

DRAWING FOR REFERENCE: This is subject to change without notice
08/11/2012

TO
RF

1			2			3			4					
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
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Technical drawing of a connector assembly. The drawing includes a top view and a side view. The top view shows concentric circles with dimensions 5.5±0.3, 6.35±0.3, and 4.2±0.2. The side view shows a multi-layered assembly with dimensions: 18.5, 17.8, 4, 1±0.1, 1.5±0.1, 6±0.3, 5±0.08, 4.6±0.2, and 1±0.1. Callouts include 'U.F.L', 'PRICK PUNCH', '1/4-36UNS-2A', 'HRM(SMA)', and numbered circles 1-7. A sequence of three side views shows the assembly process with a 0.5MAX dimension. A fourth view shows a rejected assembly marked with an 'X'.

4	PTFE		7	STAINLESS STEEL	GOLD PLATING
3	BERYLLIUM COPPER	GOLD PLATING	6	BERYLLIUM COPPER	GOLD PLATING(FREE CONTACT)
2	PTFE		5	BRASS	GOLD PLATING
1	BRASS	NICKEL PLATING			
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL311-0397-4-00		DRAWN N. Ninomiya 05.05.21	DESIGNED N. Ninomiya 05.05.21	CHECKED M. Yamane 05.05.23	APPROVED J. Mitani 05.05.24	RELEASED
RoHS COMPLIANT						
DRAWING NO. EDC4-305652-40		PART NO. HRMJ-U.FLP-ST1A(40)				
SCALE 5 : 1		CODE NO. CL311-0397-4-40				
UNITS mm		1 / 1				

HIROSE ELECTRIC CO., LTD.

FORM NO.228