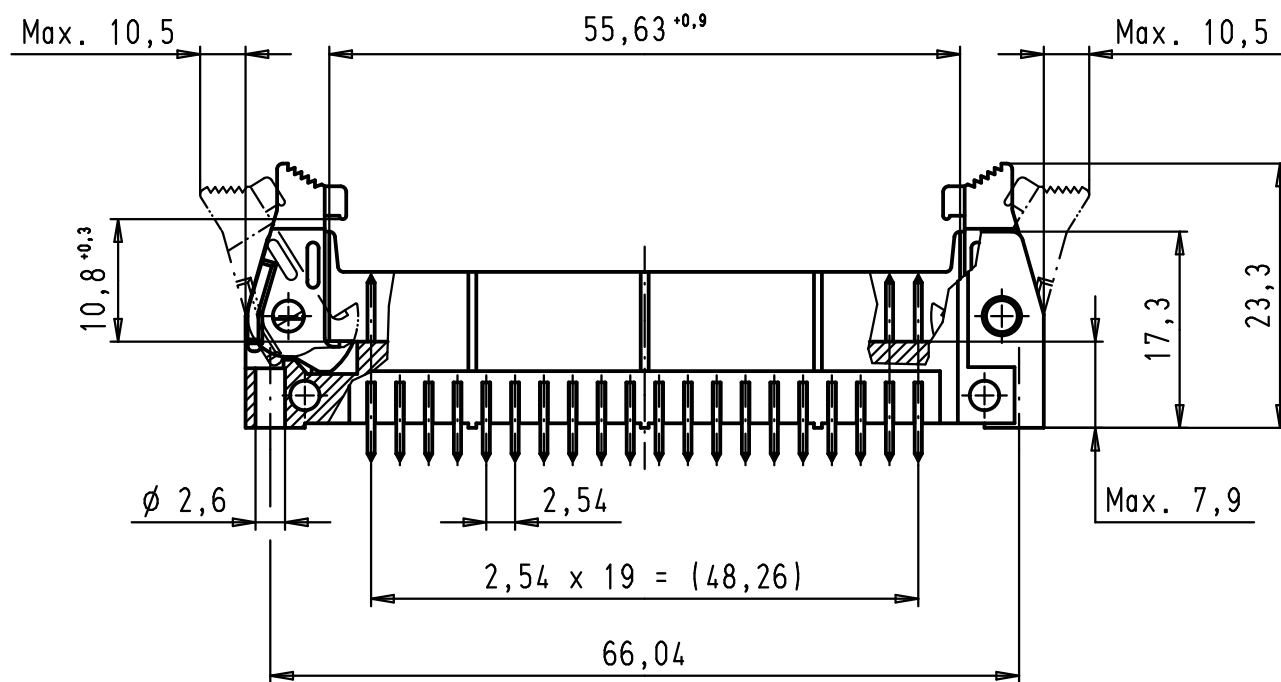
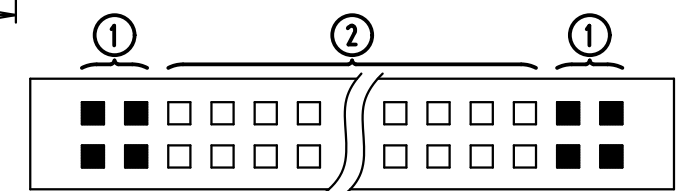
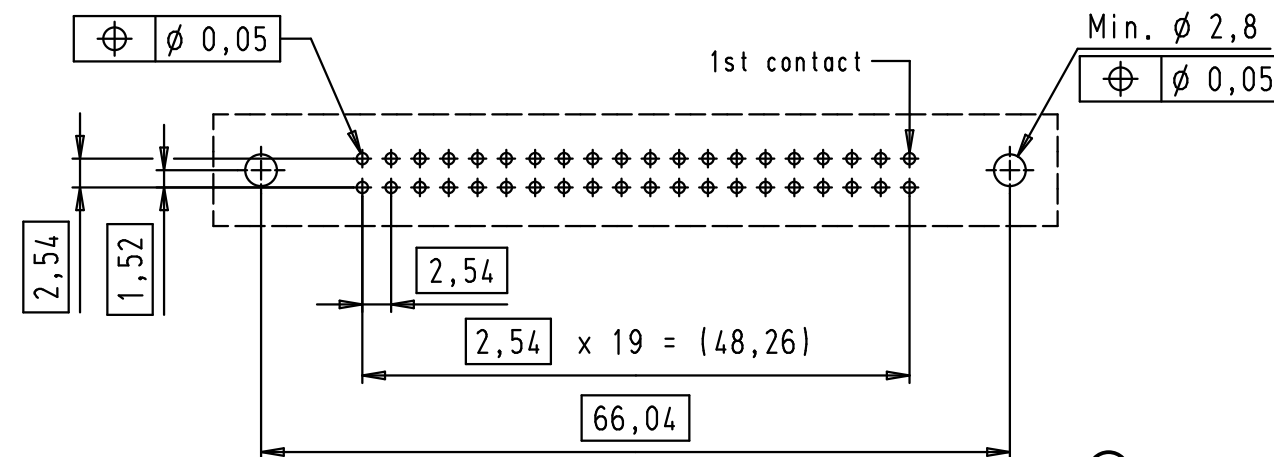




PCB layout, component side



□ Straight contact
■ Kinked contact

① Kinked pins
PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating
with non remelted plated through holes ϕ 0,85 to ϕ 1,05 mm
Maximum insertion force = 125 N
Minimum retention force = 3 N

② Non kinked pins
Solder pins for PCB connections
 ϕ 1 $\pm$ 0,1 according to IEC 60 603-13

09 18 540 7014	3
09 18 540 6014	2
09 18 540 5014	0,76 μ m Au
Part number	Performance level

				Det.	Name	 All Dim. in mm Orig. Size DIN A 3	SEK 18 Male Connector Standard 40 poles Straight kinked pins Short locking levers	Maßstab/ Scale 1,5:1	
			Detail.	23/01/08	PK				
			Insp.						
			Stand.						
			HARTING EURL F-95972 Paris					TB 09 18 540 X01X	Blatt/ Page 1 / 2
34800	23/01/08	PK							
Mod.	Det.	Name					Sub.		