

DO NOT
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TABLE 1						MATED HEIGHT WITH QSS-01
STYLE	"A"	"B"	BODY	GROUND PLANE	TERMINAL	
-01	.1680[4.267]	.1600[4.064]	QTS-25-01-D-XX	T-1G1-01-XXX	T-1S56-01-XXX	.197[5.00] REF
-02	.2861[7.267]	.2781[7.064]	QTS-25-02-D-XX	T-1G1-02-XXX	T-1S56-22-XXX	.315[8.00] REF

TABLE 6		
No. OF POS	"D"	"E"
-025	.788 [20.00]	.728 [18.48]
-050	1.575 [40.01]	1.515 [38.48]
-075	2.363 [60.01]	2.303 [58.48]
** -100	3.150 [80.01]	3.090 [78.49]
** -125	3.938 [100.01]	3.878 [98.49]

** = SEE NOTE 14 AND 17

TABLE 2	
No OF POSITIONS	COPLANARITY (INCLUDES GND PLANE)
-025 THRU -075	.004[.10]
** -100 THRU ** -125	.006[.15]

** = SEE NOTE 14 AND 17

QTS-XXX-XX-XXX-D-XXX

No OF POSITIONS

-025, -050, -075,
** -100, ** -125
(PER ROW)

** (SEE NOTE 14 AND 17)

LEAD STYLE

-01: .1680[4.267]
 -02: .2861[7.264]
 ☒ -03: .4043[10.269]
 ☒ -04: .6001[15.246]
 * ☒ -05: .7181[18.240]
 * ☒ -06: .8361[21.237]

OPTION

-LC: LOCKING CLIPS (SEE NOTE 10 AND NOTE 15)
 (USE LC-08-TM-01)
 -A: ALIGNMENT PINS (SEE NOTE 10)
 (USE QTS-25-XX-D-XX-A)
 -K: POLYIMIDE FILM PAD
 (USE K-DOT-.276-.375-.005, SEE FIG 3, SHT 2)
 -GP: GUIDE POST, (SEE FIG 4, SHT 2)
 (AVAILABLE ON STYLE -01 ONLY)
 -TR: TAPE & REEL (75 POS MAX)
 (N/A ON STYLE -05 & -06)

ROW SPECIFICATION

-D: DOUBLE (USE QTS-25-XX-D-XX
 & QTSH-25-XX-D-XX)

No OF BANKS

PLATING SPECIFICATION

-F: 3μ" FLASH SELECTIVE GOLD IN
 CONTACT AREA, MATTE TIN ON TAIL
 (USE T-1SXX-XX-F & T-1G1-XX-F) (SEE NOTE 11)
 -L: 10μ" LIGHT SELECTIVE GOLD IN
 CONTACT AREA, MATTE TIN ON TAIL
 (USE T-1SXX-XX-L & T-1G1-XX-L)
 -H: 30μ" HEAVY GOLD IN CONTACT AREA,
 3μ" GOLD ON TAIL
 (USE T-1SXX-XX-H & T-1G1-XX-G)
 -C: 50μ" HEAVY GOLD IN CONTACT AREA,
 MATTE TIN ON TAIL
 (USE T-1SXX-XX-C & T-1G1-XX-L)
 -STL: 30μ" HEAVY SELECTIVE GOLD IN
 CONTACT AREA, TIN LEAD ON TAIL
 (USE T-1SXX-XX-STL & T-1G1-XX-STL)
 -FTL: 3μ" FLASH SELECTIVE GOLD IN
 CONTACT AREA, TIN LEAD ON TAIL
 (USE T-1SXX-XX-FTL & T-1G1-XX-FTL)

