

Cree® XLamp® CXA1512 LED



PRODUCT DESCRIPTION

The XLamp CXA1512 LED array expands Cree's family of high-flux, multi-die arrays in a smaller, easy-to-use platform. With XLamp lighting-class reliability, the CXA1512's small, uniform emitting surface enables both directional and non-directional lighting applications including lamp retrofit and luminaire designs. Available in 2-step and 4-step color consistency, and featuring a 9-mm optical source, the CXA1512 brings new levels of flux and efficacy to this form factor.

FEATURES

- Available in ANSI white bins as well as 4-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K and 5000 K CCT
- Available in ANSI white bins as well as 4-step EasyWhite bins at 5700 K and 6500 K CCT
- Available in 70-, 80-, 90- and 93-minimum CRI options
- Forward voltage: 37 V
- 85 °C binning and characterization
- Maximum drive current: 600 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- RoHS- and REACH-compliant
- UL-recognized component (E349212)

TABLE OF CONTENTS

Characteristics	2
Operating Limits	2
Flux Characteristics, EasyWhite	
Order Codes and Bins	3
Flux Characteristics, ANSI White	
Order Codes and Bins	6
Relative Spectral Power Distribution .	9
Electrical Characteristics	9
Relative Luminous Flux	10
Typical Spatial Distribution	11
Performance Groups - Brightness	11
Performance Groups - Chromaticity	12
Cree EasyWhite Bins Plotted on the 1931 CIE Color Space	14
Cree ANSI White Bins Plotted on the 1931 CIE Color Space	15
Bin and Order Code Formats	16
Mechanical Dimensions	16
Thermal Design	17
Notes	18
Packaging	19



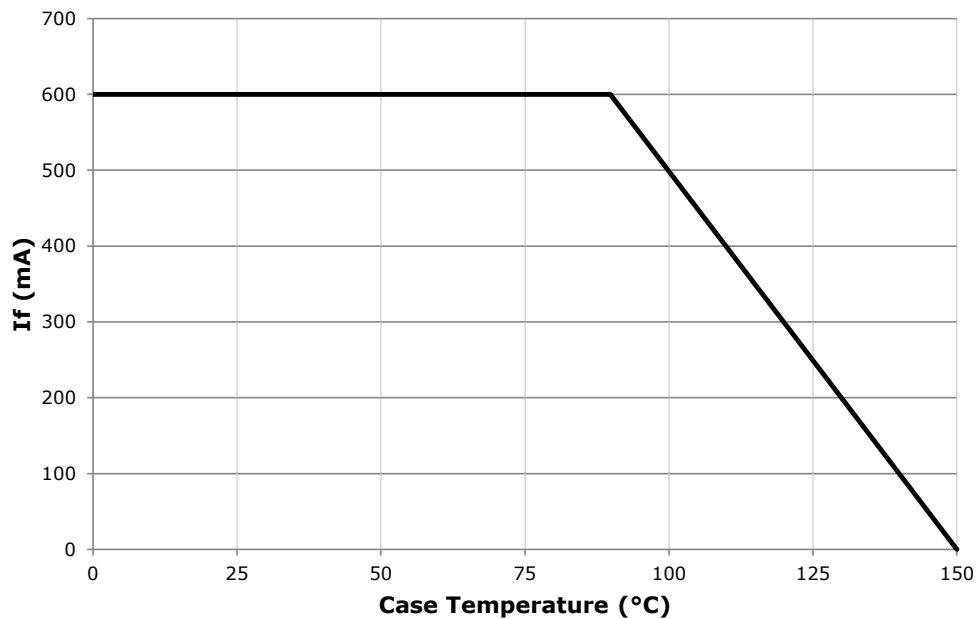
CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			600*
Reverse current	mA			0.1
Forward voltage (@ 350 mA, 85 °C)	V		37	
Forward voltage (@ 350 mA, 25 °C)	V			42

* Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CXA1512 is dependent on the case temperature (T_c) when the LED has reached thermal equilibrium under steady-state operation. Please refer to the Mechanical Dimensions section on page 16 for the location of the T_c measurement point.



FLUX CHARACTERISTICS, EASYWHITE ORDER CODES AND BINS ($I_f = 350 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)

The following tables provide order codes for XLamp CXA1512 LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 16).

CCT Range	CRI		Base Order Codes Min. Luminous Flux @ 350 mA			2-Step Order Code		4-Step Order Code	
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Region		Chromaticity Region	
6500 K	70	75	M2	1380	1563			65F	CXA1512-0000-000N00M265F
			M4	1485	1682				CXA1512-0000-000N00M465F
			N2	1590	1710				CXA1512-0000-000N00N265F
	80	---	K4	1290	1461			65F	CXA1512-0000-000N0HK465F
			M2	1380	1563				CXA1512-0000-000N0HM265F
			M4	1485	1685				CXA1512-0000-000N0HM465F
5700 K	70	75	M2	1380	1563			57F	CXA1512-0000-000N00M257F
			M4	1485	1682				CXA1512-0000-000N00M457F
			N2	1590	1710				CXA1512-0000-000N00N257F
	80	---	K4	1290	1461			57F	CXA1512-0000-000N0HK457F
			M2	1380	1563				CXA1512-0000-000N0HM257F
			M4	1485	1685				CXA1512-0000-000N0HM457F
5000 K	70	75	M2	1380	1563	50H	CXA1512-0000-000N00M250H	50F	CXA1512-0000-000N00M250F
			M4	1485	1682		CXA1512-0000-000N00M450H		CXA1512-0000-000N00M450F
			N2	1590	1710		CXA1512-0000-000N00N250H		CXA1512-0000-000N00N250F
	80	---	K4	1290	1461	50H	CXA1512-0000-000N0HK450H	50H	CXA1512-0000-000N0HK450F
			M2	1380	1563		CXA1512-0000-000N0HM250H		CXA1512-0000-000N0HM250F
			M4	1485	1685		CXA1512-0000-000N0HM450H		CXA1512-0000-000N0HM450F
	90	95	J4	1120	1269	50H	CXA1512-0000-000N0UJ450H	50F	CXA1512-0000-000N0UJ450F
			K2	1200	1359		CXA1512-0000-000N0UK250H		CXA1512-0000-000N0UK250F
			K4	1290	1461		CXA1512-0000-000N0UK450H		CXA1512-0000-000N0UK450F

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements.
- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, EASYWHITE ORDER CODES AND BINS ($I_f = 350 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$) - CONTINUED

