

**N-CHANNEL 20A - 600V TO-247
SHORT CIRCUIT PROOF PowerMESH™ IGBT**
Table 1: General Features

TYPE	V _{CES}	V _{CE(sat)} (Max) @25°C	I _C @100°C
STGW20NB60KD	600 V	< 2.8 V	25 A

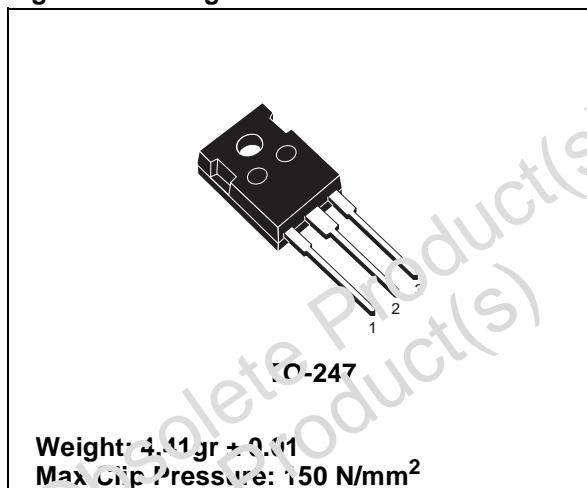
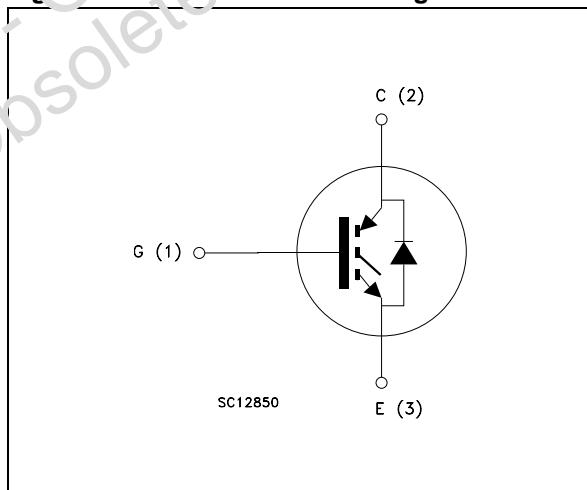
- OFF LOSSES INCLUDE TAIL CURRENT
- HIGH CURRENT CAPABILITY
- HIGH INPUT IMPEDANCE (VOLTAGE DRIVEN)
- LOW ON-VOLTAGE DROP (V_{cesat})
- LOW ON-LOSSES
- LOW GATE CHARGE
- VERY HIGH FREQUENCY OPERATION
- SHORT CIRCUIT RATED
- LATCH CURRENT FREE OPERATION

DESCRIPTION

Using the latest high voltage technology based on a patented strip layout, STMicroelectronics has designed an advanced family of IGBTs, the PowerMESH™ IGBTs, with outstanding performances. The suffix "K" identifies a family optimized for high frequency motor control applications with short circuit withstand capability.

APPLICATIONS

- HIGH FREQUENCY MOTOR CONTROLS
- U.P.S
- WELDING EQUIPMENTS

Figure 1: Package

Figure 2: Internal Schematic Diagram

Table 2: Order Codes

SALES TYPE	MARKING	PACKAGE	PACKAGING
STGW20NB60KD	GW20NB60KD	TO-247	TUBE

Table 3: Absolute Maximum ratings

Symbol	Parameter	Value	Unit
V _{CES}	Collector-Emitter Voltage ($V_{GS} = 0$)	600	V
V _{ECR}	Reverse Battery Protection	20	V
V _{GE}	Gate-Emitter Voltage	± 20	V
I _C	Collector Current (continuous) at 25°C (#)	50	A
I _C	Collector Current (continuous) at 100°C (#)	25	A
I _{CM} (1)	Collector Current (pulsed)	100	A
T _{SC}	Short Circuit Withstand	10	μs
P _{TOT}	Total Dissipation at $T_C = 25^\circ\text{C}$	170	W
	Derating Factor	1.2	W/°C
T _{stg}	Storage Temperature	– 55 to 150	°C
T _j	Operating Junction Temperature		

(1)Pulse width limited by max. junction temperature.

