

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾		STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾
	VOLTAGE	125 V AC		OPERATING HUMIDITY RANGE	40 % TO 80 %
	CURRENT	0.5 A		STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾
SPECIFICATIONS					
ITEM		TEST METHOD		REQUIREMENTS	QT AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	× ×
MARKING		CONFIRMED VISUALLY.			× ×
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).		45 mΩ MAX.	× -
CONTACT RESISTANCE		20 mV MAX, 1 mA(DC OR 1000Hz)		55 mΩ MAX.	× -
MILLIVOLT LEVEL METHOD					
INSULATION RESISTANCE		250 V DC		100 MΩ MIN.	× -
VOLTAGE PROOF		300 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	× -
MECHANICAL CHARACTERISTICS					
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	× -
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	× -
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			× -
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.	× -
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55 → +15 ~ +35 → +85 → +15 ~ +35 °C TIME 30 → 10 ~ 15 → 30 → 10 ~ 15 min. UNDER 5 CYCLES.		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	× -
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.	× -
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)			× -
RESISTANCE TO SOLDERING HEAT		1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s 2) SOLDERING IRONS : 360 °C, FOR 5 s		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	× -
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, ±3°C, FOR IMMERSION DURATION, 2 s.		240 A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	× -
	COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED
△					
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.				APPROVED	HS. OKAWA 06.03.07
				CHECKED	HS. OZAWA 06.03.07
				DESIGNED	KY. NAKAMURA 06.03.07
Unless otherwise specified, refer to MIL-STD-1344.				DRAWN	AK. SUZUKAWA 06.03.07
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-082409-21
HRS		SPECIFICATION SHEET		PART NO.	FX2-80P-1. 27SVL (71)
		HIROSE ELECTRIC CO., LTD.		CODE NO.	CL572-2057-3-71 △ 1/1