

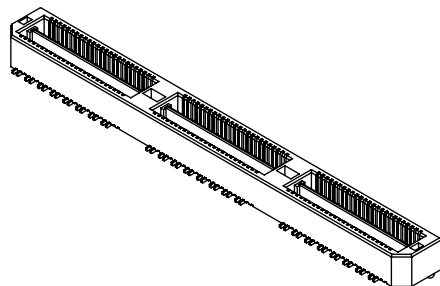
TABLE 6		
No. OF POS	"D"	"E"
-016	.788 [20.00]	.728 [18.48]
-032	1.575 [40.01]	1.515 [38.48]
-048	2.363 [60.01]	2.303 [58.48]
**-.064	3.150 [80.01]	3.090 [78.49]
**-.080	3.938 [100.01]	3.878 [98.49]

** = SEE NOTE 14 & 17

TABLE 1						MATED HEIGHT WITH QSS-01-DP
STYLE	"A"	"B"	BODY	GROUND PLANE	TERMINAL	
-01	.1680	.1600	QTS-25-01-D-XX	T-1G1-01-XXX	T-1S56-01-XXX	.197[5.00] REF
-02	.2861	.2781	QTS-25-02-D-XX	T-1G1-02-XXX	T-1S56-22-XXX	.315[8.00] REF

TABLE 2	
No OF POSITIONS	COPLANARITY (INCLUDES GP)
-016 THRU -048	.004[.10]
**-.064 & **-.080	.006[.15]

** = SEE NOTE 14 & 17



No OF POSITIONS
-016, -032, -048,
**-064, **-.080
(PER ROW)

**SEE NOTE 14 & 17

LEAD STYLE
-01: .1680[4.267]
-02: .2861[7.264]
-03: .4042[1.123]
-04: .6000[15.240]
-05: .7180[18.237]
-06: .8360[21.234]

PLATING SPECIFICATION

-F: 3µ" FLASH SELECTIVE GOLD, MATTE TIN TAILS
(USE T-1SXX-XX-F & T-1G1-XX-F) (SEE NOTE 11)
-L: 10µ" LIGHT SELECTIVE GOLD, MATTE TIN TAILS
(USE T-1SXX-XX-L & T-1G1-XX-L)
-H: 30µ" HEAVY GOLD, 3µ" GOLD TAILS
(USE T-1SXX-XX-H & T-1G1-XX-G)
-STL: 30µ" HEAVY SELECTIVE GOLD, TIN LEAD TAILS
(USE T-1SXX-XX-STL & T-1G1-XX-STL)
-FTL: 3µ" FLASH SELECTIVE GOLD, TIN LEAD TAILS
(USE T-1SXX-XX-FTL & T-1G1-XX-FTL)

OPTION

-A: ALIGNMENT PINS (SEE FIG 1)
(USE QTS-25-01-D-XX-A)
-LC: LOCKING CLIPS (SEE FIG 2, NOTE 15)
(USE LC-08-TM-01)
-K: POLYIMIDE FILM PAD OPTION
(SEE FIG 3, SHT 2)
(USE K-500-300)
-TR: TAPE & REEL OPTION
(48 POS MAX)

-DP: DIFFERENTIAL PAIRS

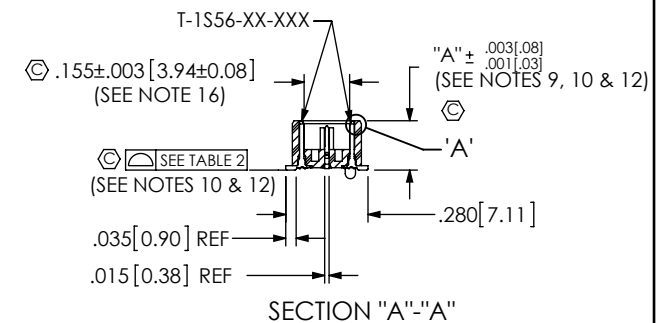
ROW SPECIFICATION

-D: DOUBLE (USE QTS-25-XX-D-XX & QTS-25-XX-D-XX)

