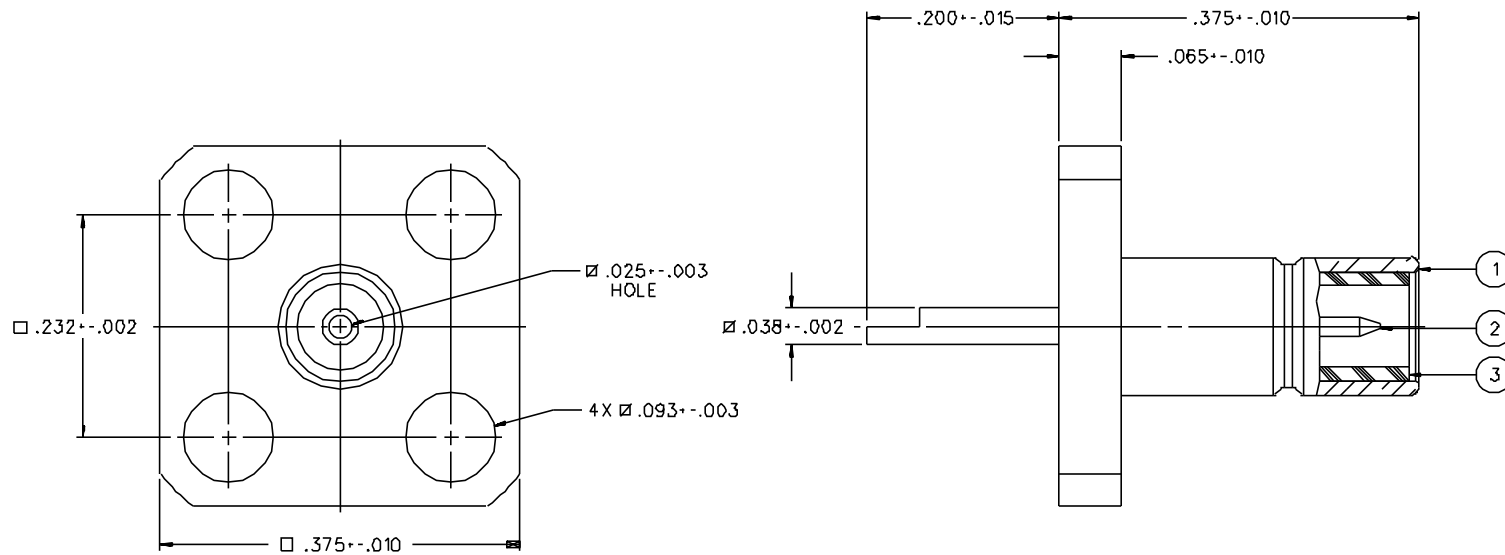


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR
131-3701-631	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON
131-3701-636	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-4 GHz
 VSWR: NOT APPLICABLE
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 6 MILLIOHM MAX, AFTER
 ENVIRONMENTAL 8 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER
 ENVIRONMENTAL 1.5 MILLIOHM MAX
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER
 ENVIRONMENTAL 3.5 MILLIOHM MAX
 BRAID TO BODY - NOT APPLICABLE
 CORONA LEVEL: NOT APPLICABLE
 INSERTION LOSS: NOT APPLICABLE
 RF LEAKAGE: NOT APPLICABLE
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 600 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: INITIAL 14 LBS MAX AFTER DURABILITY 14 LBS MAX
 ENGAGEMENT, 2 LBS MIN DISENGAGEMENT
 MATING TORQUE: NOT APPLICABLE
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENTION: NOT APPLICABLE
 CONTACT RETENTION: 4 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: NOT APPLICABLE
 CABLE HEX CRIMP SIZE: NOT APPLICABLE
 CABLE RETENTION: NOT APPLICABLE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION B

DRAWING NO. C - 131-3701-631/640			
0	REVISIONS		
CHANGED: REVISED AND REDRAWN. WAS "C" SIZE, DATED 2-27-86.			
03	03-23-88	EJ	RRFRJB 5-12-88 ECO 23368
CHANGED: RF HIGH POT 4 AND 7 MHZ WAS 5 MHZ			
4	9-10-93	R H R	T R P A 9-20-93 B B ECO 42026
CHANGED: SQUARE .232+-.002 WAS SQUARE .232+-.010			
* REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CHANGE * * DATE OR PART NUMBER ADDITION ONLY.			
40	2-6-96	R H R	B B ECN 43933

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY EJ	DATE 3-23-88	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY	DATE	TITLE JACK ASSEMBLY FLANGE MOUNT SMB, 4 HOLE	
XXX	APPROVED BY RRF	DATE 5-5-88		
MATL	APPROVED BY RJB	DATE 5-9-88	CODE NO.	DRAWING NO. C - 131-3701-631/640
FINISH	RELEASE DATE 5-12-88		SCALE 10:1	U/N INCH SHEET 2 OF 2