| ٨ | OPERATING | | FF . 0 TO | 2 (1) (2) | STORAGE | | 10.00 TO 05.15 | . (2) | | |
|--|---------------------------|--|--|--------------|--------------------|--|---|---------------------|-----------------|--|
| \triangle | TEMPERATURE RANGE VOLTAGE | | 001/ 10 5 | | TEMPERATU | | -10 °C TO 60 °C | (3) | | |
| RATING | | | | | RANGE | | RH 85 % MAX | (2) (4) | | |
| | CURRENT | | 1 | | STORAGE H RANGE | UMIDITY | RH 70 % MAX | RH 70 % MAX (3) (4) | | |
| | APPLICABLE CABLE | | AWG 36,40 THIN COAXIAL CABLE / FI | | | | | | | |
| | | | | IFICA | | | | | _ | |
| IT | EM | | TEST METHOD | | | REQ | UIREMENTS | QT | TA | |
| CONSTRU | JCTION | | | | <u>'</u> | | | | | |
| GENERAL EXA | MINATION | VISUALLY | AND BY MEASURING INSTRU | JMENT. | ACCOR | DING TO DR | AWING. | × | | |
| MARKING | | | ED VISUALLY. | | | | | × | | |
| | CHARAC | | | | | | - (7) | Τ× | _ | |
| CONTACT RESISTANCE INSULATION RESISTANCE | | 20 mV MAX, 1 mA(DC OR 1000Hz) | | | | 80mΩ MAX. ⁽⁷⁾ | | | + | |
| INSULATION RESISTANCE | | 100 ∨ DC. | | | | 500 MΩ MIN. | | | | |
| VOLTAGE PRO | OOF | 200 V AC | FOR 1 min. | | NO FLA | SHOVER OF | R BREAKDOWN. | × | | |
| MECHANI | CAL CHAR | ACTERI | STICS | | | | | | | |
| INSERTION AND | | MEASURED BY APPLICABLE CONNECTOR. | | | 1 | INSERTION FORCE: 10.5 N MAX. | | | | |
| WITHDRAWAL FORCES MECHANICAL OPERATION | | 50 TIMES INSERTIONS AND EXTRACTIONS. | | | | WITHDRAWAL FORCE: 1.05 N MIN. (1) CONTACT RESISTANCE: NO VARIATION OF | | | + | |
| WILCHANICAL OPERATION | | 50 TIMES INSERTIONS AND EXTRACTIONS. | | | 1 | | FROM INITIAL VALUE. | × | | |
| | | | | | 1 | | RACK AND LOOSENESS OF | | | |
| | | <u> </u> | | | PAR | | | l × | \downarrow | |
| VIBRATION | | FREQUENCY 10 TO 55 Hz, SINGL AMPLITUDE: 0.75 mm, | | | | ① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS | | | | |
| | | 1 | FOR 3 DIRECTION. | | - | PARTS. | CACK AND LOOSENESS | | | |
| SHOCK | | | , DURATION OF PULSE 11 | ms | | | | × | T | |
| | | AT 3 TIMES FOR 3 DIRECTIONS. | | | | | | | | |
| LOCK STRENGTH | | MATE TO APPLICABLE CONNECTOR AND APPLY | | | | 30 N MIN. | | | | |
| | MENTALO | | TERISTICS | \ | | | | | 上 | |
| DAMP HEAT | WENTAL | | | 96 h | (f) CON | TACT RESIS | STANCE: | Τ× | Т | |
| (STEADY STATE) | | EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h. | | | | ① CONTACT RESISTANCE: NO VARIATION OF 20 mΩ OR MORE | | | | |
| DRY HEAT | | EXPOSED AT 85±2 °C, 96 h | | | FRO | FROM INITIAL VALUE. | | | | |
