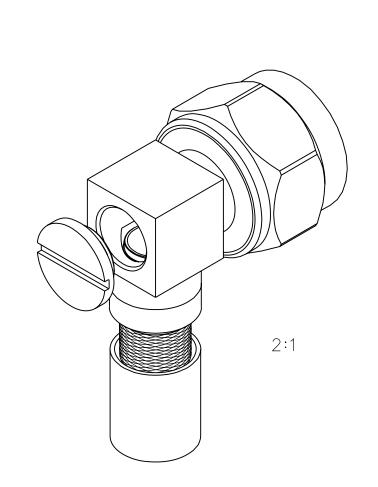
	ITEM 1	ITEM 2	ITEM 3	ITEM 4	ITEM (5)	ITEM 6	ITEM 7	ITEM 8
PART NUMBER	BODY	CONTACT	INSULATOR	COUPLING NUT	RETENTION SPRING	SEAL GASKET	CRIMP SLEEVE	END CAP
138-4416-106	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED	SILICONE RUBBER	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN
138-4416-107	BRASS TRI-ALLOY PL .0001 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS TRI-ALLOY PL .0001 MIN	BERYLLIUM COPPER UNPLATED	SILICONE RUBBER	COPPER TRI-ALLOY PL .0001 MIN	BRASS TRI-ALLOY PL .0001 MIN

WING NO. - 138 - 4416 - 101/110 REVISIONS

GINEERING RELEASE

4-12-06 ECN 50127 12-19-05 A R 56±.010 WAS .842±.010, .120±.010 .S .135±.010, VERSION UPDATE

7-7-06 ECN 50479 6-1-06



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS FREQUENCY RANGE: 0-11 GHz VSWR: 1.35 MAX AT 0-9 GHz, 1.50 MAX AT 9-11 GHz WORKING VOLTAGE: 1000 VRMS MAX AT SEA LEVEL DIELECTRIC WITHSTANDING VOLTAGE: 2500 VRMS MIN AT SEA LEVEL INSULATION RESISTANCE: 5000 MEGOHM MIN CONTACT RESISTANCE: CENTER CONTACT - INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.0 MILLIOHM MAX OUTER CONDUCTOR - INITIAL 0.2 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE BODY TO CABLE - 0.05 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE

CORONA LEVEL: 500 VOLTS MIN AT 70,000 FEET INSERTION LOSS: 0.30 dB MAX, TESTED AT 9 GHz RF LEAKAGE: -90 dB MIN AT 2 TO 3 GHZ
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 1500 VRMS AT 4 AND 7 MHZ
THIRD ORDER INTERMODULATION PRODUCT (IMP3): TYPICALLY < -90 dBm