CCT Range	CRI		Base Order Codes Min. Luminous Flux @ 350 mA			2-Step Order Code		4-Step Order Code	
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Region		Chromaticity Region	
4000 K	70	75	K4	1290	1461	40H	CXA1512-0000-000N00K440H	40F	CXA1512-0000-000N00K440F
			M2	1380	1563		CXA1512-0000-000N00M240H		CXA1512-0000-000N00M240F
			M4	1485	1682		CXA1512-0000-000N00M440H		CXA1512-0000-000N00M440F
	80	---	K2	1200	1359	40H	CXA1512-0000-000N0HK240H	40F	CXA1512-0000-000N0HK240F
			K4	1290	1461		CXA1512-0000-000N0HK440H		CXA1512-0000-000N0HK440F
			M2	1380	1563		CXA1512-0000-000N0HM240H		CXA1512-0000-000N0HM240F
	90	95	J2	1040	1178	40H	CXA1512-0000-000N0UJ240H	40F	CXA1512-0000-000N0UJ240F
			J4	1120	1269		CXA1512-0000-000N0UJ440H		CXA1512-0000-000N0UJ440F
			K2	1200	1359		CXA1512-0000-000N0UK240H		CXA1512-0000-000N0UK240F
3500 K	80	---	K2	1200	1359	35H	CXA1512-0000-000N00K235H	35F	CXA1512-0000-000N00K235F
			K4	1290	1461		CXA1512-0000-000N00K435H		CXA1512-0000-000N00K435F
			M2	1380	1563		CXA1512-0000-000N00M235H		CXA1512-0000-000N00M235F
	93	95	H4	970	1099	35H	CXA1512-0000-000N0YH435H	35F	CXA1512-0000-000N0YH435F
			J2	1040	1178		CXA1512-0000-000N0YJ235H		CXA1512-0000-000N0YJ235F
			J4	1120	1269		CXA1512-0000-000N0YJ435H		CXA1512-0000-000N0YJ435F
3000 K	80	---	K2	1200	1359	30H	CXA1512-0000-000N00K230H	30F	CXA1512-0000-000N00K230F
			K4	1290	1461		CXA1512-0000-000N00K430H		CXA1512-0000-000N00K430F
			M2	1380	1563		CXA1512-0000-000N00M230H		CXA1512-0000-000N00M230F
	90	---	H2	900	1019	30H	CXA1512-0000-000N0UH230H	30F	CXA1512-0000-000N0UH230F
			H4	970	1099		CXA1512-0000-000N0UH430H		CXA1512-0000-000N0UH430F
			J2	1040	1178		CXA1512-0000-000N0UJ230H		CXA1512-0000-000N0UJ230F
	93	95	H2	900	1019	30H	CXA1512-0000-000N0YH230H	30F	CXA1512-0000-000N0YH230F
			H4	970	1099		CXA1512-0000-000N0YH430H		CXA1512-0000-000N0YH430F
			J2	1040	1178		CXA1512-0000-000N0YJ230H		CXA1512-0000-000N0YJ230F

Notes

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- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, EASYWHITE ORDER CODES AND BINS ($I_f = 350 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$) - CONTINUED

CCT Range	CRI		Base Order Codes Min. Luminous Flux @ 350 mA			2-Step Order Code		4-Step Order Code	
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Region		Chromaticity Region	
2700 K	80	---	J4	1120	1269	27H	CXA1512-0000-000N00J427H	27F	CXA1512-0000-000N00J427F
			K2	1200	1359		CXA1512-0000-000N00K227H		CXA1512-0000-000N00K227F
			K4	1290	1461		CXA1512-0000-000N00K427H		CXA1512-0000-000N00K427F
	90	---	G4	840	952	27H	CXA1512-0000-000N0UG427H	27F	CXA1512-0000-000N0UG427F
			H2	900	1019		CXA1512-0000-000N0UH227H		CXA1512-0000-000N0UH227F
			H4	970	1099		CXA1512-0000-000N0UH427H		CXA1512-0000-000N0UH427F
	93	95	G4	840	952	27H	CXA1512-0000-000N0YG427H	27F	CXA1512-0000-000N0YG427F
			H2	900	1019		CXA1512-0000-000N0YH227H		CXA1512-0000-000N0YH227F
			H4	970	1099		CXA1512-0000-000N0YH427H		CXA1512-0000-000N0YH427F

Notes

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- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS ($I_F = 350 \text{ mA}$, $T_J = 85 \text{ }^\circ\text{C}$)

The following tables provide order codes for XLamp CXA1512 LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 16).

CCT Range	CRI		Base Order Codes Min. Luminous Flux @ 350 mA			Chromaticity Regions	Order Code
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*		
6500 K	70	75	M2	1380	1563	1A0, 1B0, 1C0, 1D0	CXA1512-0000-000N00M20E1
			M4	1485	1685		CXA1512-0000-000N00M40E1
			N2	1590	1710		CXA1512-0000-000N00N20E1
	80	---	K4	1290	1461	1A0, 1B0, 1C0, 1D0	CXA1512-0000-000N0HK40E1
			M2	1380	1563		CXA1512-0000-000N0HM20E1
			M4	1485	1685		CXA1512-0000-000N0HM40E1
5700 K	70	75	M2	1380	1563	2A0, 2B0, 2C0, 1D0	CXA1512-0000-000N00M20E2
			M4	1485	1685		CXA1512-0000-000N00M40E2
			N2	1590	1710		CXA1512-0000-000N00N20E2
	80	---	K4	1290	1461	2A0, 2B0, 2C0, 1D0	CXA1512-0000-000N0HK40E2
			M2	1380	1563		CXA1512-0000-000N0HM20E2
			M4	1485	1685		CXA1512-0000-000N0HM40E2
5000 K	70	75	M2	1380	1563	3A0, 3B0, 3C0, 3D0	CXA1512-0000-000N00M20E3
			M4	1485	1685		CXA1512-0000-000N00M40E3
			N2	1590	1710		CXA1512-0000-000N00N20E3
	80	---	K4	1290	1461	3A0, 3B0, 3C0, 3D0	CXA1512-0000-000N0HK40E3
			M2	1380	1563		CXA1512-0000-000N0HM20E3
			M4	1485	1685		CXA1512-0000-000N0HM40E3
	90	95	J4	1120	1269	3A0, 3B0, 3C0, 3D0	CXA1512-0000-000N0UJ40E3
			K2	1200	1359		CXA1512-0000-000N0UK20E3
			K4	1290	1461		CXA1512-0000-000N0UK40E3

Notes

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FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS ($I_F = 350 \text{ mA}$, $T_J = 85 \text{ }^\circ\text{C}$) - CONTINUED

