

DO NOT SCALE FROM THIS PRINT

- NOTES:
- HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
 - ⊗ REPRESENTS A CRITICAL DIMENSION.
 - FFSD CABLE ASSEMBLIES ARE LEAD FREE.
 - ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
 - ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 630V.
 - STRAIN RELIEF TO WITHSTAND 5LB[22N] STRAIGHT PULL.
 - NOTE DELETED.
 - WHEN CUTTING CABLE TO LENGTH, CONDUCTORS SHOULD NOT EXTEND PAST THE CABLE INSULATION, EXTENDING LESS THAN 25% OF CABLE THICKNESS ON CONSECUTIVE AND LESS THAN 50% OF CABLE THICKNESS ON NON-CONSECUTIVE STRANDS IS CONSIDERED A PROCESS INDICATOR.
 - REFERENCE FFSD-XX-XX-X-N-XXX FOR CONNECTOR ASSEMBLY DIMENSIONS AND ITS REQUIREMENTS.
 - COLOR WIRE MUST MATCH FIRST POSITION INDICATOR ON THE FIRST CONNECTOR FOR ALL OPTIONS WITH THE EXCEPTION OF -RW.
 - FOR LENGTHS LESS THAN 12.5", TOLERANCE SHALL BE +/- .125, ALL OTHER LENGTHS SHALL BE +/- .1%.

FFSD-XX-X-XX.XX-01-X-X-XXX

No OF POSITIONS
-02 THRU -25
(PER ROW)

END ASSEMBLY
-S: SINGLE END
-D: DOUBLE END

ASSEMBLY LENGTH
-D"XX", -R, -M & -O OPTION: 2.00[50.8] MINIMUM
ALL OTHER OPTION: 1.00[25.4] MINIMUM

LEAD STYLE

PLATING OPTIONS

- LEAVE BLANK FOR STANDARD, USE C-67-L
-S: USE C-67-S
-F: USE C-67-F

OPTION

- RW: REVERSE WIRING
(NOT AVAILABLE WITH -RN1 OR -RN2)
- D"XX": DAISY CHAIN (MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)
- R: REVERSED
(NOT AVAILABLE WITH -M OR -O)
(MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)
- RN1: REVERSE POLARIZATION NOTCH
(NOT AVAILABLE WITH -RW OR -RN2)
- RN2: REVERSE POLARIZATION NOTCH
(NOT AVAILABLE WITH -RW OR -RN1)
- M: MIDDLE REVERSE
(NOT AVAILABLE WITH -R OR -O)
(MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)
- O: OUTSIDE REVERSE
(NOT AVAILABLE WITH -R OR -M)
(MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)
- SR: STRAIN RELIEF
(NOT AVAILABLE WITH -O, -M, -R, OR -DXX)
(SOLD AS ASSEMBLIES ONLY)

STANDARD POLARIZATION NOTCH

- N: POLARIZATION NOTCH
(NOT AVAILABLE IN -02 THRU -04)
(LEAVE BLANK FOR -02, -03, -04)

FIG 1
(FFSD-10-D-XX.XX-01-X-N SHOWN)

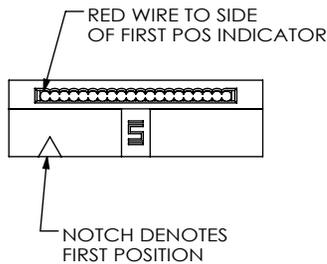
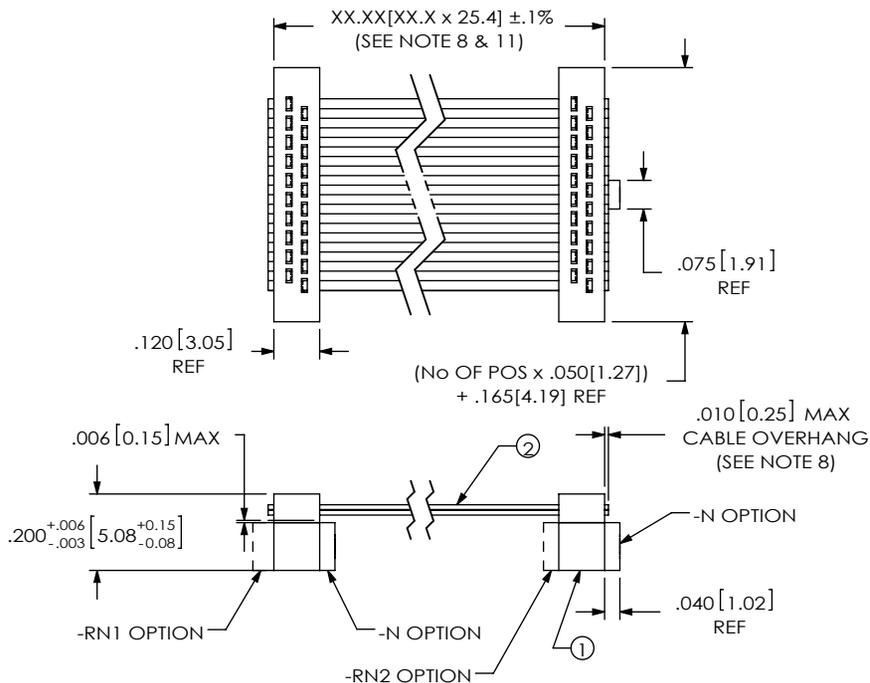


FIG 2
(FFSD-10-S-XX.XX-01-X-N SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)

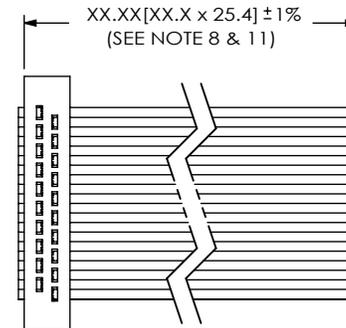
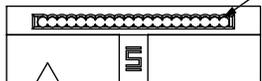


TABLE 1	
ITEM #	PART
1	FFSD-XX-01-X-N-XX
2	CB-XX-30-7/38-025-GR
3	FFSD-XX-01-X-N-SR1
4	FFSR-XX-01
5	FFSD-XX-01-X-N-SR2
6	FFSR-XX-02

FIG 11
(FFSD-10-X-XX.XX-01-X-N-RW SHOWN)

RED WIRE TO OPPOSITE SIDE OF FIRST POS. INDICATOR



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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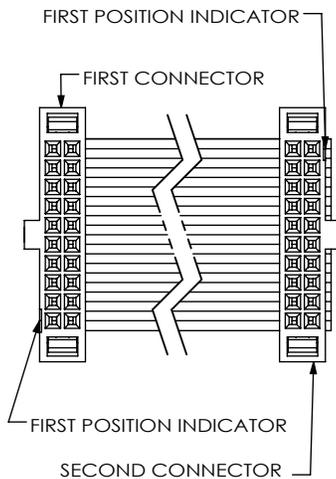
MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATORS: PBT, COLOR: BLACK
CONTACT: BeCu
WIRE: 30 AWG, 7/38, TINNED, STRANDED WITH GRAY PVC INSULATOR
PLATING: .000010 GOLD OVER .000050 NICKEL
REMAINDER: .000200 REF TIN OVER .000050 NICKEL

DESCRIPTION:
.050 x .050 DOUBLE ROW FEMALE IDC ASSEMBLY

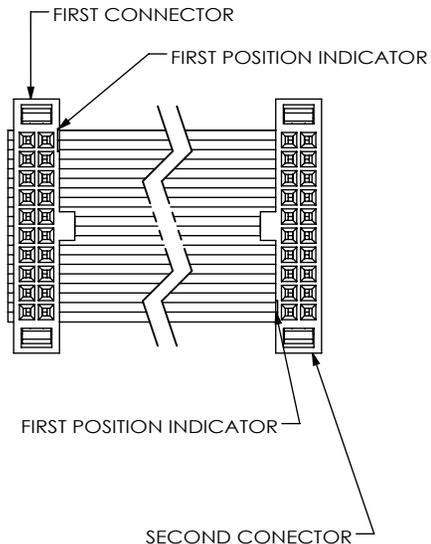
DWG. NO.
FFSD-XX-X-XX.XX-01-X-X-XXX

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FIG 3
(FFSD-10-D-XX.XX-01-X-N-RN1 SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)



(FFSD-10-D-XX.XX-01-X-N-RN2 SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)



NOTE:
-RN1 = REVERSE NOTCH ON 1ST CONNECTOR ONLY
(NOT AVAILABLE WITH -R OPTION)
-RN2 = REVERSE NOTCH ON 2ND CONNECTOR ONLY
(NOT AVAILABLE WITH -R OPTION)

(REVERSE NOTCH NOT AVAILABLE WITH -RW OR ANY
DAISY CHAIN OPTIONS)

FIG 4
(FFSD-10-D-XX.XX-01-X-N-DXX-O SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)
(2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)

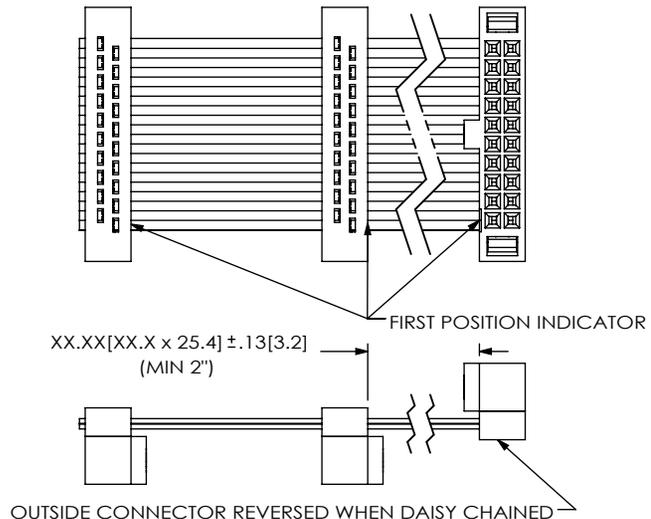


FIG 5
(FFSD-10-D-XX.XX-01-X-N-DXX-M SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)
(2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)

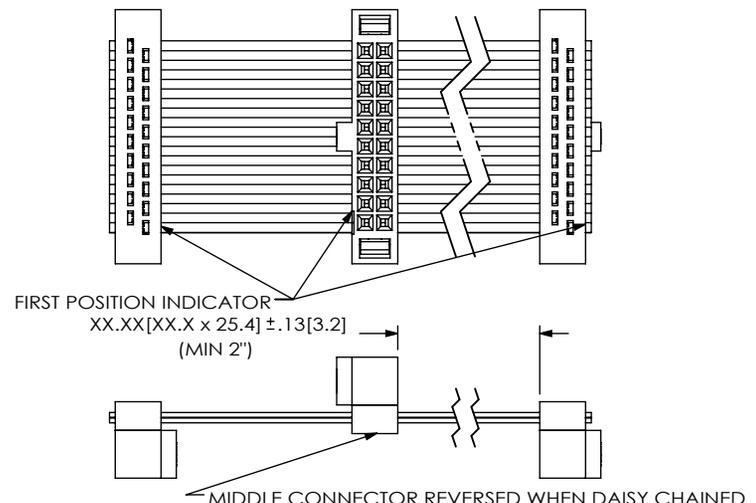


FIG 6
(FFSD-10-D-XX.XX-01-X-N-DXX-R SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)
(NOT AVAILABLE WITH -RN1 OR -RN2 OPTION)
(2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)

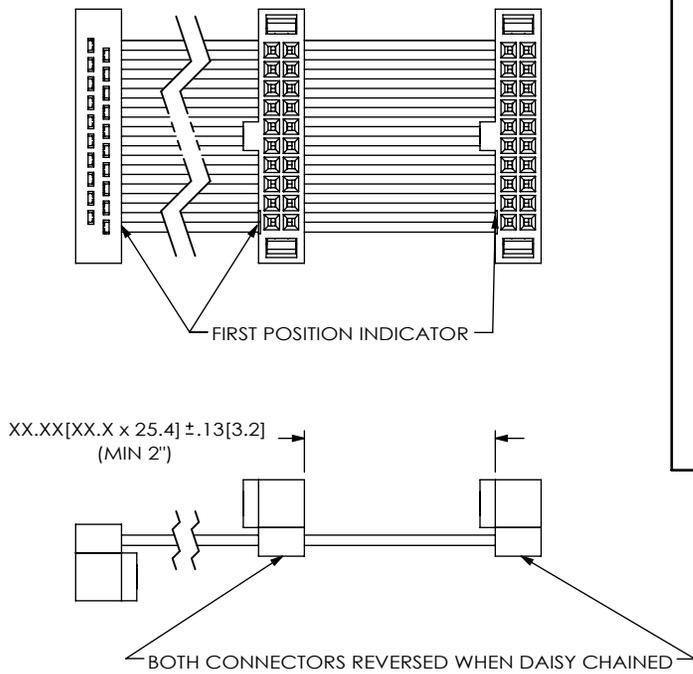
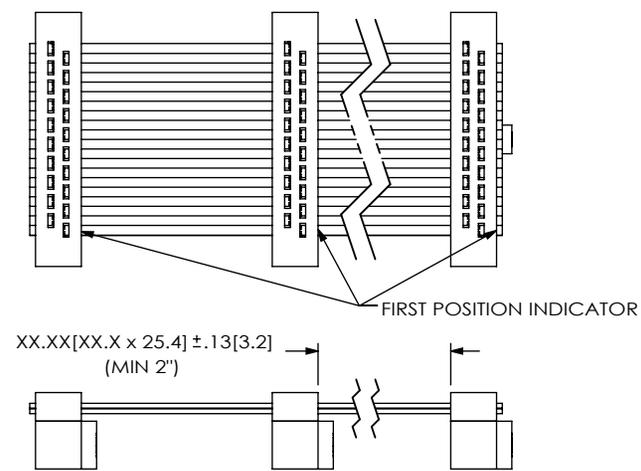


FIG 7
(FFSD-10-D-XX.XX-01-X-N-DXX SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)
(2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)



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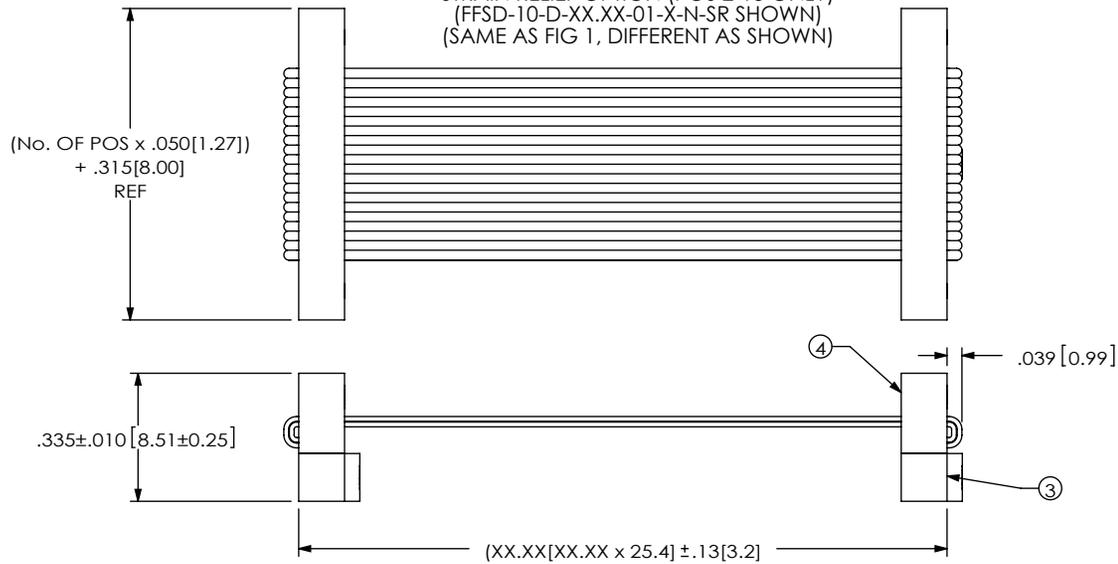
DESCRIPTION:
.050 x .050 DOUBLE ROW FEMALE IDC ASSEMBLY

DWG. NO.
FFSD-XX-X-XX.XX-01-X-X-XXX

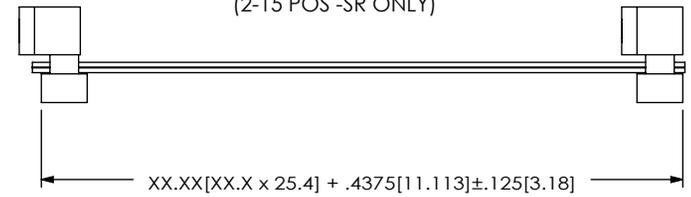
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FIG 9

STRAIN RELIEF OPTION (POS 2-15 ONLY)
(FFSD-10-D-XX.XX-01-X-N-SR SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)



IN-PROCESS 1
(2-15 POS -SR ONLY)



IN-PROCESS 2
(2-15 POS -SR ONLY)

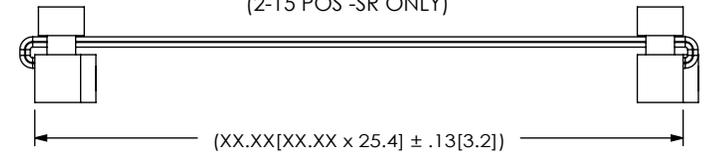
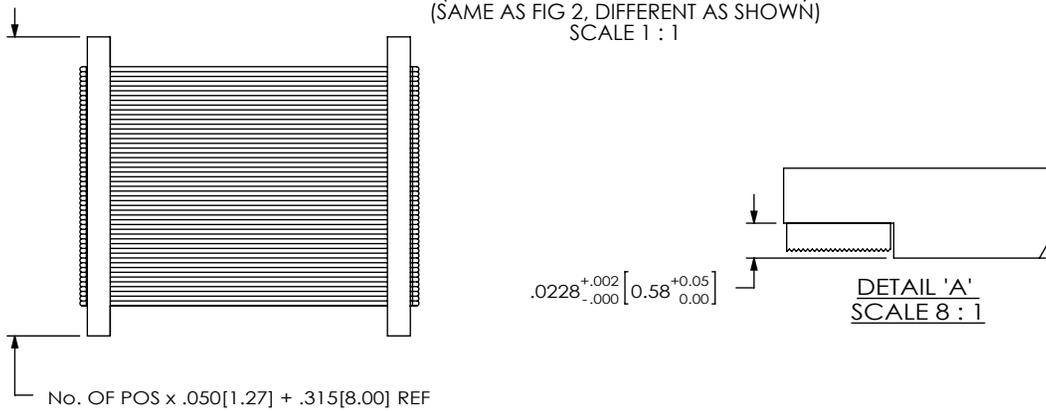
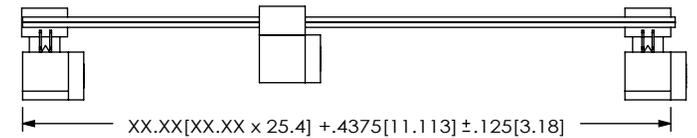


FIG 10

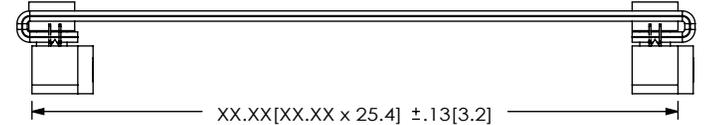
STRAIN RELIEF OPTION (POS 16-25 ONLY)
(FFSD-25-D-XX.XX-01-X-N-SR SHOWN)
(SAME AS FIG 2, DIFFERENT AS SHOWN)
SCALE 1 : 1



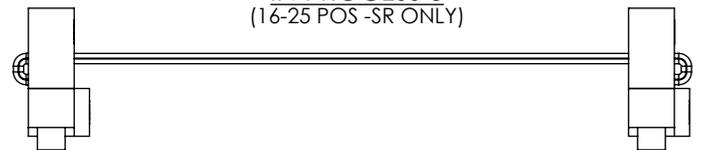
IN-PROCESS 1
(16-25 POS -SR ONLY)



IN-PROCESS 2
(16-25 POS -SR ONLY)



IN-PROCESS 3
(16-25 POS -SR ONLY)



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DWG. NO.
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