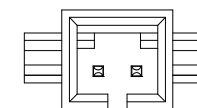
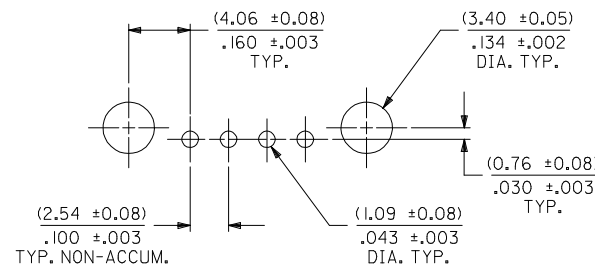
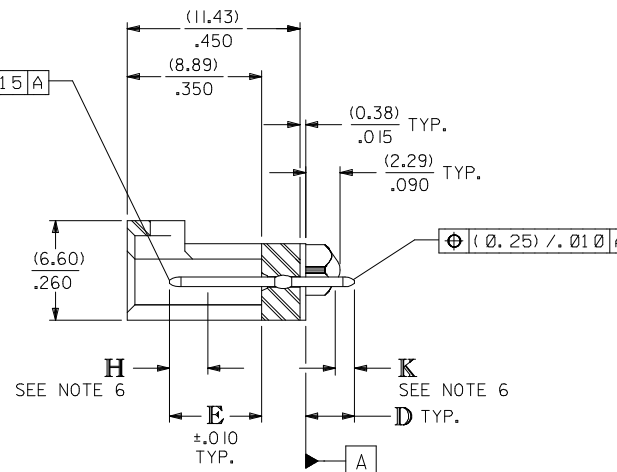


CKT. SIZE	DIM. "A"		DIM. "B"	
	MM	IN.	MM	IN.
2	2.54	.100	5.33±0.08	.210±.003
3	5.08	.200	8.13±0.10	.320±.004
4	7.62	.300	10.67±0.10	.420±.004
5	10.16	.400	13.21±0.10	.520±.004
6	12.70	.500	15.75±0.10	.620±.004
7	15.24	.600	18.29±0.10	.720±.004
8	17.78	.700	20.83±0.10	.820±.004
9	20.32	.800	23.37±0.10	.920±.004
10	22.86	.900	25.91±0.13	1.020±.005
11	25.40	1.000	28.45±0.13	1.120±.005
12	27.94	1.100	30.99±0.13	1.220±.005
13	30.48	1.200	33.53±0.13	1.320±.005
14	33.02	1.300	36.07±0.13	1.420±.005
15	35.56	1.400	38.61±0.15	1.520±.006
16	38.10	1.500	41.15±0.15	1.620±.006
17	40.64	1.600	43.69±0.15	1.720±.006
18	43.18	1.700	46.23±0.15	1.820±.006
19	45.72	1.800	48.77±0.18	1.920±.007
20	48.26	1.900	51.31±0.18	2.020±.007
21	50.80	2.000	53.85±0.18	2.120±.007
22	53.34	2.100	56.39±0.18	2.220±.007
23	55.88	2.200	58.93±0.18	2.320±.007
24	58.42	2.300	61.47±0.18	2.420±.007
25	60.96	2.400	64.01±0.20	2.520±.008



3 CIRCUIT

15 GOLD - .000015 MINIMUM GOLD PLATE IN SELECT AREA,
.000075 MINIMUM TIN PLATE IN SELECT AREA,
OVER .000050 MINIMUM NICKEL PLATE OVERALL.

30 GOLD - .000030 MINIMUM GOLD PLATE IN SELECT AREA,
.000075 MINIMUM TIN PLATE IN SELECT AREA,
OVER .000050 MINIMUM NICKEL PLATE OVERALL.

