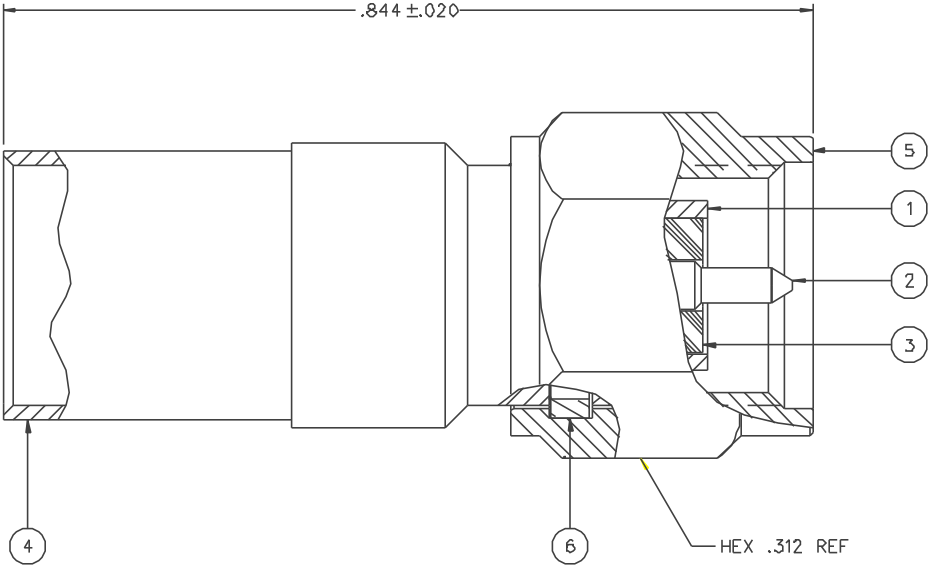


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ CRIMP SLEEVE	ITEM ⑤ COUPLING NUT	ITEM ⑥ RETENTION SPRING
142-D435-001	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED
142-D435-006	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED



NOTES:

1. SPECIFICATIONS:

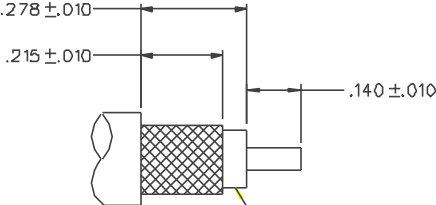
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-12.4 GHz
 VSWR: 1.10+.03 F MAX (F IN GHz)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER
 ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX
 AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED)
 5.0 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .06 √F MAX (F IN GHz) AT 1GHz
 RF LEAKAGE: -60 DB MIN AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH POUNDS
 COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
 COUPLING NUT RETENTION: 60 LBS MIN
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: LMR-240 (TIMES MICROWAVE), RG-BX,
 HPF-240 (HARBOUR INDUSTRIES),
 RF-240, 7BDBA (BELDEN), M17/221-0001
 CABLE HEX CRIMP SIZE: .255
 CABLE RETENTION: 40 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,
 EXCEPT B5+ C HIGH TEMP
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS

4:1

DRAWING NO.									
C - 142-0435-001/010									
0		REVISIONS							
ENGINEERING RELEASE									
1	10-29-99	R	H	J	B	J	B	11-4-99	ECN 46660
VERSION UPDATE									
* REVISION NUMBER FOLLOWED BY AN ALPHA *									
* CHARACTER INDICATES DRAWING CLASS *									
* DATE OR PART NUMBER ADDITION ONLY *									
1a	5-4-00	R	H	J	B	J	B	ECN 47114	

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
 PER ANSY 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY JRK	DATE 9-13-99	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS .XX	mm	CHECKED BY JRK	DATE 10-29-99	
.XXX +-.003		APPROVED BY RJB	DATE 11-1-99	TITLE SMA PLUG ASSEMBLY, STRAIGHT CABLED, LMR-240
MATL		APPROVED BY	DATE	CODE NO.
FINISH		RELEASE DATE	11-4-99	DRAWING NO. C - 142-0435-001/010
SCALE 10:1 U/M INCH				SHEET 2 OF 2