☒ = SEE SHEET 3
 * = NOT TOOLED

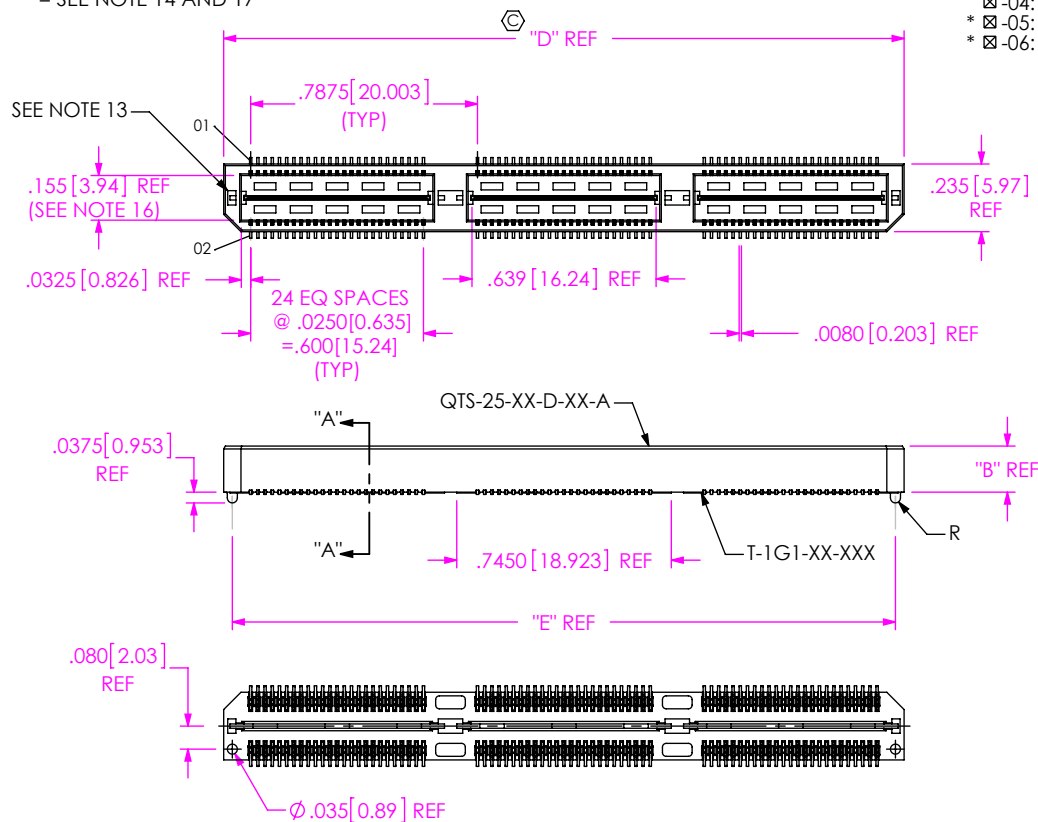
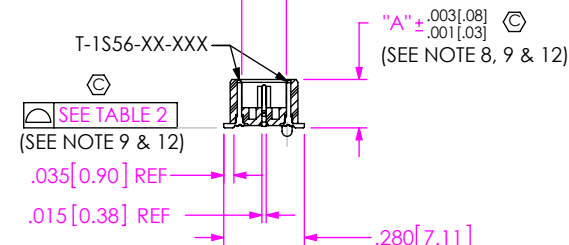


FIG 1
 -A: ALIGNMENT PIN OPTION
 (QTS-075-01-XXX-D-A SHOWN)

NOTES:

1. ⌘ REPRESENTS A CRITICAL DIMENSION.
2. DELETED.
3. DELETED.
4. MINIMUM TERMINAL RETENTION: 6 OZ.
5. MINIMUM GROUND PLANE RETENTION: 1 LB.
6. DELETED.
7. PARTS TO BE MOLDED TO POSITION.
8. MAXIMUM VARIANCE OF .002[0.05].
9. DIMENSION APPLIES TO TERMINALS AND GROUND PLANES INDEPENDENT OF THE GROUND PLANE OR TERMINAL RESPECTIVELY.
10. LEAD STYLES -03 AND -05: TOP BODY (QTS) CANNOT HAVE -A OPTION AND -04 AND -06 CAN USE EITHER -A OR -LC BODY.
11. T-1SXX-XX-L CAN BE SUBSTITUTED FOR T-1SXX-XX-F.
12. GROUND PLANE PRESS HEIGHT MUST BE .003[.08] LESS THAN THE MAX HEIGHT OR .001[0.03] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINALS.
13. WINDOW NOT PRESENT ON LEAD STYLES -02 THRU -06 HEIGHT PER REV. E OF THE QTS-25-XX-D-XX-X-XX.
14. FOR NEW APPLICATIONS REQUIRING THESE POSITIONS, PLEASE CONTACT SAMTEC INTERCONNECT PROCESSING GROUP.
15. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
16. PIN CAN EXTEND PAST WALL .003[0.08] MAX.
17. AVAILABLE FOR EXISTING CUSTOMERS ONLY.

