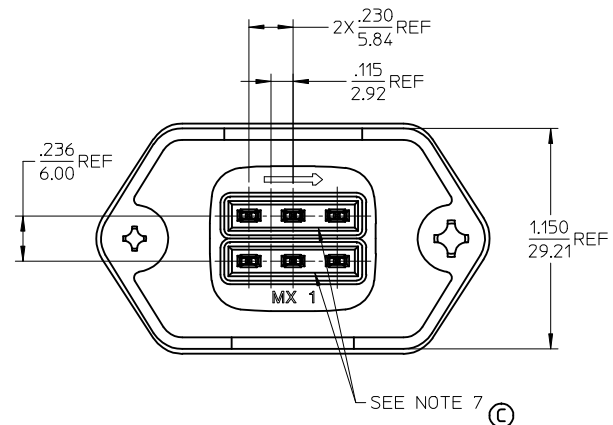
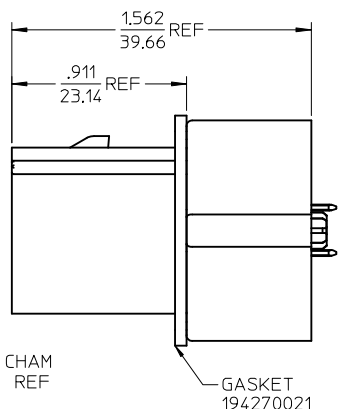
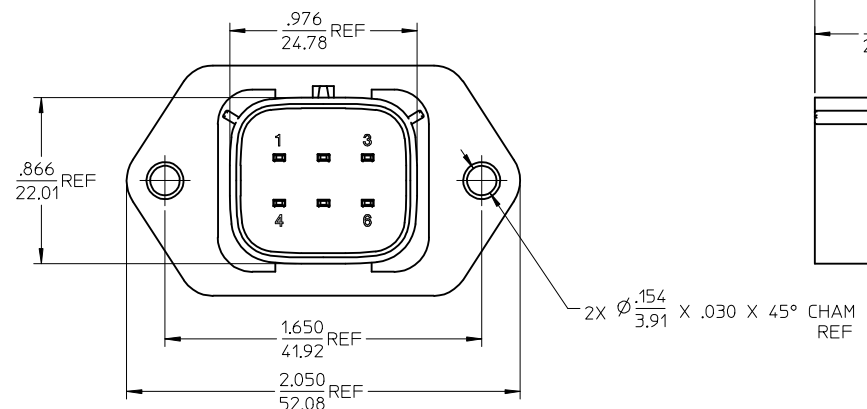
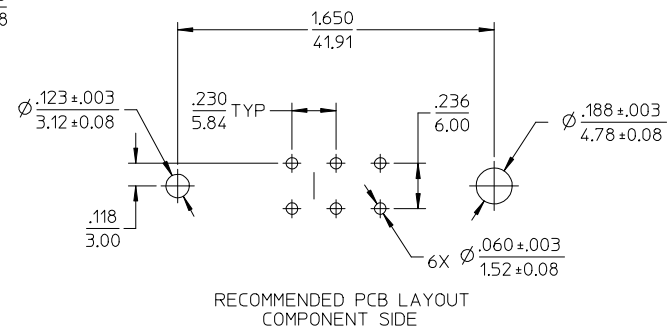
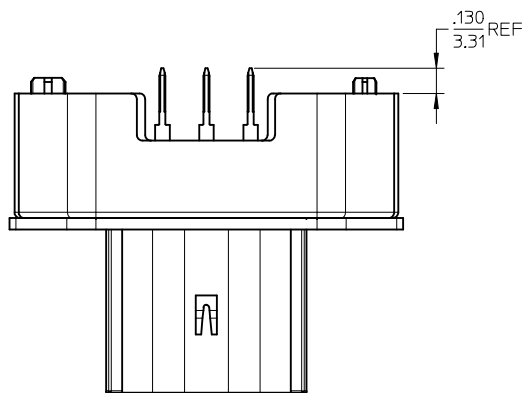
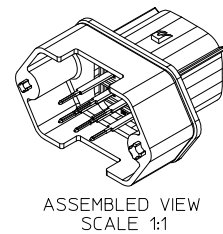
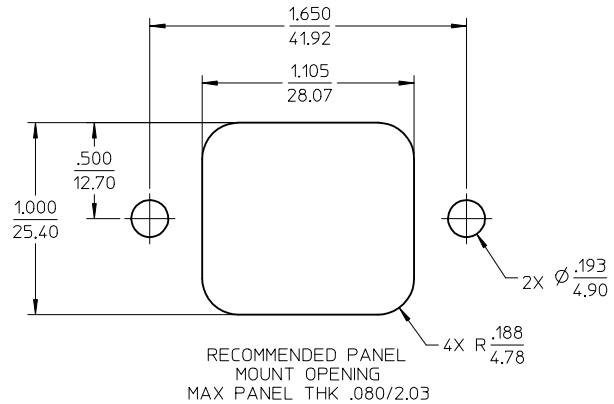


ASSEMBLY MATERIAL NUMBER	TERMINAL PLATING	POTTING
194280004	TIN	NO
194280020	TIN/GOLD	
194280044	TIN	YES
194280045	TIN/GOLD	



NOTES:

1. MATERIALS:
HOUSING: POLYESTER (PBT), GLASS FILLED, UL94 V-0,
COLOR: BLACK
TERMINALS: COPPER ALLOY
2. TERMINAL FINISHES:
1. TIN ONLY: 100µN TIN OVER 50µN NICKEL
2. TIN/GOLD: 30µN SELECT GOLD (CONTACT MATING AREA),
100µN SELECT TIN (PCB TAIL AREA) OVER 50µN NICKEL OVERALL.
3. PRODUCT SPECIFICATION: PS-19428-001.
4. PACKAGING SPECIFICATION: PK-19427-001.
5. MATES WITH: 19418 SERIES RECEPTACLE ASSEMBLIES.
6. RECOMMENDED MOUNTING HARDWARE: (2) #10 X .62/15.8 LONG PLASTIC
THREAD CUTTING SCREWS. RECOMMENDED TORQUE 15-17 IN-LBS.
SUGGESTED SOURCE: ITW SHAKEPROOF INDUSTRIAL BOSSCREW OR EQUIVALENT.
7. ELASTOMERIC SILICONE APPLIED IN TERMINAL WELLS. SEE CHART. ©
8. ASSEMBLY IS ROHS COMPLIANT.

ADD 194280044 & 194280045 EC NO: 194280044 2012/12/07 2012/12/07 2013/01/10 DRWN:WLEUNG CHKD:DTTUS APPR:DTTUS REV C	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION 		
			mm	INCH	DRAWN BY DMYRICK	DATE 04/07/02	TITLE 6-WAY STRAIGHT HEADER ASSEMBLY, LONG VERSION				
			4 PLACES ± --- ± ---	CHECKED BY JPWLICK	DATE 04/07/02						
			3 PLACES ± --- ± .015	APPROVED BY RDEROSS	DATE 04/07/02						
			2 PLACES ± 0.38 ± ---	MATERIAL NO. SEE CHART		DOCUMENT NO. SD-19428-012		SHEET NO. 1 OF 1			
			1 PLACE ± --- ± ---	SIZE C		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
			ANGULAR ± 1 °								
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS								