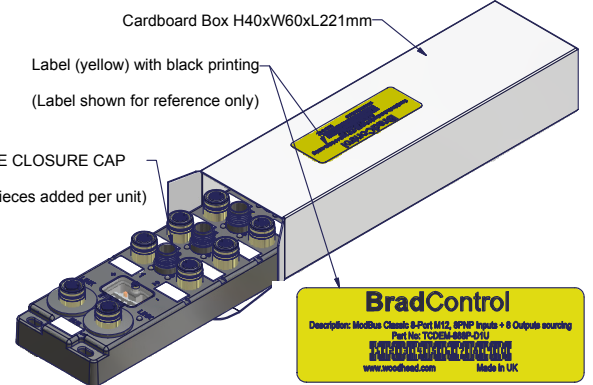
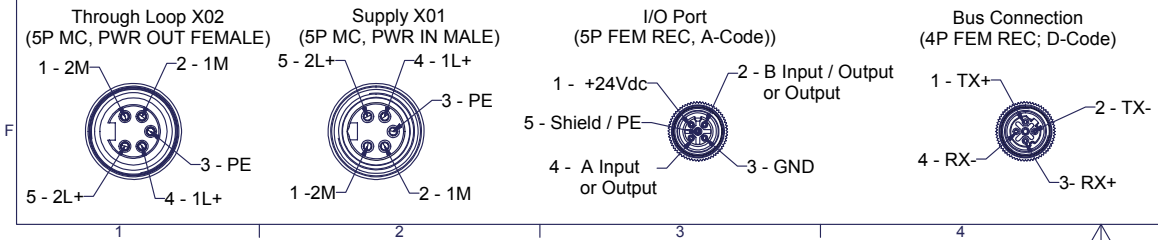
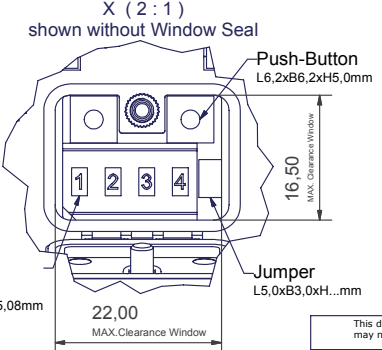


REVISIONSVERLAUF			
ZONE	REV	BEZEICHNUNG	DATUM
-	01	INITIAL RELEASE	12.7.2006
			GENEHMIGT
			FP



- FINAL PART NUMBERS (Configured Variations):**
- TCDEM-8D0P-D1U 16 inputs PNP
 - TCDEM-8C2P-D1U 14 inputs PNP, 2 outputs sourcing (twin wired)
 - TCDEM-8B4P-D1U 12 inputs PNP, 4 outputs sourcing
 - TCDEM-888P-D1U 8 inputs PNP, 8 outputs sourcing
 - TCDEM-8D0N-D1U 16 inputs NPN
 - TCDEM-8C2N-D1U 14 inputs NPN, 2 outputs sinking (twin wired)
 - TCDEM-8B4N-D1U 12 inputs NPN, 4 outputs sinking
 - TCDEM-888N-D1U 8 inputs NPN, 8 outputs sinking
 - TCDEM-8YYX-D1U 16 Universal input / output channels



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PROJECTION 1: GER		UNLESS OTHERWISE SPECIFIED X = ±1 XX = ±0.1 XXX = ±0.05 Winkel = 1°	
		Date	Name
		12.07.2006	FP
		CHK	
		Norm.	
		Woodhead Connectivity GmbH	
		Gewerbstraße 60	
		75015 Bretten-Gölshausen	
		Tel.: 07252/9496-0	
		Fax: 07252/9496-199	
01	SEE REV TABLE	12.07.06	FP
Rev.	Change	Date	Name
Scale 1>1 Dimensions mm			
Material -			
Finish -			
IP67 MODBUS I/O CLASSIC DIGITAL - 60MM HSG			
TCDEM-8			
Filename Y:\CADIETHERNET Modbus IP67 IO\DRAWINGS\TCDEM-8.dwg			Sheet 1
			A2



The BradControl™ IP67 I/O modules provide a reliable solution for connecting industrial controllers to I/O devices in harsh environments.