Table 4: Thermal Data

		Min.	Typ.	Max.	
R _{thj-case}	Thermal Resistance Junction-case	--	--	0.73	°C/W
R _{thj-amb}	Thermal Resistance Junction-ambient	--	--	50	°C/W

Electrical Characteristics ($T_{case} = 25^\circ\text{C}$ unless otherwise specified)**Table 5: Off**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
V _{BR(CES)}	Collectro-Emitter Breakdown Voltage	I _C = 250 μA, V _{GE} = 0	600			V
I _{CES}	Collector-Emitter Leakage Current ($V_{CE} = 0$)	V _{GE} = Max Rating T _c =25°C T _c =125°C			10 100	μA μA
I _{GES}	Gate-Emitter Leakage Current ($V_{GE} = 0$)	V _{GE} = ± 20 V , V _{CE} = 0			± 100	nA

Table 6: On

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
V _{GE(th)}	Gate Threshold Voltage	V _{CE} = V _{GE} , I _C = 250 μA	5		7	V
V _{CE(SAT)}	Collector-Emitter Saturation Voltage	V _{GE} = 15 V, I _C = 20A, T _j = 25°C V _{GE} = 15 V, I _C = 20A, T _j = 125°C		2.3 1.9	2.8	V V

(#) Calculated according to the iterative formula:

$$I_C(T_C) = \frac{T_{JMAX} - T_C}{R_{THJ-C} \times V_{CESAT(MAX)}(T_C, I_C)}$$

ELECTRICAL CHARACTERISTICS (CONTINUED)**Table 7: Dynamic**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
g_{fs}	Forward Transconductance	$V_{CE} = 25 \text{ V}$, $I_C = 20 \text{ A}$		8		S
C_{ies} C_{oes} C_{res}	Input Capacitance Output Capacitance Reverse Transfer Capacitance	$V_{CE} = 25 \text{ V}$, $f = 1 \text{ MHz}$, $V_{GE} = 0$		1560 190 38		pF pF pF
Q_g Q_{ge} Q_{gc}	Total Gate Charge Gate-Emitter Charge Gate-Collector Charge	$V_{CE} = 480 \text{ V}$, $I_C = 20 \text{ A}$, $V_{GE} = 15 \text{ V}$, (see Figure 19)		85 14.4 51	115	nC nC nC
tscw	Short Circuit Withstand Time	$V_{ce} = 0.5 \text{ BV}_{ces}$, $T_j = 125^\circ\text{C}$ $R_G = 10 \Omega$, $V_{GE} = 15 \text{ V}$	10			μs

Table 8: Switching On

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$t_{d(on)}$ t_r	Turn-on Delay Time Current Rise Time	$V_{CC} = 480 \text{ V}$, $I_C = 20 \text{ A}$ $R_G = 10 \Omega$, $V_{GE} = 15 \text{ V}$, $T_j = 25^\circ\text{C}$ (see Figure 17)		39 35		ns ns
$(di/dt)_{on}$ Eon (2)	Turn-on Current Slope Turn-on Switching Losses	$V_{CC} = 480 \text{ V}$, $I_C = 20 \text{ A}$ $R_G = 10 \Omega$, $V_{GE} = 15 \text{ V}$, $T_j = 125^\circ\text{C}$ (see Figure 17)		453 675		A/ μs μJ

2) Eon is the turn-on losses when a typical diode is used in the test circuit in Fig. 17. If the IGBT is offered in a package with a co-pack diode, the co-pack diode is used as external diode.

Table 9: Switching Off

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$t_r(V_{off})$	Off Voltage Rise Time	$V_{CC} = 480 \text{ V}$, $I_C = 20 \text{ A}$,		25		ns
t_c	Cross-over Time	$R_{GE} = 10 \Omega$, $V_{GE} = 15 \text{ V}$		160		ns
$t_d(off)$	Turn-off Delay Time	$T_j = 25^\circ\text{C}$		105		ns
t_f	Current Fall Time			95		ns
$E_{off(3)}$	Turn-off Switching Loss			0.5		mJ
E_{ts}	Total Switching Loss			0.9		mJ
$t_r(V_{off})$	Off Voltage Rise Time	$V_{CC} = 480 \text{ V}$, $I_C = 20 \text{ A}$,		46		ns
t_c	Cross-over Time	$R_{GE} = 10 \Omega$, $V_{GE} = 15 \text{ V}$		175		ns
$t_d(off)$	Turn-off Delay Time	$T_j = 125^\circ\text{C}$		130		ns
t_f	Current Fall Time			150		ns
$E_{off(3)}$	Turn-off Switching Loss			0.70		mJ
E_{ts}	Total Switching Loss			1.35		mJ

(3) Turn-off losses include also the tail of the collector current.

