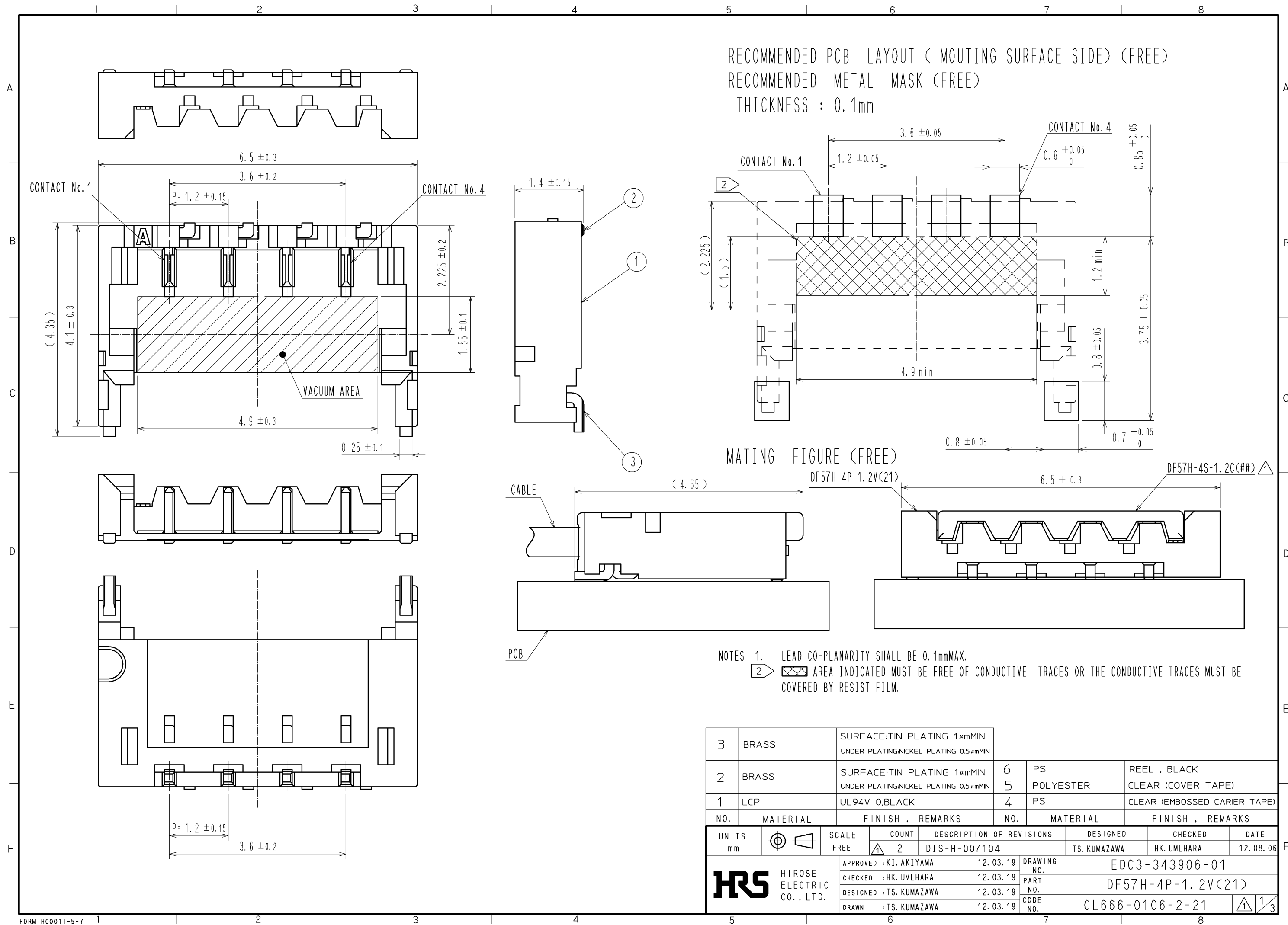