Ethernet Discrete I/O Module

IP67 Classic Module

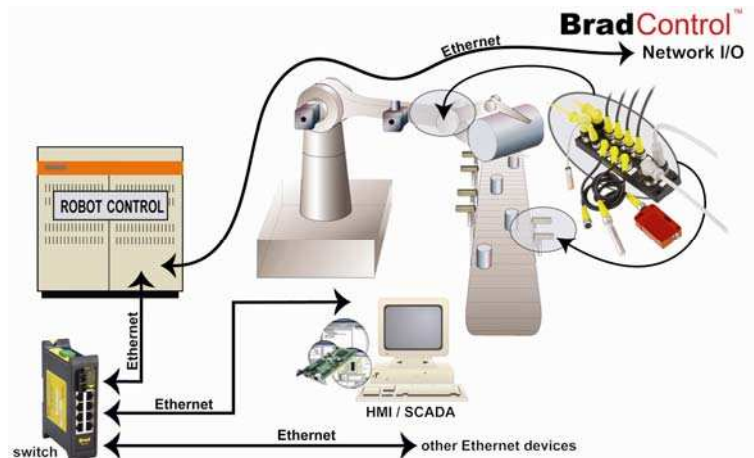
Features

- Supports Modbus TCP (TCP/IP & UDP)
- Accepts M12 threaded connectors or BradConnectivity™ Ultra-Lock™ connection system
- Standard hole pattern allows for interchangeability with popular I/O modules
- Supports PNP & NPN input devices
- Several I/O configurations to choose from
 - TCDEM-8YYX-DIU offers 16 points of configurable I/O where the user can configure each point as either an input or output
- Ability to control I/O through the use of sockets
- Visible LEDs provide maintenance personnel with the ability to easily determine I/O, module & network status
- Rated IP67 for harsh environments
- Designed for direct machine mount applications
- IP addressing via Bootp, DHCP or static (through web interface, push button & Modbus commands)
- Scrolling 4 characters status display for IP addressing and module status
- Built-in 2-port Ethernet switch
 - 10/100 Mbps auto-sensing and crossover capability
- Built-in web server for remote monitoring, configuration and diagnostics
- Configurable I/O capability (through web interface & Modbus commands)
- Watchdog



I/O Systems for Harsh Duty Environments

BradControl™ Ethernet I/O modules provide a reliable solution for connecting industrial controllers to I/O devices in harsh duty environments.



Typical Applications

- Machine tool industry
- Material handling systems
- Filling & packaging
- Steel industry

Contained in an IP67 rated housing, BradControl I/O modules can be machine mounted and are able to withstand areas where liquids, dust or vibration may be present. This makes them ideally suited for many applications including material handling equipment and automated assembly machinery.

Advanced network features such as 10/100 Mbps auto-sensing, web server capabilities and a flexible IP address setup method, make configuration and operation simple. Following traditional industrial fieldbus practices, standard M12 connectors from sensing devices or actuators plug directly into the I/O module. An environmentally sealed IP67 connection between the I/O module and the Ethernet network is created using the Ultra-Lock™ connection system built into the BradControl Ethernet I/O module.

Ethernet I/O Module



LED Indicators

Module & Input Power (I):

Green – power present
Off – power not connected

Output Power (O):

Green – power present
Off – power not connected

Display Box:

Inform about Ethernet address, IO
and Watchdog status

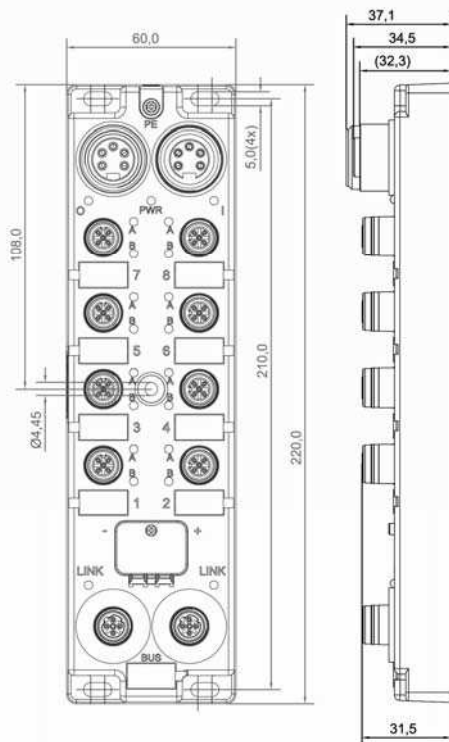
Input / Output (Ix / Ox):

Green – input/output on
Red – input/output fault
Off – input/output off

Ethernet Link (LNK 1/2):

Solid Green– Ethernet link at 100 Mbit/s
without activity.
Flashing Green– Ethernet link at 100 Mbit/s
with activity.

Solid Yellow– Ethernet link at 10 Mbit/s
without activity.
Flashing Yellow – Ethernet link at 10 Mbit/s
with activity.



Technical Information

I/O Configurations	16 inputs 14 inputs / 2 outputs 12 inputs / 4 outputs 8 inputs / 8 outputs Universal & user configurable input / output channels
I/O Connectors	Micro-Change [®] 5-pole M12 female BradConnectivity [™] Ultra-Lock [™] , internally threaded
Ethernet Connectors	2 connectors 4-pole female M12 D-Coded Ultra-Lock Acting as a switch. Crossover capability
Power Connectors	Power in : male Mini-Change [®] 5-pole Power out : female Mini-Change 5-pole
Power Requirements	Module & input power : 24 Vdc, Module output power : 24 Vdc (13 to 28 V), 8A max per module
Communications Rate	10/100 Mbps auto-sensing, auto-detecting, full duplex
IP Address Capabilities	BOOTP (default), DHCP, static address
Fieldbus specification	Modbus (TCP & UDP)
Input Type	Compatible with dry contact and PNP or NPN 3-wire switches. Electronic short circuit protection
Input Delay	2.5 ms default or Configurable through Modbus messaging
Input Device Supply	200 mA per port at 25°C
Output Load Current	Maximum 2.0 A per channel Electronic short circuit protection
Maximum Switching Frequency	200 Hz
Housing Dimensions	60mm x 220mm x 20mm (2.36 x 8.66 x .78 inches)
Mounting Dimensions	37.5 mm (1.48 inches) horizontal on centers 210 mm (8.27 inches) vertical on centers Center hole
Operating Temperature	-20°C to 70°C (-4°F to 158°F)
Storage Temperature	-40°C to 85°C (-40°F to 185°F)
Protection	IP67 according to IEC 60529, NEMA 6P
Vibration	MIL-STD-202F, method 204D, condition A
Mechanical Shock	MIL-STD-202F, method 213B, condition B
Thermal Shock	MIL-STD-1344A
Approvals	CE, UL, CUL

Ordering Information

Part Number	Product Description
TCDEM-8D0N-D1U	Digital 8 port, 16 in NPN
TCDEM-8C2N-D1U	Digital 8 port, 14 in & 2 out NPN
TCDEM-8B4N-D1U	Digital 8 port, 12 in & 4 out NPN
TCDEM-888N-D1U	Digital 8 port, 8 in & 8 out NPN
TCDEM-8D0P-D1U	Digital 8 port, 16 in PNP
TCDEM-8C2P-D1U	Digital 8 port, 14 in & 2 out PNP
TCDEM-8B4P-D1U	Digital 8 port, 12 in & 4 out PNP
TCDEM-888P-D1U	Digital 8 port, 8 in & 8 out PNP
TCDEM-8YYX-D1U	Digital 8 port, 16 I/O universal & user configurable input / output channels

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