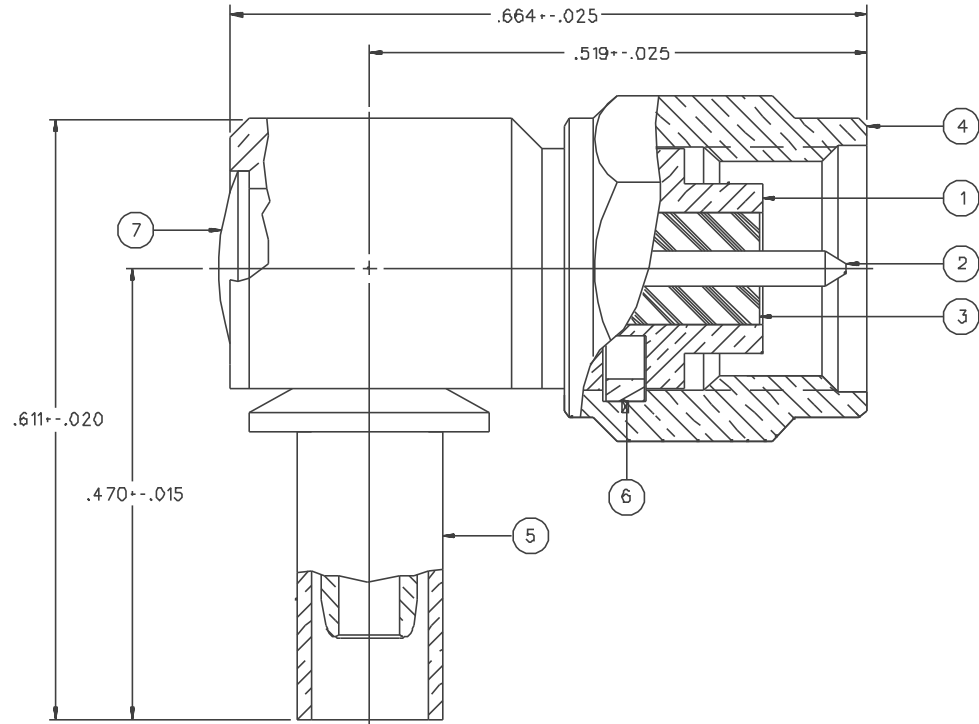
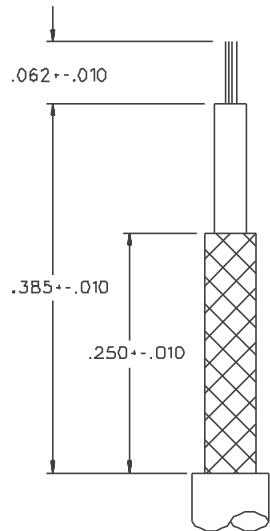


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ HEX NUT	ITEM ⑤ CRIMP SLEEVE	ITEM ⑥ RETENTION SPRING	ITEM ⑦ END CAP
142-D403-101	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-D403-104	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN OVER	TEFLON	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	BERYLLIUM COPPER UNPLATED	BRASS SILVER PL .00005 MIN OVER COPPER PL .000075 MIN
142-D403-106	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN
142-D403-107	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	_____	BERYLLIUM COPPER UNPLATED	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-12.4 GHZ
 VSWR: 1.15+.03F MAX (F IN GHZ)
 WORKING VOLTAGE: 250 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 750 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 4.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 6.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED & SILVER PLATED), 5.0 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 190 VOLTS MIN AT 70,000 FEET
 THERMAL SHOCK: .15 $\sqrt{F}$ (F IN GHZ) AT 6 GHZ
 RF LEAKAGE: -60 DB MIN AT 2.5 GHZ
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 500 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH POUNDS
 COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
 COUPLING NUT RETENTION: 60 LBS MIN
 CONTACT RETENTION: 6 LBS MIN
 CABLE ACCEPTABILITY: RG 188/u, RG 174/u, RG 316/u, RG 161/u
 CABLE HEX CRIMP SIZE: .128
 CABLE RETENTION: 20 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT .85 DEG C HIGH TEMP
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION 1
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

DRAWING NO.							
C - 142-0403-101/110							
0		REVISIONS					
ENGINEERING RELEASE							
01	03-08-89	E	J	R	B	W	04-12-89 ECO 23620
CHANGED: .664+-0.025 WAS .675+-0.010, .519+-0.025 WAS .520+-0.010, .611+-0.020 WAS .626+-0.010, .470+-0.015 WAS .470+-0.010, REVISED SPECS							
02	11-09-90	R	H	B	R	W	11-20-90 ECO 24982
ADDED: P/N 142-0403-107 CHANGED: RF LEAK 2.5 GHZ WAS 2 TO 3 GHZ, RF HIGH POT 4 AND 7 MHZ WAS 5 TO 7.5 MHZ							
3	2-9-92	R	H	B	R	W	2-13-92 ECO 40864
CHANGED: DRAWING WAS "D" SIZE							
4	4-12-92	R	H	B	R	W	4-20-92 ECO 40912
VERSION UPDATE							
5	4-15-93	R	H	B	R	W	4-21-93 ECO 41794
CHANGED: CABLE STRIP DIMENSION .065+-0.010 WAS .062+-0.010, .385+-0.010 WAS .335+-0.010 & .250+-0.010 WAS .200+-0.010, UPDATED GRAPHICS							
6	12-7-93	R	T	R	A	W	12-22-93 ECO 42110
ADDED: P/N 142-0403-104							
6a	11-8-96	R	H	B	A		ECN 44453
CHANGED: P/N 142-0403-104 ITEMS 1, 2 AND 4 COPPER WAS BRASS							
6b	8-17-99	R	H	B	W		ECN 46418
VERSION UPDATE							
* REVISION NUMBER FOLLOWED BY AN ALPHA *							
* CHARACTER INDICATES DRAWING CHANGE *							
* CATION OR PART NUMBER ADDITION ONLY.							
* REVISION NUMBER FOLLOWED BY AN ALPHA INDICATES PART NUMBER CHANGE *							
6c	3-20-01	R	T	R	A	W	ECN 47635

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANS Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY E J	DATE 8-12-87	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS	mm	CHECKED BY	DATE		
.XXX		APPROVED BY TAK	DATE 3-13-89	TITLE PLUG ASSEMBLY RA CABLED SMA, RG 316	
MATL		APPROVED BY RJB	DATE 3-13-89		
FINISH		RELEASE DATE	4-12-89	CODE NO.	DRAWING NO. C - 142-0403-101/110
				SCALE 8:1	U/M INCH SHEET 2 OF 2