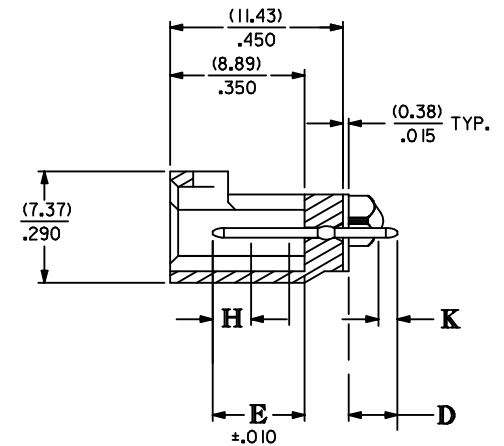
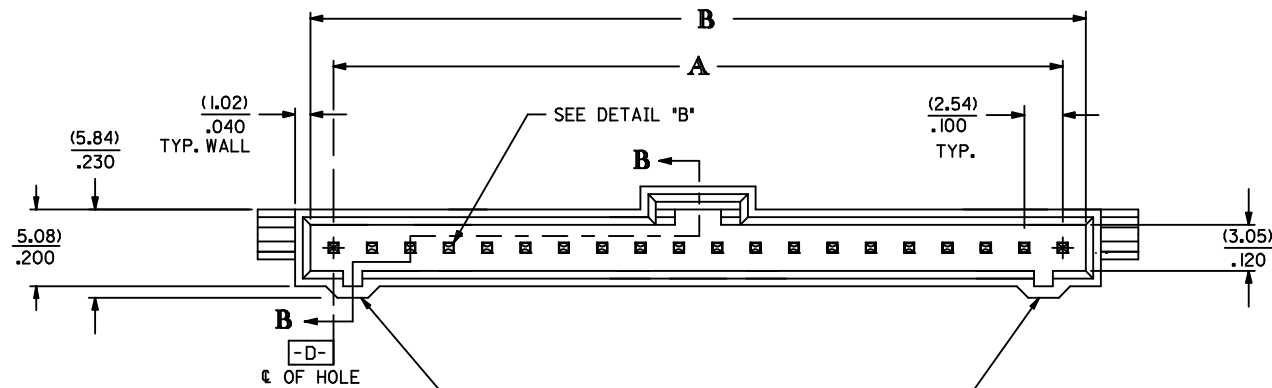
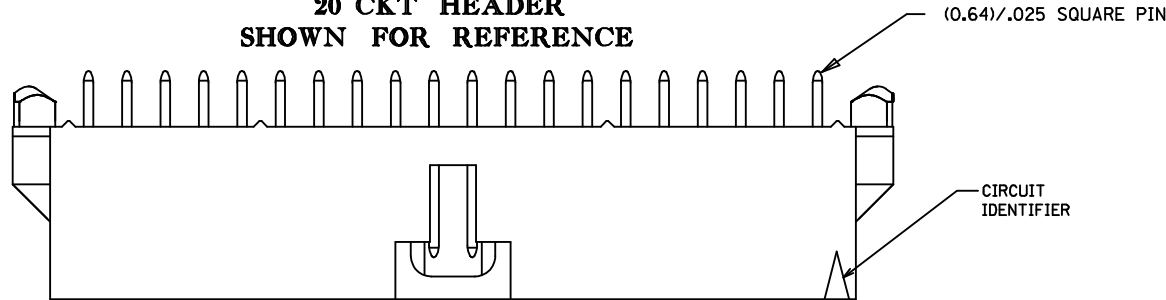
(FOR USE WITH (1.57)/.062 THICK BOARD)

