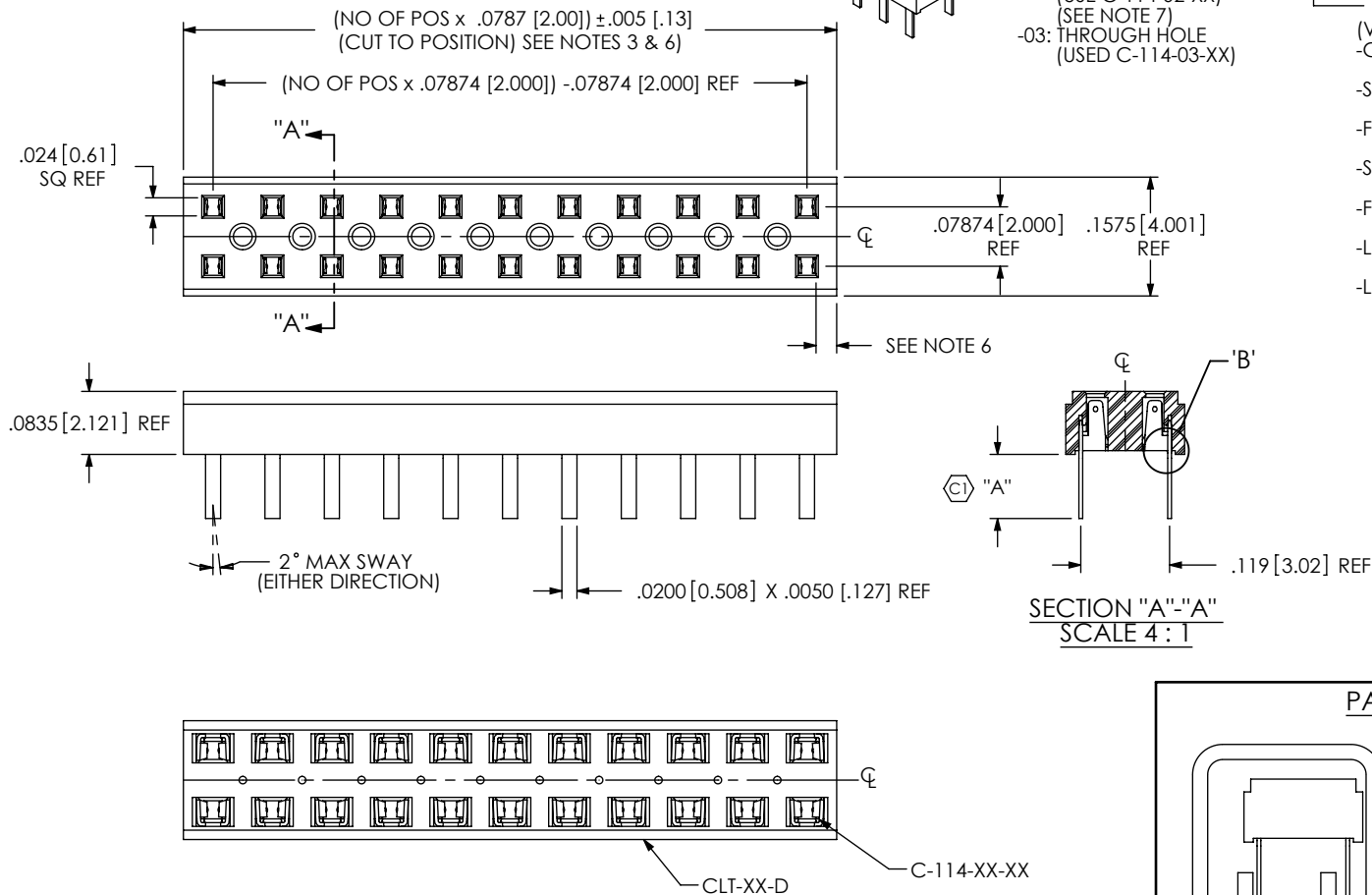


DO NOT
SCALE FROM
THIS PRINT

TABLE 2

LEAD STYLE	"A"
-01	.085 [2.16]
-03	.116 [2.95]



CLT-111-XX-XX-D SHOWN

CLT-1XX-XX-XX-D

No OF POSITIONS

-02 THRU -50
(PER ROW)

LEAD STYLE

-01: THROUGH HOLE
(USE C-114-02-XX)
(SEE NOTE 7)-03: THROUGH HOLE
(USED C-114-03-XX)

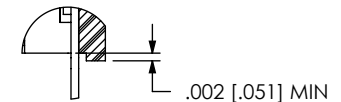
BODY SPECIFICATION

-D: DOUBLE ROW

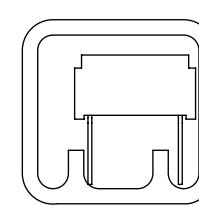
PLATING SPECIFICATION

(VALUES GIVEN ARE IN MICRO-INCHES)

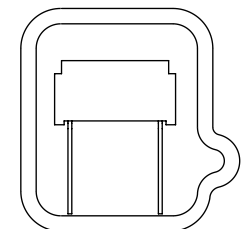
-G: GOLD, 10 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL.
 -S: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL.
 -F: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL.
 -SM: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL.
 -FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL.
 -L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL.
 -LM: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL.

DETAIL 'B'
SCALE 8:1

PACKAGING VIEW



LEAD STYLE -01

PT-1-24-01-62
TP-12

LEAD STYLE -03

PT-1-24-01-37
TP-24-02

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: .5 LB.
3. PARTS TO BE SYMMETRICAL ABOUT Ⓢ.
4. WILL LOSE A POSITION FOR EVERY CUT MADE ON A SOCKET STRIP.
5. PACKAGE POSITIONS -04 THRU -50 IN TUBES, LAYER PACKAGE POSITION -02 THRU -03.
6. ENDWALL AFTER CUTTING: .0215 MIN.
7. C-114-22-XX CAN BE USED FOR C-114-02-XX. C-114-22-XX IS FOR AUTOMATED ASSEMBLY PROCESSES ONLY.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	10°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

PROPRIETARY NOTE

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OBTAINED WITHOUT THE EXPRESSED WRITTEN
CONSENT OF SAMTEC, INC.

MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
CONTACT: PHOS BRONZE

SHEET SCALE: 4:1

DESCRIPTION:

2MM LOW PROFILE SOCKET STRIP

DWG. NO.

CLT-1XX-XX-XX-D

BY: PURVIS

11-02-95

SHEET 1 OF 1