



Pb-free
HEAT



VEW1147LS

PLCC-2 Type White LED

(High Reliability type, White V-Series)

Features

Package	PLCC-2 Type, Diffused pale yellow resin
Product features	• Outer Dimension 3.6 x 2.8 x 1.9mm(L x W x H) • Wide operation temperature range. Storage Temperature : -40°C~110°C Operating Temperature : -40°C~100°C Operation Guarantee • Spatial distribution characteristics. (2 θ 1/2 : 120deg) • Corresponding to a use requiring high reliability in cars etc... • Lead-free soldering compatible • RoHS compliant
Chromaticity coordinates	x = 0.31TYP., y = 0.32TYP. (Condition : I _F =30mA)
Spatial distribution	120 deg.
Die materials	InGaN
Optical efficiency	40.4lm/W
Rank grouping parameter	Sorted by luminous intensity and chromaticity per rank taping
Assembly method	Auto pick & place machine (Auto Mounter)
Soldering methods	Reflow soldering and manual soldering
Taping and reel	2,000pcs per reel in a 8mm width tape. (Standard) Reel diameter ϕ 180mm
ESD	1kV (HBM)

Recommended Applications

SW lighting for car indicators, meter panel, car audio and heater control, etc...



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Color and Luminous Intensity

(Ta=25°C)

Part No.	Material	Emitted Color	Lens Color	Luminous Intensity			Luminous Flux	
				I _v (mcd)			φ _v (lm)	
				MIN.	TYP.	I _F	TYP.	I _F
VEW1147LS	InGaN	White	Pale Yellow	1,000	1,500	30	4.0	30

※Note : The above luminous intensity(I_v) is the setup values of the sorting machine.
(Tolerance : I_v...±10%)

Absolute Maximum Ratings

(Ta=25°C)

Item	Symbol	Absolute Maximum Ratings	Unit
Power Dissipation	P_d	114	mW
Forward Current	I_F	30	mA
Pulse Forward Current ※1	I_{FRM}	100	mA
Derating (Ta=85°C or higher)	ΔI_F	1.20	mA/°C
	ΔI_{FRM}	4	mA/°C
Reverse Voltage	V_R	5	V
Operating Temperature	T_{opr}	-40~+100	°C
Storage Temperature	T_{stg}	-40~+110	°C

 ※1 I_{FRM} Measurement condition : Pulse Width $\leq 1\text{ms}$, Duty $\leq 1/10$

Thermal Characteristics

Item	Symbol	Ratings	Unit
Junction Temperature (MAX.)	T_j	110	°C
Thermal Resistance (TYP.) (Junction/ ambient)	$R_{(thj-a)}$	230	°C/W
Thermal Resistance (TYP.) (Junction/ Solder Point)	$R_{(thj-s)}$	90	°C/W

 ※Rth(j-a) Measurement Condition / Substrate: FR4(t=1.6mm) Pattern Size: 16mm².

Electro-Optical Characteristics

(Ta=25°C)

Item	Condition	Symbol	Characteristics		Unit
Forward Voltage	I _F =30mA	V _F	MIN.	2.8	V
			TYP.	3.3	
			MAX.	3.8	
Reverse Current	V _R =5V	I _R	MAX.	100	μ A
Half Intensity Angle	I _F =30mA	2 θ 1/2	TYP.	120	deg.
Chromaticity Coordinates	I _F =30mA	x	TYP.	0.31	-
		y	TYP.	0.32	-



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Luminous Intensity Rank

(Ta=25°C)