ADD DIM'S-LOC. F-9 EC NO: UCP2013-5374 DRAWN BY PPLE 2013/06/14 CHKD BY MORGAN 2013-6-13 APPR: SKILLER 2013/07/22	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE	DESIGN UNITS INCH	THIRD ANGLE PROJECTION																												
		= 0 = 0 = 0	<table><tr><td></td><td>mm</td><td>INCH</td></tr><tr><td>4 PLACES</td><td>± ---</td><td>± ---</td></tr><tr><td>3 PLACES</td><td>± ---</td><td>± .005</td></tr><tr><td>2 PLACES</td><td>± 0.13</td><td>± .01</td></tr><tr><td>1 PLACE</td><td>± 0.25</td><td>± ---</td></tr><tr><td>0 PLACE</td><td>± ---</td><td>± ---</td></tr></table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± .005	2 PLACES	± 0.13	± .01	1 PLACE	± 0.25	± ---	0 PLACE	± ---	± ---	<table><tr><td>DRAWN BY</td><td>DATE</td></tr><tr><td>RKADAMS</td><td>07/19/2004</td></tr><tr><td>CHECKED BY</td><td>DATE</td></tr><tr><td>BBARKER</td><td>07/19/2004</td></tr><tr><td>APPROVED BY</td><td>DATE</td></tr><tr><td>SMILLER</td><td>2013/07/22</td></tr></table>	DRAWN BY	DATE	RKADAMS	07/19/2004	CHECKED BY	DATE	BBARKER	07/19/2004	APPROVED BY	DATE	SMILLER	2013/07/22	TITLE SALES ASSY, SL VERTICAL HEADER W/LATCH&TRI-PEGS (2.54)/.100 CENTERS molex		
			mm	INCH																																	
		4 PLACES	± ---	± ---																																	
		3 PLACES	± ---	± .005																																	
2 PLACES	± 0.13	± .01																																			
1 PLACE	± 0.25	± ---																																			
0 PLACE	± ---	± ---																																			
DRAWN BY	DATE																																				
RKADAMS	07/19/2004																																				
CHECKED BY	DATE																																				
BBARKER	07/19/2004																																				
APPROVED BY	DATE																																				
SMILLER	2013/07/22																																				
ANGULAR ±1/2°		MATERIAL NO.	DOCUMENT NO.	SHEET NO.																																	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-70545-001 1 OF 4																																	
		SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																																			

OPTIONAL HOUSING

WEBBED KEYING FEATURES

20 CKT HEADER
SHOWN FOR REFERENCE



SECTION B-B

SEE SHEET 1 EC NO: UCP2013-5374 2013/06/14 DRWN:RWHIPPLE CHKD:DMORGAN 2013/-6/13 APPR:SMILLER 2013/07/22	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 1:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
				mm	INCH	DRAWN BY RKADAMS	DATE 07/19/2004	TITLE SALES ASSY, SL VERTICAL HEADER W/LATCH&TRI-PEGS (2.54)/.100 CENTERS molex	
			4 PLACES	± ---	± ---	CHECKED BY BBARKER	DATE 07/19/2004		
			3 PLACES	± ---	± .005	APPROVED BY	DATE		
			2 PLACES	± 0.13	± .01	SMILLER	2013/07/22		
			1 PLACE	± 0.25	± ---	MATERIAL NO.	DOCUMENT NO.		
			0 PLACE	± ---	± ---	SEE TABLE		SD-70545-001	SHEET NO. 2 OF 4
			ANGULAR ±1/2°						
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS						
			REV		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