Table 10: Collector-Emitter Diode

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
I_f I_{fm}	Forward Current Forward Current pulsed				20 80	A A
V_f	Forward On-Voltage	$I_f = 10 \text{ A}$ $I_f = 10 \text{ A}, T_j = 125 \text{ }^\circ\text{C}$		1.27 1	2.0	V V
t_{rr} Q_{rr} I_{rrm}	Reverse Recovery Time Reverse Recovery Charge Reverse Recovery Current (see Figure 20)	$I_f = 10 \text{ A}, V_R = 27 \text{ V},$ $T_j = 125^\circ\text{C}, di/dt = 100 \text{ A}/\mu\text{s}$		80.5 181 4.5		ns nC A

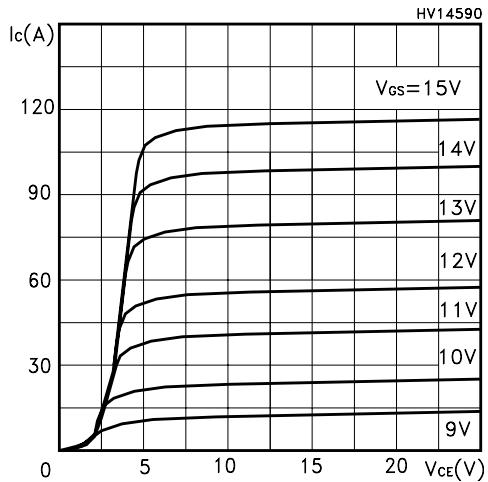
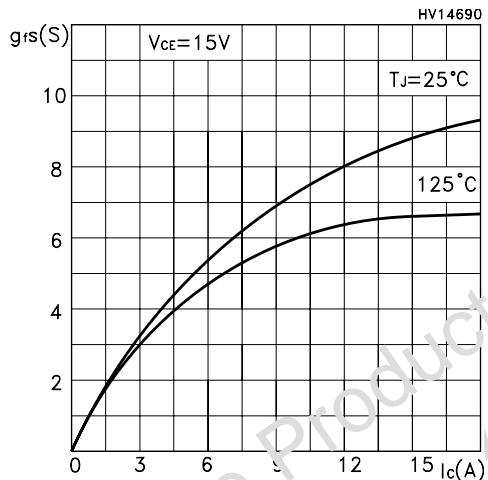
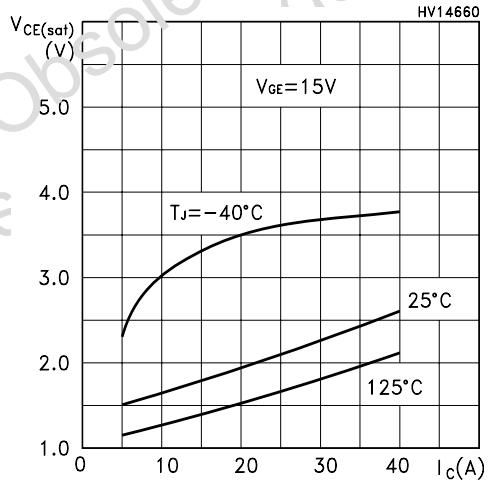
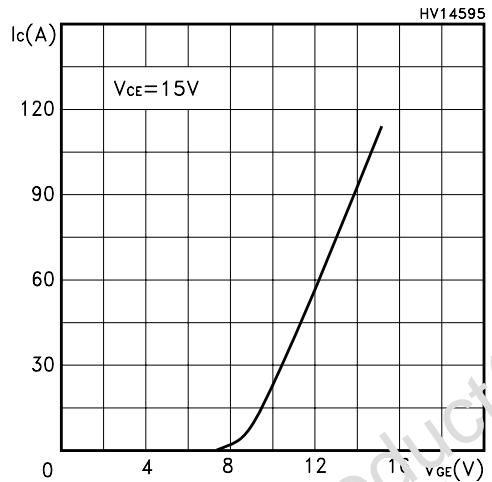
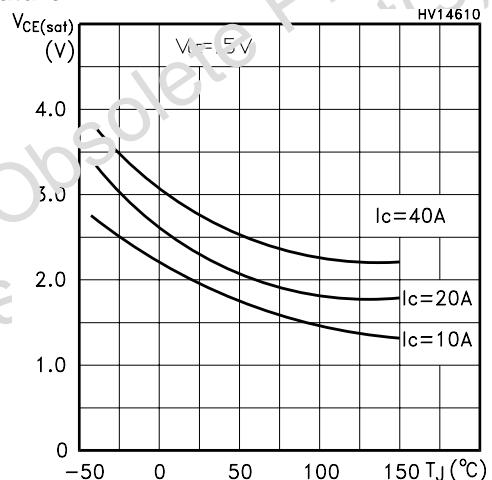
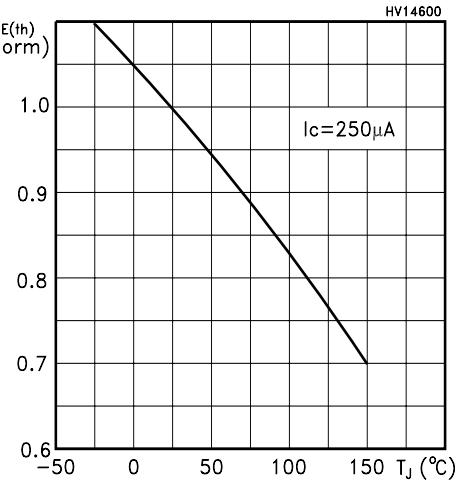
Figure 3: Output Characteristics**Figure 4: Transconductance****Figure 5: Collector-Emitter On Voltage vs Collector Current****Figure 6: Transfer Characteristics****Figure 7: Collector-Emitter On Voltage vs Temperature****Figure 8: Normalized Gate Threshold vs Temperature**

