



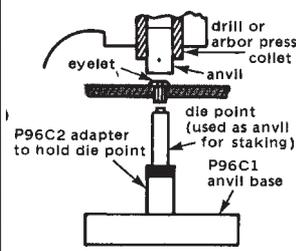
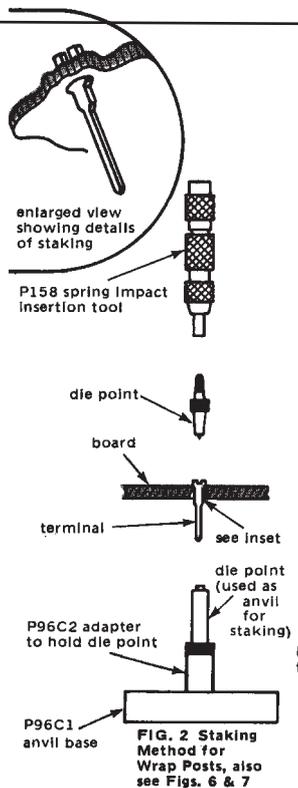
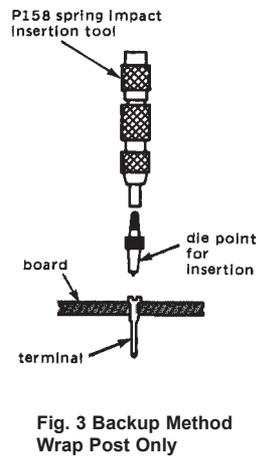
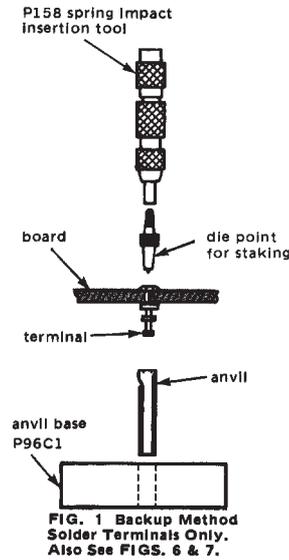
PCB Accessories

Spring Insertion Tool



Anvils and Dies

Insertion/Staking Methods for Terminals



P158 Spring Impact Insertion Tools

Provide An Easy Method of Manually Installing:

- Terminals
- Pins
- Wrap Posts
- Eyelets

This spring actuated terminal insertion tool with interchangeable die points provides a happy compromise between slow manual tools and expensive machines for installing terminals in Vectorbord. The P158 impact tool with associated die points has an adjustable spring which supplies installation impact force. Since the impact is not governed by human strength, each terminal is easily and consistently installed with the optimum pressure. Also available are anvils.



Tools

| Terminal Reference | Description | Req'd Hole Dia. | Bd Thk. | Die Part No. | Anvil Part No. | Die/Anvil Intended For |
|--------------------|-------------|-----------------|----------------|--------------|----------------|------------------------|
| K24 | Inbord Pin | .042" | 1/16" | D7-2 | N/A | Insertion |
| K30, K36 | Inbord Pin | .042" | 1/16" 3/32" | D7-2 | N/A | Insertion |
| K31 | Inbord Pin | .042" | 1/16" 3/32" | D7-2 | N/A | Insertion |
| T44Series | Sq. Pin | .042" | 1/16" | D11 | D7-4 | Insertion |
| T44Series | Sq. Pin | .042" | 1/16" | D11 | D7 | Staking |
| T46-2 | Terminal | .042" | 1/16" | D7-2 | N/A | Insertion |
| T46-3 | Terminal | .042" | 1/16" | D7-4 | N/A | Insertion |
| T46-5 | Terminal | .042" | 1/16" | D7-2 | N/A | Insertion |
| T49Series | Sq. Pin | .042" | 1/16" | D8 | D7-4 | Insertion |
| T49Series | Sq. Pin | .042" | 1/16" | D7 | D8 | Staking |
| T68Series | Sq. Pin | .042" | 1/16" | D17 | D7-4 | Insertion |
| T68Series | Sq. Pin | .042" | 1/16" | D17 | D7 | Staking |
| R30Series | Socket Pin | .055" | 1/16" 3/32" | D10 | N/A | Insertion |
| R31Series | Socket Pin | .055" | 1/16" 3/32" | D10 | N/A | Insertion |
| R32Series | Socket Pin | .042" | 1/16" | D9 | N/A | Insertion |
| R52Series | Socket Pin | .055" | 1/8" | D19 | N/A | Insertion |
| T125 | Terminal | .042" | 1/16" | D19 | A19 | Insertion |
| T126 | Terminal | .042" | 1/16" | D20 | A19 | Insertion |