.155±.003[3.94±0.076]
 (SEE NOTE 16)



SECTION "A"-"A"

UNLESS OTHERWISE SPECIFIED,
 DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
 .XX: ±.01[.3]
 .XXX: ±.005[.13]
 .XXXX: ±.0020[.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1.5:1
 INSULATOR: LCP, UL94V-0; COLOR: BLACK
 TERMINAL: PHOS BRONZE
 GROUND PLANE: PHOS BRONZE

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
 H.635mm DOUBLE ROW HS TERMINAL ASSEMBLY

DWG. NO.
QTS-XXX-XX-XXX-D-XXX

BY: DEAN P 09-14-2010 SHEET 1 OF 3

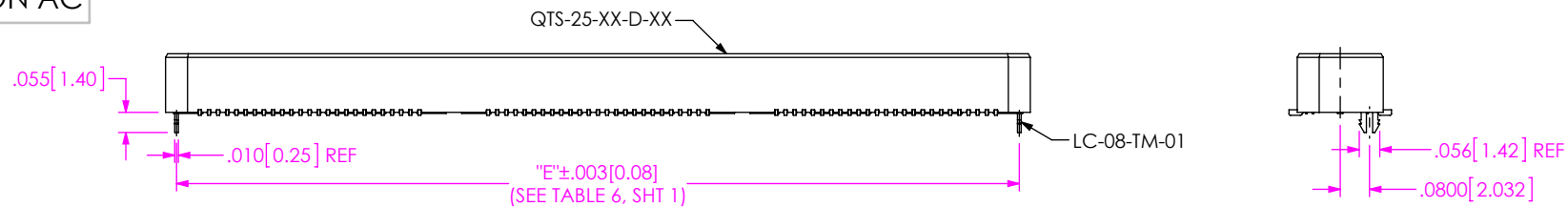


FIG 2
-LC: LOCKING CLIP OPTION
(QTS-075-01-XXX-D-LC SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

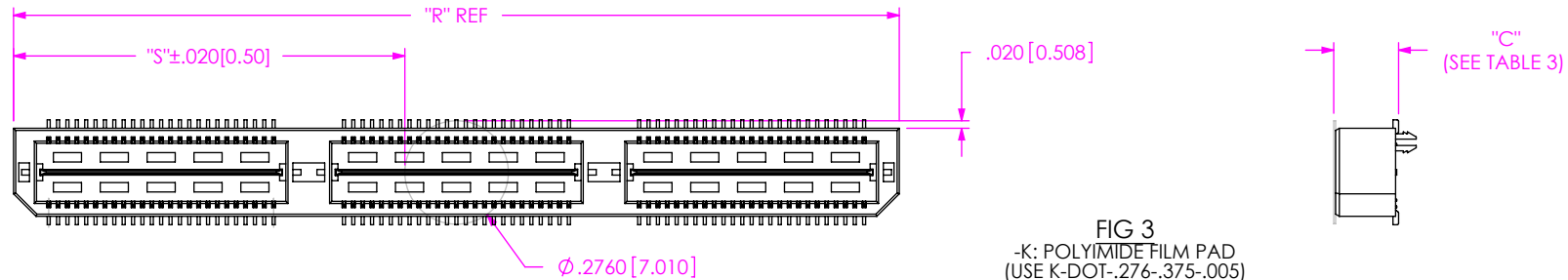


FIG 3
-K: POLYIMIDE FILM PAD
(USE K-DOT-.276-.375-.005)