Figure 9: Normalized Breakdown Voltage vs Temperature

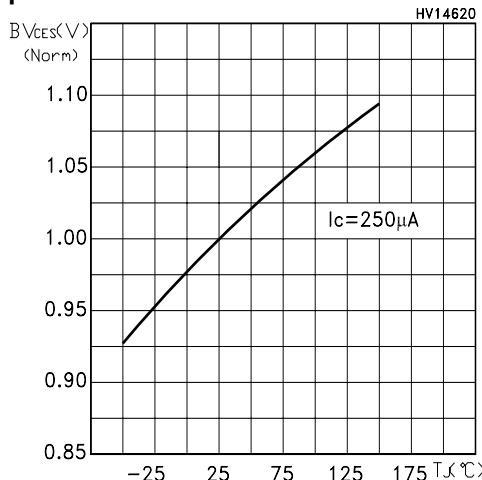


Figure 10: Capacitance Variations

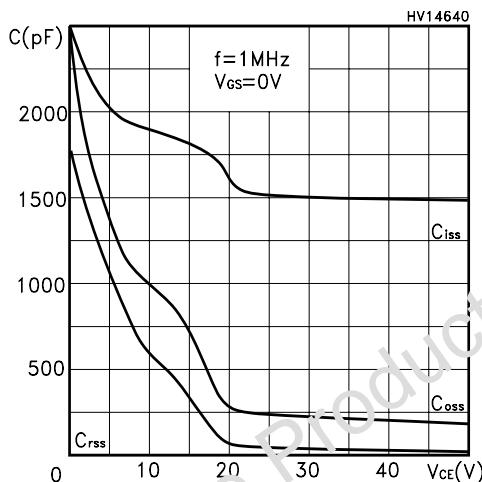


Figure 11: Turn-Off Energy Losses vs Temperature

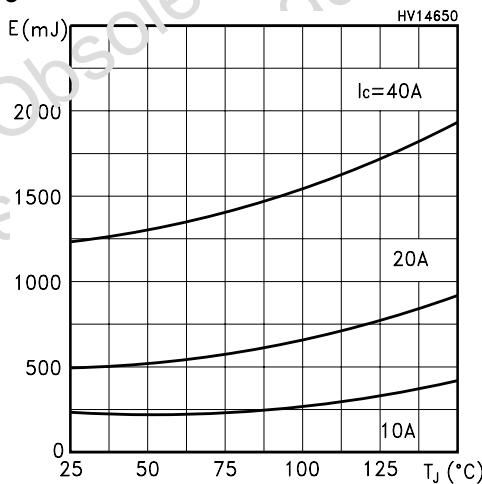


Figure 12: Gate Charge vs Gate-Emitter Voltage