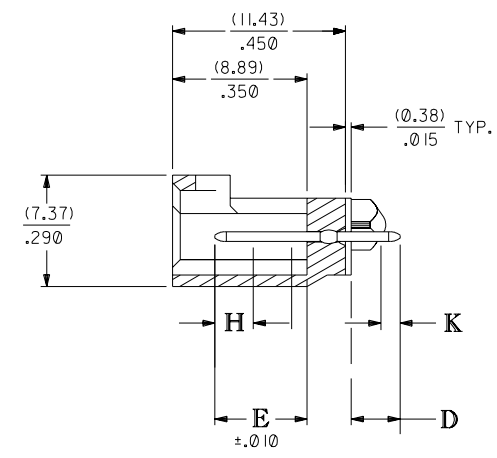
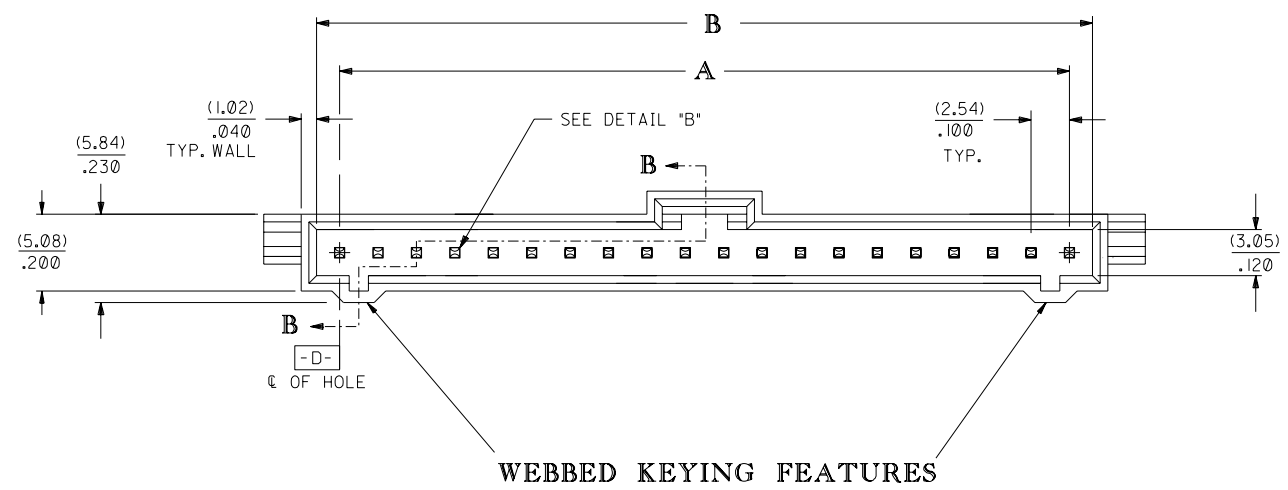
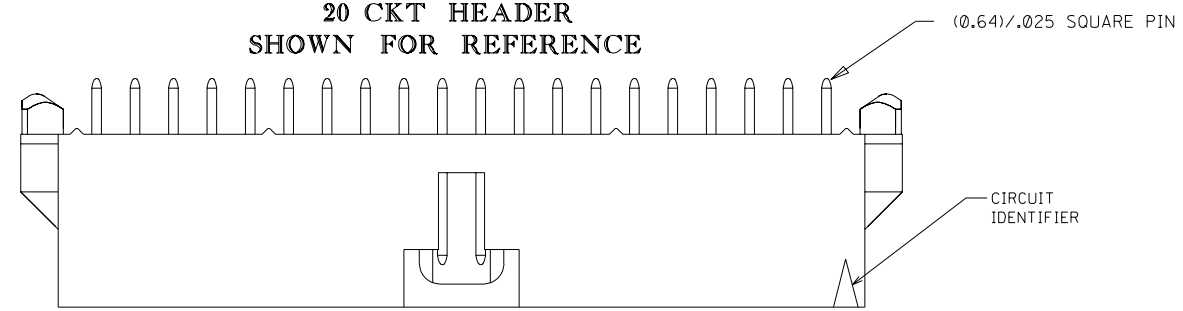
	13	12	11	10	9	8	7	6	5	4	3	2	1								
J	CIRCUIT SIZE	ASSEMBLY ITEM NUMBER 70545	MANUFACTURE RELEASE STATUS				D (± 0.38) ± .015	E (± 0.25) ± .010			CONNEC I O R E N D P L A I N G			P.C. BOARD E N D P L A I N G							
											TYPE	H MEAS.		TYPE	K MEAS.						
I	2-10	-9036 TO -9044	R.F.M.				(3.30) .130	(6.10) .240			15 GOLD	(2.54) .100		TIN	(1.27) .050						
	11-13	-9045 TO -9047	R.F.M.																		
	14	-9048	R.F.M.				(3.30) .130	(6.10) .240			15 GOLD	(2.54) .100		TIN	(1.27) .050						
	15-25	-9049 TO -9059	R.F.M.																		
H	3-4	-9072 to -9073	R.F.M.				(3.30) .130	(6.10) .240			30 GOLD	(2.54) .100		TIN	(1.27) .050						
	8	-9077	R.F.M.																		
	10	-9079	R.F.M.																		
G	12-13	-9081 to -9082	R.F.M.				(3.30) .130	(6.10) .240			30 GOLD	(2.54) .100		TIN	(1.27) .050						
	18	-9087	R.F.M.																		
F																					
	CIRCUIT SIZE	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER															
	2		70545-9036																		
	3		70545-9037	70545-9072																	
	4		70545-9038	70545-9073																	
E	5		70545-9039																		
	6		70545-9040																		
	7		70545-9041																		
