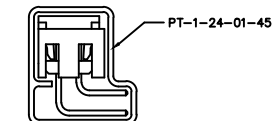
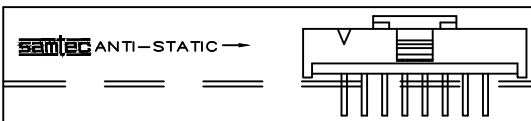
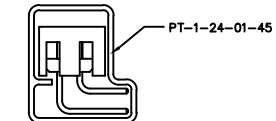
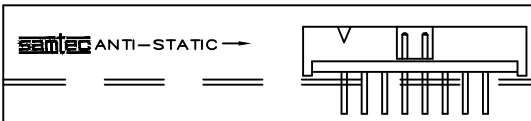
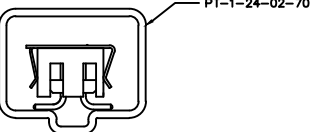
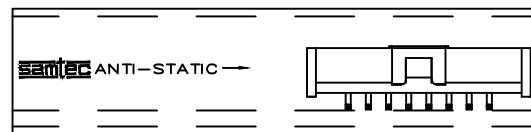
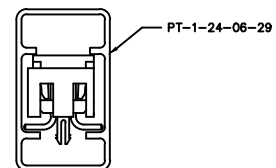
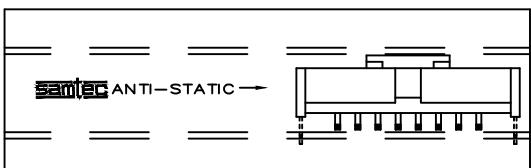
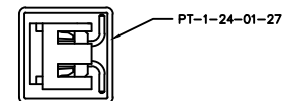
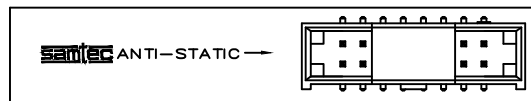
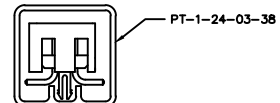
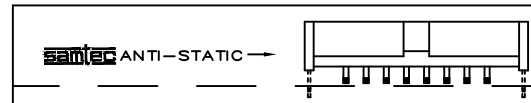
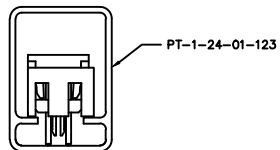
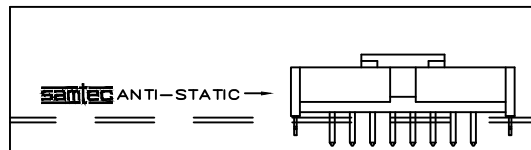
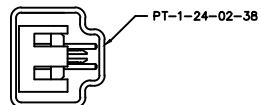
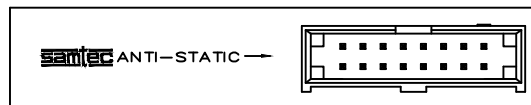


PACKAGING

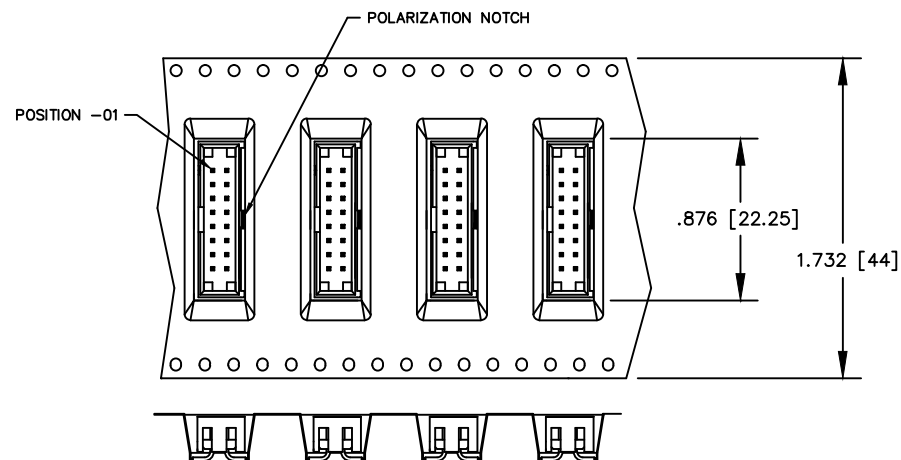
ALL PARTS ARE LOADED WITH POSITION 1 TOWARD ARROW
EXCEPT -RA OPTION.



PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSMITTED IN
ANY FORM OR BY ANY MEANS
ELECTRONIC, MECHANICAL, PHOTOCOPYING,
RECORDING, OR BY ANY INFORMATION
STORAGE AND RETRIEVAL SYSTEM
WITHOUT THE WRITTEN CONSENT OF SAMTEC INC.

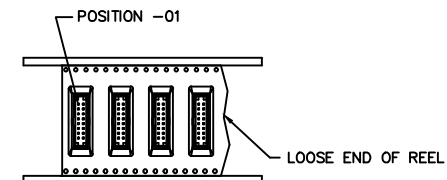
DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS $\pm .1$ [2.5]	THREE PLACE DECIMALS $\pm .005$ [.13]	ANGLES $\pm 1^\circ$		2mm C.L. SHROUDED TERMINAL STRIP TO MATE WITH CABLE	STMM-1XX-XX-XX-D-XX-XX
TWO PLACE DECIMALS $\pm .01$ [.3]	FOUR PLACE DECIMALS $\pm .0010$ [.025]				SHEET 3 OF 3



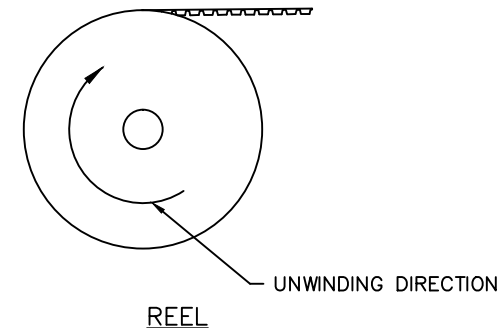
UNWINDING DIRECTION →

PARTS TO COME OFF REEL AS SHOWN
WITH POCKETS FACING UP

TAPE & REEL
FIG 7



UNWINDING DIRECTION →



NOTE:
ALL POSITIONS ARE TO BE TUBED.

TABLE 2		
OPTIONS	PACKAGING TUBE	PLUG
-, -LC	PT-1-24-02-38	TP-03
-P, -LC-P	PT-1-24-01-123	TP-03
-SM, -SM-LC	PT-1-24-03-38	TP-03
-SM-P	PT-1-24-01-27	TP-03
-SM-LC-P	PT-1-24-06-29	TP-07
-RA	PT-1-24-01-45	TP-03
-RA-P	PT-1-24-01-45	TP-03
-K	PT-1-24-03-38	TP-03
-SM-M, -SM-LC-M	PT-1-24-02-70	TP-29

samtec

EXISPROD\ASSEMBLY\2MM
STMMASM3

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: BRATCHER 2-21-94

STMM-1XX-XX-XX-D-XX-XX
SHEET 3 OF 3