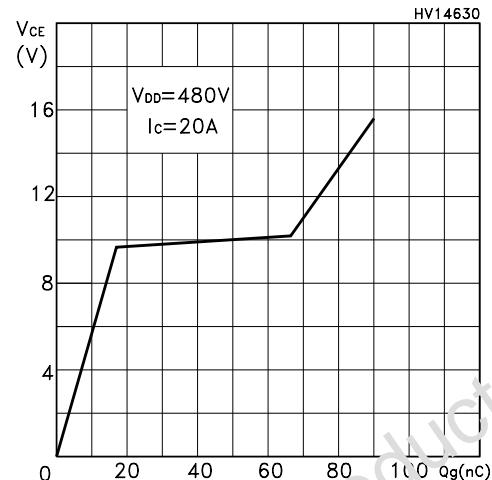


Figure 13: Diode Forward Voltage

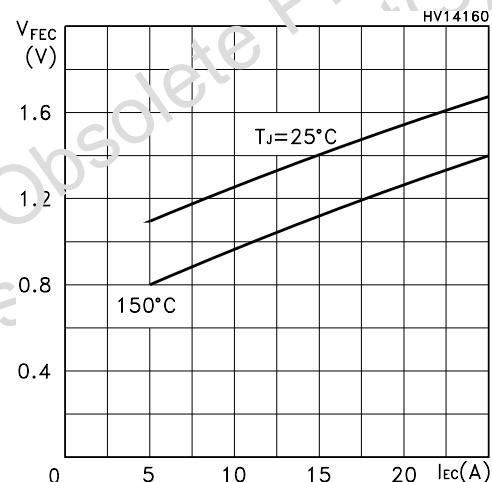


Figure 14: Total Switching Losses vs Collector Current

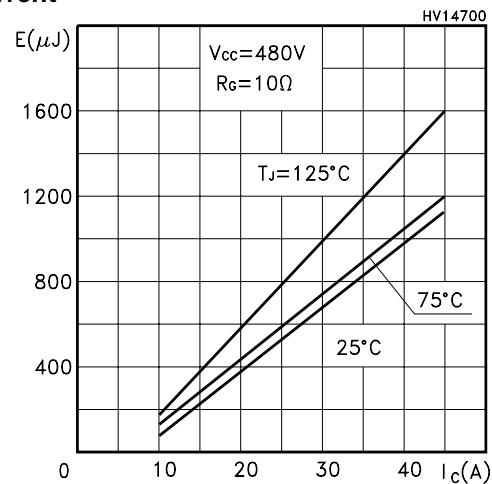


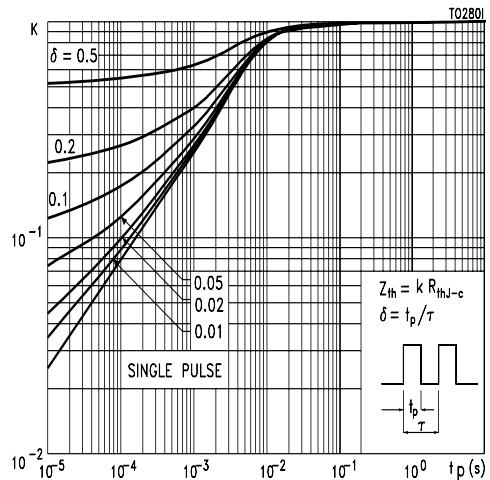
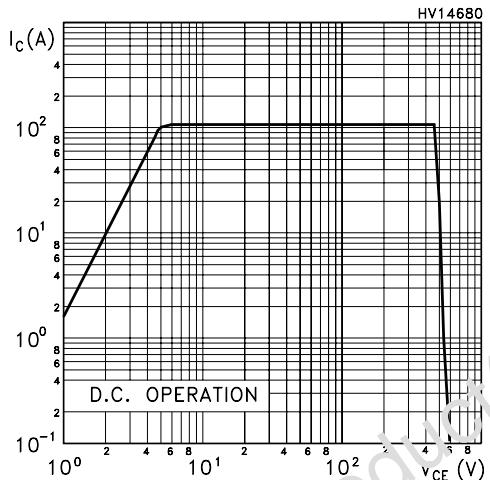
Figure 15: Thermal Impedance**Figure 16: Turn-Off SOA**

