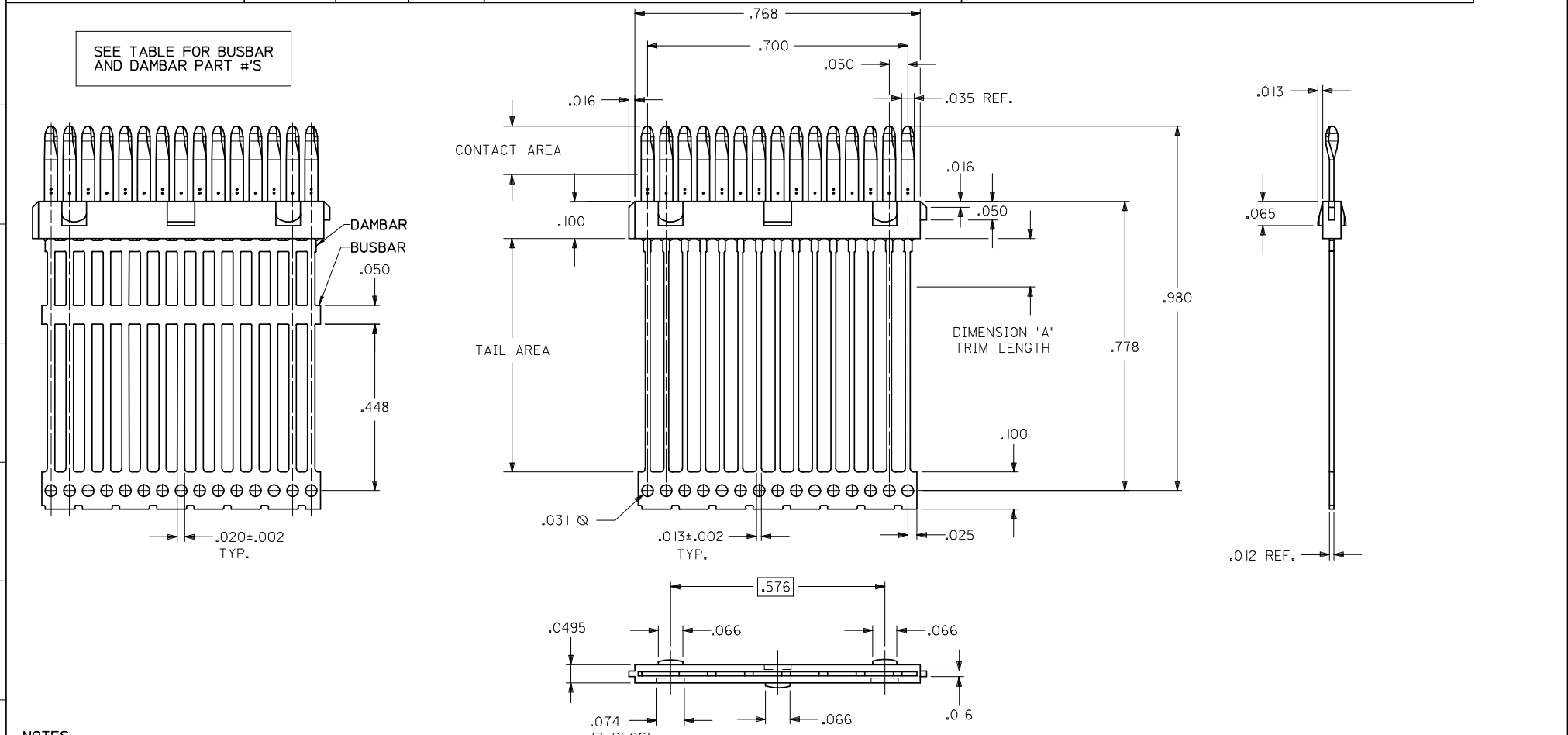


13	12	11	10	9	8	7	6	5	4	3	2	1
PART NUMBER	ENGINEERING NUMBER	DIMENSION "A"	BUSBAR OPTION	DAMBAR OPTION	PLATING							
					CONTACT AREA				TAIL AREA			
051-24-2021	70984-1001	N/A	NO	NO	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000100/(0.00254) MINIMUM TIN OVER A NICKEL UNDERPLATE			
051-24-2022	70984-1002	.130±.010	NO	NO	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000100/(0.00254) MINIMUM TIN OVER A NICKEL UNDERPLATE			
70984-1007		N/A	YES	NO	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000050/(0.00127) MINIMUM NICKEL			
70984-1010		N/A	YES	NO	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000200/(0.00508) MINIMUM TIN OVER A NICKEL UNDERPLATE			
70984-1014		.130±.010	NO	YES	GOLD FLASH OVER A NICKEL UNDERPLATE				.000100/(0.00254) MINIMUM TIN OVER A NICKEL UNDERPLATE			
70984-1005		N/A	YES	YES	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000050/(0.00127) MINIMUM NICKEL			
70984-1008		N/A	YES	YES	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000200/(0.00508) MINIMUM TIN OVER A NICKEL UNDERPLATE			
70984-1100		N/A	NO	YES	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000100/(0.00254) MINIMUM TIN OVER A NICKEL UNDERPLATE			
70984-1013		.130±.010	YES	NO	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000050/(0.00127) MINIMUM NICKEL			



NOTES:

- 1) MATERIALS: INSULATOR - GLASS FILLED LIQUID CRYSTAL POLYMER (LCP), UL 94V-0, COLOR - BLACK
TERMINAL - PHOSPHOR BRONZE, .012 THICK.
- 2) FOR PART NUMBERS AND PLATING OPTIONS, SEE CHART.
