$\wedge$				L								
/ V: I		****				$\triangle$			1			
APPI ICAI	BLE STAN	DARD		I		l		I				
711 7 21071	OPERATING	57 11 (12				, STO	RAGE	10.00			20 (2	2)
	TEMPERATURE RANGE		-40 °C	; TC	85 °C <sup>(1</sup>		PERATURE RANGE	-10 °C	TO	60	°C (2	,
PATING			100 V		AC		RATING HUMIDITY	40 %	TO	80 '	%	
IVATING	VOLTAGE		1.22				ORAGE HIMIDITY					
	CURRENT					NGE 40 % TO 70				% (2)	ļ	
					SPECIFIC	ATION	IS					
	EM		TEC		THOD		· -	UIREMENTS			QT	Δ~
			IEO	I IVIE	INOD		I ILLU	ONCLIVILIATE			Q.	
CONSTRU		<u> </u>					ACCORDING TO	DRAMING				
GENERAL E	XAMINATION	VISUALLY	AND BY M	EASUF	RING INSTRU	MENT.	ACCORDING TO	DRAWING.			×	×
MARKING		CONFIRMED VISUALLY.									X	×
LECTRIC	CHARACT	ERISTIC	S		- 100		·					
CONTACT RESISTANCE							60 mΩ M	IAX. (3)				
INSULATION RESISTANCE											×	
NSULATION R	RESISTANCE	100 V	/ DC				500 MΩ M	liN			×	
VOLTAGE PROOF		300 V AC FOR 1 min.					NO FLASHOVER	OR BREAKDO	Λ/N		X	
				1111111	· · · · · · · · · · · · · · · · · · ·		HO I ENGINOVER	OK BILLANDO				
	CAL CHAR			1015	- 00111=±-	00	III iomministra	OP**. 46.5	NI NATA			
INSERTION AND		MEASURED BY APPLICABLE CONNECTOR.					INSERTION FOR		N MAX	" I	×	
WITHDRAWAL FORCES MECHANICAL		50 TIMES INSERTIONS AND EXTRACTIONS.					① CONTACT RE					
OPERATION		THES INSERTIONS AND EXTRACTIONS.					② NO DAMAGE,				×	
		[			74		OF PARTS	OLYCK AND E	OOGEN	_00		
/IBRATION		FREQUEN	CY 10 TC	55 H:	<b>Z</b> ,		① NO ELECTRIC	AL DISCONTIN	IUITY O	F	×	
		AMPLITUD					1 μs.	, ie biodoittii		.	^	
		AT2h FO	OR 3 DIREC	CTION.			② NO DAMAGE,	CRACK AND L	OOSEN	ESS		
SHOCK		490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms					OF PARTS.				X	
		<del></del>			DIRECTIONS			<del></del>				
	MENTAL CI	HARACTE	ERISTICS	3								
DAMP HEAT		EXPOSED	AT 40±	2 °C, 9	90 ~ 95 %,	96 h.	① CONTACT RE				×	
ロガビ ハロン ウエ	ATF)	l					la			1	-	
							② INSULATION F					
RAPID CHAN	IGE OF				35→+85→+15		③ NO DAMAGE,				×	
RAPID CHAN	IGE OF JRE	TIME :	30 → 2~	3 → 3	35→+85→+15 30 → 2~3						×	
RAPID CHAN EMPERATU	IGE OF JRE	TIME :	30 → 2~ 5 CYCLE	3 → 3 S.	30 → 2~3	min	③ NO DAMAGE, OF PARTS.	CRACK AND LO				
RAPID CHAN EMPERATU CORROSION	IGE OF IRE I SALT MIST	TIME : UNDER EXPOSED	30 → 2∼ 5 CYCLE: IN 5% SAL	3 → 3 S. T WATI	$30 \rightarrow 2\sim 3$ ER SPRAY FO	min	③ NO DAMAGE,	CRACK AND LO			×	
RAPID CHAN TEMPERATU CORROSION	IGE OF IRE I SALT MIST	TIME : UNDER EXPOSED EXPOSED	30 → 2~ 5 CYCLE IN 5% SAL IN 10 PPI	3 → 3 S. TWATI M FOR	30 → 2~3 ER SPRAY FO 96 h.	min	③ NO DAMAGE, OF PARTS.	CRACK AND LO			×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO	IGE OF IRE I SALT MIST XIDE	TIME UNDER EXPOSED EXPOSED (TEST STA	30 → 2∼ 5 CYCLE IN 5% SAL IN 10 PPI NDARD: JI	3 → 3 S. TWATI M FOR S-C-009	30 → 2~3 ER SPRAY FO 96 h.	min OR 48 h.	③ NO DAMAGE, OF PARTS. NO HEAVY CORR	CRACK AND LO	DOSEN			
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW	30 → 2∼ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI	3 → 3 S. T WATI M FOR S-C-009 NG :	30 → 2~3 ER SPRAY F0 96 h. 90)	min OR 48 h.	③ NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIO	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW	30 → 2∼ 5 CYCLE: IN 5% SAL IN 10 PPI INDARD: JI V SOLDERI / 2 TIMES U	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE	min OR 48 h.	