No OF BANKS

☒ = SEE SHEET 3

* = NOT ENGINEERING APPROVED



NOTES:

1. ☒ REPRESENTS A CRITICAL DIMENSION.
2. NOTE DELETED.
3. NOTE DELETED.
4. MINIMUM TERMINAL RETENTION: 5 OZ.
5. MINIMUM GROUND PLANE RETENTION: 1 LB.
6. NOTE WAS DELETED.
7. PARTS TO BE MOLDED TO POSITION.
8. NOTE DELETED.
9. MAXIMUM VARIANCE OF .002[.05].
10. DIMENSION APPLIES TO TERMINALS AND GROUND PLANES INDEPENDENT OF THE GROUND PLANE OR TERMINAL RESPECTIVELY.
11. -L PLATING CAN BE SUBSTITUTED FOR -F PLATING.
12. GROUND PLANE PRESS HEIGHT MUST BE .003[.08] LESS THAN THE MAX HEIGHT OR .001[.03] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINALS.
13. LEAD STYLES -03 THRU -06: TOP BODY (QTS) CANNOT HAVE -A OPTION.
14. FOR NEW APPLICATIONS REQUIRING THESE POSITIONS, PLEASE CONTACT SAMTEC INTERCONNECT PROCESSING GROUP.
15. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
16. MINIMUM ROW TO ROW IS .152. PIN CAN EXTEND PAST WALL .003 MAX.
17. AVAILABLE FOR EXISTING CUSTOMERS ONLY.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES

.XX: ±.01[.3]

.XXX: ±.005[.13]

.XXXX: ±.0020[.051]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code: 55322

MATERIAL:

DO NOT SCALE DRAWING

SHEET SCALE: 1.5:1

DESCRIPTION:

.635mm DIFFERENTIAL PAIRS HS TERMINAL ASSEMBLY

INSULATOR: LCP, UL94V-0; COLOR: BLACK
TERMINAL & GROUND PLANE: PHOS BRONZE

DWG. NO.

QTS-XXX-XX-XXX-D-DP-XX

BY: KEVIN B

09-14-2010

SHEET 1 OF 3

F:\DWG\SW\Exisprod\Assembly\Pt635mm\QTS-XXX-XX-XXX-D-DP-XX-ASM.SLDDRW

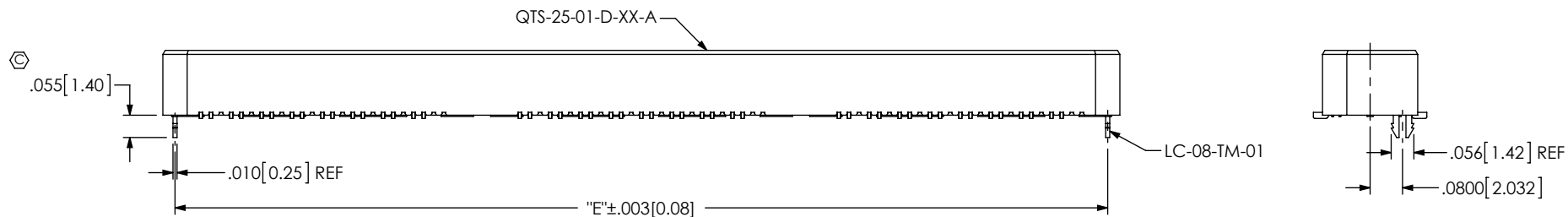


FIG 2
-LC: LOCKING CLIP OPTION
(QTS-048-01-XXX-D-DP-LC SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

