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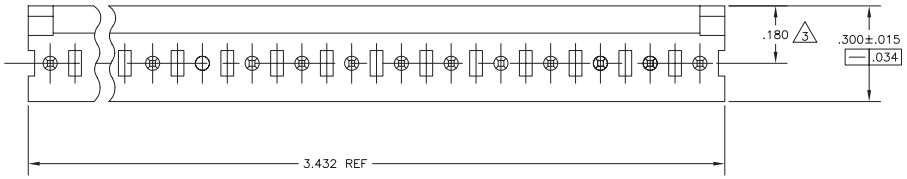
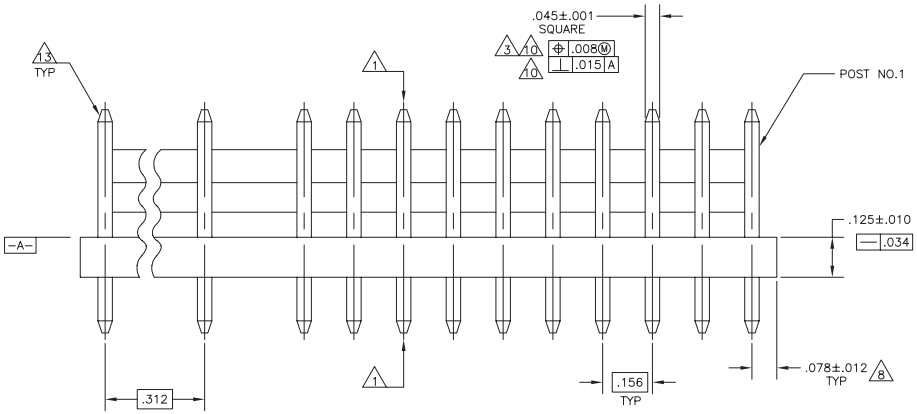
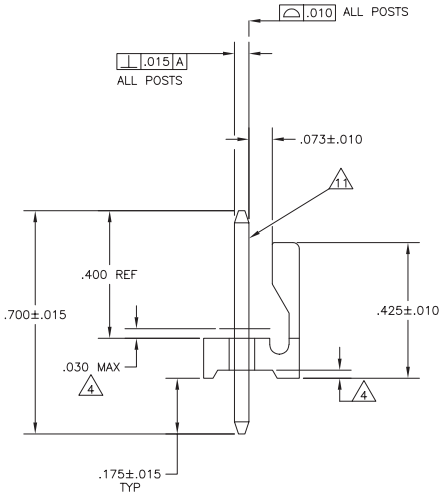
LOC	DIST
CM	54

REVISIONS

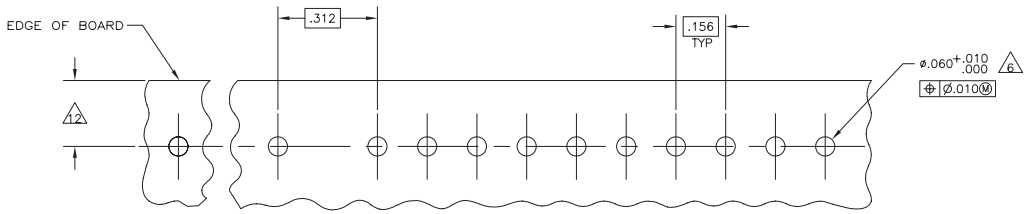
P	LTR	DESCRIPTION	DATE	DWN	APVD
	F	ECO-05-015600	29MAR06	BSV	DB







1. POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
2. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
3. MEASURED AT SURFACE -A-
4. PLASTIC FLASH PERMITTED IN THIS AREA.
5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
6. ONE HOLE MAY BE UNDERSIZED (.051/.046 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
7. MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0(NATURAL) POST-COPPER ALLOY (TIN PLATED)
8. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
10. POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
11. POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
12. DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
13. PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD 2

.060	1.52	3.432	87.17
.051	1.30	.750	19.05
.046	1.17	.450	11.43
.045	1.14	.425	10.80
.034	0.86	.312	7.92
.030	0.76	.300	7.62
.015	0.38	.180	4.57
.012	0.30	.175	4.45
.010	0.25	.156	3.96
.008	0.20	.125	3.18
.005	0.13	.078	1.98
.003	0.08	.073	1.85
.001	0.03	.063	1.60
IN	MM	IN	MM
CONVERSION TABLE			

AMP 4805 REV 31MAR2000

2-644283-2 SHOWN

POST NUMBER OMITTED	PART NUMBER
11	2-644283-2

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - ; 1 PLC ± - ; 2 PLC ± - ; 3 PLC ± .005 ; 4 PLC ± - ; ANGLES ± -

MATERIAL 7 FINISH 7

DRN N. GANNON 22OCT92
CHK R. SWING 22OCT92
APVD R. SPEER 08NOV92
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -
CUSTOMER DRAWING

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT .045 ROUND POST, TIN PLATED, 22 POSITION, OMITTED POST

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-644283 | RESTRICTED TO -

SCALE 5:1 | SHEET 1 OF 1 | REV F