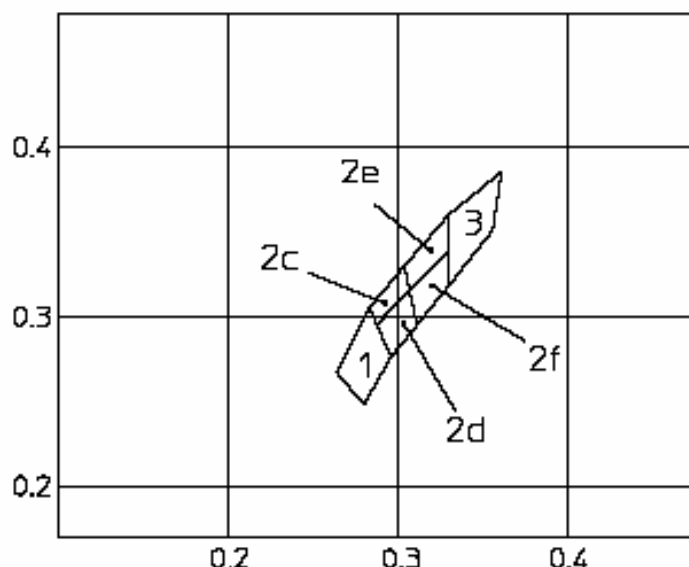
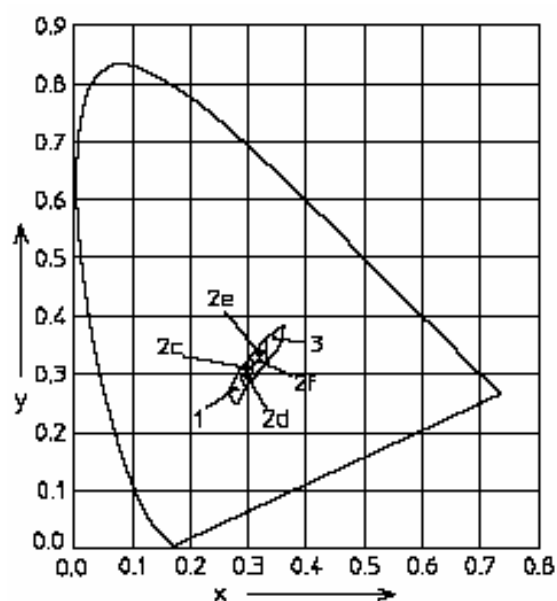
Intensity Tolerance each Rank : +/-10%

Rank	I _V (mcd)		Condition
	MIN.	MAX.	
D1	1,000	1,200	I _F =30mA
D2	1,200	1,500	
D3	1,500	1,800	
D4	1,800	2,200	
D5	2,200	2,700	

Please contact our sales staff concerning rank designation.