CCT Range	CRI		Base Order Codes Min. Luminous Flux @ 350 mA			Chromaticity Regions	Order Code
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*		
4000 K	70	75	K4	1290	1461	5A0, 5B0, 5C0, 5D0	CXA1512-0000-000N00K40E5
			M2	1380	1563		CXA1512-0000-000N00M20E5
			M4	1485	1682		CXA1512-0000-000N00M40E5
	80	---	K2	1200	1359	5A0, 5B0, 5C0, 5D0	CXA1512-0000-000N0HK20E5
			K4	1290	1461		CXA1512-0000-000N0HK40E5
			M2	1380	1563		CXA1512-0000-000N0HM20E5
	90	95	J2	1040	1178	5A0, 5B0, 5C0, 5D0	CXA1512-0000-000N0UJ20E5
			J4	1120	1269		CXA1512-0000-000N0UJ40E5
			K2	1200	1359		CXA1512-0000-000N0UK20E5
3500 K	80	---	K2	1200	1359	6A0, 6B0, 6C0, 6D0	CXA1512-0000-000N00K20E6
			K4	1290	1461		CXA1512-0000-000N00K40E6
			M2	1380	1563		CXA1512-0000-000N00M20E6
	93	95	H4	970	1099	6A0, 6B0, 6C0, 6D0	CXA1512-0000-000N0YH40E6
			J2	1040	1178		CXA1512-0000-000N0YJ20E6
			J4	1120	1269		CXA1512-0000-000N0YJ40E6
3000 K	80	---	K2	1200	1359	7A0, 7B0, 7C0, 7D0	CXA1512-0000-000N00K20E7
			K4	1290	1461		CXA1512-0000-000N00K40E7
			M2	1380	1563		CXA1512-0000-000N00M20E7
	90	---	H2	900	1019	7A0, 7B0, 7C0, 7D0	CXA1512-0000-000N0UH20E7
			H4	970	1099		CXA1512-0000-000N0UH40E7
			J2	1040	1178		CXA1512-0000-000N0UJ20E7
	93	95	H2	900	1019	7A0, 7B0, 7C0, 7D0	CXA1512-0000-000N0YH20E7
			H4	970	1099		CXA1512-0000-000N0YH40E7
			J2	1040	1178		CXA1512-0000-000N0YJ20E7

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements.
- * Flux values @ 25 °C are calculated and for reference only.

FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS ($I_F = 350 \text{ mA}$, $T_J = 85 \text{ }^\circ\text{C}$) - CONTINUED

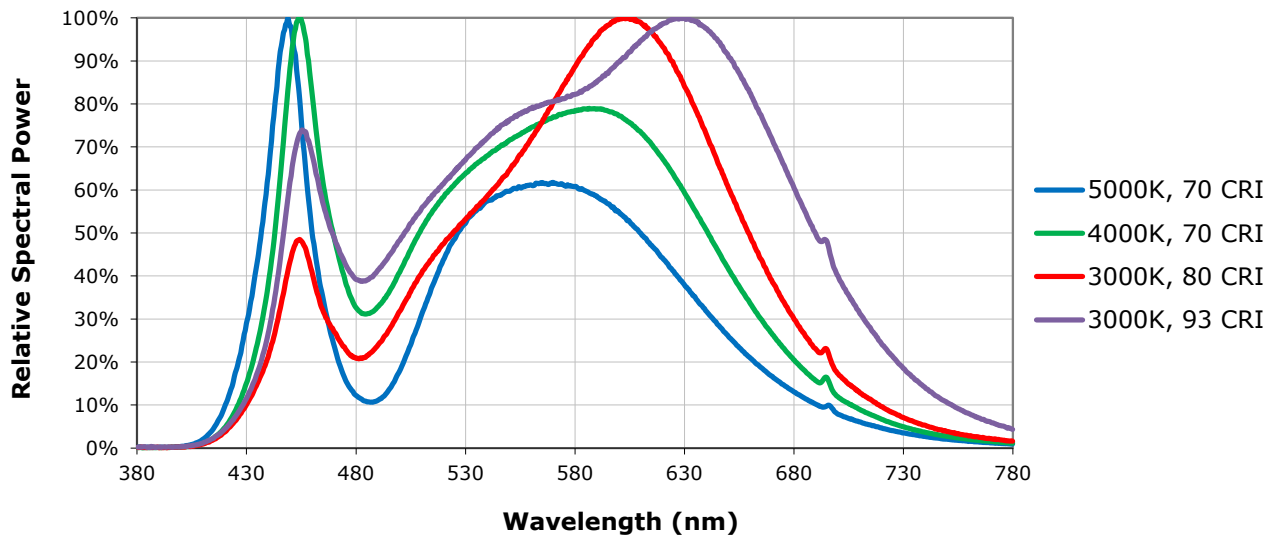
CCT Range	CRI		Base Order Codes Min. Luminous Flux @ 350 mA			Chromaticity Regions	Order Code
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*		
2700 K	80	---	J4	1120	1269	8A0, 8B0, 8C0, 8D0	CXA1512-0000-000N00J40E8
			K2	1200	1359		CXA1512-0000-000N00K20E8
			K4	1290	1461		CXA1512-0000-000N00K40E8
	90	---	G4	840	952	8A0, 8B0, 8C0, 8D0	CXA1512-0000-000N0UG40E8
			H2	900	1019		CXA1512-0000-000N0UH20E8
			H4	970	1099		CXA1512-0000-000N0UH40E8
	93	95	G4	840	952	8A0, 8B0, 8C0, 8D0	CXA1512-0000-000N0YG40E8
			H2	900	1019		CXA1512-0000-000N0YH20E8
			H4	970	1099		CXA1512-0000-000N0YH40E8

Notes

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ± 2 on CRI measurements.
- * Flux values @ 25 °C are calculated and for reference only.

