

# Customer Information Sheet

DRAWING No.: M80-521XXXX

SHEET 2 OF 2

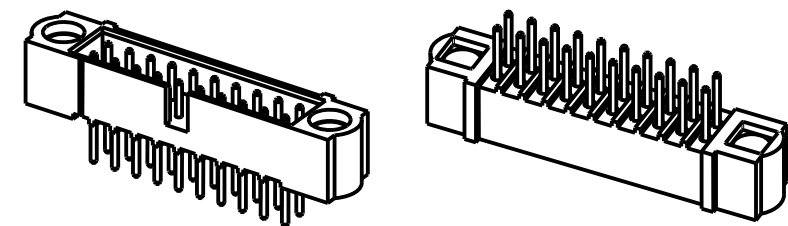
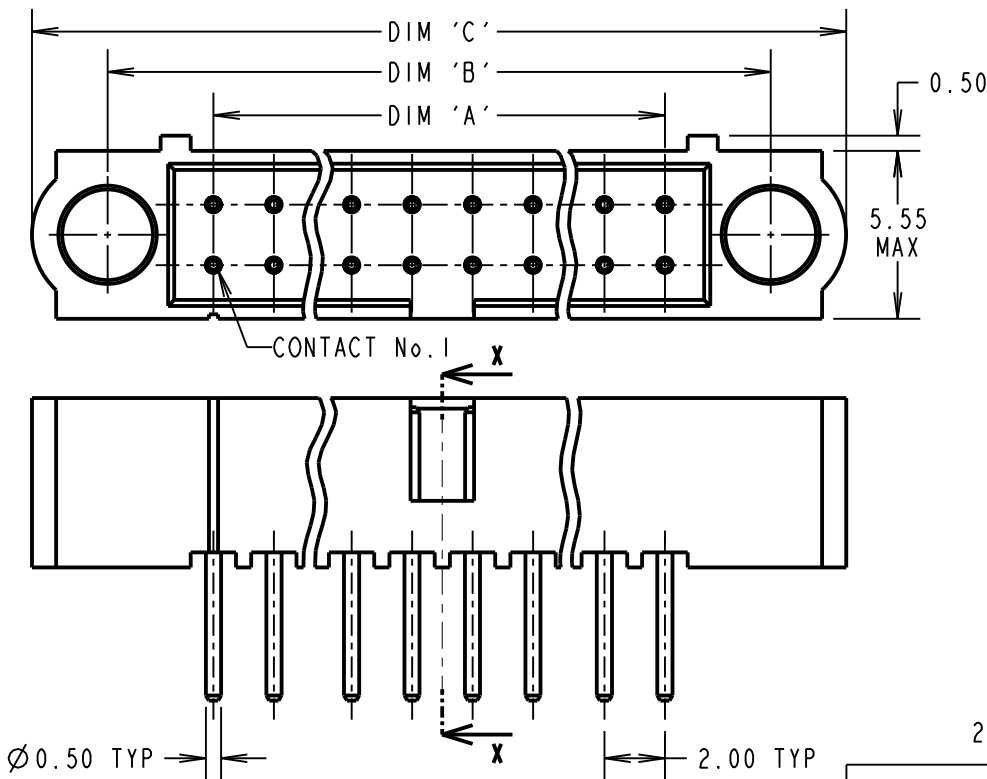
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



ORDER CODE:

**M80-521XXXX**

TOTAL No. OF CONTACTS

04 TO 50

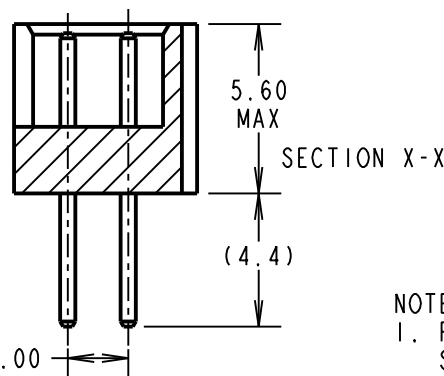
(EVEN NUMBERS ONLY)

FINISH

05 - GOLD

22 - SELECTIVE GOLD + TIN/LEAD

42 - SELECTIVE GOLD + 100% TIN



NOTES:

1. RECOMMENDED PCB HOLE  
SIZE =  $\varnothing 0.65\text{mm}$  MIN.

SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED PPS,  
UL94V-0, BLACK

CONTACT = PHOSPHOR BRONZE

FINISH (CONTACTS):

05 = 0.25 - 0.3  $\mu$  GOLD22 = 0.75  $\mu$  GOLD ON CONTACT AREA,  
3  $\mu$  90/10 TIN/LEAD ON TAILS42 = 0.75  $\mu$  GOLD ON CONTACT AREA,  
3  $\mu$  100% TIN OVER NICKEL ON TAILS

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 m $\Omega$  MAXINSULATION RESISTANCE = 100 M $\Omega$  MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING: TUBE

FOR COMPLETE SPECIFICATION, SEE  
COMPONENT SPEC C005XX (LATEST ISSUE)

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD ON CONTACT AREA AND 100% OVER NICKEL TIN ON TAIL, M80-5212042.	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

SM	2	14.10.11	11504
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: M. G. PLESTED			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES

X. =  $\pm 1\text{mm}$   
X.X =  $\pm 0.25\text{mm}$   
X.XX =  $\pm 0.10\text{mm}$   
X.XXX =  $\pm 0.01\text{mm}$ ANGLES =  $\pm 5^\circ$   
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm<sup>2</sup>TITLE: JACKSCREW DATAMATE  
DIL VERTICAL PC TAIL (4.5mm)  
MALE ASSEMBLY (NO J/S)

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