Sorting Chart for Chromaticity Coordinates

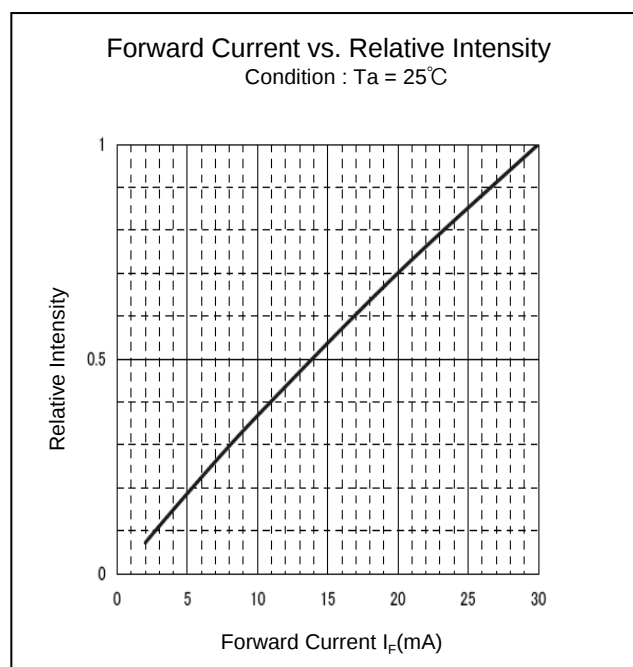
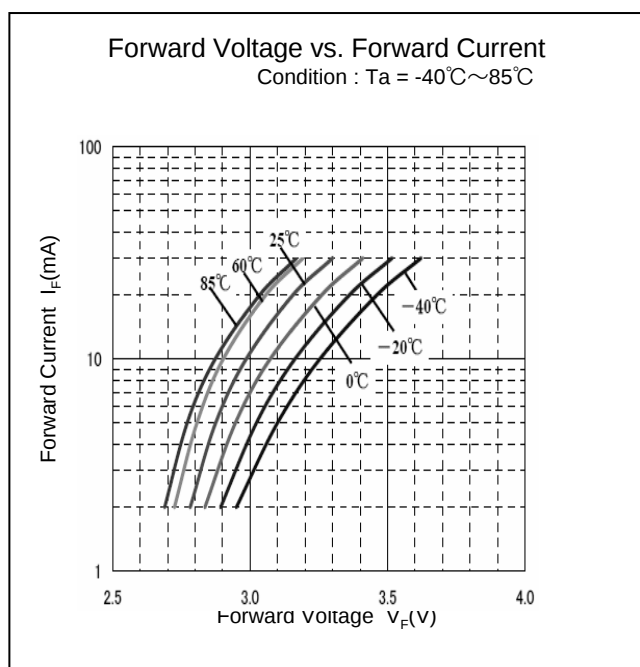
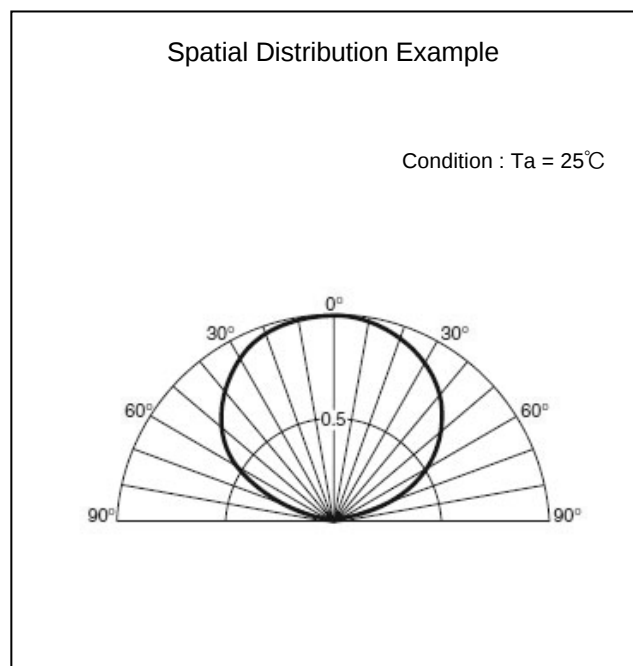
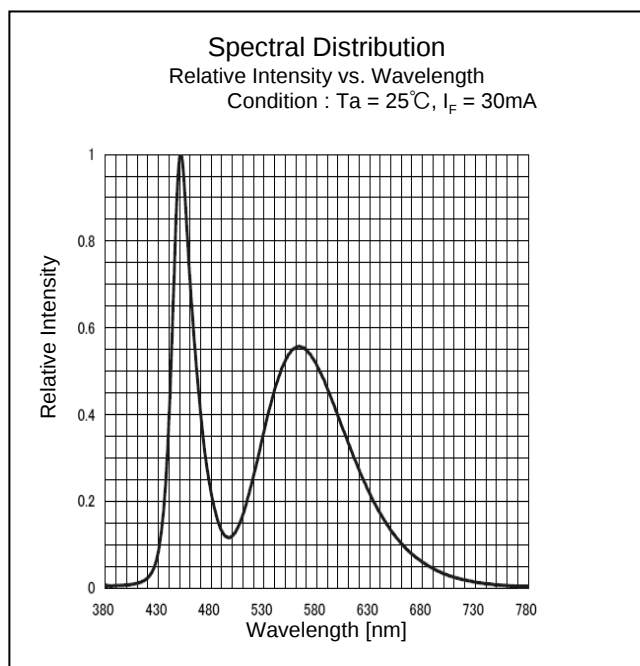
Chromaticity Coordinates Tolerance Each Rank : ± 0.01



Rank	LEFT DOWN point		LEFT UP point		RIGHT UP point		RIGHT UP point	
	x	y	x	y	x	y	x	y
1	0.280	0.248	0.264	0.267	0.283	0.305	0.296	0.276
2c	0.287	0.295	0.283	0.305	0.304	0.330	0.307	0.315
2d	0.296	0.276	0.287	0.295	0.307	0.315	0.311	0.294
2e	0.307	0.315	0.304	0.330	0.330	0.360	0.330	0.339
2f	0.311	0.294	0.307	0.315	0.330	0.339	0.330	0.318
3	0.330	0.318	0.330	0.360	0.361	0.385	0.356	0.351

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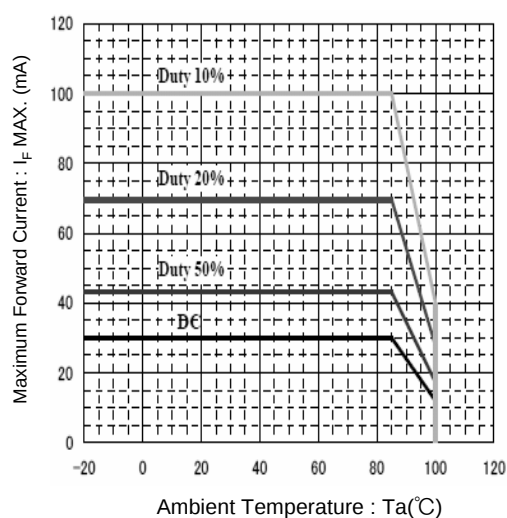
Technical Data