Figure 17: Test Circuit for Inductive Load Switching

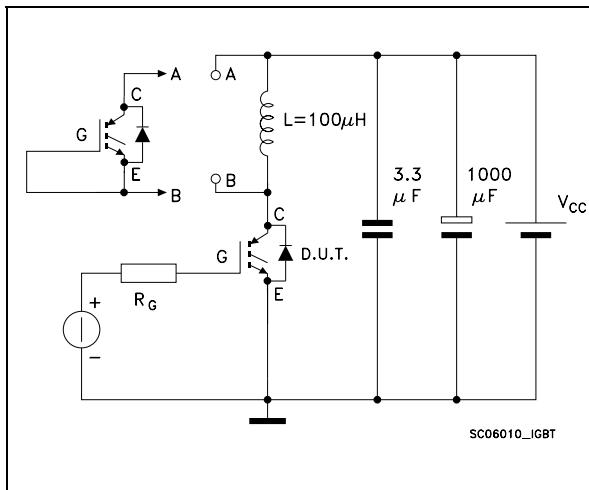


Figure 19: Gate Charge Test Circuit

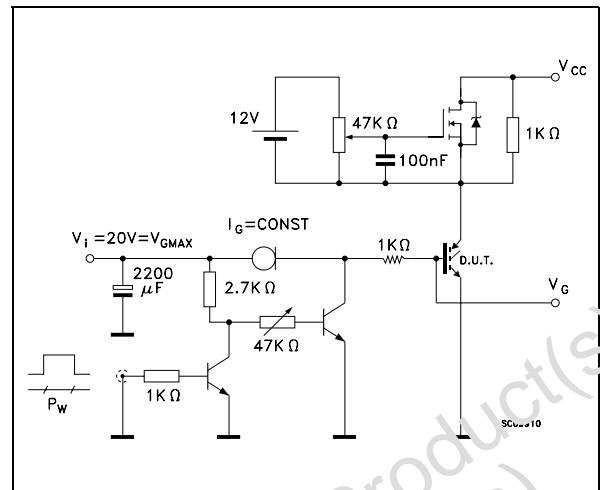


Figure 18: Switching Waveforms

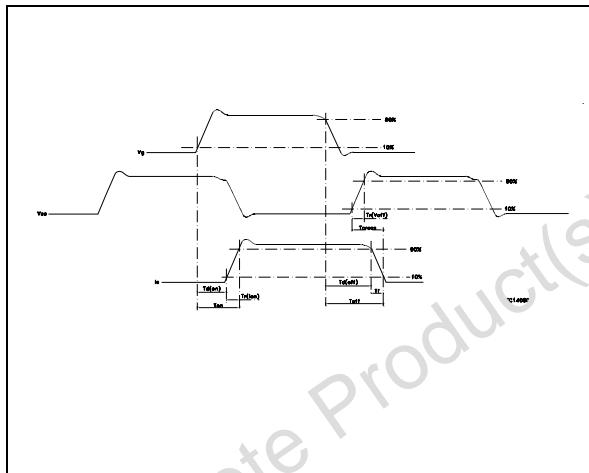
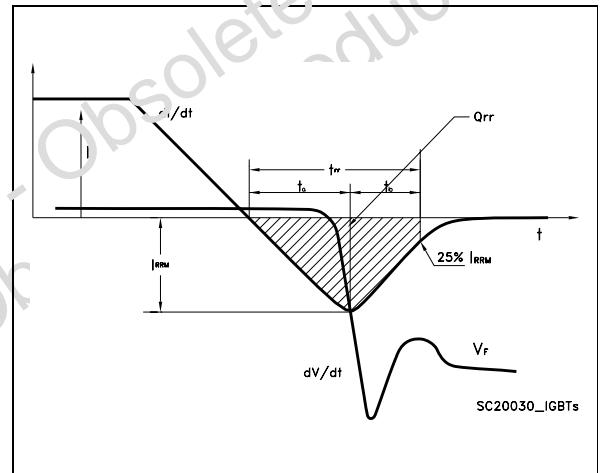
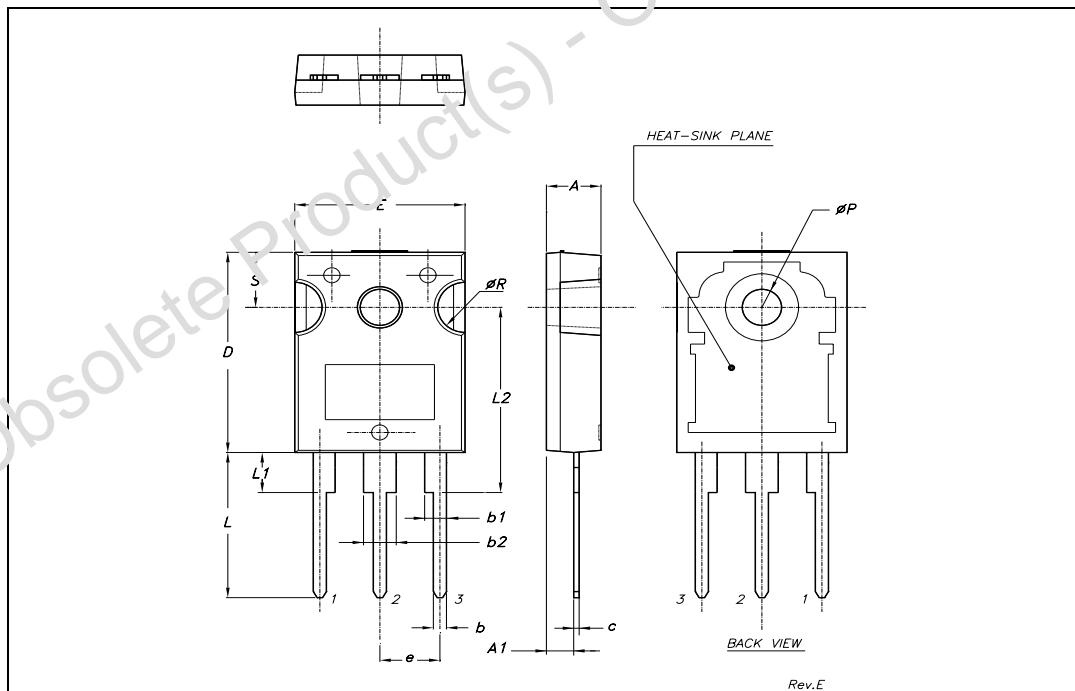


Figure 20: Diode Recovery Times Waveform



TO-247 MECHANICAL DATA

DIM.	mm.			inch		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
A	4.85		5.15	0.19		0.20
A1	2.20		2.60	0.086		0.102
b	1.0		1.40	0.039		0.055
b1	2.0		2.40	0.079		0.094
b2	3.0		3.40	0.118		0.134
c	0.40		0.80	0.015		0.03
D	19.85		20.15	0.781		0.793
E	15.45		15.75	0.608		0.623
e		5.45			0.214	
L	14.20		14.80	0.560		0.582
L1	3.70		4.30	0.14		0.17
L2		18.50			0.728	
$\varnothing P$	3.55		3.65	0.140		0.143
$\varnothing R$	4.50		5.50	0.177		0.216
S		5.50			0.216	



Rev.E

Table 11: Revision History

Date	Revision	Description of Changes
21-Mar-2005	2	New stylesheet. Some value changed on Table 3 and 4
05-Apr-2005	3	New updated values in table 3

Obssolete Product(s) - Obsolete Product(s)

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