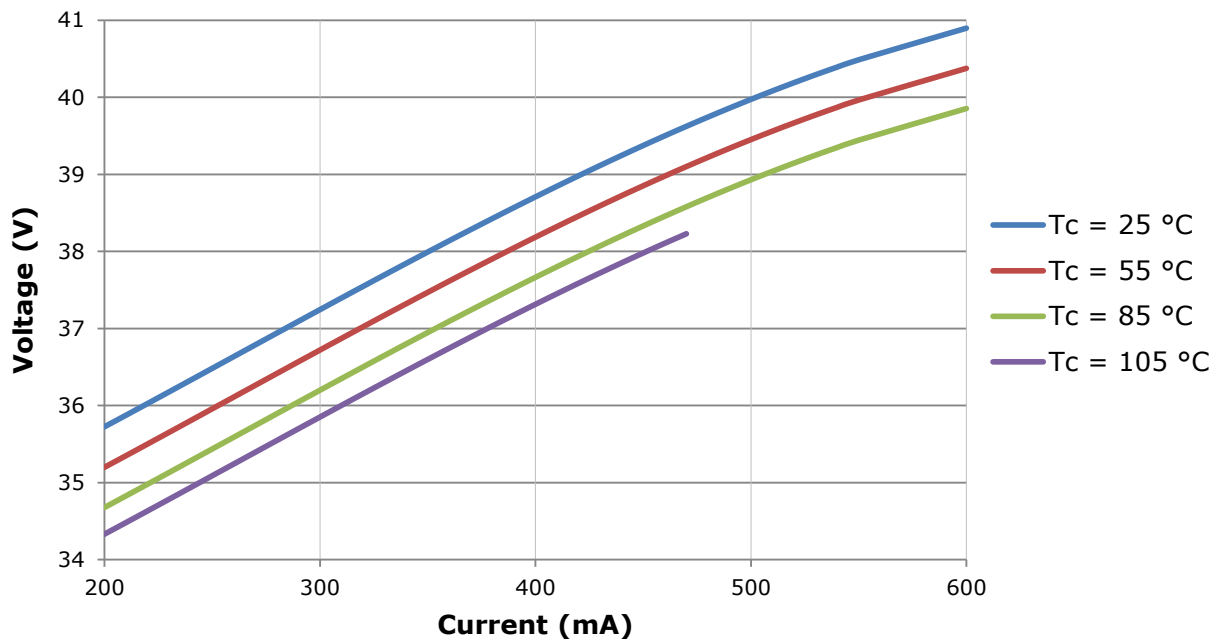
RELATIVE SPECTRAL POWER DISTRIBUTION ($I_F = 350 \text{ mA}$, $T_J = 85^\circ\text{C}$)

The following graph is the result of a series of pulsed measurements at 350 mA and $T_J = 85^\circ\text{C}$.



ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.

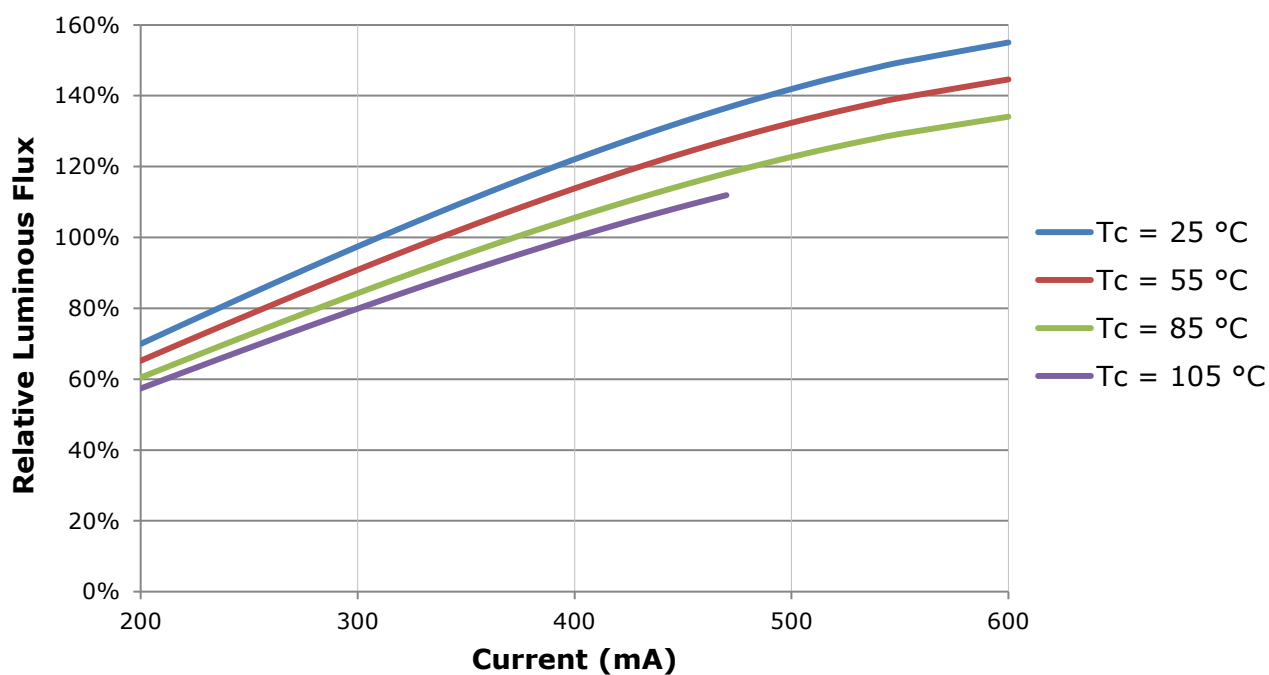


RELATIVE LUMINOUS FLUX

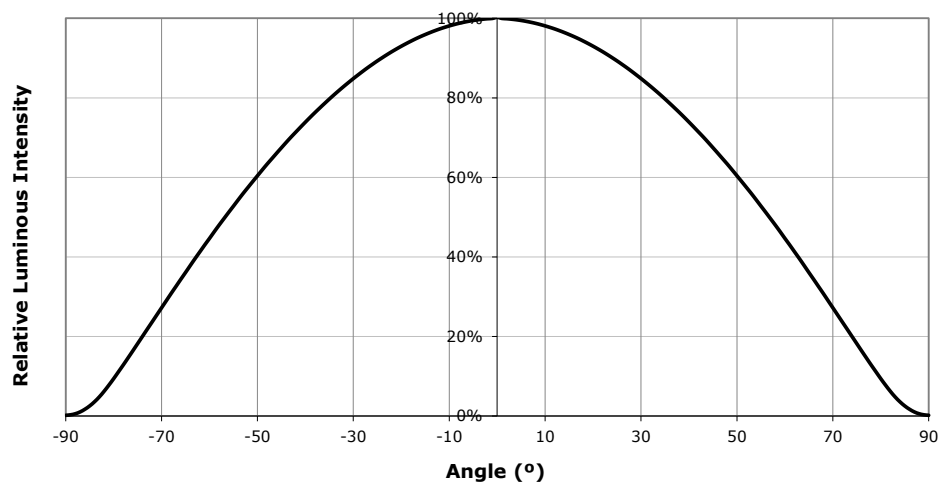
The relative luminous flux values provided below are the ratio of:

- Measurements of CXA1512 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 350 mA at $T_j = 85\text{ }^{\circ}\text{C}$.

