

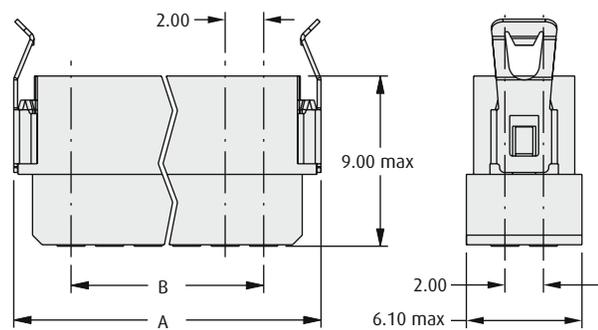
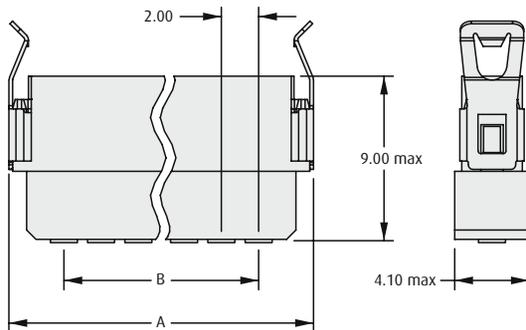
Male Crimp

- ❖ Mates with female connectors shown on pages 21 to 24.
- ❖ Contacts are rear insertable.
- ❖ Part numbers are for housings and the equivalent number of contacts.
- ❖ Back potting & cable assembly service available, contact datamate@harwin.com.
- ❖ Spare contacts available, see page 34.



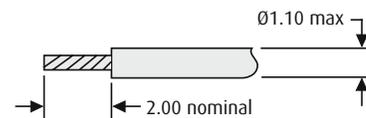
DATAMATE L-TEK

SINGLE ROW	CALCULATION	DOUBLE ROW	CALCULATION
Latches (when fitted) add 0.5mm to overall length 'A'	A B + 5.60	Latches (when fitted) add 0.5mm to overall length 'A'	A B + 5.60
	B (Total no. of contacts - 1) x 2		B Total no. of contacts - 2



TOOLS	WIRE STRIPPING DETAILS
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Recommended Crimp Tool - M22520/2-01
Positioner - T5747
Contact Insertion/Removal Tool - Z80-280
 See pages 87 to 89
 ❖ Instruction sheets available at www.harwin.com/downloads/instructions



HOW TO ORDER

M80 - XXX XX XX

SERIES CODE	
806	810
807	811
808	812
809	813
883	816
884	817

TYPE		Description
Single	Double	
806	810	Small Bore, Unlatched
807	811	Large Bore, Unlatched
808	812	Small Bore, Locking Latch
809	813	Large Bore, Locking Latch
883	816	Small Bore, Friction Latch
884	817	Large Bore, Friction Latch

FINISH	
05	Gold

TOTAL NO. OF CONTACTS	
02, 03, 04, 05, 06, 07	Single Row
04, 06, 08, 10, 12	Double Row

All dimensions in mm.