	8		70545-9042	70545-9077																	
	9		70545-9043																		
	10		70545-9044	70545-9079																	
D	11		70545-9045																		
	12		70545-9046	70545-9081																	
	13		70545-9047	70545-9082																	
	14		70545-9048																		
	15		70545-9049																		
	16		70545-9050																		
	17																				
C	18		70545-9052	70545-9087																	
	19																				
	20		70545-9054																		
	21																				
	22																				
	23																				
B	24																				
	25																				
A							SEE SHEET 1 EC NO: UCP2013-5374 DRAWN:WHIPPLE 2013/06/14 CHKD:DMORGAN 2013/-6/13 APPR:SMILLER 2013/07/22	REV	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	TITLE SALES ASSY, SL VERTICAL HEADER W/LATCH&TRI-PEGS (2.54)/.100 CENTERS molex			
											D			4 PLACES ± --- ± ---	mm INCH	DRAWN BY RKADAMS	DATE 07/19/2004	SD-70545-001 3 OF 4			
														3 PLACES ± --- ± .005		CHECKED BY BBARKER	DATE 07/19/2004				
														2 PLACES ± 0.13 ± .01		APPROVED BY	DATE				
														1 PLACE ± 0.25 ± ---		SMILLER	2013/07/22				
														0 PLACE ± --- ± ---							
														ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
														DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