For example, at steady-state operation of $T_c = 25\text{ }^{\circ}\text{C}$, $I_f = 500\text{ mA}$, the relative luminous flux ratio is 140% in the chart below. A CXA1512 LED that measures 1200 lm during binning will deliver 1680 lm (1200×1.4) at steady-state operation of $T_c = 25\text{ }^{\circ}\text{C}$, $I_f = 500\text{ mA}$.



TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - BRIGHTNESS ($I_F = 350 \text{ mA}$, $T_J = 85 \text{ °C}$)

XLamp CXA1512 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Min. Luminous Flux @ 350 mA	Max. Luminous Flux @ 350 mA
G4	840	900
H2	900	970
H4	970	1040
J2	1040	1120
J4	1120	1200
K2	1200	1290
K4	1290	1380
M2	1380	1485
M4	1485	1590
N2	1590	1710

PERFORMANCE GROUPS - CHROMATICITY ($T_j = 85\text{ }^{\circ}\text{C}$)

XLamp CXA1512 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 4-Step			
Code	CCT	x	y
65F	6500 K	0.3253	0.3325
		0.3249	0.3439
		0.3331	0.3514
		0.3330	0.3393
57F	5700 K	0.3097	0.3196
		0.3079	0.3297
		0.3164	0.3382
		0.3176	0.3275
50F	5000 K	0.3407	0.3459
		0.3415	0.3586
		0.3499	0.3654
		0.3484	0.3521
40F	4000 K	0.3744	0.3685
		0.3782	0.3837
		0.3912	0.3917
		0.3863	0.3758
35F	3500 K	0.3981	0.3800
		0.4040	0.3966
		0.4186	0.4037
		0.4116	0.3865
30F	3000 K	0.4242	0.3919
		0.4322	0.4096
		0.4449	0.4141
		0.4359	0.3960
27F	2700 K	0.4475	0.3994
		0.4573	0.4178
		0.4695	0.4207
		0.4589	0.4021

EasyWhite Color Temperatures – 2-Step			
Code	CCT	x	y
50H	5000 K	0.3429	0.3507
		0.3434	0.3571
		0.3475	0.3604
		0.3469	0.3539
40H	4000 K	0.3784	0.3741
		0.3804	0.3818
		0.3867	0.3857
		0.3844	0.3778
35H	3500 K	0.4030	0.3857
		0.4061	0.3941
		0.4132	0.3976
		0.4099	0.3890
30H	3000 K	0.4291	0.3973
		0.4333	0.4062
		0.4395	0.4084
		0.4351	0.3994
27H	2700 K	0.4528	0.4046
		0.4578	0.4138
		0.4638	0.4152
		0.4586	0.4060

PERFORMANCE GROUPS - CHROMATICITY ($T_j = 85\text{ }^{\circ}\text{C}$) - CONTINUED

ANSI White Bins				
Code	CCT	Bin Code	x	y
0E1	6500 K	1A0	0.3048	0.3207
			0.3130	0.3290
			0.3144	0.3186
			0.3068	0.3113
		1B0	0.3028	0.3304
			0.3115	0.3391
			0.3130	0.3290
			0.3048	0.3207
		1C0	0.3115	0.3391
			0.3205	0.3481
			0.3213	0.3373
			0.3130	0.3290
		1D0	0.3130	0.3290
			0.3213	0.3373
			0.3221	0.3261
			0.3144	0.3186

ANSI White Bins				
Code	CCT	Bin Code	x	y
0E2	5700 K	2A0	0.3215	0.3350
			0.3290	0.3417
			0.3290	0.3300
			0.3222	0.3243
		2B0	0.3207	0.3462
			0.3290	0.3538
			0.3290	0.3417
			0.3215	0.3350
		2C0	0.3290	0.3538
			0.3376	0.3616
			0.3371	0.3490
			0.3290	0.3417
		2D0	0.3290	0.3417
			0.3371	0.3490
			0.3366	0.3369
			0.3290	0.3300

ANSI White Bins				
Code	CCT	Bin Code	x	y
0E3	5000 K	3A0	.3371	.3490
			.3451	.3554
			.3440	.3427
			.3366	.3369
		3B0	.3376	.3616
			.3463	.3687
			.3451	.3554
			.3371	.3490
		3C0	.3463	.3687
			.3551	.3760
			.3533	.3620
			.3451	.3554
		3D0	.3451	.3554
			.3533	.3620
			.3515	.3487
			.3440	.3427

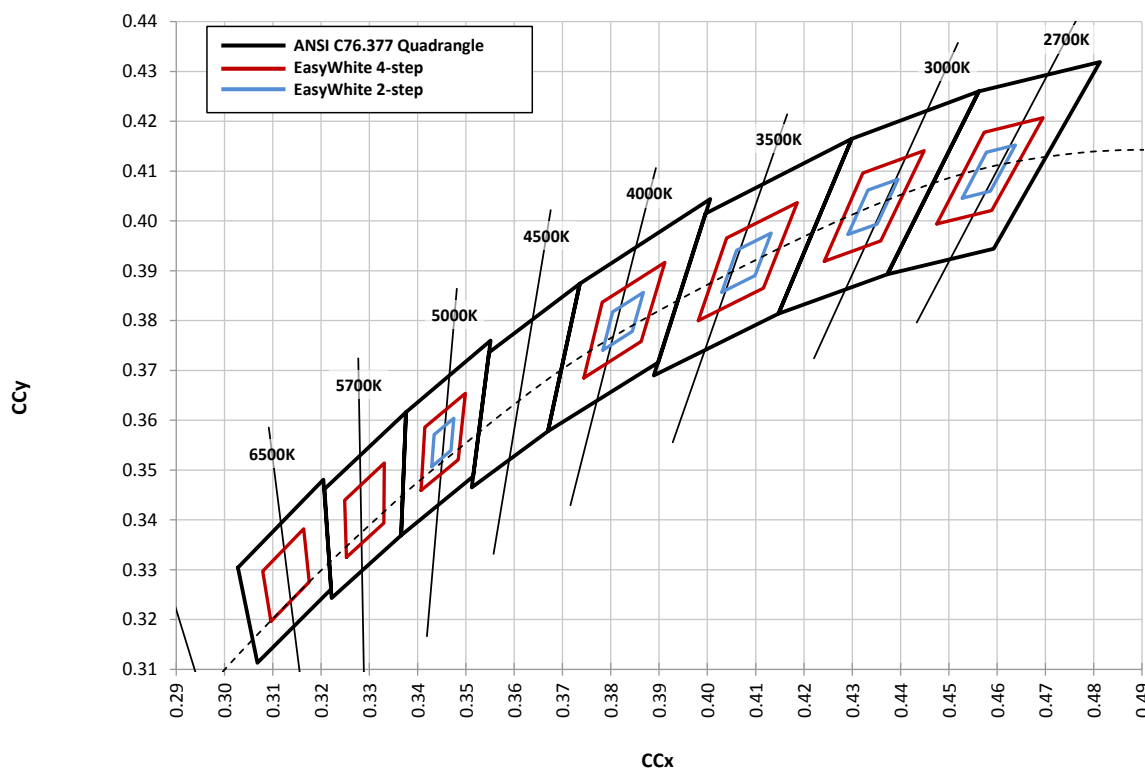
ANSI White Bins				
Code	CCT	Bin Code	x	y
0E5	4000 K	5A0	.3670	.3578
			.3702	.3722
			.3825	.3798
			.3783	.3646
		5B0	.3702	.3722
			.3736	.3874
			.3869	.3958
			.3825	.3798
		5C0	.3825	.3798
			.3869	.3958
			.4006	.4044
			.3950	.3875
		5D0	.3783	.3646
			.3825	.3798
			.3950	.3875
			.3898	.3716