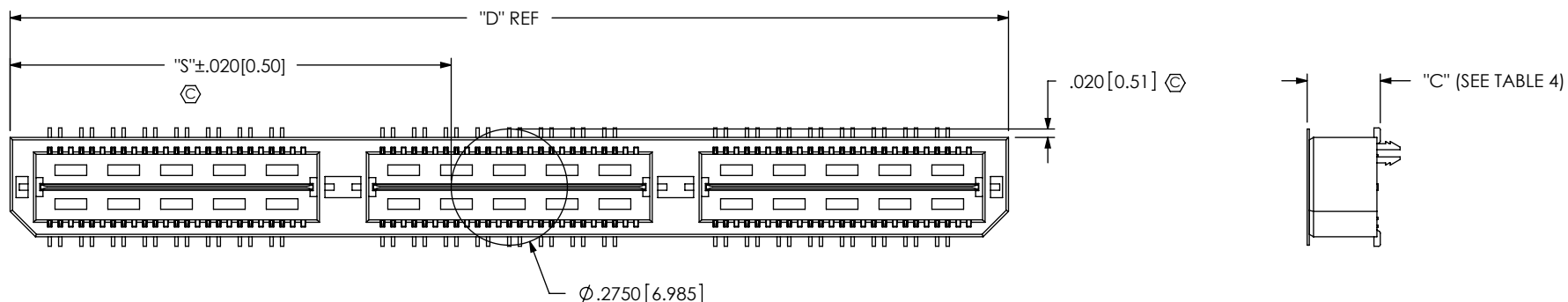


FIG 3
-K: POLYIMIDE FILM PAD
(USE K-DOT-500-300)

TABLE 7	
No OF POS	"S"
-016	.256 [6.50]
-032	.650 [16.51]
-048	1.043 [26.49]
** -064	1.437 [36.50]
** -080	1.831 [46.51]

** = SEE NOTE 14 & 17

TABLE 4	
STYLE	"C"
-01	.173 [4.39]
-02	.291 [7.39]
-03	.409 [10.39]
-04	.605 [15.37]
* -05	.723 [18.36]
* -06	.841 [21.36]

*

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DWG. NO.
QTS-XXX-XX-XXX-D-DP-XX