Technical Data

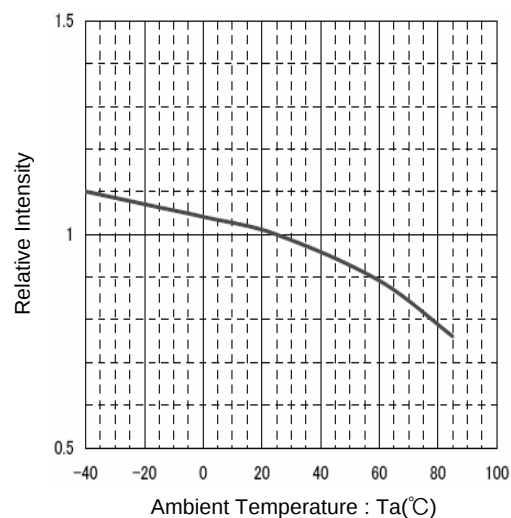
Derating

Ambient Temperature vs. Maximum Forward Current
Repetition Frequency : $f \geq 10\text{Hz}$



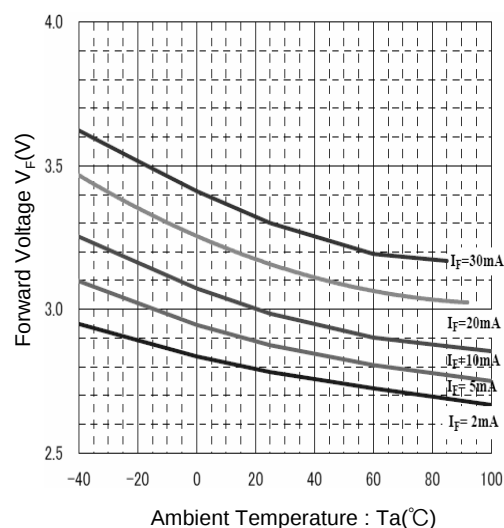
Ambient Temperature vs. Relative Intensity