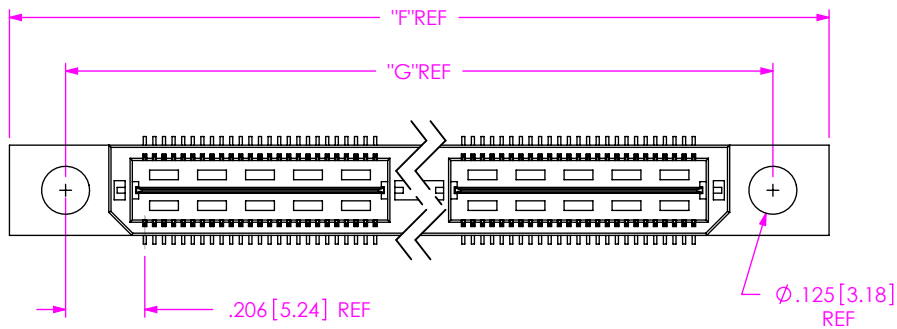


FIG 4
-GP: GUIDE POST OPTION
(QTS-075-01-XXX-D-GP SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(AVAILABLE ON STYLE -01 ONLY)

TABLE 7				
No OF POS	"R"		"S"	
	-LC, -A	-GP	-LC, -A	-GP
-025	.788 [20.00]	1.305 [33.15]	.256 [6.50]	.515 [13.07]
-050	1.575 [40.01]	2.093 [53.15]	.650 [16.50]	.908 [23.07]
-075	2.363 [60.01]	2.880 [73.15]	1.043 [26.50]	1.302 [33.07]
** -100	3.150 [80.01]	3.668 [93.15]	1.437 [36.50]	1.696 [43.07]
** -125	3.938 [100.01]	4.455 [113.16]	1.831 [46.50]	2.090 [53.07]

** = SEE NOTE 14 AND 17

TABLE 8		
POS	"F"	"G"
-025	1.305 [33.15]	1.013 [25.72]
-050	2.093 [53.15]	1.800 [45.72]
-075	2.880 [73.15]	2.588 [65.72]
** -100	3.668 [93.15]	3.375 [85.73]
** -125	4.455 [113.16]	4.163 [105.73]

** = SEE NOTE 14 AND 17

TABLE 3	
STYLE	"C"
-01	.173 [4.39]
-02	.291 [7.39]
-03	.409 [10.39]
-04	.605 [15.37]
-05	.723 [18.36]
-06	.841 [21.36]

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SHEET SCALE: 2:1

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
H.635mm DOUBLE ROW HS TERMINAL ASSEMBLY

DWG. NO. QTS-XXX-XX-XXX-D-XXX

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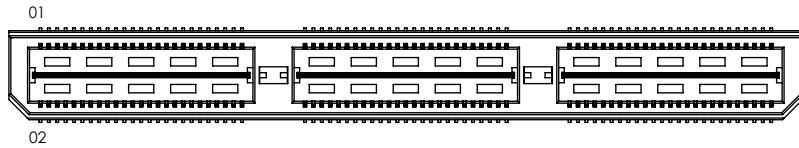


TABLE 4					MATED HEIGHT WITH QSS-01
STYLE	"A"	GROUND PLANE	TERMINAL	BOTTOM SPACER BODY	
-03	.4043[10.269]	T-1G1-03-XXX	T-1S51-03-XXX	QTSH-25-01-D-XX-X	.433 [11.00] REF
-04	.6001 [15.246]	T-1G1-04-XXX	T-1S51-04-XXX	QTSH-25-01-D-XX-X	.630 [16.00] REF
-05	.7181 [18.240]	T-1G1-05-XXX	T-1S51-05-XXX	QTSH-25-02-D-XX-X	.748 [19.00] REF
-06	.8361 [21.237]	T-1G1-06-XXX	T-1S51-06-XXX	QTSH-25-02-D-XX-X	.866 [22.00] REF

(* = NOT TOOLED)

FIG 5
(QTS-075-03-XXX-D-LC SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