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW	30 → 2∼ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI	3 → 3 S. TWATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE	min OR 48 h.	③ NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIO	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW	30 → 2∼ 5 CYCLE: IN 5% SAL IN 10 PPI INDARD: JI V SOLDERI / 2 TIMES U	3 → 3 S. TWATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE  .  50s(MAX)	min OR 48 h. RATURE	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI V 2 TIMES U E SHOWN E	3 → 3 S. TWATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE  .  50s(MAX)	min OR 48 h.	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE  .  50s(MAX)	min OR 48 h. RATURE	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE  .  50s(MAX)	min OR 48 h. RATURE	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI INDARD: JI V SOLDERI / 2 TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE	min OR 48 h. RATURE	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN EMPERATU CORROSION BULFUR DIO	IGE OF JRE I SALT MIST XIDE	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE  .  50s(MAX)	min OR 48 h. RATURE	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN EMPERATU CORROSION BULFUR DIO	IGE OF IRE I SALT MIST XIDE E TO HEAT	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW	96 h. 90)  THE TEMPE  50s(MAX)  60s(MAX)	min OR 48 h.  RATURE C(PEAK)	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN TEMPERATU CORROSION SULFUR DIO RESISTANCE	IGE OF IRE I SALT MIST XIDE E TO HEAT	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW	30 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE	min OR 48 h.  RATURE C(PEAK)	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	DOSEN		×	
RAPID CHAN EMPERATU CORROSION SULFUR DIO RESISTANCE SOLDERING	IGE OF IRE I SALT MIST XIDE E TO HEAT	TIME : UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW 230°C	96 h. 90)  THE TEMPE  50s(MAX)  60s(MAX)	min OR 48 h.  RATURE C (PEAK)	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC	CRACK AND LO	OOSEN	ESS	× × ×	
RAPID CHAN EMPERATU CORROSION SULFUR DIO RESISTANCE SOLDERING	IGE OF IRE I SALT MIST XIDE E TO HEAT	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI INDARD: JI V SOLDERI Z TIMES U E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW 230°C	96 h. 90)  THE TEMPE  50s(MAX)  60s(MAX)  CC MAX. FOR 5  40 ± 3°C	min OR 48 h.  RATURE C (PEAK)  5 sec.	(3) NO DAMAGE, OF PARTS.  NO HEAVY CORE  NO DEFORMATIC EXCESSIVE LOCATER LOCAT	COATING OF S	SOLDER 5 % OF	ESS	× ×	
CORROSION CORROSION CULFUR DIO RESISTANCE COLDERING	IGE OF JRE I SALT MIST XIDE E TO HEAT	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C 2) SOLDER SOLDER TE FOR IMMER	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E LING IRONS EMPERATURSION DUF	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW 230°C	2~3 ER SPRAY FO 96 h. 90) THE TEMPE 50s(MAX) 260°C 60s(MAX) C MAX. FOR € 40 ± 3°C 1: 3 sec.	min OR 48 h.  RATURE C (PEAK)  5 sec.	(3) NO DAMAGE, OF PARTS. NO HEAVY CORE NO DEFORMATIC EXCESSIVE LOC TERMINALS.  A NEW UNIFORM SHALL COVER A I THE SURFACE BE	COATING OF S	SOLDER 5 % OF	ESS	× × ×	