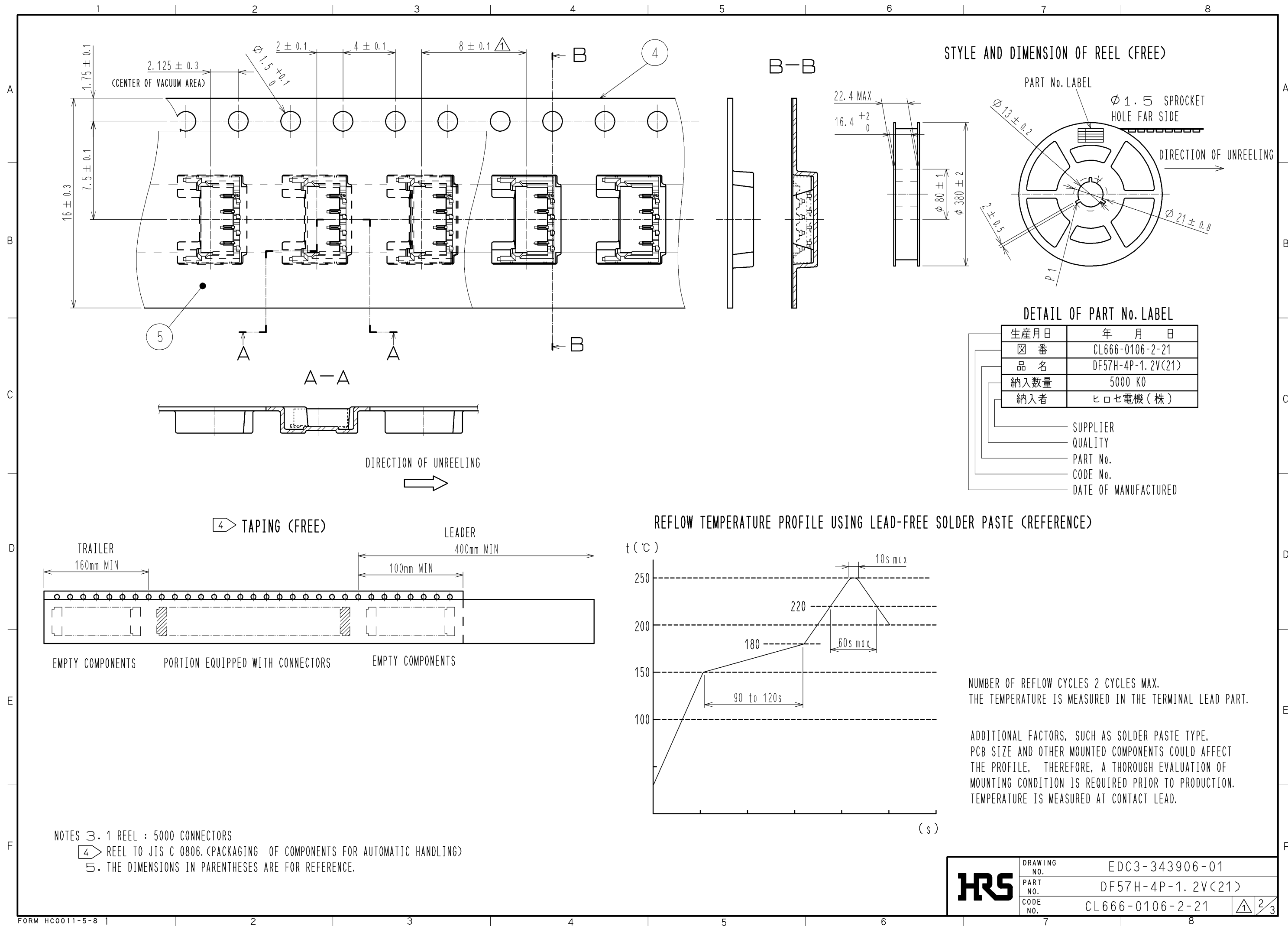


