

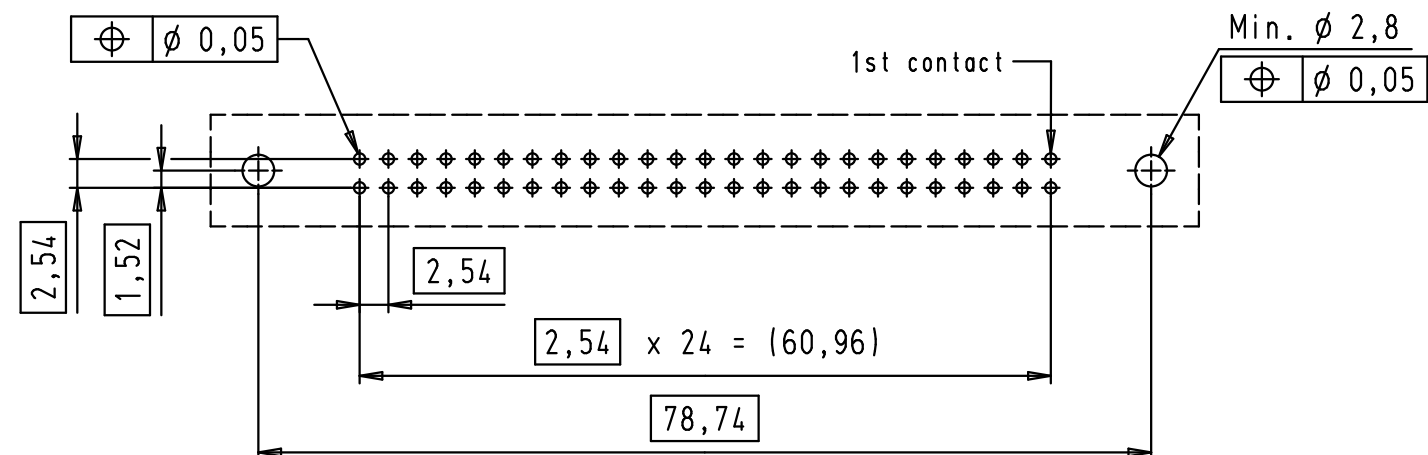
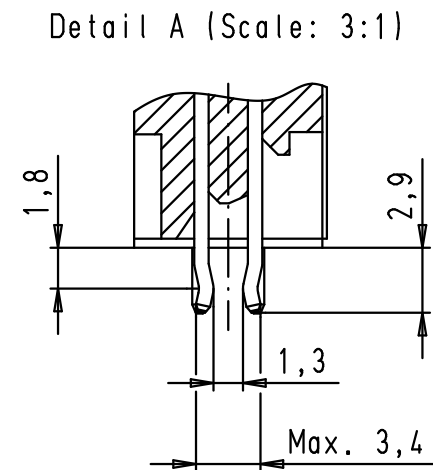
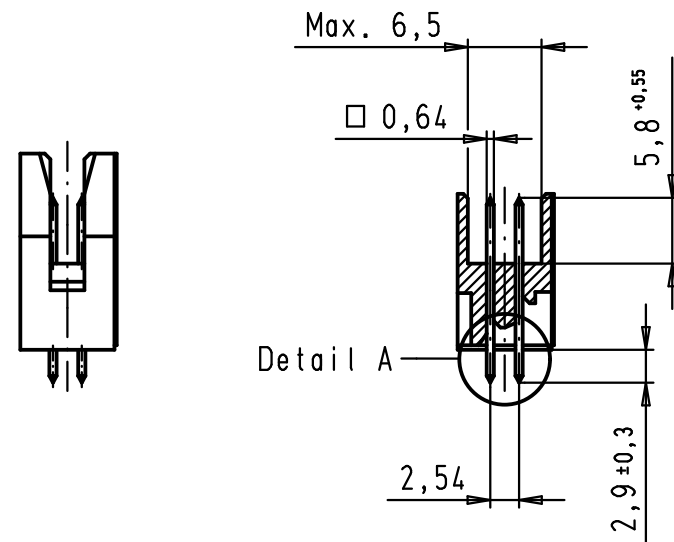
