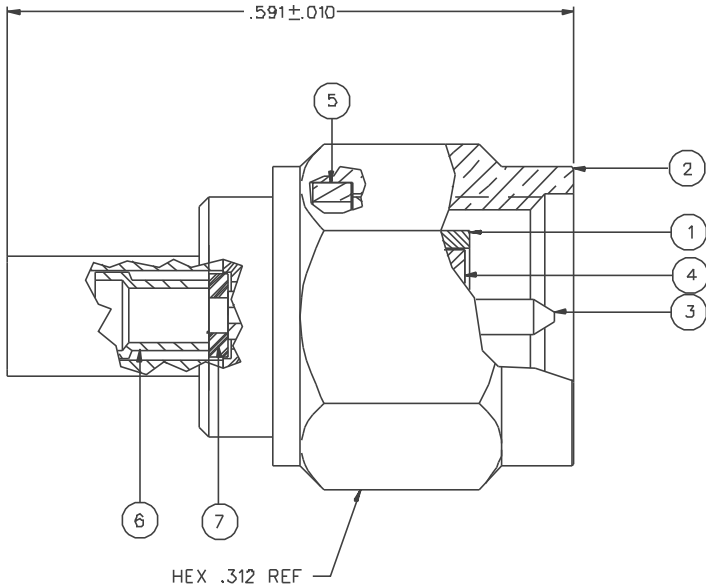


PART NUMBER	ITEM ① BODY	ITEM ② NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ RETENTION SPRING	ITEM ⑥ CRIMP INSERT	ITEM ⑦ REAR INSULATOR
142-D402-D11	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON
142-D402-D16	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON



NOTES:

1. SPECIFICATIONS:

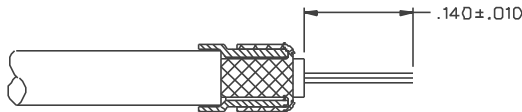
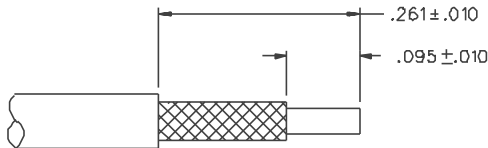
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-12.4 GHz
 VSWR: 1.20-.025 F MAX (F IN GHz)
 WORKING VOLTAGE: 170 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 500 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX
 AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED)
 5.0 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 125 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .06/√ F dB MAX (F IN GHz) AT 0-6 GHz
 RF LEAKAGE: -60 DB MIN AT 2 TO 3 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 335 VRMS MIN AT 5 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH-POUNDS
 COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
 COUPLING NUT RETENTION: 60 LBS MIN
 CONTACT RETENTION: 6 LBS MIN
 CABLE ACCEPTABILITY: RG 17B/U, RG 196/U
 CABLE HEX CRIMP SIZE: .105
 CABLE RETENTION: 10 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,
 EXCEPT 85° C HIGH TEMP
 OPERATING TEMPERATURE: -65° C TO 165° C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS

8:1

DRAWING NO.									
C - 142-0402-011/020									
0	REVISIONS								
ENGINEERING RELEASE									
1	7-29-97		R	H	A	K	7-30-97	ECN	44880
CHANGED: STRIP DIMENSIONS .261-.010 AND .095-.010 WERE .249-.010 AND .086-.010									
1a	10-15-97		R	H	A	K	ECN	45066	
VERSION UPDATE									
* REVISION NUMBER FOLLOWED BY AN ALPHA *									
* CHARACTER INDICATES DRAWING CLARIFICATION *									
* CATION OR PART NUMBER ADDITION ONLY. *									
* ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED *									
1b	5-3-00		R	H	A	K	ECN	47120	

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY TAK	DATE 4-10-97	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS	mm	CHECKED BY	DATE	
.XX		APPROVED BY RJB	DATE 7-29-97	TITLE PLUG ASSEMBLY, STRAIGHT CABLED SMA, RG 17B
.XXX		APPROVED BY	DATE	CODE NO.
MATL		RELEASE DATE	7-30-97	DRAWING NO. C - 142-0402-011/020
FINISH				SCALE 10:1
				U/M INCH
				SHEET 2 OF 2