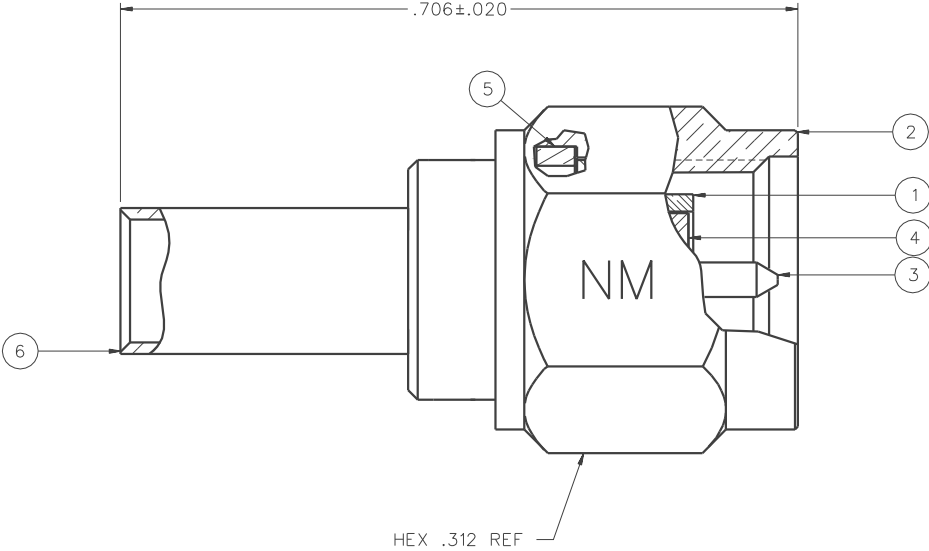


PART NUMBER	ITEM ① BODY	ITEM ② NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ RETENTION SPRING	ITEM ⑥ CRIMP SLEEVE
142-9403-011	COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN
142-9403-014	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN

DRAWING NO. C - 142-9403-011/020			
0	REVISIONS		
ENGINEERING RELEASE			
1	12-26-02	RJB	ECN 48667



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-12.4 GHz
VSWR: 1.15±.02 F MAX (F IN GHz)
WORKING VOLTAGE: 250 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 750 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX
AFTER ENVIRONMENTAL NOT APPLICABLE
BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED AND SILVER PLATED)
5.0 MILLIOHM MAX (NICKEL PLATED)
CORONA LEVEL: 190 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: .06 √ F dB MAX (F IN GHz) AT 6 GHz
RF LEAKAGE: -60 DB MIN AT 2.5 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 500 VRMS MIN AT 4 AND 7 MHz

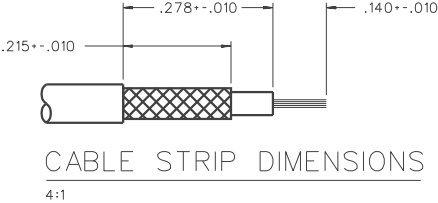
MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
COUPLING NUT RETENTION: 60 LBS MIN
CONTACT RETENTION: 6 LBS MIN
CABLE ACCEPTABILITY: RG 188/U, RG 316/U
RG 161/U, RG 174/U
CABLE HEX CRIMP SIZE: .128
CONTACT CRIMP TOOL: 144-0000-910 WITH POSITIONER 141-0000-907
CABLE RETENTION: 20 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT 85° C HIGH TEMP
OPERATING TEMPERATURE: -65° C TO 165° C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

2. CONNECTOR MARKED "NM" FOR NON-MAGNETIC.



CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μ STATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY RJB	DATE 12-4-02	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY	DATE	TITLE PLUG ASSEMBLY, STRAIGHT CABLED NON-MAGNETIC SMA, RG 316	
.XXX	APPROVED BY	DATE	CODE NO.	
MATL	APPROVED BY	DATE	DRAWING NO. C - 142-9403-011/020	
FINISH	RELEASE DATE	SCALE 10:1 U/M INCH SHEET 2 OF 2		