| RAPID CHANGE OF | | TEMPERATURE -55→+5~+35→+85→+5~+35°C | | | | ② INSULATION RESISTANCE: 500 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF | | | | |
| TEMPERATUR | RE | TIME | 30→ 5 MAX→ 30→5 I | MAX min. | PAR | | RACK AND LOOSENESS OF | | | |
| CORROSION SALT MIST | | UNDER 5 CYCLES. EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. | | | | | STANCE:NO VARIATION OF | × | + | |
| SULFUR DIOXIDE | | EXPOSED IN 25 PPM FOR 96 h. | | | | 20 mΩ OR MORE FROM INITIAL VALUE. | | | T | |
| | | (TEST STA | NDARD: JIS C 60068) | | | | CH AS CORROSION WHICH | | | |
| RESISTANCE | TO | 1)SOLDER | ING HEAT WELDER | | | | JNCTION OF CONNECTOR. OF CASE OF EXCESSIVE | + × | + | |
| SOLDERING HEAT | | 1)SOLDERING HEAT WELDER : PRESSURIZATION:15±2N | | | | LOOSENESS OF THE TERMINAL. | | | | |
| | | (COAXIAL CABLE) HEATING Y:275±5°C, X:2±0.5 sec | | | | | | | | |
| | | (FFC) HE | EATING Y:265±5°C, X:2.5±0.5 | sec | | | | | | |
| | | Υ° | c | _/ | | | | | | |
| | | 220° | c | ! | | | | | | |
| | | | | i | | | | | | |
| | | | 2s 2s 2s Xs | | - | | | | | |
| | | 2) SOLDER | RING IRONS : 360°C MAX. FOF | R 3 sec. | | | | × | \dagger | |
| SOLDERABILITY | | SOLDERED AT SOLDER TEMPERATURE | | | 1 | A NEW UNIFORM COATING OF SOLDER SHALL | | | T | |
| | | 240±3℃ | FOR IMMERSION DURATION, | 3 sec. | l | | OF 95 % OF THE SURFACE | | | |
| COUN | T | ESCRIPT! | ON OF REVISIONS | | DESIGNED | MMERSED. | CHECKED | | | |
| 1 2 BESC | | | | | KN. SHIBUYA | | HT. YAMAGUCHI | | DATE 09, 12, | |
| | | | | | KIN. OF I DUTA | <u> </u> | | U9. I | ۷. | |
| | (2) OPERATING TEM | RATURE RISE CAUSED BY CURRENT-CARRYING. PERATURE SHOULD BE -55 TO 40°C WHEN HUMIDITY EXCEEDS 80% RH. ION IS APPLIED TO THE PRE-ASSEMBLED COMPONENT AND THE CABLE DUDICT BOTH IN DELIVERY AND STORAGE, BEFORE ASSEMBLED TO PCB. IT BE DEWFALL. IM VALUE OF CONNECTOR. CONFIRM THE SPECIFICATION OF THE CABLE. PROCESSES THE TERMINAL THAT WE SPECIFIED. CONDUCTOR RESISTANCE OF CABLE. FIECD, refer to JIS-C-5402. | | | | APPROVE | ED HS. OKAWA | 08.0 | 18. | |
| | ASSEMBLED PRO | | | | | CHECKE | D HT. YAMAGUCHI | 08.0 |)8. | |
| | | | | | BLE. | DESIGNE | ED KN. SHIBUYA | 08.0 |)8. | |
| | (7) DON'T INCLUDE (| | | | | DRAWN | N KN. SHIBUYA | 08. 08. | | |
| | | | to JIS-C-5402. urance Test X:Applicable Tes | st | DRAWIN | | ELC4-157673 | | _ | |
| | | ··· | | | PART NO. | | | , 00 | | |
| HS. | | | | | | <u> </u> | | ^ | _ | |
| | ∣ HIR | OSE El | LECTRIC CO., LTD. | | CODE NO. | ⊥ CL5 | 75-3301-7-00 | /1\ | 1, | |