APPLICABLE STANDARD						
RATING	OPERATING TEMPERATURE RANGE	-35 °C TO +85°C (NOTE1)	STORAGE TEMPERATURE RANGE	-10 °C TO +60°C (NOTE3)		
	OPERATING HUMIDITY RANGE	20% TO 80% (NOTE2)	STORAGE HUMIDITY RANGE	40% TO 70% (NOTE3)		
	APPLICABLE CONNECTOR	DF57H-4S-1.2C(##)	CURRENT	AWG 28 : 1.5A AWG 30 : 1.0A AWG 32 : 0.8A AWG 34 : 0.5A		
	VOLTAGE	50 V AC/DC				
SPECIFICATIONS						
ITEM	TEST METHOD		REQUIREMENTS		QT	AT
<b>CONSTRUCTION</b>						
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		X	X
MARKING	CONFIRMED VISUALLY.				X	X
<b>ELECTRIC CHARACTERISTICS</b>						
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20mV MAX, 1mA (DC or 1000Hz).		10 mΩ MAX.		X	—
INSULATION RESISTANCE	100 V DC.		100 MΩ MIN.		X	—
VOLTAGE PROOF	500 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.		X	—
<b>MECHANICAL CHARACTERISTICS</b>						
MECHANICAL OPERATION	30 TIMES INSERTION AND EXTRACTION.		①CONTACT RESISTANCE: 20 mΩ MAX. ②NO DAMAGE, CRACK OR LOOSENESS OF PARTS.		X	—
CONTACT INSERTION AND EXTRACTION FORCES	IT TAKES OUT AND INSERTS WITH A CONFORMITY CONNECTOR.		①INSERTION FORCE : 24.0N MAX. ②EXTRACTION FORCE: 1.2N MIN.		X	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 10 CYCLES FOR 3 DIRECTION.		①NO ELECTRICAL DISCONTINUITY OF 1 μs. ②NO DAMAGE, CRACK OR LOOSENESS OF PARTS.		X	—
SHOCK	490 m/s <sup>2</sup> DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				X	—
<b>ENVIRONMENTAL CHARACTERISTICS</b>						
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 ± 2°C , 90 TO 95 %, 96 h. (AFTER LEAVING THE ROOM TEMPERATURE FOR 1~2h.)		①CONTACT RESISTANCE: 20 mΩ MAX. ②INSULATION RESISTANCE: 100 MΩ MIN. ③NO DAMAGE, CRACK OR LOOSENESS OF PARTS.		X	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55°C → +85°C TIME 30min → 30min UNDER 5 CYCLES. (THE TRANSFERRING TIME OF THE TANK IS 2~3 min) (AFTER LEAVING THE ROOM TEMPERATURE FOR 1~2h.)		①CONTACT RESISTANCE: 20 mΩ MAX. ②INSULATION RESISTANCE: 100 MΩ MIN. ③NO DAMAGE, CRACK OR LOOSENESS OF PARTS.		X	—
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING «REFLOW TIME» NUMBER OF REFLOW CYCLES : 2 CYCLES MAX. DURATION ABOVE 220 °C, 60 sec. MAX. PEAK TEMPERATURE: 250°C 10 sec. MAX. «PRE-HEAT TIME» PRE-HEAT TEMPERATURE (MIN) : 150 °C PRE-HEAT TEMPERATURE (MAX) : 180 °C PRE-HEAT TIME (MIN) : 90 sec. PRE-HEAT TIME (MAX) : 120 sec. 2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE : 350±10°C, SOLDERING TIME : 3sec. NO STRENGTH ON CONTACT.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.		X	—
SOLDERABILITY	SOLDERING TEMPERATURE : 245°C DURATION OF IMMERSION : SOLDERING, FOR 5 sec.		NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.		X	—
NOTE 1: INCLUDE THE TEMPERATURE RISING BY CURRENT. NOTE2:NO CONDENSING NOTE3:APPLY TO THE CONDITION OF LONG TERM STORAGE FOR UNUSED PRODUCTS BEFOR PCB ON BOARD, AFTER PCB BOARD , OPERATING TEMPERATURE AND HUMIDITTY RANGE IS APPLIED FOR INTERIM STRAGE DURING TRANSPORTATION.						
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE	
△	0					
REMARKS			APPROVED	KI. AKIYAMA	12. 03. 19	
			CHECKED	HK. UMEHARA	12. 03. 19	
			DESIGNED	TS. KUMAZAWA	12. 03. 19	
			DRAWN	TS. KUMAZAWA	12. 03. 19	
Unless otherwise specified, refer to JIS C 5402.						
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-343906-01	
<b>HRS</b>	SPECIFICATION SHEET		PART NO.	DF57H-4P-1. 2V (21)		
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL666-0106-2-21	△	1/1