BY: KEVIN B 09-14-2010 SHEET 2 OF 3

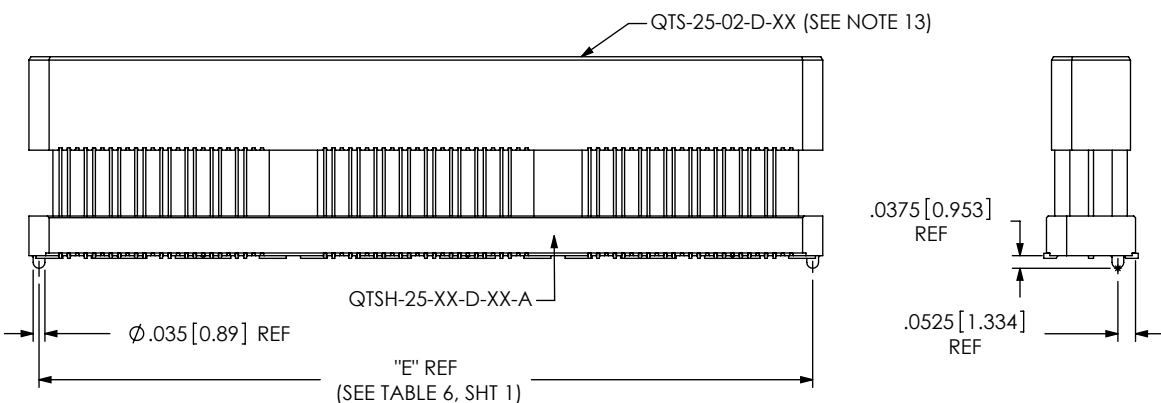
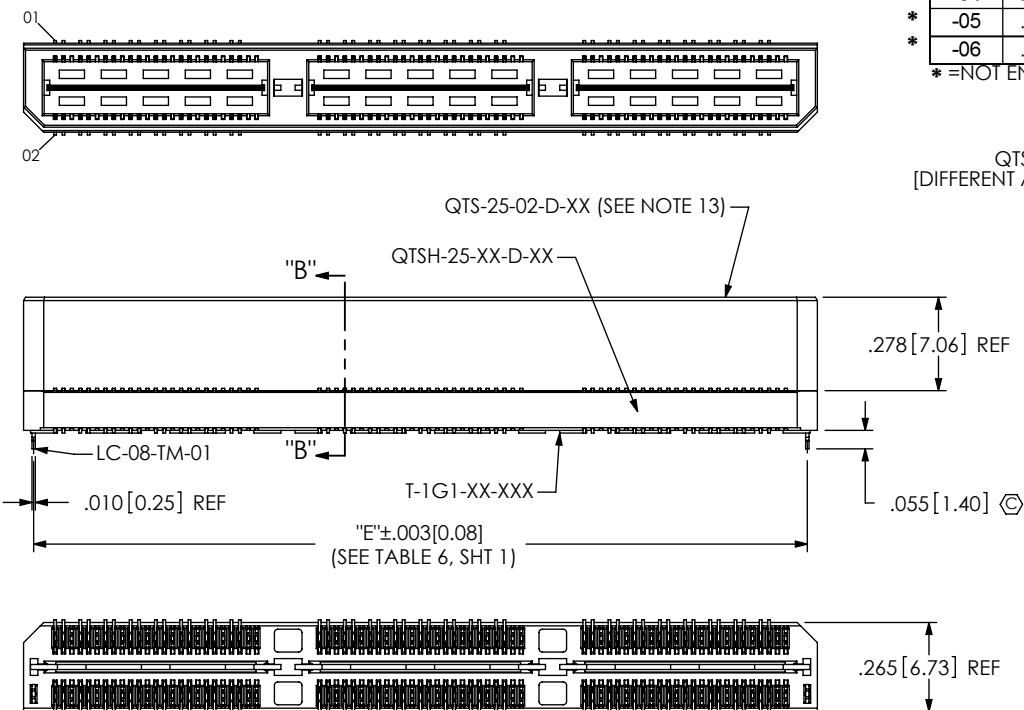
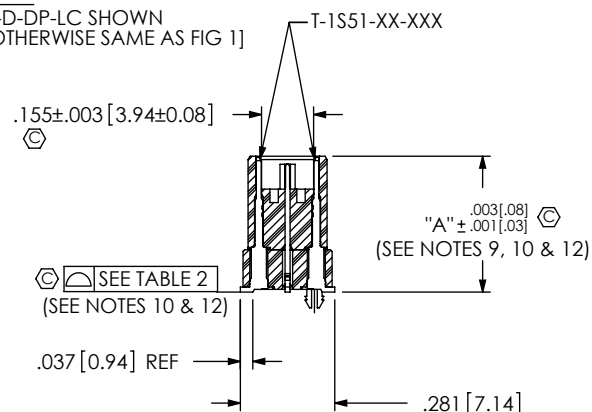


FIG 5
(QTS-048-04-XXX-D-DP-A SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(STYLE -03, -04, -05 & -06)

TABLE 5					MATED HEIGHT WITH QSS-01-DP
STYLE	"A"	GROUND PLANE	TERMINAL	SPACER BODY	
-03	.4042 [10.267]	T-1G1-03-XXX	T-1S51-03-XXX	QTSH-25-01-D-XX-X	.433 [11.00] REF
-04	.6000 [15.240]	T-1G1-04-XXX	T-1S51-04-XXX	QTSH-25-01-D-XX-X	.630 [16.00] REF
-05	.7180 [18.237]	T-1G1-05-XXX	T-1S51-05-XXX	QTSH-25-02-D-XX-X	.748 [19.00] REF
-06	.8360 [21.234]	T-1G1-06-XXX	T-1S51-06-XXX	QTSH-25-02-D-XX-X	.866 [22.00] REF

* =NOT ENGINEERING APPROVED

FIG 4
QTS-048-03-XXX-D-DP-LC SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



SECTION "B"-"B"

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QTS-XXX-XX-XXX-D-DP-XX

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