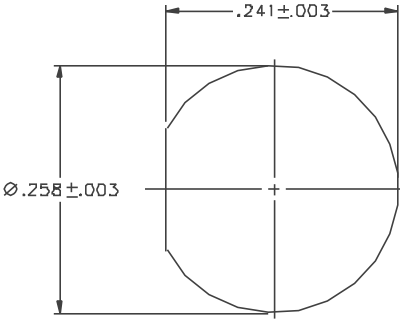
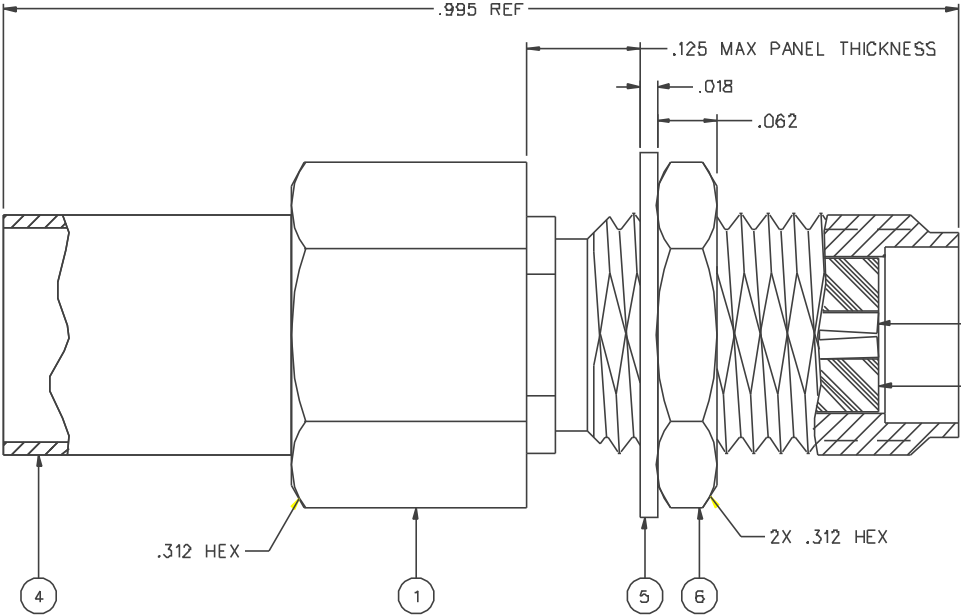


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ CRIMP SLEEVE	ITEM ⑤ FLAT WASHER	ITEM ⑥ NUT
142-D339-401	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-D339-406	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN

DRAWING NO.									
C - 142-0339-401/410									
0		REVISIONS							
ENGINEERING RELEASE									
1	11-1-99	R	J	R			ECN 46750		



MOUNTING HOLE

NOTES:

1. SPECIFICATIONS:

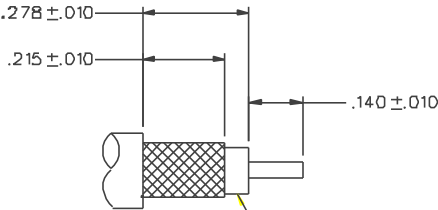
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-12.4 GHz
 VSWR: 1.10±.03 F MAX (F IN GHz)
 WORKING VOLTAGE: 250 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 750 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED) 5.0 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 190 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .06 √F MAX (F IN GHz) AT 1GHz
 RF LEAKAGE: -60 DB MIN AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 500 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH POUNDS
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENTION: NOT APPLICABLE
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: LMR-200 (TIMES MICROWAVE), HPF-200 (HARBOR INDUSTRIES), RF-200, 7807A (BELDEN), M17/220-DD01
 CABLE HEX CRIMP SIZE: .213
 CABLE RETENTION: 30 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT B5° C HIGH TEMP
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



DO NOT REMOVE FOIL FROM DIELECTRIC, BUT KEEP CUT END CLEAN

CABLE STRIP DIMENSIONS

4:1

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY JRK	DATE 9-16-99	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS .XX	mm	CHECKED BY JRK	DATE 11-2-99	
.XXX ± .003		APPROVED BY TAK	DATE 11-5-99	TITLE SMA ASSEMBLY, BULKHEAD JACK, CABLED, LMR-200
MATL		APPROVED BY RJB	DATE 11-8-99	
FINISH		RELEASE DATE		CODE NO. C - 142-0339-401/410
SCALE 10:1				U/M INCH SHEET 2 OF 2