[illegible]

OPTIONAL HOUSING

WEBBED KEYING FEATURES

20 CKT HEADER
SHOWN FOR REFERENCE



SECTION B-B

				DIMENSIONS SHOWN (METRIC) INCH				▽ = 0 ▽ = 0 REVISE ONLY ON CAD SYSTEM			
				UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°				TITLE			
				INCH METRIC				SALES ASSY, SL VERTICAL HEADER W/LATCH & TRI-PEGS (2.54)/.100 CENTERS			
				3 PLACE ± .005				MOLEX INCORPORATED SHEET NO. 2 DATE 04 / 7 / 19			
				2 PLACE ± .01 ± 0.13							
				1 PLACE ± 0.25							
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				PART NO. DRWG. NO.			
				DRAWG. BY RKA CHK'D. BY BB				SEE CHART SD-70545-001			
				APP'D. BY SM SCALE :				FILE NAME: 570545X2.DWG THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
LTR.		REVISIONS		LTR.		REVISIONS		DIV.		SIZE	
				A		SEE SHEET I		DA		C	

	13	12	11	10	9	8	7	6	5	4	3	2	1					
J	CIRCUIT SIZE	ASSEMBLY ITEM NUMBER 70545	MANUFACTURE RELEASE STATUS				D (± 0.38) ± .015	E (± 0.25) ± .010			CONNECTOR END PLATING			P.C. BOARD END PLATING				
							TYPE	H MEAS.				TYPE	K MEAS.					
I	2-10	-9036 TO -9044	R.F.M.				(3.30) .130	(6.10) .240			15 GOLD	(2.54) .100		TIN	(1.27) .050			
	11-13	-9045 TO -9047	R.F.M.															
	14	-9048	R.F.M.				(3.30) .130	(6.10) .240			15 GOLD	(2.54) .100		TIN	(1.27) .050			
	15-25	-9049 TO -9059	R.F.M.															
H	3-4	-9072 to -9073	R.F.M.				(3.30) .130	(6.10) .240			30 GOLD	(2.54) .100		TIN	(1.27) .050			
	8	-9077	R.F.M.															
	10	-9079	R.F.M.															
	12-13	-9081 to -9082	R.F.M.				(3.30) .130	(6.10) .240			30 GOLD	(2.54) .100		TIN	(1.27) .050			
G	18	-9087	R.F.M.															
F																		
A	CIRCUIT SIZE	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER	ASSEMBLY ITEM NUMBER												
	2		70545-9036															
	3		70545-9037	70545-9072														
	4		70545-9038	70545-9073														
	5		70545-9039															
	6		70545-9040															
	7		70545-9041															
	8		70545-9042	70545-9077														
	9		70545-9043															
	10		70545-9044	70545-9079														
	11		70545-9045															
	12		70545-9046	70545-9081														
	13		70545-9047	70545-9082														
	14		70545-9048															
	15		70545-9049															
	16		70545-9050															
	17																	
	18		70545-9052	70545-9087														
	19																	
	20		70545-9054															
	21																	
	22																	
	23																	
	24																	
	25																	
							ADD 70545-90** EC NO: UCP2006-0364 2005/12/12 DRAWNS:WART CHKD:BBARKER APPR:SMILLER 2005/12/19 REV DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE ---	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		SALES ASSY, SL VERTICAL HEADER W/LATCH&TRI-PEGS (2.54)/.100 CENTERS MOLEX INCORPORATED SD-70545-001 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	SHEET NO. 3 OF 4
4 PLACES ± --- ± ---		DRAWN BY RKADAMS		DATE 07/19/2004		TITLE												
3 PLACES ± --- ± ---		CHECKED BY BBARKER		DATE 07/19/2004														
2 PLACES ± --- ± ---		APPROVED BY SMILLER		DATE 07/19/2004														
									ANGULAR ± --- °		MATERIAL NO.		DOCUMENT NO.					
									DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE							
									SIZE									

ib_frame_C_P_ME_T
Rev. D 2004/04/02

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	13	12	11	10	9	8	7	6	5	4	3	2	1					
J	CIRCUIT SIZE	ASSEMBLY ITEM NUMBER 70545	MANUFACTURE RELEASE STATUS				D REF.	E ± .010		CONNECTOR END PLATING			P.C. BOARD END PLATING					
										TYPE	H MEAS.		TYPE	K MEAS.				
	2-19	-3901-3918	NOT TOOLED	WEBBED ASSEMBLY			(3.30) .130	(6.10) .240		30 GOLD	(2.54) .100		TIN	(1.27) .050				
	20-25	-3919-3924	R.F.M.															
I	2-19		NOT TOOLED	WEBBED ASSEMBLY			(3.30) .130	(6.10) .240		15 GOLD	(2.54) .100		TIN	(1.27) .050				
	20-25		R.F.M.															
H	2-19		NOT TOOLED	WEBBED ASSEMBLY			(3.30) .130	(6.10) .240		TIN	(2.54) .100		TIN	(1.27) .050				
	20-25		R.F.M.															
F		WEBBED ASSEMBLY ITEM NUMBER	WEBBED ASSEMBLY ITEM NUMBER	WEBBED ASSEMBLY ITEM NUMBER														
	CIRCUIT SIZE																	
	2																	
	3																	
	4																	
E	5																	
	6																	
	7																	
	8																	
	9																	
D	10																	
	11																	
	12																	
	13																	
C	14																	
	15																	
	16																	
	17																	
B	18																	
	19																	
	20																	
	21	70545-3921																
	22																	
	23	70545-3923																
	24																	
	25																	
A							ADD -3921-3923 EC NO: UCP2006-0364 C DRWN:BSWART 2005/12/12 CHKD:BARKER 2005/12/19 APPR:SMILLER 2005/12/19	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .005 2 PLACES ± 0.13 ± .01 1 PLACE ± 0.25 ± --- ANGULAR ±1/2°	DIMENSION STYLE MM/IN DRAWN BY DATE RKA 2004/17/19 CHECKED BY DATE BB 2004/17/19 APPROVED BY DATE SM 2004/17/19	SCALE --- DESIGN UNITS INCH THIRD ANGLE PROJECTION	TITLE SALES ASSY, SL VERTICAL HEADER W/LATCH & TRIPEGS (2.54)/.100 CENTERS MOLEX MOLEX INCORPORATED	SHEET NO. 4 OF 4					
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS													SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
tb_frame_C_P_ME_T Rev. D 2004/04/02		12	11	10	9	8	7	6	5	4	3	2	1					