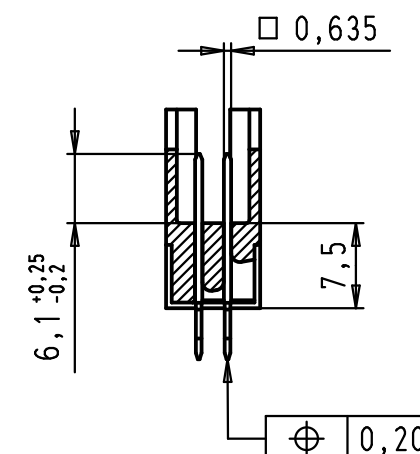
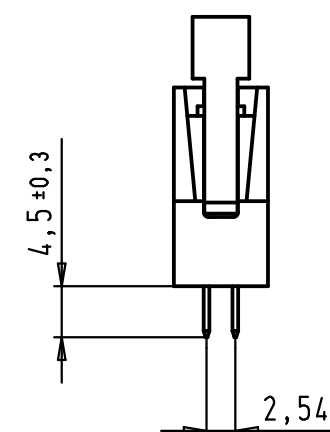
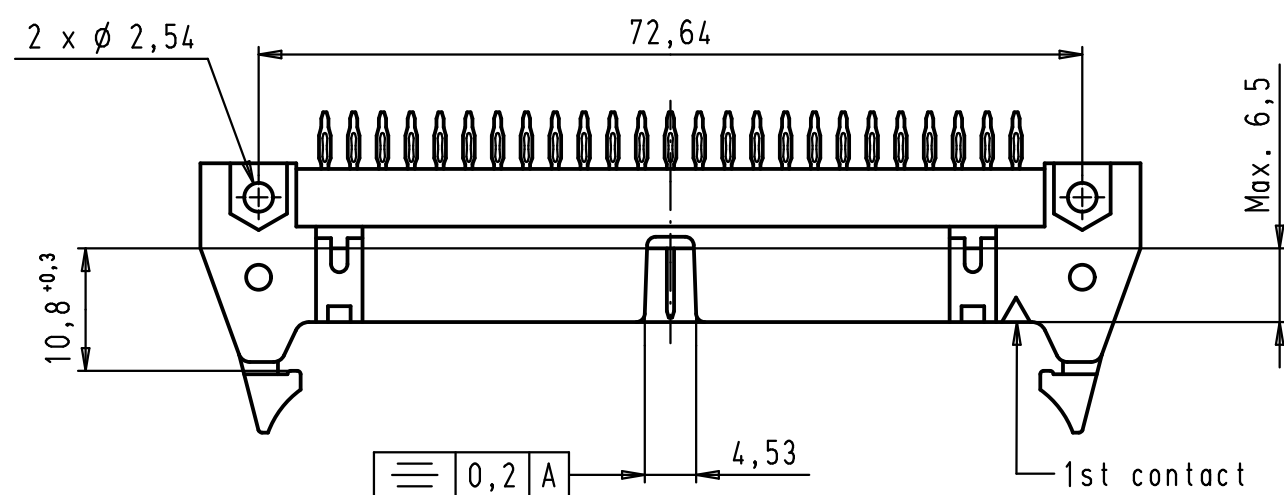




Technical drawing of a 24-pin connector. The drawing shows a rectangular connector with 24 pins arranged in two rows of 12. The overall width is 78,74. The distance between the two rows of pins is 2,54. The distance between the center of the first pin and the center of the last pin in each row is 60,96, calculated as 2,54 x 24. The diameter of each pin is 0,05. The diameter of the mounting holes is 2,8. The distance from the edge of the connector to the center of the first pin is 1,52. The distance from the edge of the connector to the center of the last pin is 2,54. The drawing includes labels for "All holes", "1st contact", and "2nd contact".

1) Drilled hole for press fit:  $\varnothing 1,133 / \varnothing 1,158$   
Finished hole for press fit:  $\varnothing 0,94 / \varnothing 1,09$

|         |          |      |                               |          |      |                                                                                       |                                                                                |                                |
|---------|----------|------|-------------------------------|----------|------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|--------------------------------|
|         |          |      |                               | Dat.     | Name |  | SEK 18 Male Connector Standard<br>50 poles<br>Press in<br>Short locking levers | Maßstab/<br>Scale<br><br>1,5:1 |
|         |          |      | Detail.                       | 13/09/06 | PK   |                                                                                       |                                                                                |                                |
|         |          |      | Insp.                         |          |      |                                                                                       |                                                                                |                                |
| EC00823 | 16/09/09 | PK   | Stand.                        |          |      |                                                                                       |                                                                                |                                |
| 33950   | 15/03/07 | PK   | HARTING EURL<br>F-95972 Paris |          |      |  | TB 09 18 550 X919                                                              | Blatt/ Page<br><br>1 / 1       |
| 33803   | 13/09/06 | PK   |                               |          |      |                                                                                       |                                                                                |                                |
| Mod.    | Dat.     | Name |                               |          |      |                                                                                       | Sub.                                                                           |                                |