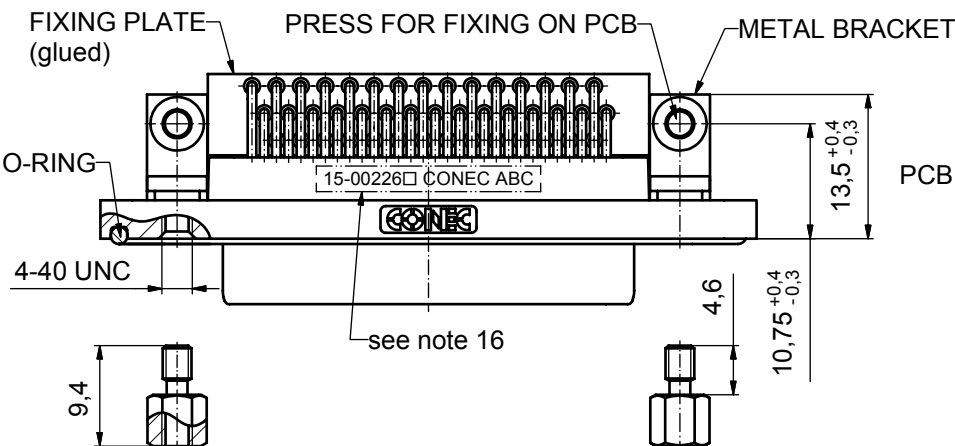
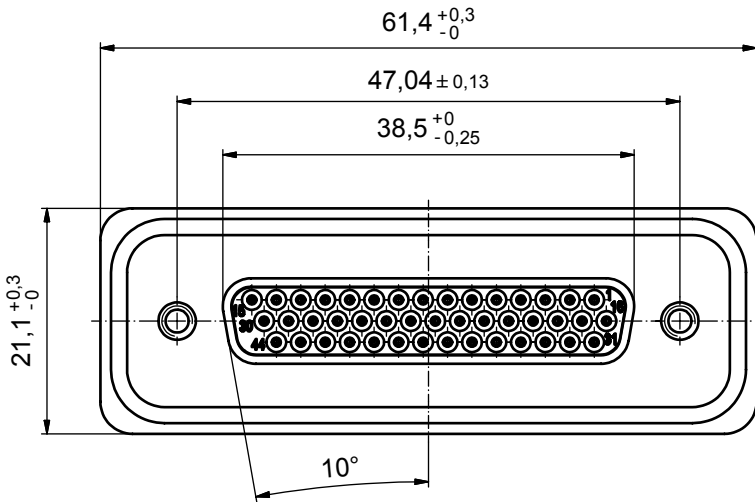
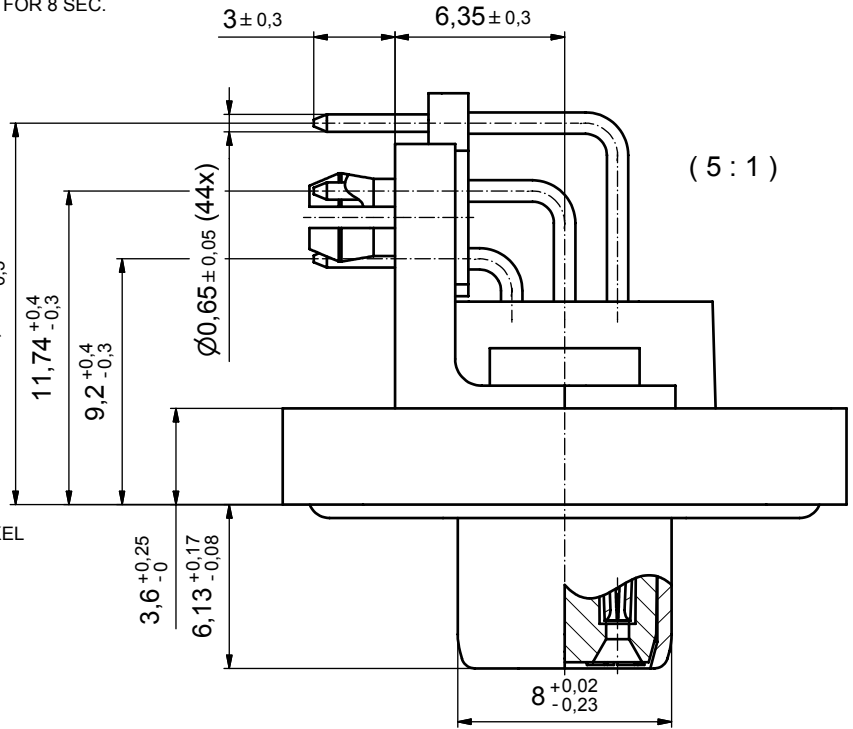