CORROSION CORROSION CULFUR DIO RESISTANCE COLDERING OLDERABIL	IGE OF JRE I SALT MIST XIDE E TO HEAT  ITY	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C  2) SOLDER SOLDER TE FOR IMMER	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E E SHOWN E EMPERATURES OF CUR	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW  230°C 220°C 120s  JRE: 24 RATION  RENT C.	20 → 2~3  ER SPRAY FO  96 h.  90)  THE TEMPE  50s(MAX)  60s(MAX)  C MAX. FOR 5  40 ± 3°C  1: 3 sec.  ARRYING.	min OR 48 h.  RATURE C (PEAK)  5 sec.	(3) NO DAMAGE, OF PARTS.  NO HEAVY CORE  NO DEFORMATIC EXCESSIVE LOCATER LOCAT	COATING OF S	SOLDER 5 % OF	ESS	× × ×	SED
CAPID CHAN EMPERATU CORROSION EULFUR DIO RESISTANCE COLDERING OLDERABIL REMARKS (1) (2)	IGE OF IRE I SALT MIST XIDE E TO HEAT INCLUDE TEMF "STORAGE" MI BEFORE ASSE	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C  2) SOLDER SOLDER TEFOR IMMER PERATURE REANS LONG- MBLY TO PC	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E EMPERATURES IN THE STORY OF THE ST	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW  230°C	96 h. 90)  THE TEMPE  50s(MAX)  60s(MAX)  C MAX. FOR 5  40 ± 3°C  1: 3 sec.  ARRYING.  ATE	min OR 48 h.  RATURE C(PEAK)  5 sec.	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC TERMINALS.  A NEW UNIFORM SHALL COVER A I THE SURFACE BE DESIGNED	COATING OF S	SOLDER SOLDER SOLDER SOLDER SOLDER	ESS	× × × ×	SED
APID CHAN EMPERATU ORROSION ULFUR DIO ESISTANCE OLDERING OLDERABIL EMARKS (1) (2)	IGE OF IRE I SALT MIST XIDE E TO HEAT INCLUDE TEMF "STORAGE" MI BEFORE ASSE NCLUDE COND	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C  2) SOLDER SOLDER TE FOR IMMER EANS LONG- MBLY TO PC UCTOR RESI	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI INDARD: JI V SOLDERI V	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW  230°C	ER SPRAY FO 96 h. 90)  THE TEMPE:  50s(MAX)  60s(MAX)  C MAX. FOR 5  1: 3 sec.  ARRYING.  ATE  IN CASE	min OR 48 h.  RATURE C (PEAK)  5 sec.	(3) NO DAMAGE, OF PARTS. NO HEAVY CORR NO DEFORMATIC EXCESSIVE LOC TERMINALS.  A NEW UNIFORM SHALL COVER A I THE SURFACE BE DESIGNED	COATING OF S	SOLDER SOLDER SOLDER SOLDER SOLDER	ESS	× × × ×	SED
APID CHAN EMPERATU ORROSION ULFUR DIO ESISTANCE OLDERING  CLOBERING  CANADA  (3)11 (3)11	IGE OF IRE I SALT MIST XIDE E TO HEAT  INCLUDE TEMP "STORAGE" MI BEFORE ASSE NCLUDE COND THE MATED CO	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C  2) SOLDER SOLDER TE FOR IMMER PERATURE RE EANS LONG- MBLY TO PC UCTOR RESI	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI INDARD: JI V SOLDERI / 2 TIMES U E SHOWN E E SHOWN E EMPERATURES OF CUR TERM STORE IS CABLE TYPE 3 CABLE TYPE	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW  230°C 120°C 120s  JIRE: 24 RATION  RENT C. AGE ST. CABLE PE. (L=12	2~3  ER SPRAY FO  96 h.  96 h.  90)  THE TEMPE  50s(MAX)  260°C  60s(MAX)  C MAX. FOR €  40 ± 3°C  1: 3 sec.  ARRYING.  ATE  IN CASE  2mm)	min OR 48 h.  RATURE C(PEAK)  5 sec.  DRAWN	MO DAMAGE, OF PARTS. NO HEAVY CORE NO DEFORMATIC EXCESSIVE LOC TERMINALS.  A NEW UNIFORM SHALL COVER A THE SURFACE BE DESIGNED  J. J	COATING OF SMINIMUM OF SEING IMMERSE CHECKED A	SOLDER THE SOLDER 5 % OF D. PPROVE	ESS FA	× × × ×	SED
