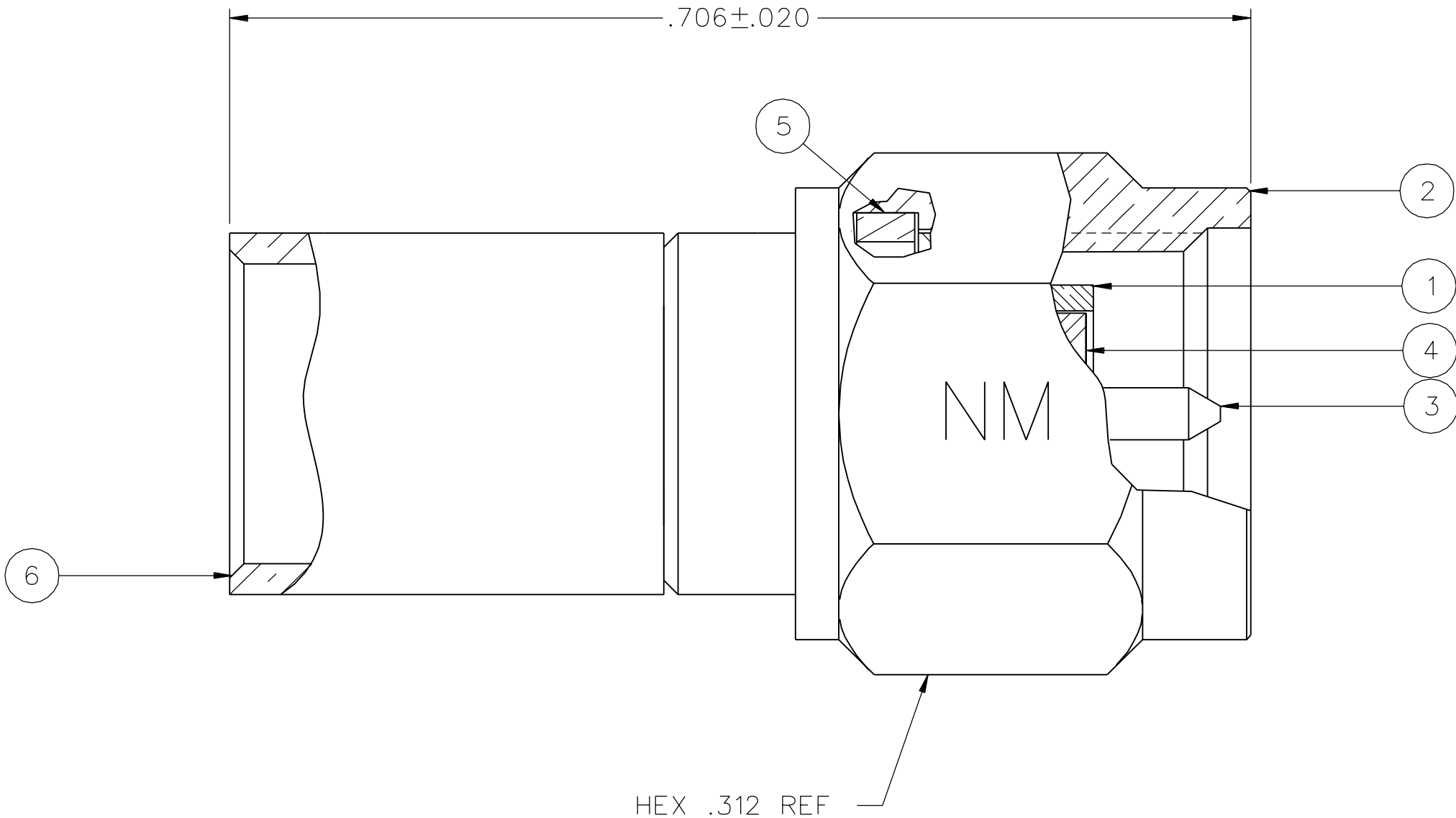


PART NUMBER	ITEM ① BODY	ITEM ② NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ RETENTION SPRING	ITEM ⑥ CRIMP SLEEVE
142-9407-001	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN
142-9407-004	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	COPPER SILVER PL .00005 MIN OVER COPPER PL .00005 MIN



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-12.4 GHz
VSWR: 1.15+.01 F MAX (F IN GHz)
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
BODY TO CABLE - 0.5 MILLIOHM MAX
CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: .06 $\sqrt{F}$ MAX (F IN GHz) AT 6 GHz
RF LEAKAGE: -60 DB MIN AT 2.5 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHZ

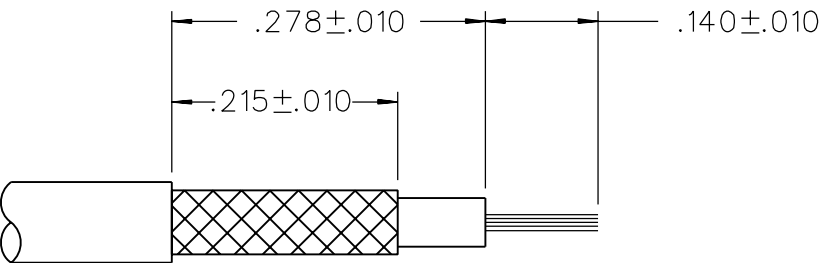
MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
COUPLING NUT RETENTION: 60 LBS MIN
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: RG 58/U, RG 141/U, RG 303/U,
CABLE HEX CRIMP SIZE: .213
CONTACT CRIMP TOOL: P/N 144-0000-910 WITH POSTIONER 141-0000-007
CABLE RETENTION: 40 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT 85° C HIGH TEMP
OPERATING TEMPERATURE: -65° C TO 165° C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

2. CONNECTOR MARKED "NM" FOR NON-MAGNETIC.



CABLE STRIP DIMENSIONS

4:1

DRAWING NO.									
C - 142-9407-001/010									
0	REVISIONS								
ENGINEERING RELEASE									
1	7-17-03	R	H	T	A	R	J	B	ECN 48840
CHANGED MATERIAL FROM COPPER TO COPPER ALLOY									
2	10-19-06	P	A	J	D	T	A	K	11-2-06 ECN 50714

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ASME Y 14.5M - 1994

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY RSH	DATE 1-6-03	Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256	
DECIMALS	mm	CHECKED BY	DATE		
.XX	_____			TITLE PLUG ASSEMBLY, STRAIGHT CABLED NON-MAGNETIC SMA, RG 58	
.XXX	_____	APPROVED BY TAK	DATE 7-18-03		
MATL	_____	RELEASE DATE	7-18-03	SHEET 2 OF 2	DRAWING NO. C - 142-9407-001/010
FINISH	_____	U/M INCH	SCALE 10:1		