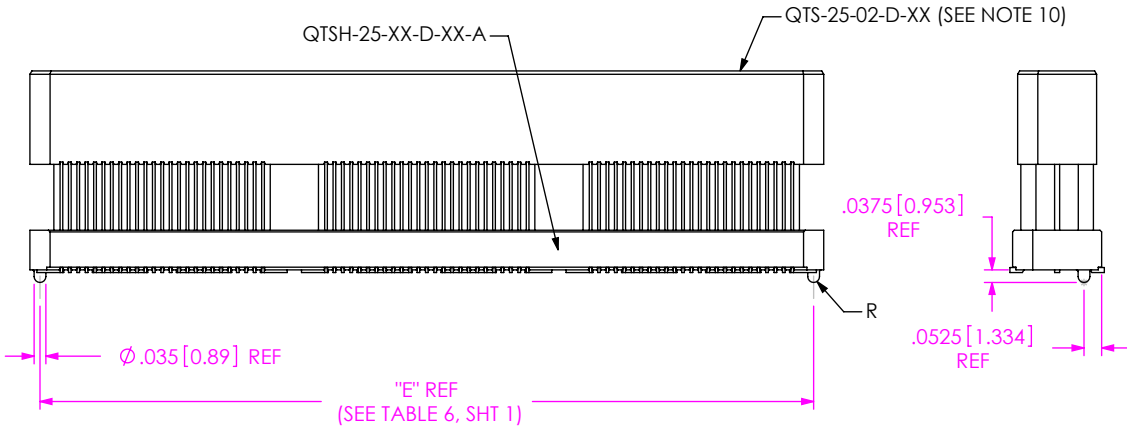
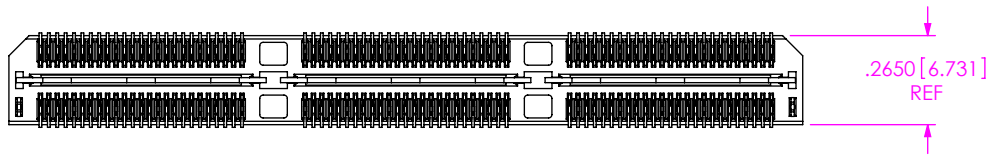
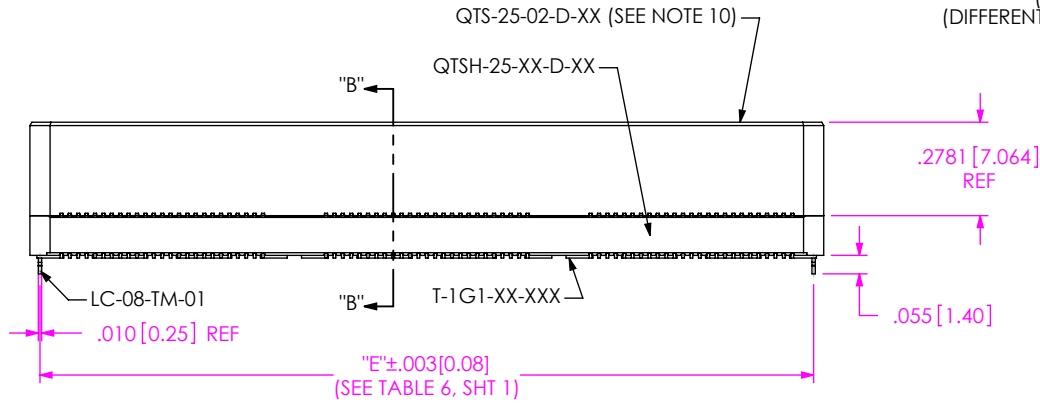
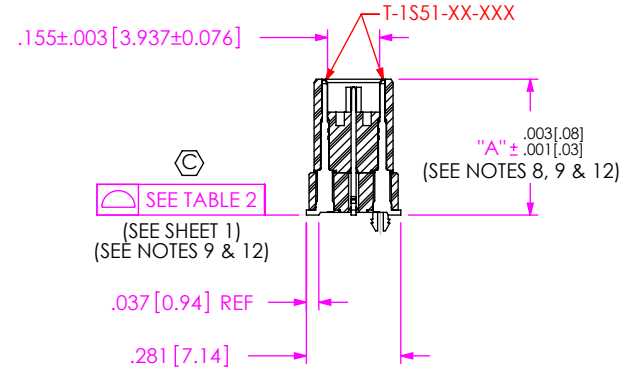


FIG 6
(QTS-075-04-XXX-D-A SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(STYLE -03, -04, -05 & -06)



SECTION "B"-"B"

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H.635mm DOUBLE ROW HS TERMINAL ASSEMBLY

DWG. NO. QTS-XXX-XX-XXX-D-XXX

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