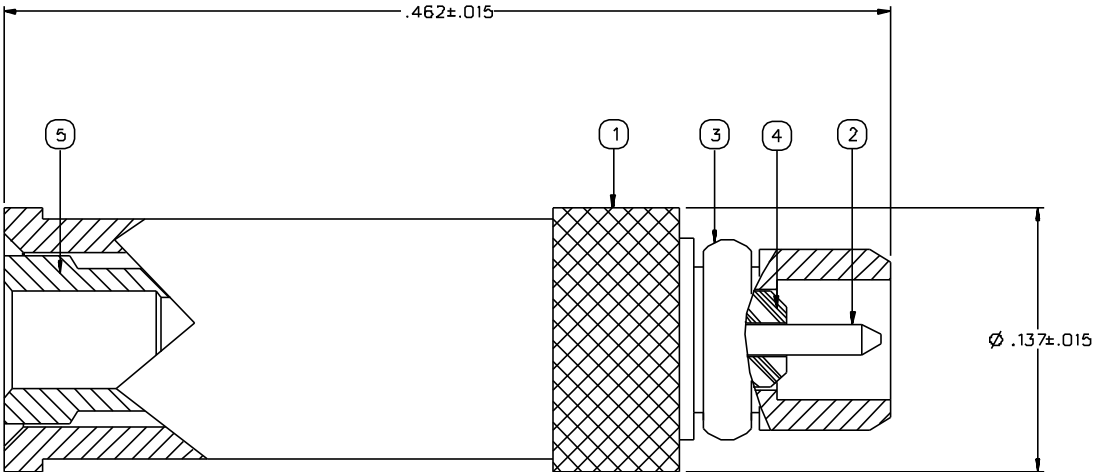


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE SPRING	ITEM ④ INSULATOR	ITEM ⑤ CRIMP INSERT
135-3436-001	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN

DRAWING NO.									
C - 135-3436-001/010									
0		REVISIONS							
ENGINEERING RELEASE									
I	1-28-97	R	H	8	18				ECN 44594



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-6 GHz
 VSWR: 1.2 MAX (F IN GHz)
 WORKING VOLTAGE: 170 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 500 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 5.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 8.0 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
 BODY TO BRAID - GOLD PLATED INITIAL 1.5 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 190 VOLTS MINIMUM AT 70,000 FEET
 INSERTION LOSS: 0.1DB MAX AT 1 GHZ
 RF LEAKAGE: -60 DB AT 2.5 GHZ
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 400 VRMS AT 4 AND 7 MHZ

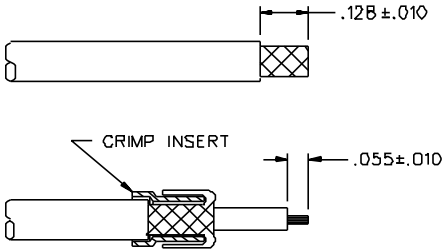
MECHANICAL:

ENGAGE/DISENGAGE FORCE: 8.0 LBS MAX ENGAGEMENT
 1.4 LBS MIN DISENGAGEMENT
 CONTACT RETENTION FORCE: 2.0 LBS MIN AXIAL FORCE
 CONTACT RETENTION TORQUE: NOT APPLICABLE
 COUPLING MECHANISM RETENTION: NOT APPLICABLE
 CABLE ACCEPTABILITY: .047 DIA FLEXIBLE; HUBER K01152-07

CABLE HEX CRIMP SIZE: .105 HEX X .235 WIDE
 CABLE RETENTION: 3.5 LBS
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION C, EXCEPT -55 DEG C TO 155 DEG C
 OPERATING TEMPERATURE: -55 DEG C TO 155 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
 MOISTURE: MIL-STD-202, METHOD 106



(FOLD ENTIRE LENGTH OF BRAID, THEN STRIP .055)

CABLE STRIP DIMENSIONS

4:1

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY TAK	DATE 12-10-96	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS .XX	mm	CHECKED BY	DATE	
.XXX+-.003		APPROVED BY TAK	DATE 3-27-97	TITLE PLUG ASSEMBLY STRAIGHT, .047 DIA FLEX MMCX
MATL		APPROVED BY RJB	DATE 3-31-97	
FINISH		RELEASE DATE		CODE NO. C - 135-3436-001/010
		SCALE 2Dx1		U/M INCH SHEET 2 OF 2