CAPID CHAN EMPERATU CORROSION ULFUR DIO ESISTANCE OLDERING  OLDERABIL EMARKS (1) (2) (3) II	IGE OF JRE I SALT MIST XIDE E TO HEAT INCLUDE TEMF "STORAGE" MI BEFORE ASSE NCLUDE COND THE MATED CO	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C  2) SOLDER SOLDER TE FOR IMMER EANS LONG- MBLY TO PC UCTOR RESI NNECTOR IS ified, refer	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI S SHOWN E EMPERATURESION DUF TERM STORE B. ISTANCE OF S CABLE TYPE T to JIS C	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW  230°C 220°C 3: 360° JRE: 24 RATION RENT C. AGE ST. CABLE PE. (L=12 5402.	ER SPRAY FO 96 h. 96 h. 90)  THE TEMPE 50s(MAX)  260°C  60s(MAX)  CC MAX. FOR \$  40 ± 3°C  1: 3 sec.  ARRYING.  ATE  IN CASE  2mm)	min OR 48 h.  RATURE C(PEAK)  5 sec.	MO DAMAGE, OF PARTS. NO HEAVY CORE NO DEFORMATIC EXCESSIVE LOC TERMINALS.  A NEW UNIFORM SHALL COVER A I THE SURFACE BE DESIGNED  A W. Shubuya M.	COATING OF SMINIMUM OF SEING IMMERSE CHECKED A	SOLDER SOLDER SOLDER SOLDER SOLDER	ESS FA	× × × ×	SED
CAPID CHAN EMPERATU CORROSION SULFUR DIO RESISTANCE COLDERING  OLDERABIL REMARKS (1) (2) (3) (1) (1) (2) (3) (1) (1) (1) (2) (3) (1) (1) (1) (2) (3) (1) (1) (1) (2) (3) (1) (1) (1) (2) (3) (4) (4) (5) (6) (6) (7) (7) (7) (8) (8) (8) (8) (9) (9) (9) (9) (9) (9) (9) (9) (9) (9	IGE OF IRE I SALT MIST XIDE E TO HEAT  INCLUDE TEMP "STORAGE" MI BEFORE ASSE NCLUDE COND THE MATED CO	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C  2) SOLDER SOLDER TE FOR IMMER EANS LONG- MBLY TO PC UCTOR RESI NNECTOR IS ified, refer	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI V SOLDERI S SHOWN E EMPERATURESION DUF TERM STORE B. ISTANCE OF S CABLE TYPE T to JIS C	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW  230°C 220°C 3: 360° JRE: 24 RATION RENT C. AGE ST. CABLE PE. (L=12 5402.	2~3  ER SPRAY FO  96 h.  96 h.  90)  THE TEMPE  50s(MAX)  260°C  60s(MAX)  C MAX. FOR €  40 ± 3°C  1: 3 sec.  ARRYING.  ATE  IN CASE  2mm)	min OR 48 h.  RATURE C(PEAK)  5 sec.  DRAWN	MO DAMAGE, OF PARTS.  NO HEAVY CORE  NO DEFORMATIC EXCESSIVE LOC TERMINALS.  A NEW UNIFORM SHALL COVER A I THE SURFACE BE DESIGNED  O 05,02,10 (1)	COATING OF SMINIMUM OF SEING IMMERSE CHECKED A	SOLDER THE SOLDER 5 % OF D. PPROVE	ESS FA	× × × ×	SED
CORROSION CORROSION CULFUR DIO CRESISTANCE COLDERING  OLDERABIL REMARKS (1) (2) (3)   (1) (1) (1) (1) (2) (3)   (1) (1) (1) (1) (2) (3) (4) (4) (4) (5) (6) (7) (7) (7) (7) (8) (9) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	IGE OF IRE I SALT MIST XIDE TO HEAT  INCLUDE TEMP "STORAGE" MI BEFORE ASSE NCLUDE COND THE MATED CO PWISE SPECIAlification Test	TIME UNDER EXPOSED EXPOSED (TEST STA 1) REFLOW REFLOW PROFILE  180°C 150°C  2) SOLDER SOLDER TE FOR IMMER PERATURE RE EANS LONG- MBLY TO PC UCTOR RESI NNECTOR IS IFIED, TE AT: Assure	30 → 2~ 5 CYCLE: IN 5% SAL IN 10 PPI NDARD: JI V SOLDERI / 2 TIMES U E SHOWN E SHOWN E	3 → 3 S. T WATI M FOR S-C-009 NG: JNDER BELOW  230°C - 220°C - 3 120s  3:360° AGE ST. CABLE E. (L=12 5402. ×:App	ER SPRAY FO 96 h. 96 h. 90)  THE TEMPE 50s(MAX)  260°C  60s(MAX)  C MAX. FOR €  40 ± 3°C  1: 3 sec.  ARRYING.  ATE  IN CASE  2mm)	min OR 48 h.  RATURE C(PEAK)  5 sec.  DRAWN  J. Shubwy 05,02,10	MO DAMAGE, OF PARTS. NO HEAVY CORE NO DEFORMATIC EXCESSIVE LOC TERMINALS.  A NEW UNIFORM SHALL COVER A I THE SURFACE BE DESIGNED  DESIGNED  DESIGNED  DESIGNED  DESIGNED  DESIGNED  DESIGNED  DESIGNED  DESIGNED	COATING OF SMINIMUM OF SEING IMMERSE CHECKED A	SOLDER THE SOLDER SOLDE	ESS R	× × × ×	SED
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