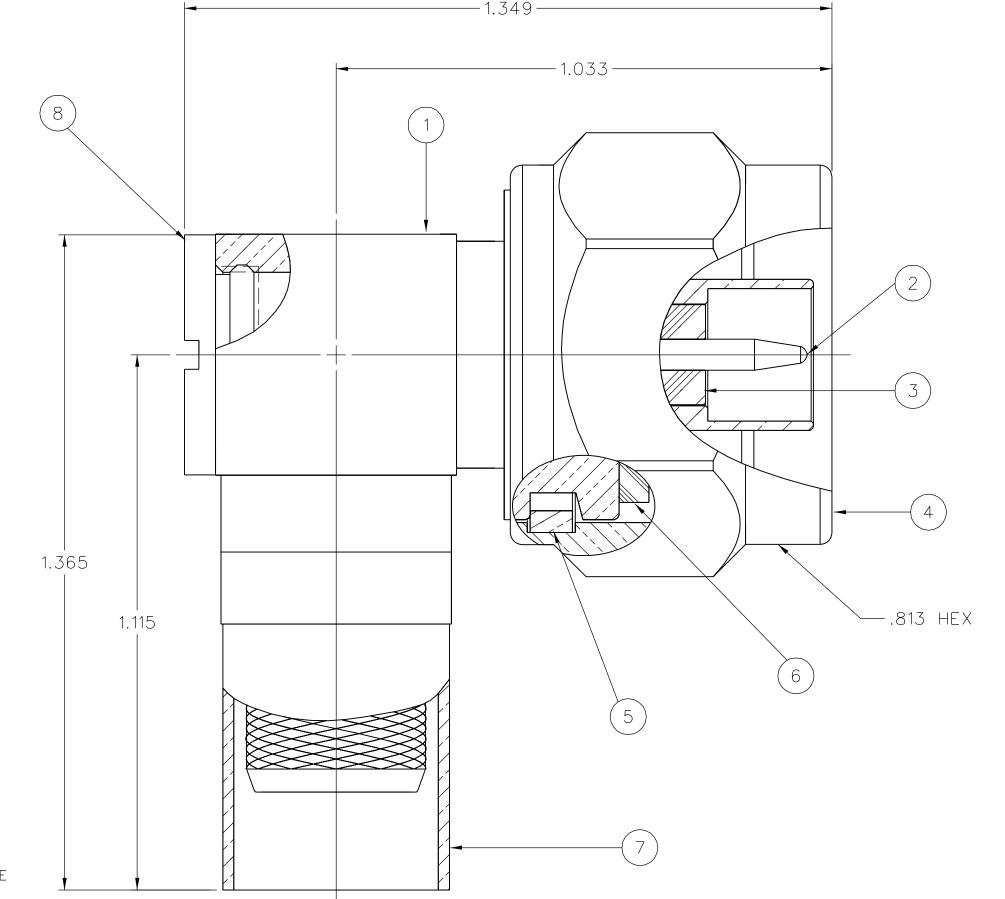
(TESTED PER IEC GUIDELINES WITH 20W CW INPUTS AT 1930-1990 MHz)

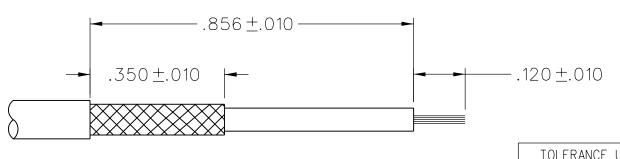
MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 6 IN-LBS MAX MATING TORQUE: 7-10 IN-LBS COUPLING PROOF TORQUE: 15 IN-LBS MIN COUPLING NUT RETENTION: 100 LBS MIN CONTACT RETENTION: 6 LBS MIN AXIAL FORCE CABLE ACCEPTABILITY: RG 8, RG 213 CABLE HEX CRIMP SIZE: .429 CONTACT HEX CRIMP SIZE: N/A CABLE RETENTION: 90 LBS MIN AXIAL FORCE DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,
EXCEPT 85°C HIGH TEMP OPERATING TEMPERATURE: -65°C TO 165°C CORROSION: MIL-STD-202, METHOD 101, CONDITION B SHOCK: MIL-STD-202, METHOD 213, CONDITION I VIBRATION: MIL-STD-202, METHOD 204, CONDITION B MOISTURE RESISTANCE: MIL-STD-202, METHOD 106





CABLE STRIP DIMENSIONS

NOT TO SCALE

TOLERANCE	UNLESS	DRAWN BY	DATE	
OTHERWISE S	PECIFIED	PAT	1-4-06	
DECIMALS	mm			
XX ——		CHECKED BY	DATE	
.^^		PDW	4 - 11 - 06	-
.XXX REF		1 0 11	1 11 00	
T.		APPROVED BY	DATE	
MATL		JRK	4 - 11 - 06	

EMERSON Network Power TITLE

COMPANY CONFIDENTIAL

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ASME Y 14.5M - 1994

"µSTATION"

Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256

RIGHT ANGLE CRIMP PLUG TYPE N CONNECTOR RG-213

RELEASE DATE 4-12-06 FINISH SHEET U/M INCH SCALE 5:1

DRAWING NO. 2 OF 2