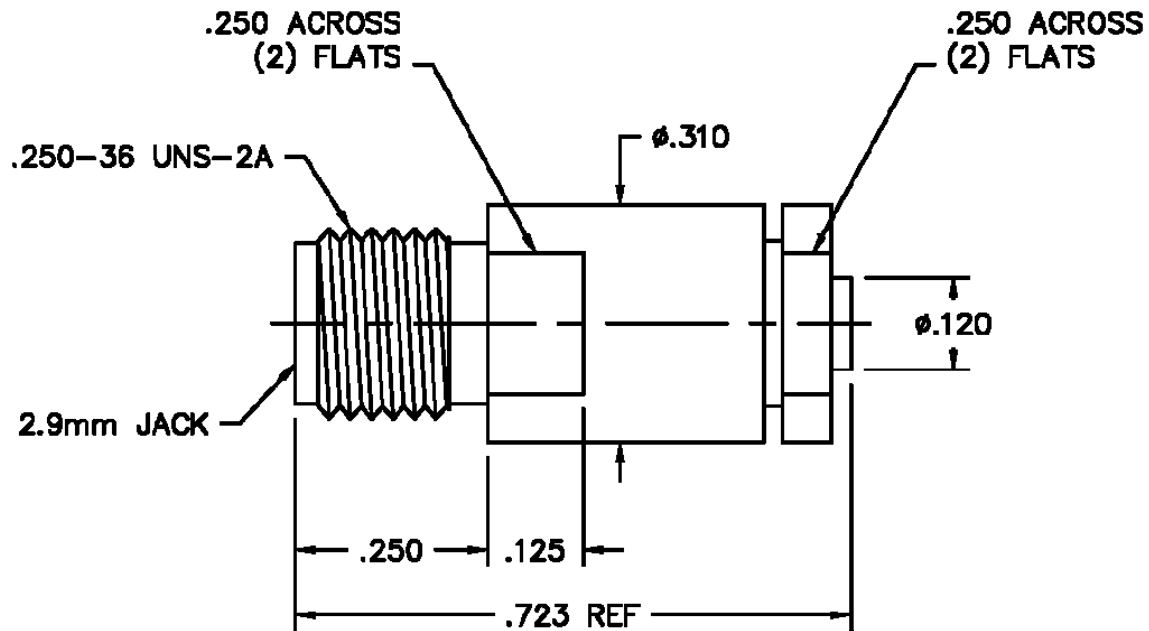
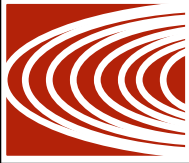




NOTES:

1.0 Materials

- 1.1 Contact: Heat Treated BeCu alloy per ASTM-B-196.
- 1.2 Body and Clamp Nut: 303 SST per ASTM-A-484 and ASTM-A-582.
- 1.3 Solder Ferrule: 360 Brass per ASTM-B16.
- 1.4 O-Ring: Silicone per ZZ-R-765.

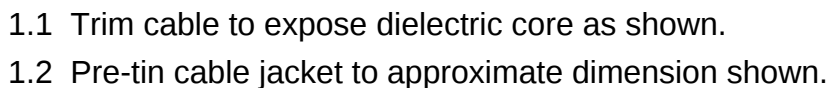
2.0 Finishes

- 2.1 Contact and Solder Ferrule: Gold Plate per ASTM-B-488 over nickel per QQ-N-290.
- 2.2 Body and Clamp Nut: Passivated per ASTM-A-967-99.

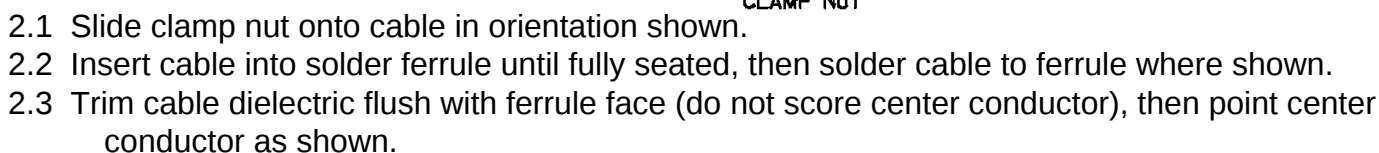




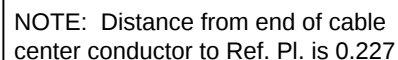
2.92mm Plug to 0.085in Semi Rigid



Step 1



Step 2



Step 3

3.1 Insert cable sub-assembly into connector body until solder ferrule is seated and tighten clamp nut to 25-35 in. lbs.

Product Control:

Crystek Part Number:	CS-FF-MSR	Release Date:	26-Jul-11
Revision Level:	B	Responsible:	K. Piotrowicz

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12730 COMMONWEALTH DRIVE • FORT MYERS, FLORIDA 33913
PHONE: 239-561-3311 • 800-237-3061
FAX: 239-561-1025 • WWW.CRYSTEK.COM