NOTES:

- FOR WAVE SOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
- IP RATING: IP 67
- SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER HIGH TEMPERATURE EXPOSURE
- METAL SHELL:
ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
- INSULATORS: PBT GF UL 94 V-0, BLACK
- O-RING: SILICONE PER ASTM D2000 70 SHORE A
- SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
- CONTACTS: COPPER ALLOY
PLATING (SEE PART NO):
☐ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
☐ PLEASE ADD 3 for 8µin HARD GOLD over min. 50µin NICKEL
- METAL BRACKETS: ZINC DIE CAST;
300µin COPPER/40-120µin NICKEL/120-200µin TIN
- WASHERS: COPPER ALLOY; 80µin NICKEL
- HEXLOCKING SCREWS: STAINLESS STEEL
- FIXING-PLATE: PBT GF UL 94 V-0; BLACK
- PCB-SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
PCB-HOLE: $\varnothing 3.1 \pm 0.1$; PCB THICKNESS 1.6mm
- P.C.B. HOLE DRILLINGS and RECOMMENDED PANEL CUT-OUT ON SHEET 2
- RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
- CONNECTOR IS PART MARKED: 15-00226 CONEC ABC



AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

Directive 2002/95/EC
RoHS Compliant

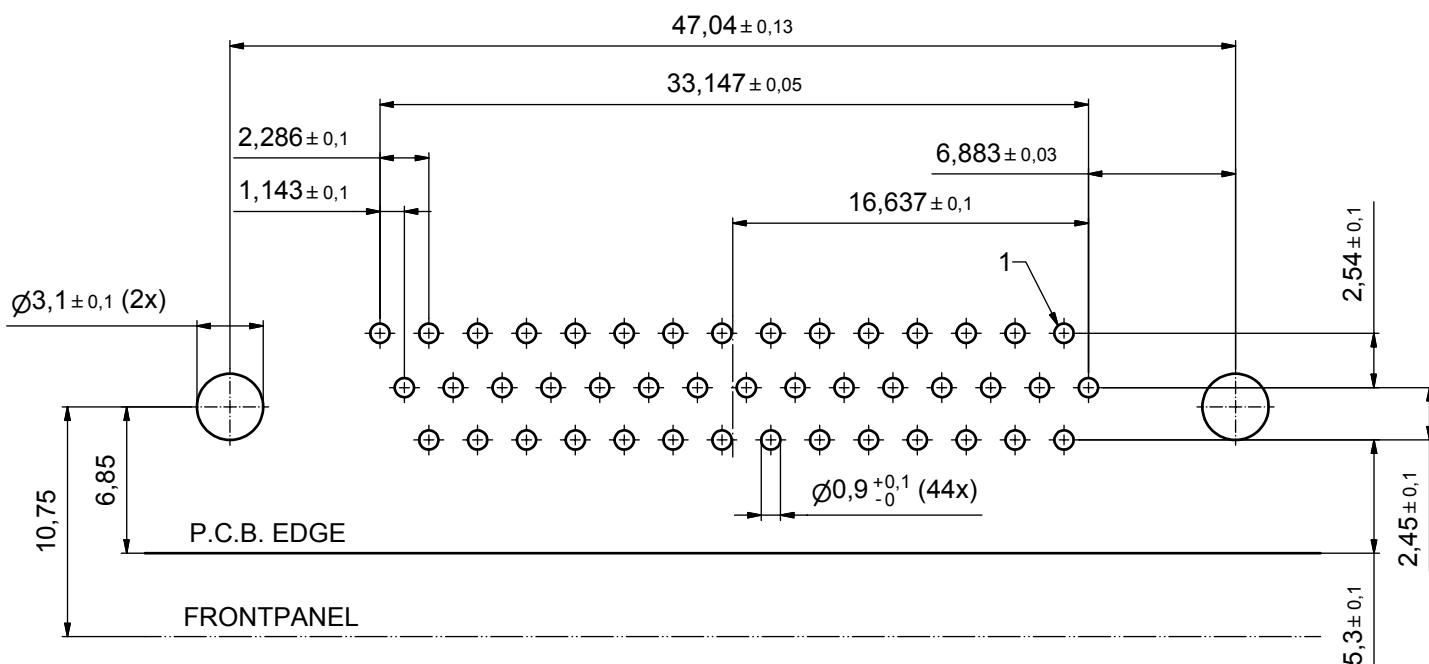
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH				tolerance		dim. in mm	
DO NOT ALTER CAD DRAWING BY HAND				date		name	
a Origin				drawn 25.11.09 Schmidt		appd. 27.11.09 Fischer	
rev. description date name				norm		d-old	
CONEC®							