Condition : $I_F = 30\text{mA}$



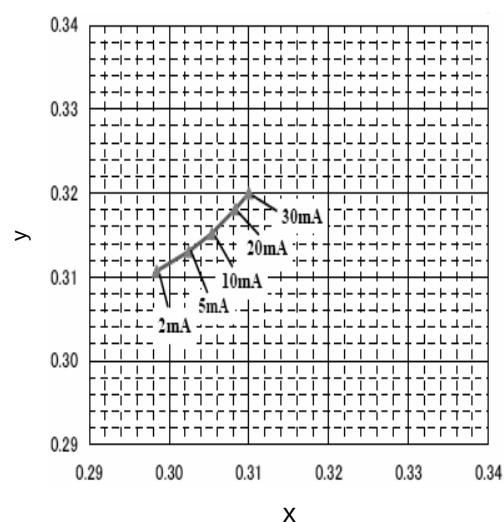
Ambient Temperature vs. Forward Voltage

Condition : $I_F = 2\text{mA} \sim 70\text{mA}$

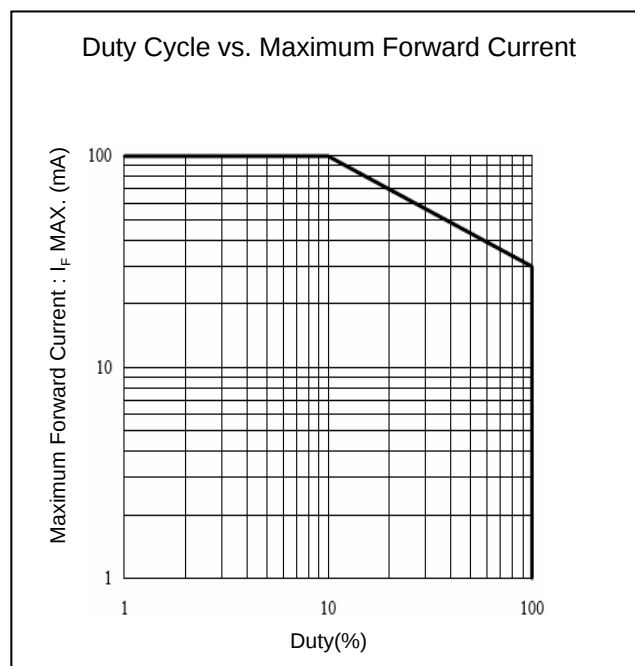
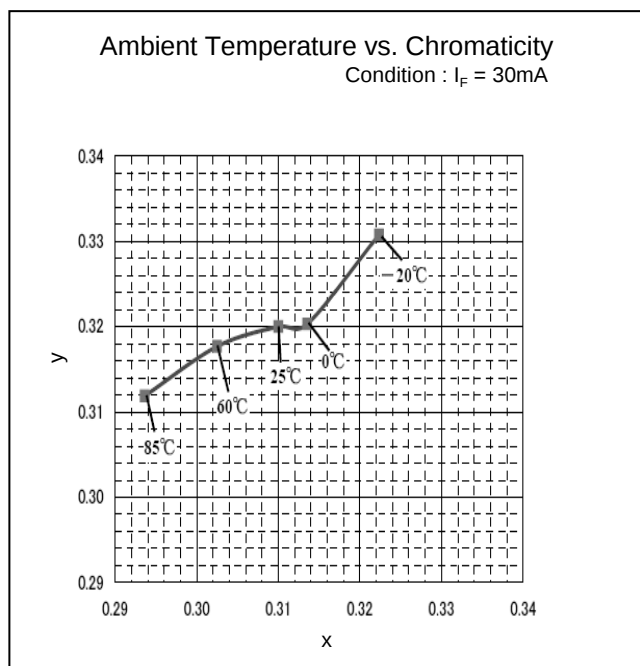


Forward Current vs. Chromaticity

Condition : $T_a = 25^{\circ}\text{C}$



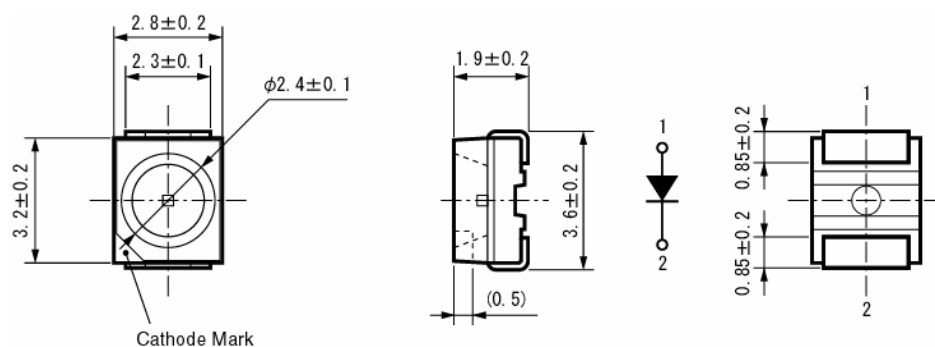
Technical Data



Package Dimensions

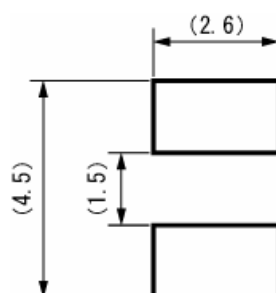
(Unit: mm)

Weight: (39.0)mg



Recommended Soldering Pattern

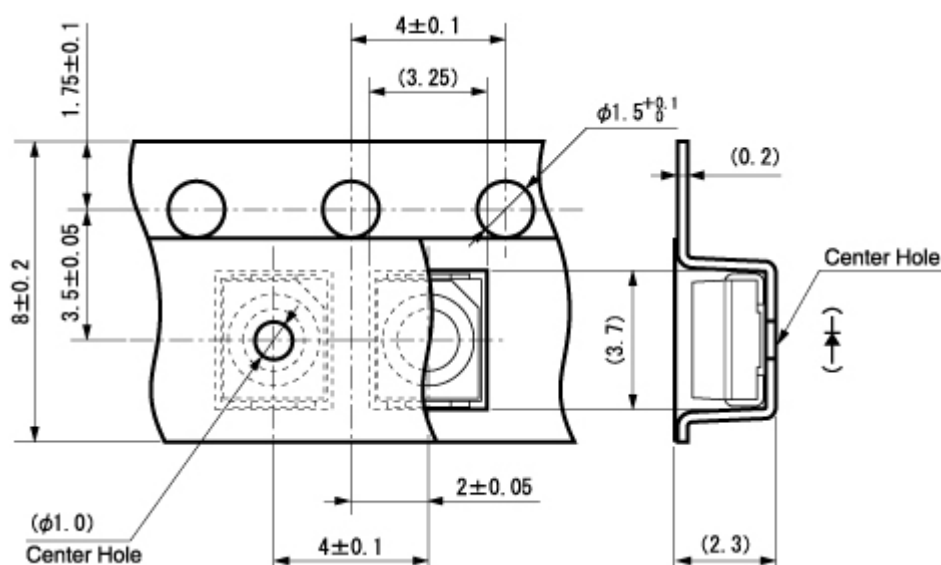
(Unit: mm)