HRS

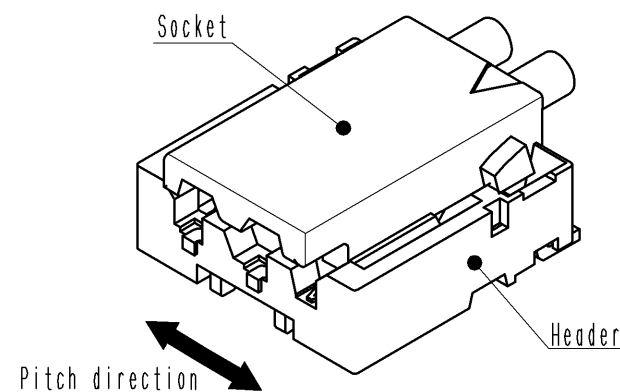
DRAWING NO.	EDC3-343906-01
PART NO.	DF57H-4P-1.2V(21)
CODE NO.	CL666-0106-2-21

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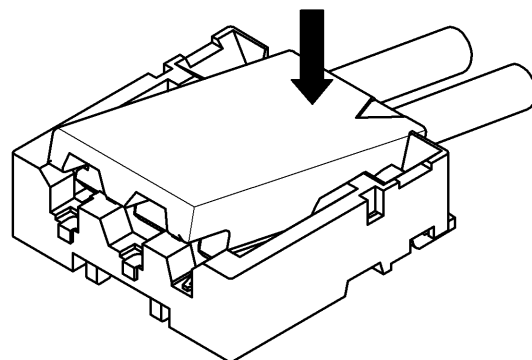
# DF57 Series Mating / Unmating Operation Instruction

## Mating

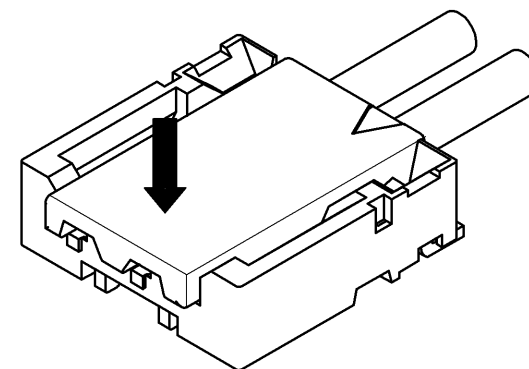
① By positioning the convexity of the socket sides to the header concavity, align the centers of the socket and the header in pitch direction.



② Slightly press the socket down at cable side to tilted angle.

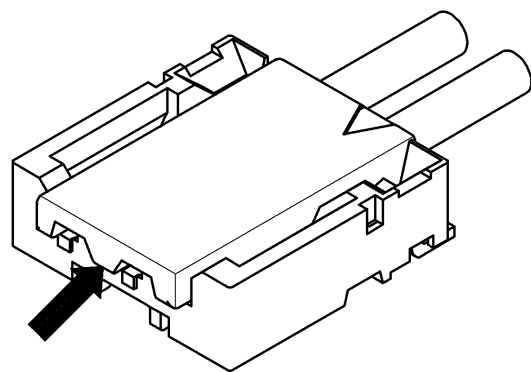


③ Press down at the lever side with stabilizing the cable side to insert. Mating completes.

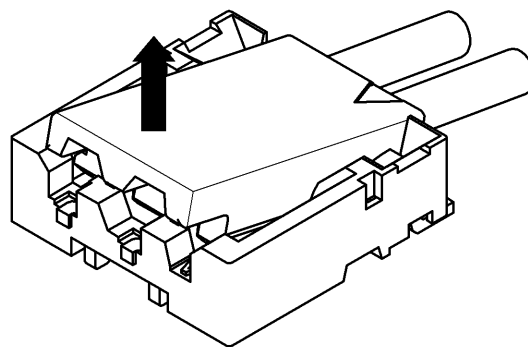


## Unmating

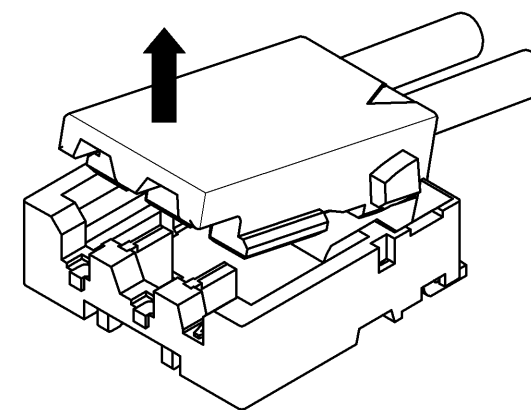
① Hook the lever with finger nail.



② Lift up to the upper direction and friction lock is released.



③ Lift up to the upper direction and positive lock is released. Removal completes.


**HRS**

DRAWING NO.	EDC3-343906-01
PART NO.	DF57H-4P-1.2V(21)
CODE NO.	CL666-0106-2-21

3	3
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