- 3) PARTS CONFORM TO PRODUCT SPECIFICATION PS-70928.
- 4) PACKAGED PER PK-70873-0335 EXCEPT 70984-1100, PACKAGE PER PK-70873-0351.
- 5) PART COMPLIES WITH CLASS C OF COSMETIC SPECIFICATION PS-45499-002.

ADD -1005.08.1100.13 EC NO: UCP2008-2713 DRWN:BSMART 2008/05/28 CHKD:DMORGAN 2008/06/26 APPR:SMILLER 2008/06/27	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
		mm	INCH	DRAWN BY SCHMIDGALL		DATE 07/12/1993	TITLE 15 CKT LFH PLUG INSERT MOLDED CONTACT ASSEMBLY - MANUFACTURING	
		4 PLACES ± ---	± ---	CHECKED BY MOS		DATE 07/12/1993		
		3 PLACES ± 0.01	± ---	APPROVED BY CAB		DATE 07/12/1993		
2 PLACES ± ---		± ---	ANGULAR ±1/2°		MATERIAL NO. SEE TABLE		DOCUMENT NO. SDA-70984-100	SHEET NO. 1 OF 1
1 PLACE ± ---		± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

13	12	11		10	9	8	7	6	5	4	3	2	1
PART NUMBER	ENGINEERING NUMBER	DIMENSION "A"	BUSBAR OPTION	PLATING									
				CONTACT AREA				TAIL AREA					
051-24-2021	70984-1001	N/A	NO	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000100/(0.00254) MINIMUM TIN OVER A NICKEL UNDERPLATE					
051-24-2022	70984-1002	.130±.010	NO	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000100/(0.00254) MINIMUM TIN OVER A NICKEL UNDERPLATE					
70984-1007		N/A	YES	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000050/(0.00127) MINIMUM NICKEL					
70984-1010		N/A	YES	.000030/(0.00076) MINIMUM GOLD OVER A NICKEL UNDERPLATE				.000200/(0.00508) MINIMUM TIN OVER A NICKEL UNDERPLATE					
70984-1014		.130±.010	NO	GOLD FLASH OVER A NICKEL UNDERPLATE				.000100/(0.00254) MINIMUM TIN OVER A NICKEL UNDERPLATE					

