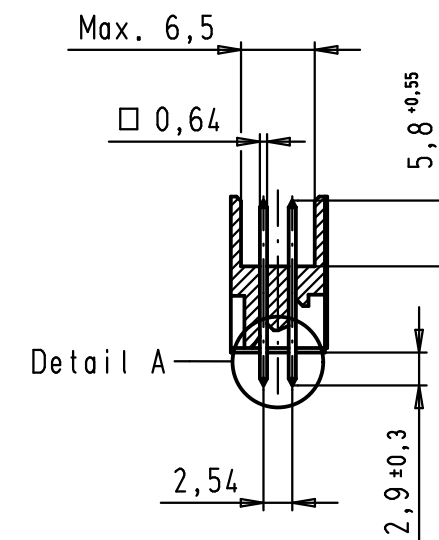
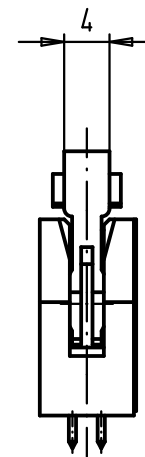
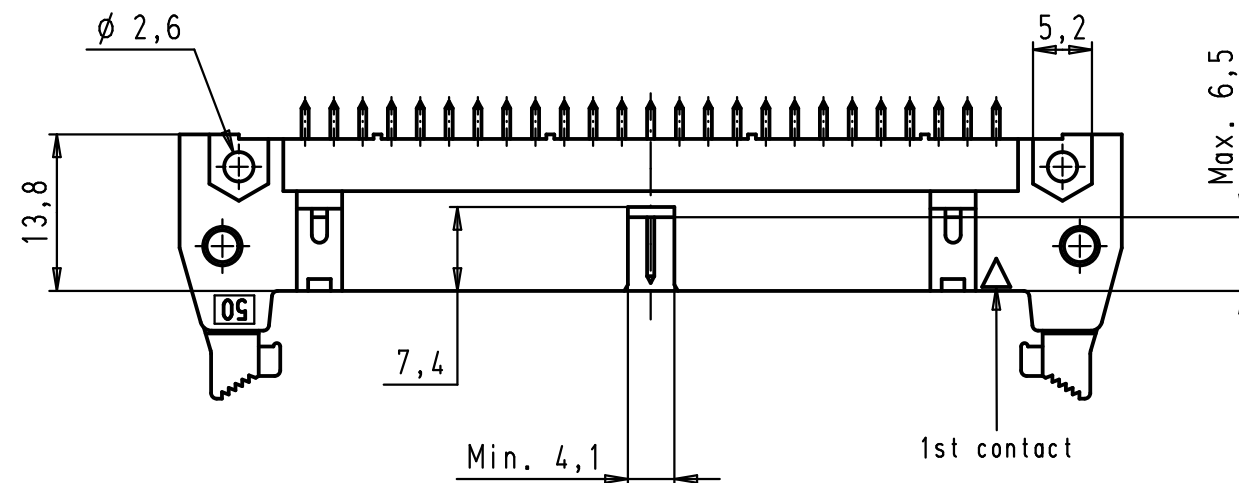
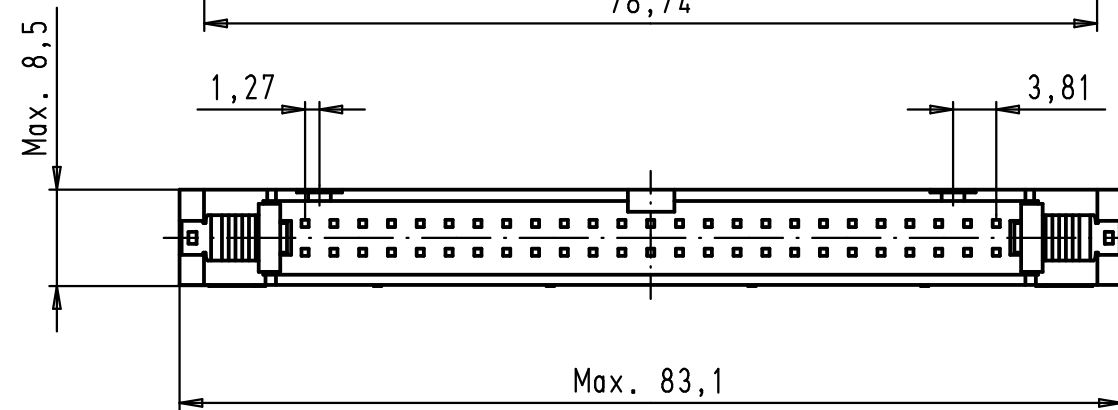
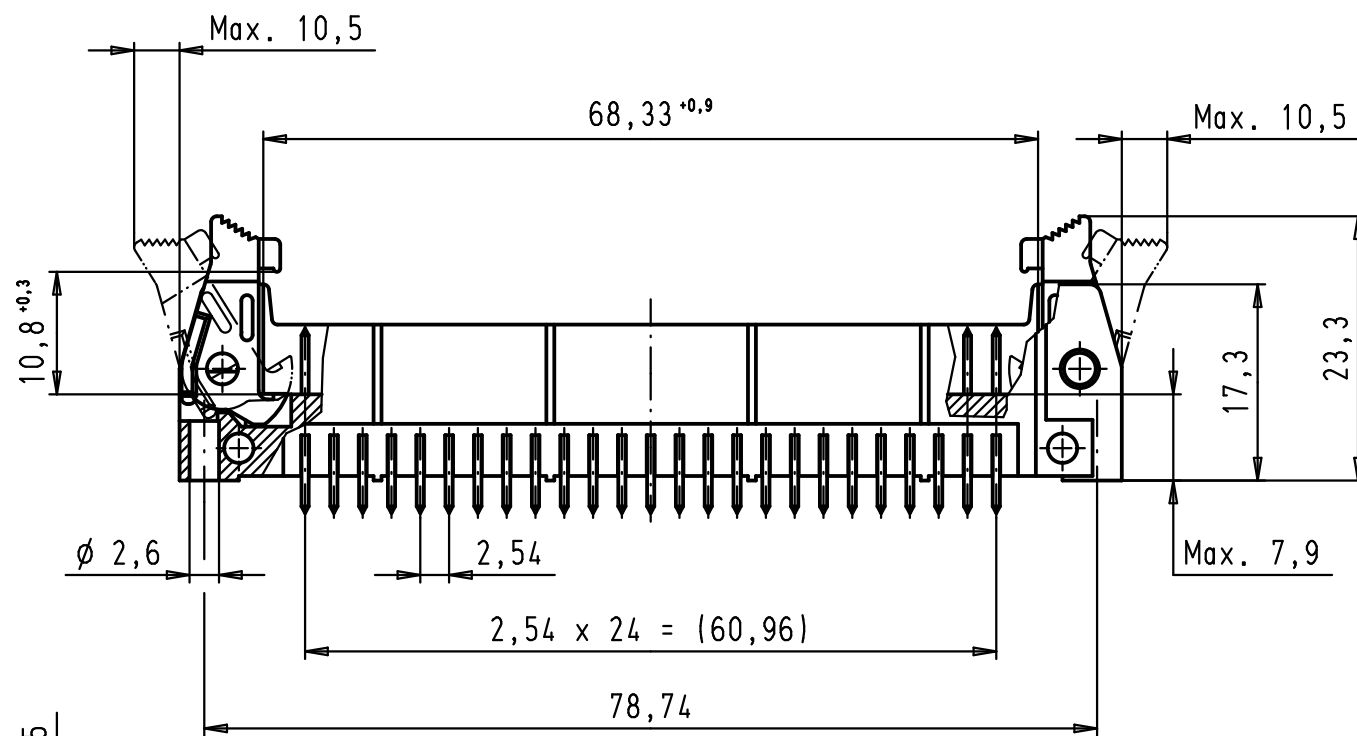
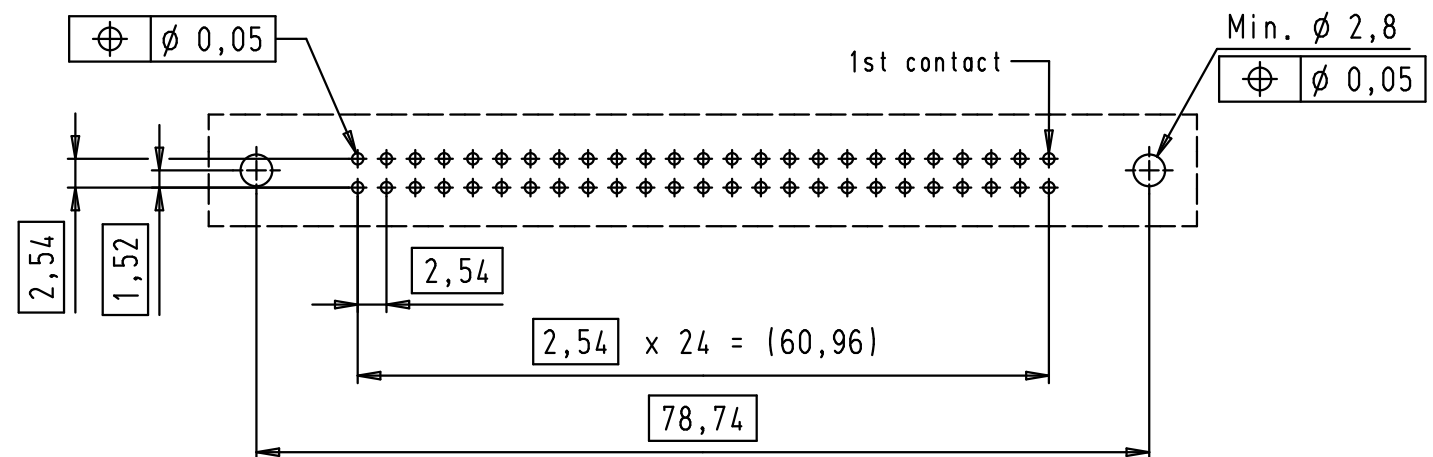
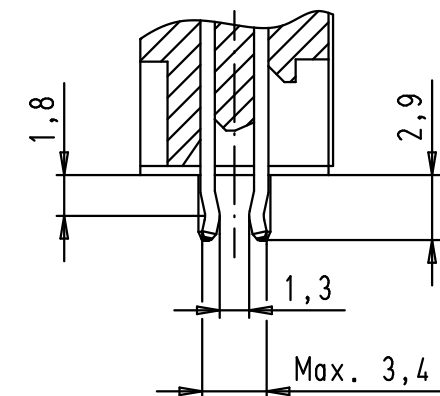
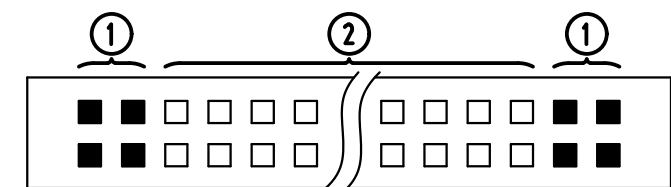




Detail A (Scale: 3:1)



PCB layout, component side



□ Straight contact
■ Kinked contact

① Kinked pins
PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating
with non remelted plated through holes ϕ 0,85 to ϕ 1,05 mm
Maximum insertion force = 125 N
Minimum retention force = 3 N

② Non kinked pins
Solder pins for PCB connections
 $\phi 1 \pm 0,1$ according to IEC 60 603-13

09 18 550 7014	3
09 18 550 6014	2
09 18 550 5014	0,76 μ m Au
Part number	Performance level

				Det.	Name	 All Dim. in mm Orig. Size DIN A 3	SEK 18 Male Connector Standard	Maßstab/ Scale
			Detail.	23/01/08	PK		50 poles	1,5:1
			Insp.				Straight kinked pins	
			Stand.				Short locking levers	
34800	23/01/08	PK	HARTING EURL F-95972 Paris				TB 09 18 550 X01X	Blatt/ Page
Mod.	Det.	Name					Sub.	1/2