	COUNT	DESCRIPTION C	F REVISIONS	BY	CHKD	DATE		COUN	π DESC	RIPTION OF RE	VISIONS	BY	CHKD	DA	\TE
Θ							 						ļ	 	<u>.</u>
띘		TION STAND	ABD					<u> </u>					1	<u>.</u>	-
API	PLICATION STANDARD OPERATING ISTORAGE TEMPERATURE!														
		TEMPERATURE R							RANGE -10 °C TO 60				°C		
RA ⁻	TING	VOLTAGE		AC 50 V						OPERATING HUMIDITY RELATIVE HUMIDITY : 95 % RANGE (NO DEW CONDENSATION					X
		CURRENT	0.3 A					PERMITTED)							
					SF	ECIF	CA.	TIO	NS						
ITEM TEST METHOD REQUIREMENT													<u>Ω</u> τ	ΙAΤ	
			TEST WETHOD						REQUIREMENT					Q1	ΑT
CONSTRUCTION GENERAL EXAMINATION			VISUALLY AND BY MEASURING INSTRUMENT.						ACCORDING TO DRAWING					l v	ΙV
	KING	EXAMINATION	CONFIRMED VISUALLY.						ACCORDING TO DRAWING					X	X
		ICAL CHARAC	CTERISTICS												
-			100 mA (DC OR 1000 Hz). 70 mΩ MAX.											Х	Х
CONTACT RESISTANCE INSULATION RESISTANCE										100 ΜΩ ΜΙΝ.					
VOLTAGE PROOF			150 V AC FOR 1 min.						NO FLASHOVER OR BREAKDOWN.					X	Х
_			CTERISTICS							THE PERSON OF STEEL STATE OF S					-~
		RTION AND	MEASURED BY APPLICABLE CONNECTOR.						INSERTION FORCE: 48 N MAX.					Х	_
WITHDRAWAL FORCES									WITHDRAWAL FORCE: 2 N MIN.						
MECHANICAL OPERATION			50 TIMES INSERTION AND EXTRACTIONS.						1)CON	1)CONTACT RESISTANCE; 80 mΩ MAX.					
									2) NO DAMAGE, CRACK AND LOOSENESS					X	-
V//D	DATIC	N. 1	EDEQUENCY	40.7					+	PART.			-	₩	\vdash
VIBRATION			FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s ²						1)NO ELECTRICAL DISCONTINUITY OF				╽╻╵		
									1 '	us MIN.	/ AND LO	OCENIE	-00	X	-
e Li)CK		AT 10 CYCLES					2	-	DAMAGE, CRACI PART.	AND LO	OSENE	:55	Х	
SHOCK			490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.						Ur I	TAKT.				^	
ΕN	VIRO	NMENTAL CH	*												_
	/IP HE		EXPOSED AT			o~95 %.	96 h	. <u> </u>	1)CON	TACT RESISTA	NCE: 80 m	Ω ΜΑΧ		Х	
(STEADY STATE)									1 '	JLATION RESIST					
RAPID CHAGE OF			TEMPERTURE -55→15~35→ 85→15~35°C						3)NO I	DAMAGE, CRACI	K AND LO	OSENE	SS		
TEMPERTURE			TIME 30→ 2~ 3→ 30→ 2~ 3 min.						OF PART.				Х	-	
			UNDER 5 CYCLES.						4					Ш	
DRY HEAT			EXPOSED AT 85 °C, 96 h.						1)CONTACT RESISTANCE: 80 mΩ MAX.						
COLD			EXPOSED AT -55 °C, 96 h.						2)NO DAMAGE, CRACK AND LOOSENESS OF PART.					X	-
CORROSION SALT MIST			EXPOSED IN 5 % SALT WATER SPRAY FOR						NO HEAVY CORROSION.					Х	_
			48 h.												
SULPHUR DIOXIDE			EXPOSED IN 10 PPM FOR 96 h.							1)CONTACT RESISTANCE: 80 mΩ MAX.					_
RESISTANCE TO			(TEST STANDARD:JIS C 0090)							2)NO HEAVY CORROSION. NO MELTING OF RESIN WHICH AFFECTS THE					
SOLDERING HEAT			REFLOW :RECOMMENDED TEMPERATURE PROFILE							PERFORMANCE OF COMPONENT.					_
SOLDERING REAT			240°C 5 S MAX												
		√200°C													
		150°C 160°C (30 \$)													
SOLDERABILITY															
			25°C (60 S) 60~90 S (20 ~ 30 S)						l						
			TO BE TESTED UNDER THE ABOVE CONDITIONS.												
			SOLDERED AT SOLDER TEMPERATURE,						NO PI	NO PINHOLE OR DEWETTING ON SOLDERED					-
REMARKS			235 °C FOR IMMERSION DURATION, 2 s.							SURFACE. DESIGNED CHECKED APPROVED REL					
REMA	ARKS		DRAWN						DESIG	NED CHECK	ED AP	PROVE	ED REI	LEAS	SED
			(Pritsakaire)						Martin	Kewl HObas	30	Hehmu	uc.		
													ſ		
											3				
NOTE QT: QUALIFICATION TEST AT: ASSURANCE TEST X: APPLICABLE TEST PART NO.												-			
ODEC/EIO ATION OVEET										4١					
	HIROSE ELECTRIC CO.,LTD.									v (2	<u>')</u>				
	E NO.	(OLD)	DRAWI					COD	E NO.					1	
CL	CL ELC4 - 152648 - 01 CL 573 - 0758 - 3 - 21											1			
												FC	ORM NO	. 231	-1

PC