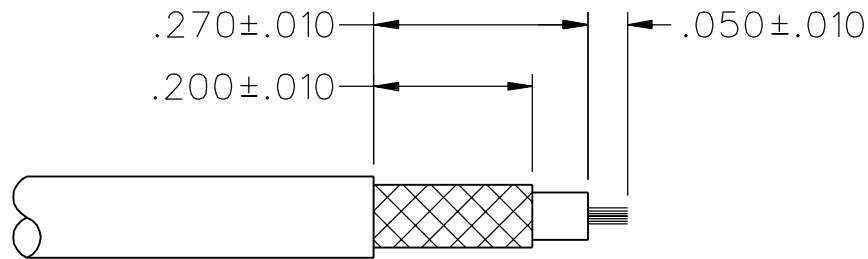
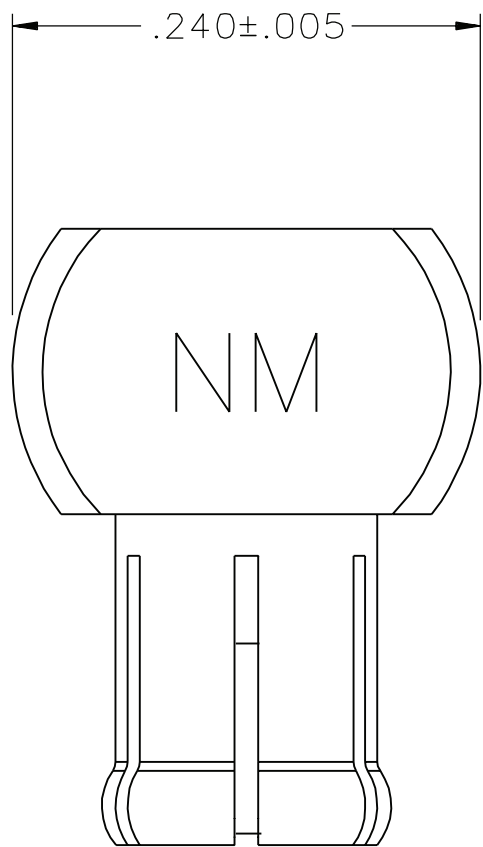
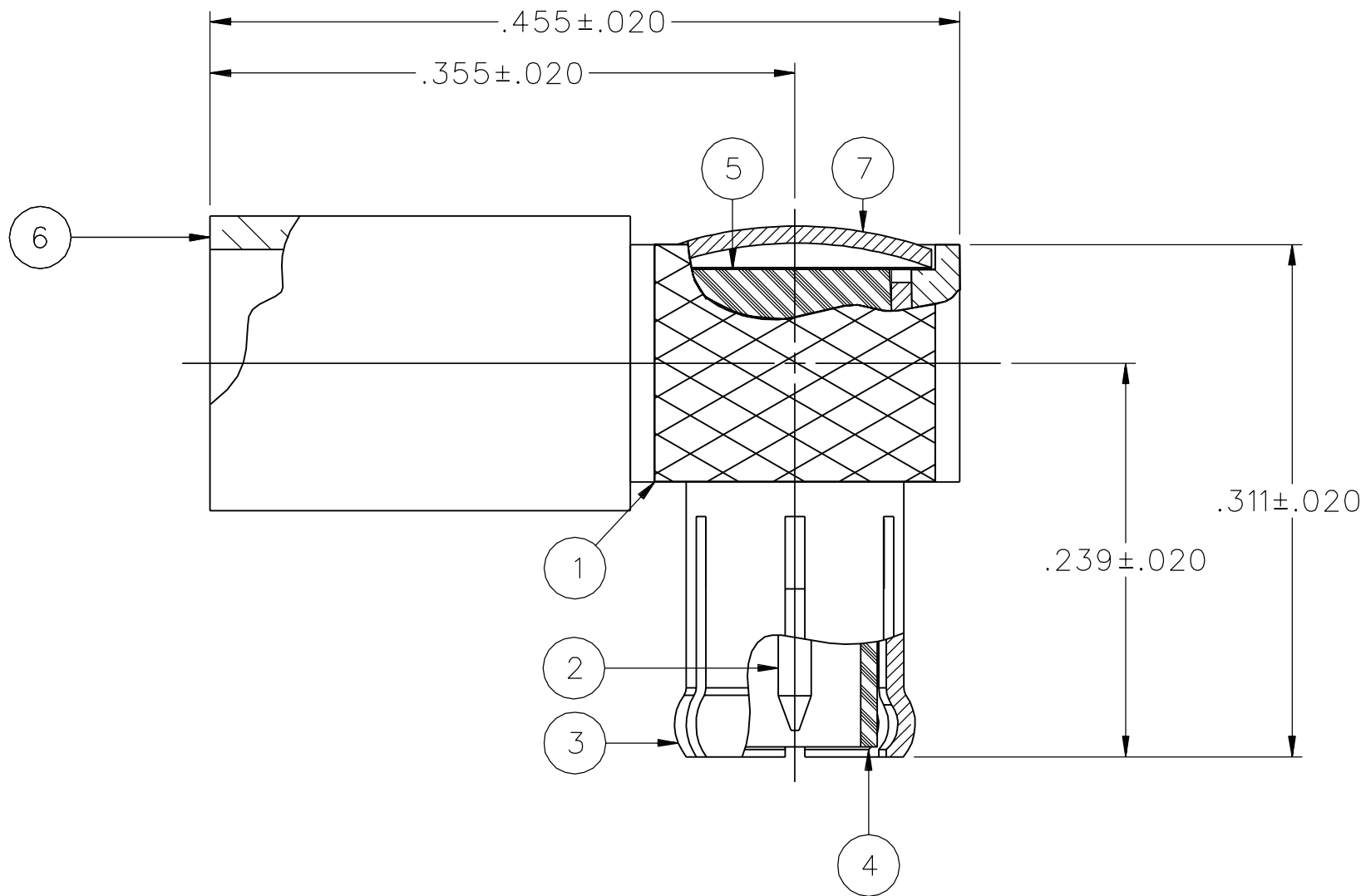


