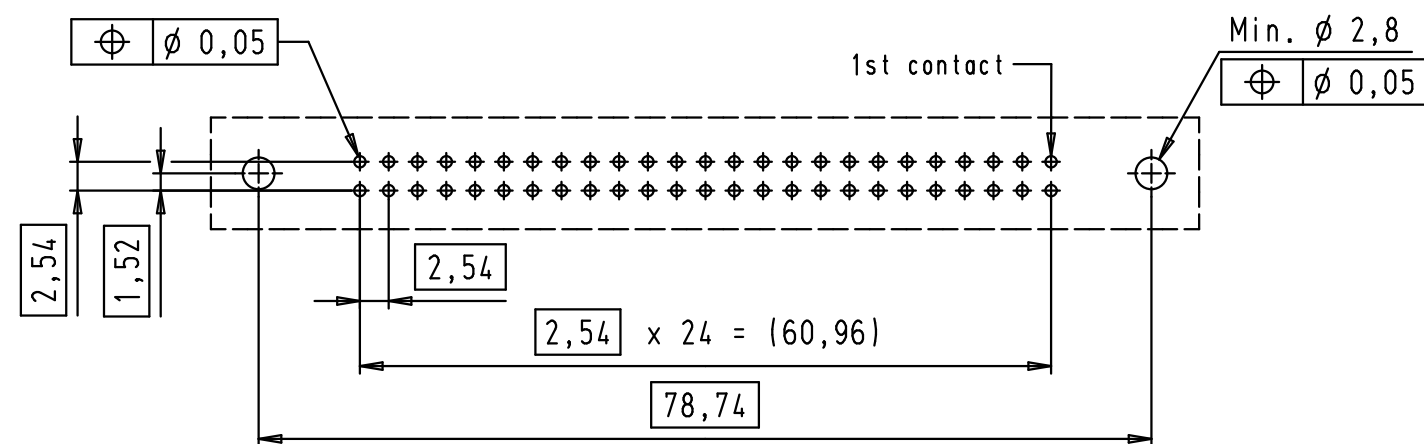
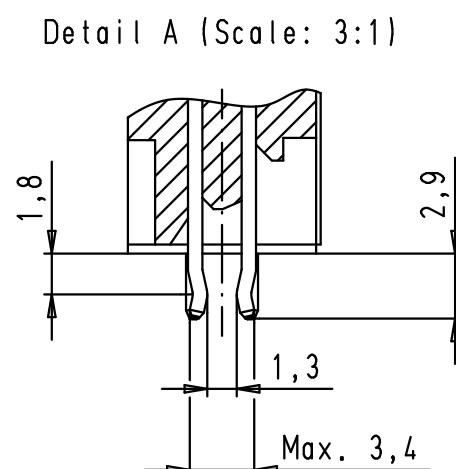
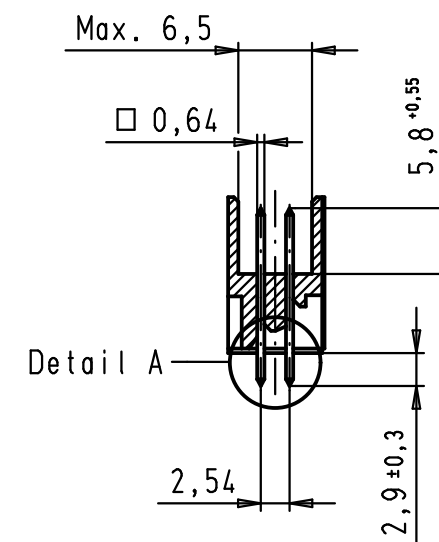
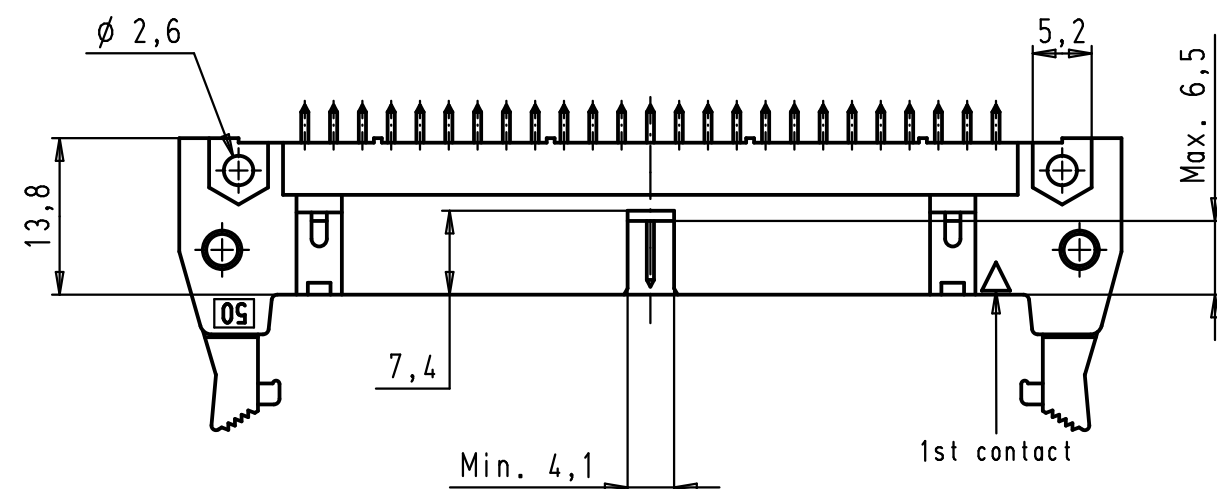
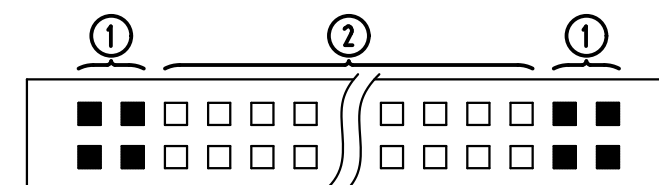




PCB layout, component side



☐ Straight contact
☒ Kinked contact

①

Kinked pins

PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating
with non remelted plated through holes $\varnothing$ 0,85 to $\varnothing$ 1,05 mm
Maximum insertion force = 125 N
Minimum retention force = 3 N

②

Non kinked pins

Solder pins for PCB connections
 $\varnothing 1 \pm 0,1$ according to IEC 60 603-13

				Det.	Name	 SEK 18 Male Connector Standard 50 poles Straight kinked pins Long locking levers	Maßstab/ Scale 1,5:1
			Detail.	22/01/08	LP		
			Insp.				
			Stand.				
						 All Dim. in mm Orig. Size DIN A 3	TB 09 18 550 X00X Blatt/ Page 1 / 2
34799	22/01/08	LP	HARTING EURL F-95972 Paris				
Mod.	Det.	Name					