ANSI White Bins				
Code	CCT	Bin Code	x	y
0E6	3500 K	6A0	.3889	.3690
			.3941	.3848
			.4080	.3916
			.4017	.3751
		6B0	.3941	.3848
			.3996	.4015
			.4146	.4089
			.4080	.3916
		6C0	.4080	.3916
			.4146	.4089
			.4299	.4165
			.4221	.3984
		6D0	.4017	.3751
			.4080	.3916
			.4221	.3984
			.4147	.3814

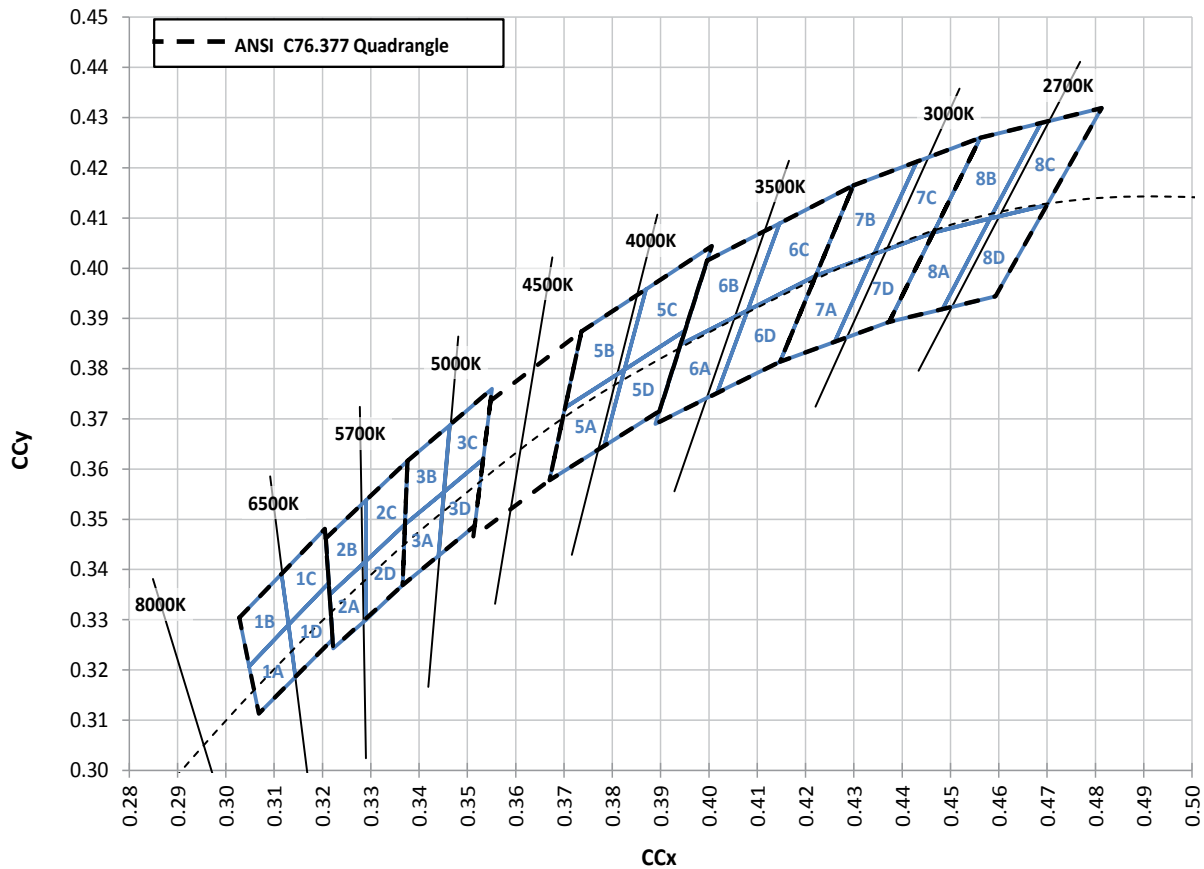
PERFORMANCE GROUPS - CHROMATICITY ($T_j = 85\text{ }^{\circ}\text{C}$) - CONTINUED

ANSI White Bins					ANSI White Bins				
Code	CCT	Bin Code	x	y	Code	CCT	Bin Code	x	y
0E7	3000 K	7A0	.4147	.3814	0E8	2700 K	8A0	.4373	.3893
			.4221	.3984				.4465	.4071
			.4342	.4028				.4582	.4099
			.4259	.3853				.4483	.3919
		7B0	.4221	.3984			8B0	.4465	.4071
			.4299	.4165				.4562	.4260
			.4430	.4212				.4687	.4289
			.4342	.4028				.4582	.4099
		7C0	.4342	.4028			8C0	.4582	.4099
			.4430	.4212				.4687	.4289
			.4562	.4260				.4813	.4319
			.4465	.4071				.4700	.4126
		7D0	.4259	.3853			8D0	.4483	.3919
			.4342	.4028				.4582	.4099
			.4465	.4071				.4700	.4126
			.4373	.3893				.4593	.3944

CREE EASYWHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE ($T_j = 85\text{ }^{\circ}\text{C}$)