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ INSULATOR	ITEM ⑥ CRIMP SLEEVE	ITEM ⑦ END CAP
133-9404-101	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN
133-9404-104	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS

4:1

DRAWING NO.									
C - 133-9404-101/110									
0	REVISIONS								
ENGINEERING RELEASE									
1	7-21-03	R	H	T	A	K	R	J	B
							ECN 48905		
COPPER ALLOY WAS COPPER									
COPPER ALLOY WAS BRASS									
VERSION UPDATE									
2	1-12-07	P	A	J	D	T	A	K	
							2-8-07		
							ECN 50903		
VERSION UPDATE									

* REVISION NUMBER FOLLOWED BY AN ALPHA *									
* CHARACTER INDICATES DRAWING CLARIFI-									
* CATION OR PART NUMBER ADDITION ONLY. *									

2a	1-22-09	P	A	T	R	J	B	M	R
							J		
							1-27-09		
							ECN 51748		

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-6 GHz
VSWR: 1.07+.04F MAX (F IN GHz)
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 10000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 5 MILLIOHM MAX, AFTER ENVIRONMENTAL 15 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
BODY TO CABLE - INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
CORONA LEVEL: 250 VOLTS MINIMUM AT 70,000 FEET
INSERTION LOSS: .2 DB MAX AT 1GHz
RF LEAKAGE: -55 DB AT 2.5 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE FORCE: 5.6 LBS MAX ENGAGEMENT
1.0/8.0 LBS MIN/MAX DISENGAGEMENT
CONTACT RETENTION FORCE: 2.3 LBS MIN AXIAL FORCE
CONTACT RETENTION TORQUE: NOT APPLICABLE
COUPLING MECHANISM RETENTION: NOT APPLICABLE
CABLE ACCEPTABILITY: RG 188 DOUBLE SHIELDED, RG 316 DOUBLE SHIELDED
CABLE HEX CRIMP SIZE: .151
CABLE RETENTION: 25 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION F
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION B
VIBRATION: MIL-STD-202, METHOD 204, CONDITION B
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

2. CONNECTOR MARKED "NM" FOR NON-MAGNETIC.

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ASME Y 14.5M - 1994

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY RSH	DATE 3-6-03	 Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256	
DECIMALS	mm	CHECKED BY TAK	DATE 7-25-03		
.XX	_____			TITLE PLUG ASSEMBLY RIGHT ANGLE, NON-MAGNETIC MCX, RG 316 DS	
.XXX	_____	APPROVED BY RJB	DATE 7-25-03		
MATL	_____	RELEASE DATE 7-25-03		SHEET 2 OF 2	
FINISH	_____	U/M	INCH	SCALE	10:1