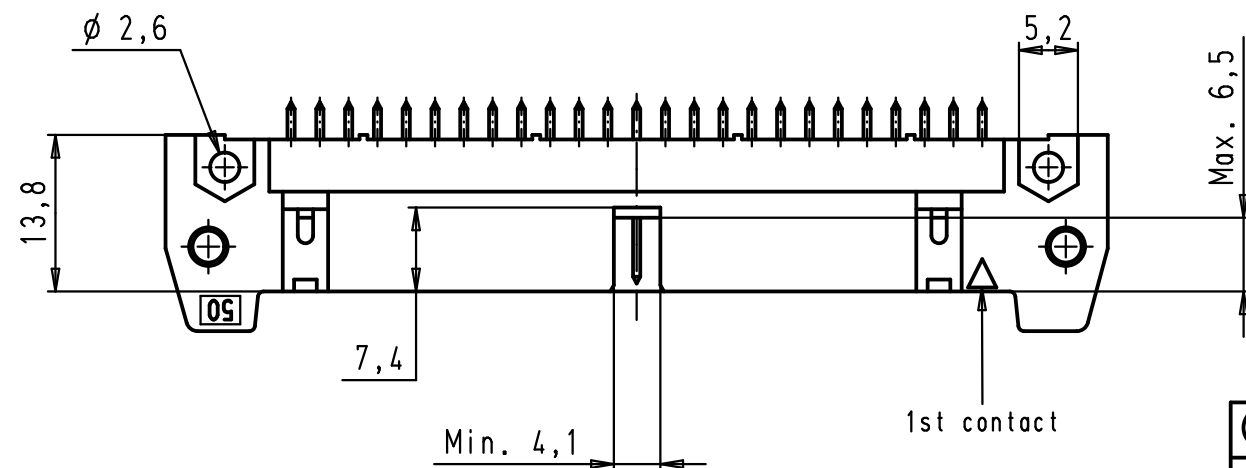
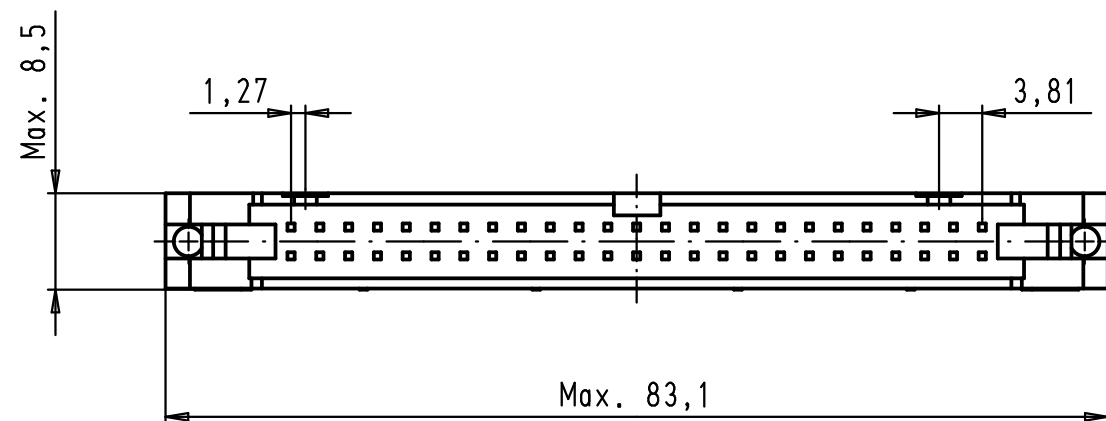
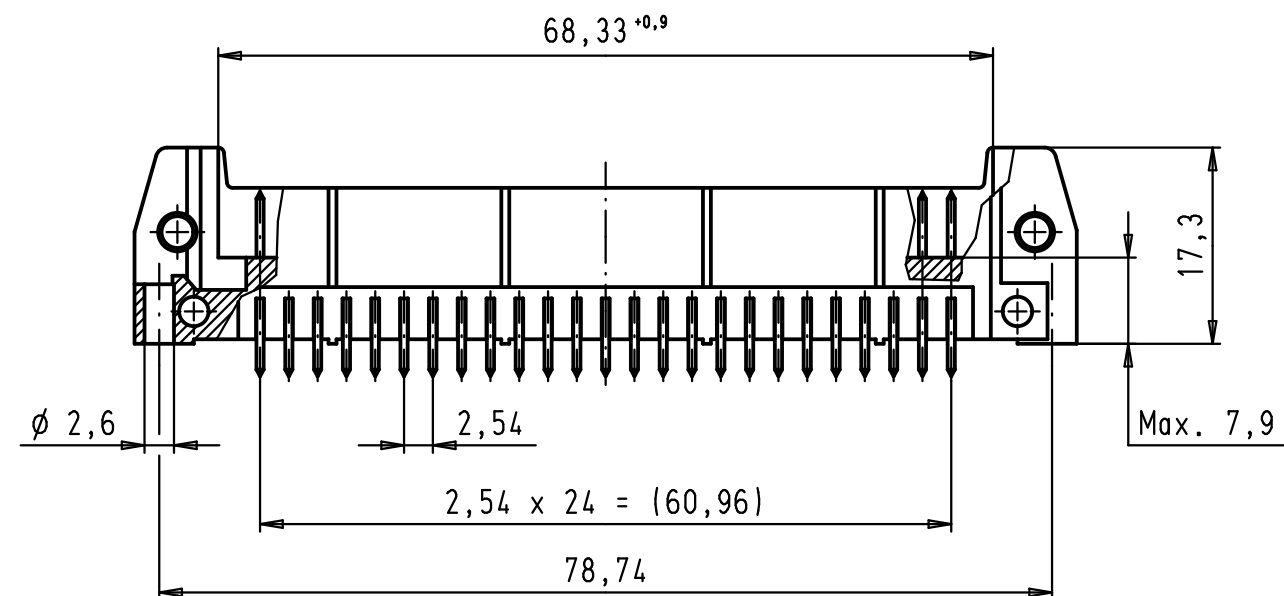
E