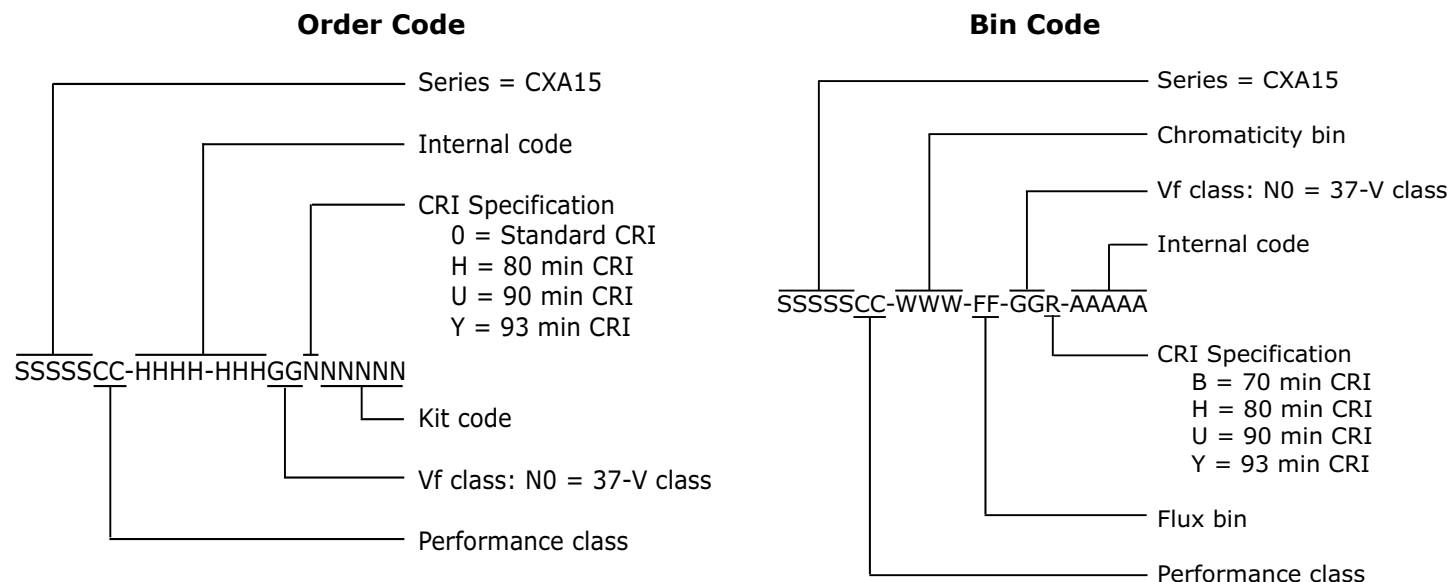


CREE ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE ($T_j = 85^\circ\text{C}$)



BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:

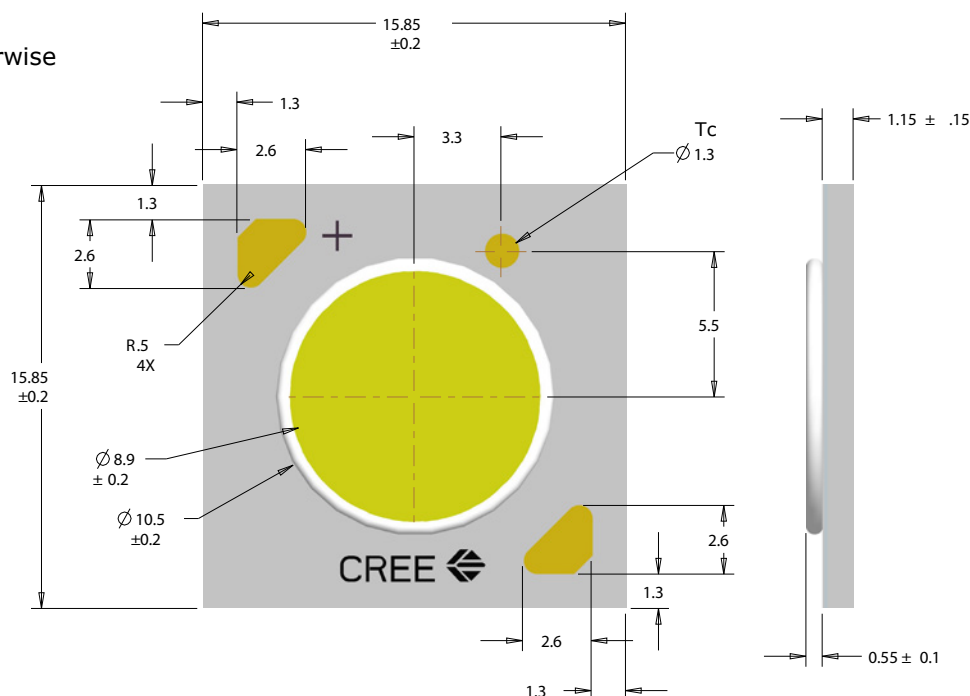


MECHANICAL DIMENSIONS

Dimensions are in mm.

Tolerances unless otherwise specified:

.x ± .10
 .xx ± .03
 .xxx ± .010
 x° ± 1°



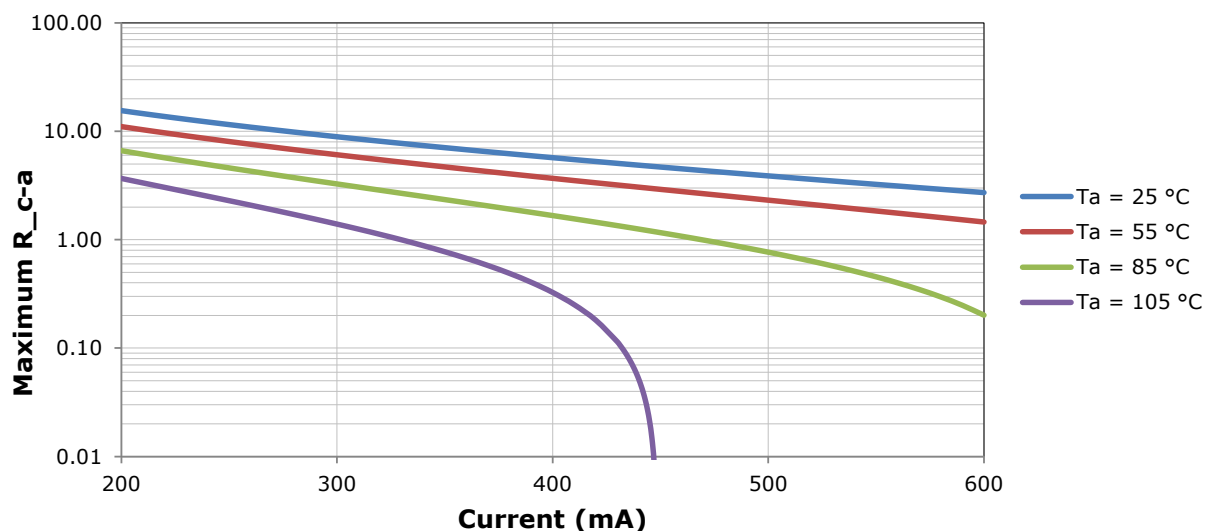
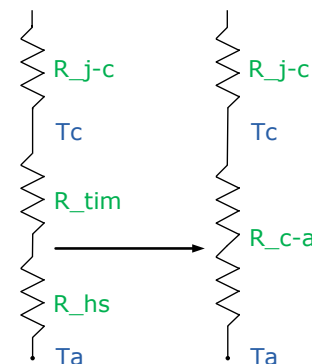
THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j). Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_f) and case temperature (T_c). No additional calculations are required to ensure the CXA LED is being operated within its designed limits. Please refer to page 2 for the Operating Limit specification.