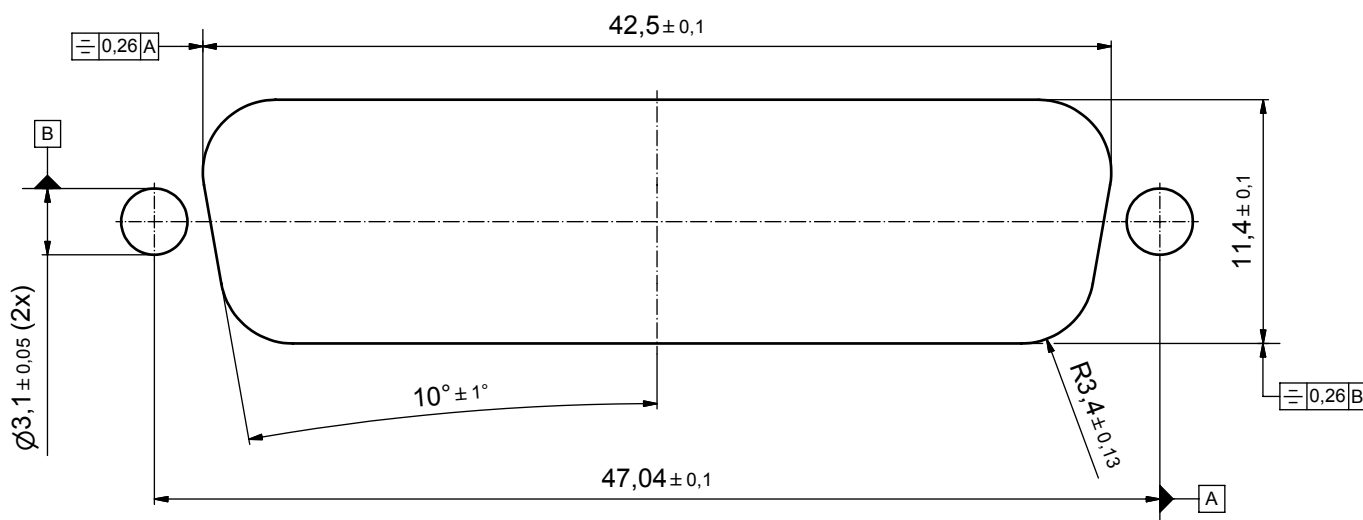
scale: 2:1 (5:1)	
material: see notes	
title: D-SUB HD FEMALE 90° 44pos. SOLDER PIN ANGLED metal bracket, fixing plate, hexlocking screw, snap	
dwg no: Inventor 10	DIN-A3
15K1A514	
part no: 15-00226 (see note 8)	

P.C.B. HOLE DRILLINGS

(P.C.B. TOP SIDE)



RECOMMENDED PANEL CUT-OUT



APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH

DO NOT ALTER CAD DRAWING BY HAND

rev.	description	date	name
a	Origin		

tolerance		dim. in mm	
drawn	25.11.09	name	Schmidt
appd.	27.11.09	name	Fischer
norm			
d-old			

scale:	4:1		
material:	see sheet 1		
title:	P.C.B. HOLE DRILLINGS PANEL CUT-OUT D-SUB Female 44pos. HD Solder pin angled 90°		
dwg no:	Inventor 10	DIN-A3	
	15K1A514	sh: 2	
part no:	see sheet 1		