D

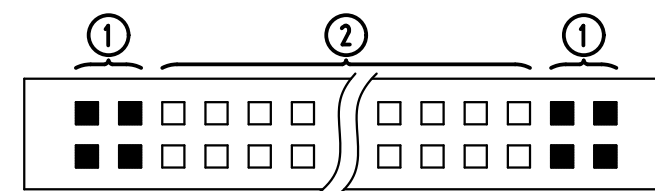
C

B

A



PCB layout, component side



□ Straight contact
■ Kinked contact

① Kinked pins
PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating
with non remelted plated through holes ϕ 0,85 to ϕ 1,05 mm
Maximum insertion force = 125 N
Minimum retention force = 3 N

② Non kinked pins
Solder pins for PCB connections
 ϕ 1 ± 0,1 according to IEC 60 603-13

09 18 550 7024	3
09 18 550 6024	2
09 18 550 5024	0,76 μ m Au
Part number	Performance level

				Det.	Name	 All Dim. in mm Orig. Size DIN A 3	SEK 18 Male Connector Standard 50 poles Straight kinked pins Without locking levers	Maßstab/ Scale 1,5:1
			Detail.	24/01/08	PK			
			Insp.					
			Stand.					
34800	24/01/08	PK	HARTING EURL F-95972 Paris				TB 09 18 550 X02X	Blatt/ Page 1 / 2
Mod.	Det.	Name						