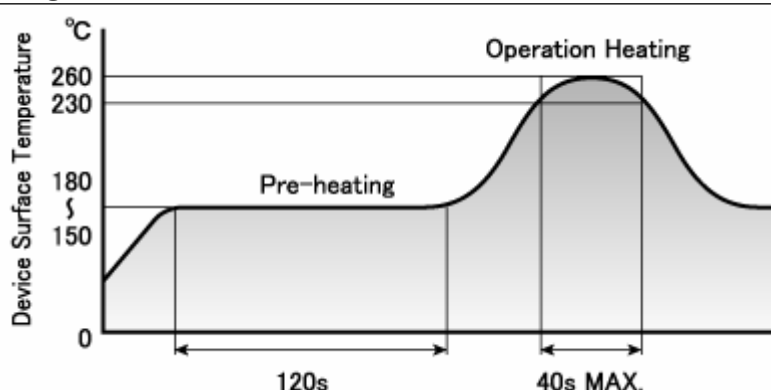
Taping Specification

(Unit: mm)

•Quantity: 2,000pcs/ reel (standard)



Reflow Soldering Conditions



- 1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.
- 2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to room temperature after the first reflow) in order to prevent the LED resin from absorbing moisture.
- 3) Temperature fluctuation to the LED during the pre-heating process shall be minimized. (6°C maximum)

Manual Soldering Conditions

Iron tip temp.	350 °C	(MAX.)
Soldering time and frequency	3 s	(MAX.)
	1 time	(MAX.)

Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	BAJED-4701/100(101)	Ta = 25°C, If = 30mA	1,000 h	0/20
High Temp. Operating Life	BAJED-4701/100(101)	Ta = 85°C, If = 30mA	1,000 h	0/20
Low Temp. Operating Life	BAJED-4701/100(101)	Ta = -40°C, If = 30mA	1,000 h	0/20
Wet High Temp. Operating Life	BAJED-4701/100(102)	Ta = 60°C, 90%, If = 30mA	1,000 h	0/20
Wet High Temp. Storage Life	BAJED-4701/100(103)	Ta = 60°C, 90%	1,000 h	0/20
Thermal Shock	BAJED-4701/100(105)	Ta = -40°C ~ 110°C (each 15min.)	1,000 cycles	0/20
Thermal Shock Operating	BAJED-4701/100(105)	Ta = -40°C(OFF) ~ 85°C(If = 30mA ON) (each 15min.)	1,000 cycles	0/20
High Temp. Storage Life	BAJED-4701/200(201)	Ta = 110°C	1,000 h	0/20
Low Temp. Storage Life	BAJED-4701/200(202)	Ta = -40°C	1,000 h	0/20
Cycled Temp. Humidity Operating Life	BAJED-4701/200(203)	Ta = -30°C(2h) ~ 80°C, 95%(2h), 8h/ cycle If = 30mA 5min on-off	30 cycles	0/20
Resistance to Reflow Soldering	BAJED-4701/300(301)	Moisture Soak : 30°C, 70%, 168h Preheat : 150°C~180°C (120s Max.) Soldering Temp. : 260°C (5s)	Twice	0/20
Electric Static Discharge (ESD) ^{※1}	BAJED-4701/300(304)	C = 100pF, R2 = 1.5KΩ, ±2,000V	once each polarity	0/20
Vibration, Variable Frequency	BAJED-4701/400(403)	98.1m/s ² (10G), 100 ~ 2KHz, 20min. XYZ each direction	2 h	0/20

※1 Reference test

Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	Iv	If=30mA	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	V _F	If=30mA	Testing Max. Value ≥ Spec. Max. Value x 1.2
Reverse Current	I _R	V _R =5V	Testing Max. Value ≥ Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking

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