Cree has measured the temperature at the bottom of the package, commonly referred to as the solder point (T_{sp}), and found this value to be equivalent to the temperature at the T_c location at the top of the package once the LED has reached thermal equilibrium. There is no need to calculate for T_j inside the package, as the thermal management design process, specifically from T_{sp} to ambient (T_a), remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the XLamp Thermal Management application note at www.cree.com/xlamp_app_notes/thermal_management. For CXA soldering recommendations and more information on thermal interface materials (TIM) and connection methods, please refer to the Cree XLamp CXA Family LEDs soldering and handling document at www.cree.com/xlamp_app_notes/CXA_SH.

To keep the CXA1512 LED at or below the maximum rated T_c , the case to ambient thermal resistance (R_{c-a}) must be at or below the maximum R_{c-a} value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_{c-a} value is the sum of the thermal resistance of the TIM (R_{tim}) plus the thermal resistance of the heat sink (R_{hs}).



NOTES

Lumen Maintenance Projections

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document at www.cree.com/xlamp_app_notes/LM80_results.

Please read the XLamp Long-Term Lumen Maintenance application note at www.cree.com/xlamp_app_notes/lumen_maintenance for more details on Cree's lumen maintenance testing and forecasting. Please read the XLamp Thermal Management application note at www.cree.com/xlamp_app_notes/thermal_management for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of www.cree.com.

REACH Compliance

REACH substances of high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

UL Recognized Component

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory Claim

Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.

PACKAGING

Cree CXA1512 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

Dimensions are in inches.

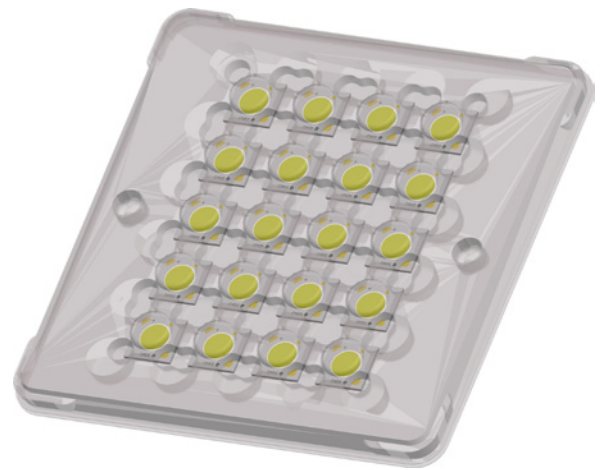
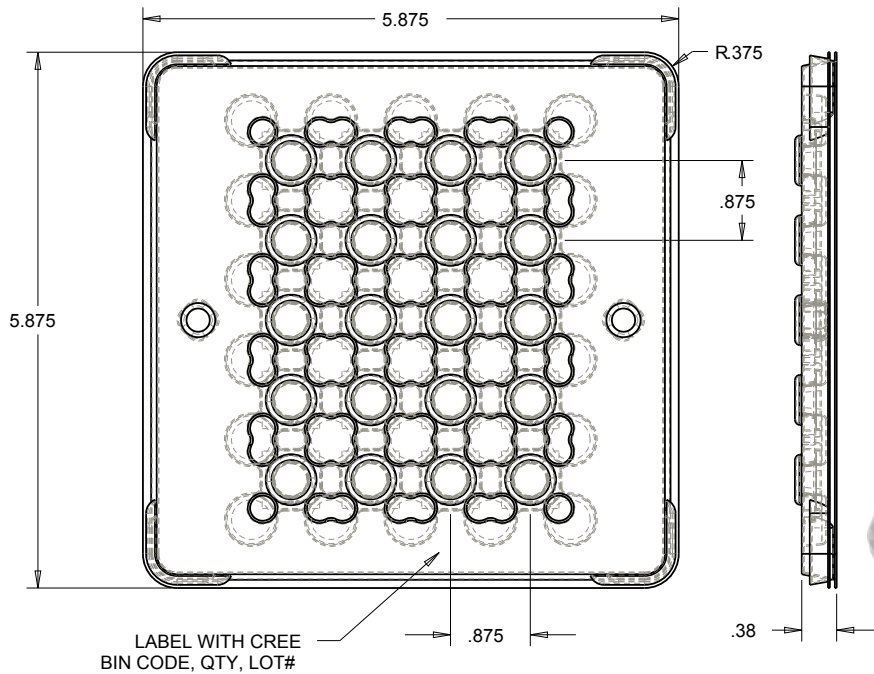
Tolerances:

.x $\pm$.1

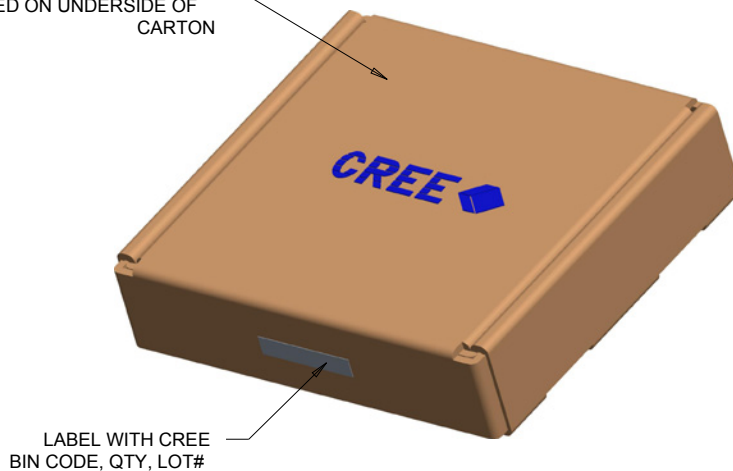
.xx $\pm$.05

.xxx $\pm$.005

x° $\pm$ 1°



PATENT LABEL
IS LOCATED ON UNDERSIDE OF
CARTON



BAG

LABEL WITH CREE
BIN CODE, QTY, LOT#

